

# Owner's Manual & Assembly Guide

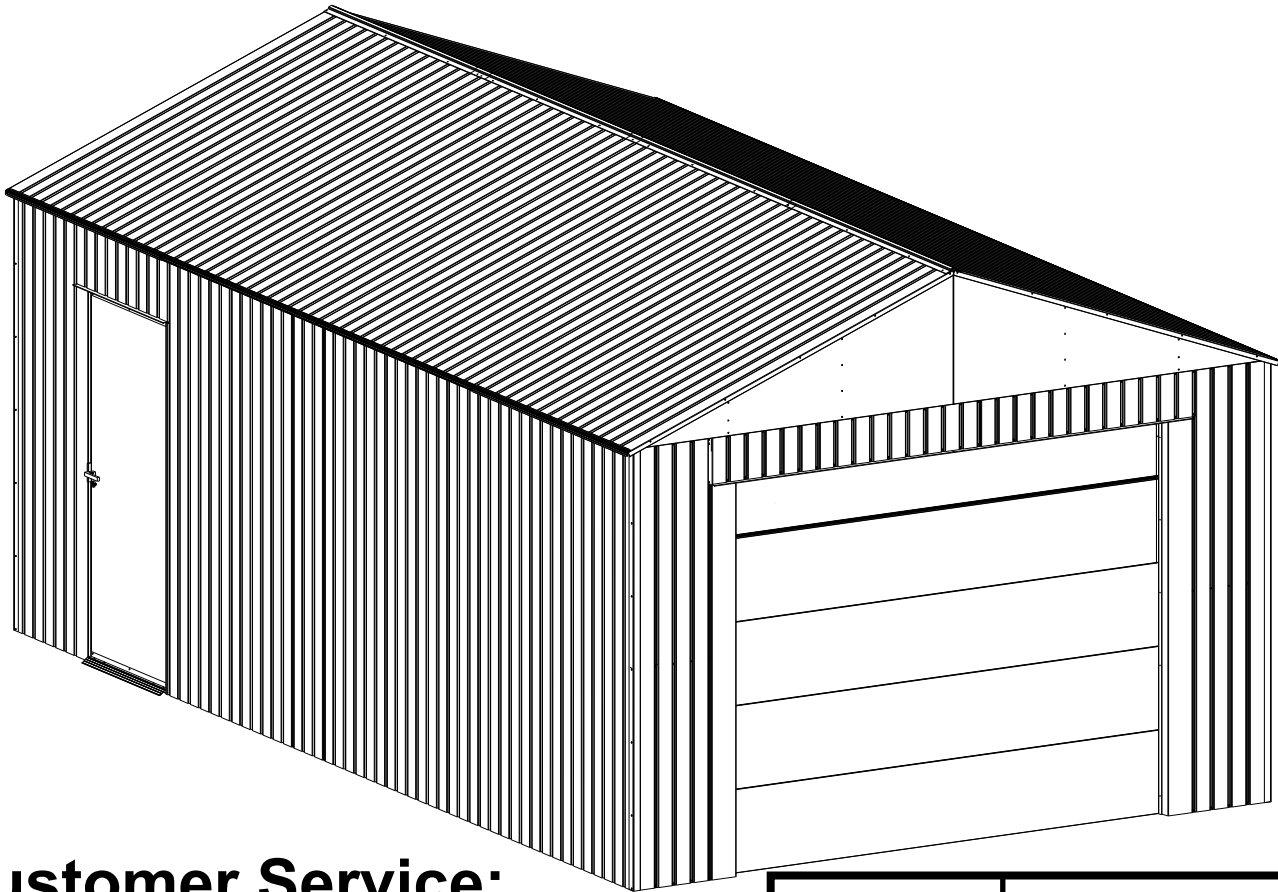


**! caution**  
**sharp edges** \*  
 Gloves must be worn at all times to reduce risk of injury!

# EVEREST SERIES

## 12' GARAGE

All Sizes



**Customer Service:**  
**1-800-851-1085** or  
**assist@arrowsheds.com**

|                                 |                                          |
|---------------------------------|------------------------------------------|
| <b>Base Size</b>                | 142.13" x 119.25"<br>361,0 cm x 302,9 cm |
| <b>Additional per Extension</b> | 142.13" x 60"<br>361,0 cm x 152,4 cm     |

**BUILDING DIMENSIONS** † Size rounded off to the nearest foot

| Approx.†<br>Size | Storage Area        |                     | Exterior Dimensions<br>(Roof Edge to Roof Edge) |          |          | Interior Dimensions |          |          | Door Opening   |          |
|------------------|---------------------|---------------------|-------------------------------------------------|----------|----------|---------------------|----------|----------|----------------|----------|
|                  |                     |                     | Width                                           | Depth    | Height   | Width               | Depth    | Height   | Width          | Height   |
| 12' x 10'        | 116 Sq. Ft.         | 1043 Cu. Ft.        | 146.13"                                         | 123.56"  | 123.48"  | 141.13"             | 118.30"  | 122.23"  | 28.30"         | 78.35"   |
|                  |                     |                     |                                                 |          |          |                     |          |          | (Roll Up Door) |          |
|                  |                     |                     |                                                 |          |          |                     |          |          | 95.00"         | 83.66"   |
| 3,7 m x 3,0 m    | 10,8 m <sup>2</sup> | 29,5 m <sup>3</sup> | 371,2cm                                         | 313,8 cm | 313,6 cm | 358,5 cm            | 300,5 cm | 310,5 cm | 71,9 cm        | 199,0 cm |
|                  |                     |                     |                                                 |          |          |                     |          |          | (Roll Up Door) |          |
|                  |                     |                     |                                                 |          |          |                     |          |          | 241,3 cm       | 212,5 cm |

Each Extension adds an additional 60" (152,4 cm) in length, 59 Sq. Ft. (5,4 m<sup>2</sup>) additional storage area, and 529 Cu. Ft. (15,0 m<sup>3</sup>) additional storage volume.

\* See Inside for Detailed Safety Information.

**GB:** Assembly manual in additional languages available online.

Scan QR code below to access.

**FR:** Manuel de montage disponible en ligne dans d'autres langues.

Pour y accéder, scannez le code QR ci-dessous.

**DE:** Montageanleitung in zusätzlichen Sprachen online verfügbar.

Scannen Sie den QR-Code unten, um darauf zuzugreifen.

**IT:** Manuale dell'assemblea in altre lingue disponibile online.

Per accedere effettua la scansione del codice QR in basso.

**DT:** Samlingshåndbog i yderligere sprog til rådighed online.

Scan QR kode nedenunder for at få adgang.

**SK:** Na internete je k dispozícii návod na zostavenie v ďalších jazykoch.

Dostanete sa k nemu naskenovaním kódu QR.

**CZ:** Návod k montáži v dalších jazycích je k dispozici v online verzi.

Přístup získáte po naskenování QR kódu níže.

**DE:** Monteringsmanual på ytterligare språk tillgängliga online.

Skanna QR-kod nedan för att komma åt.

**RM:** Manualul de asamblare în alte limbi disponibile online.

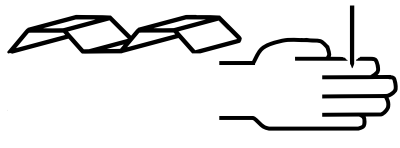
Scanați codul de mai jos pentru a accesa.



# SAFETY & MAINTENANCE

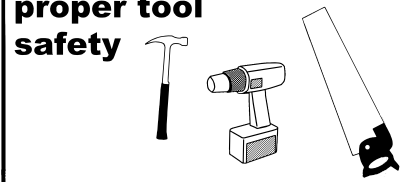
**Safety precautions *MUST* be followed at all times throughout the construction of your building!**

## sharp edges



Care must be taken when handling various pieces of your building since many contain sharp edges. Please wear work gloves, eye protection and long sleeves when assembling or performing any maintenance on your building.

## always practice proper tool safety



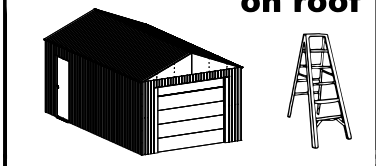
Practice caution with the tools being used in the assembly of this building. Be especially familiar with the operation of all power tools.



Do NOT attempt to assemble your building on a windy day. The large panels can catch the wind like a "sail", causing them to be whipped around making construction difficult and unsafe.

Do NOT attempt to assemble your building before double checking that you have all the parts indicated on the parts list as well as all hardware. Any building left partially assembled may be seriously damaged by even light winds.

## don't focus weight on roof



NEVER concentrate your weight on the roof of the building. When using a step ladder make sure that it is fully open and on even ground before climbing on it.

## no children or pets at worksite



Keep children and pets away from the worksite during construction and until the building is completely assembled. This will help avoid distractions and any accidents which may occur.

## IMPORTANT NOTE ON ANCHORING

- Your building **MUST** be anchored to prevent wind damage. See anchoring page for more info.
- You must also have a temporary anchoring system in place in case you need to take a break from assembly.

### Exterior Care:

For a long lasting finish, clean the exterior surface. We recommend washing with a mild soap solution. DO NOT use power washing to clean your shed.

Combustibles and corrosives must be stored in air tight containers designed for chemical and/or combustible storage. Corrosive chemicals such as fertilizers, pesticides and herbicides should be cleaned off the interior and exterior surfaces immediately. Rust caused by chemical damage is not covered by the warranty.

Rust protection precautions may help to stop rust from developing, or stop it quickly as soon as it appears.

- Avoid nicking or scraping the coating surface, inside and out.
- Keep roof and base perimeter free of debris and leaves which may accumulate and retain moisture. These can do double damage since they give off acid as they decay.
- Touch up scrapes or nicks and any area of visible rust as soon as possible. Make sure the surface is free of moisture, oils, dirt or grime and then apply an even film of high quality touch-up paint.
- Various paint manufacturers provide products for rust treatment and coverage. If surface rust does appear on your shed we recommend treating those areas as soon as possible, following the paint supplier of your choice instructions.
- Our customer service department can provide the paint tinting formula for matching the color of your shed. We also have touch-up paint available for repairing small nicks and scratches.

**Roof:** Keep the roof clear of leaves and snow. Heavy amounts of snow on the roof can damage the building making it unsafe to enter.

**Fasteners:** Regularly check fasteners and retighten as necessary.

**General:** Wash off inked part numbers on coated panels with soap and water.

Please note, Manufacturer cannot be held responsible for any consequences due to buildings that are not installed per these instructions, or for damage due to weather conditions or acts of God.

**Keep these assembly instructions and owner's manual for future reference.**

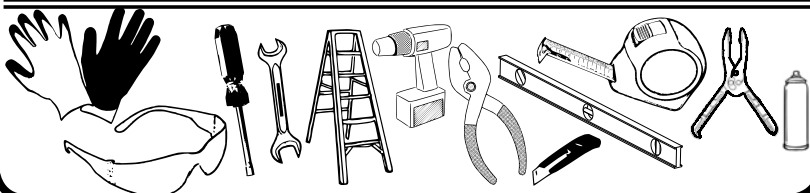
# ASSEMBLY TIPS & TOOLS

**Watch the Weather Closely:** Be sure the day you choose to install your building is dry and calm. Do **NOT** attempt to assemble your building on a windy day. Be careful on wet or muddy ground.

**Use Teamwork:** Two or more people are required to assemble your building. One person can hold the parts or panels in place while the other person fastens them together and handles the tools. This makes the process of assembling your building faster and safer.

**Tools and Materials:** Here is a list of some basic tools and materials you will need to assemble your building. Decide which method of anchoring and the type of base you will use to make a complete list of the materials you will need.

## WHAT YOU NEED



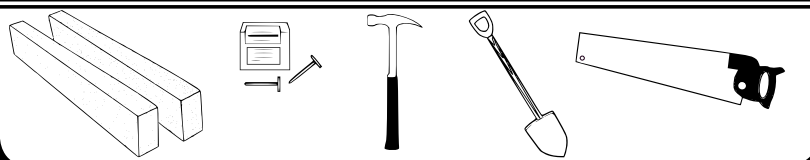
- Work Gloves
- Safety Glasses
- Nut Driver or Wrench
- Step Ladder 8'
- Power Drill (Cordless, Variable Speed)
- Pliers
- Utility Knife or Scissors
- Carpenter's Level
- Tape Measure
- Clamp
- Spray Lubricant

## RECOMMENDED TIME SAVERS



- Square
- String (for squaring the frame)
- Awl (to align holes)

## BASE PREPARATION TOOLS



- Lumber and/or Concrete
- Hammer and Nails
- Spade or Shovel
- Hand Saw or Power Saw

**How to Select and Prepare Your Building Site:** Before you start to assemble your building, you will want to decide on a good location. The best location is a level area with good drainage.

- Allow enough working space so it is not difficult to move parts into position for assembly. Also, there needs to be enough space outside the building to be able to fasten the panel screws from the outside.
- Before assembling any parts, your base should be constructed and an anchoring system should be ready to use.

# Base

## The Base For Your Building

### Concrete Slab

The slab should be at least 4" (10,2 cm) thick. It must be level and flat to provide good support for the frame. The following are the recommended materials for your base.

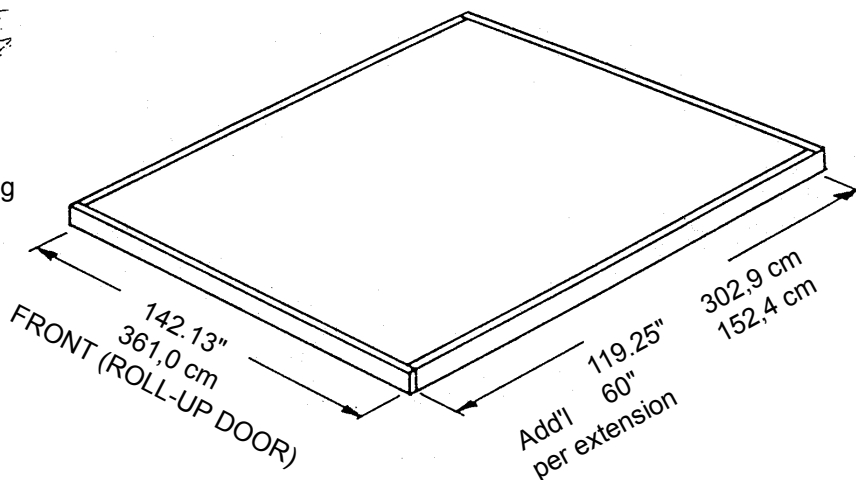
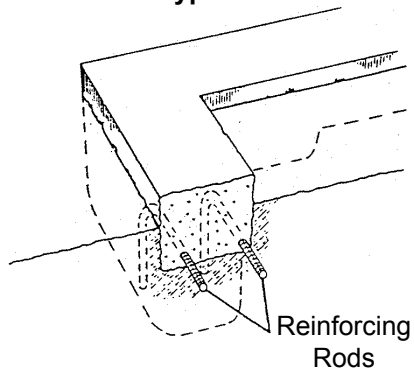
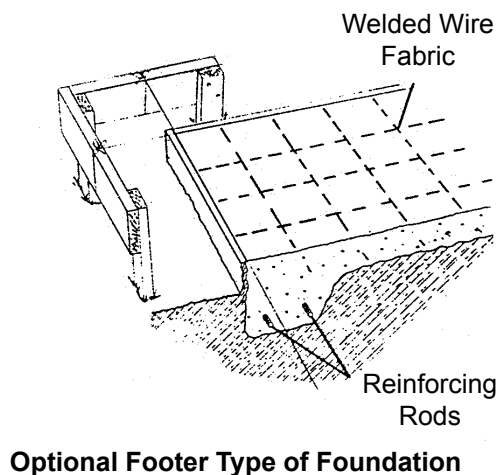
- 2 x 4's (38 mm x 89 mm) (will be removed once the concrete cures)
- Concrete  Sheet of 6 mil plastic
- We recommend for a proper strength concrete to use a mix of:
  - 1 part cement  3 parts pea sized gravel  2 1/2 parts clean sand

### Prepare the Site/Construct a Base

1. Dig a square, 6" (15,2 cm) deep into the ground (remove grass).
2. Fill up to 4" (10,2 cm) in the square with gravel and tamp firm.
3. Cover gravel with a sheet of 6 mil plastic.
4. Construct a wood frame using four planks of 2x4 (38 mm x 89 mm) lumber.
5. Pour in concrete to fill in the hole and the frame giving a total of 4" (10,2 cm) thick concrete. Be sure surface is level.

Allow 3 - 5 hours for construction and a week for concrete curing time.

**Note:** Before beginning construction, check local building codes regarding footings, location and other requirements.



**Note:** Finished Slab dimensions, with lumber removed.

# Anchoring

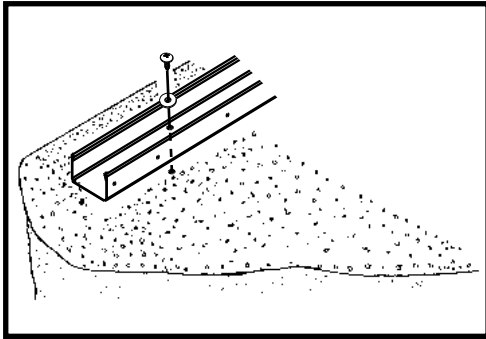
## Anchoring Down The Building

**It is important that the entire floor frame be anchored after the building is erected.**

Below are recommended ways of anchoring.

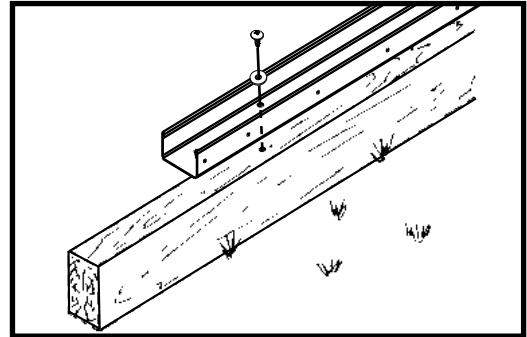
### Anchoring into Concrete:

For poured concrete slab or footing or patio blocks:  
Use 1/4" x 2" (6 mm x 51 mm) Lag Screws.



### Anchoring into Wood:

Use 1/4" (6 mm) Wood Screws. There are 1/4" (6 mm) dia. holes provided in the frames for proper anchoring.



# HARDWARE LIST...

| Key No. | Part No. | Part Description                                 | Qty. | ✓<br>List |
|---------|----------|--------------------------------------------------|------|-----------|
| 1       | 65103    | Hex Nut (#8-32)                                  | 18   |           |
| 2       | 65101    | Square Nut (1/4-20)                              | 10   |           |
| 3       | 65106    | Square Nut (#10-32)                              | 243  |           |
| 4       | 65943    | Bolt (Bare) (#10-32 x 7/16) (10 mm)              | 143  |           |
| 5       | 65943    | Bolt (Wall Color) (#10-32 x 7/16) (10 mm)        | 64   |           |
| 6       | 65943    | Bolt (Roof Color) (#10-32 x 7/16) (10 mm)        | 36   |           |
| 7       | 66783    | Flathead Bolt (#8-32x1/2)                        | 18   |           |
| 8       | 66611    | Tapping Screw (Bare) (#10AB x 1/2) (13 mm)       | 241  |           |
| 9       | 66611    | Tapping Screw (Wall Color) (#10AB x 1/2) (13 mm) | 380  |           |
| 10      | 66611    | Tapping Screw (Roof Color) (#10AB x 1/2) (13 mm) | 244  |           |
| 11      | 65989    | Hex Head Bolt (#1/4-20x1/2)                      | 10   |           |
| 12      | 65020    | Flat Washer                                      | 8    |           |
| 13      | 66646    | Washer Sheet                                     | 18   |           |
| 14      | 6228     | Track Support                                    | 2    |           |
| 15      | 60H      | Corner Cap                                       | 4    |           |
| 16      | 30003    | Peak Cap                                         | 2    |           |
| 17      | 30005    | VHB Tape                                         | 1    |           |
| 18      | 30018    | Alcohol Wipe Packet                              | 2    |           |
| 19      | 66609    | Hinge                                            | 3    |           |
| 20      | 7003     | Left Shear Plate                                 | 6    |           |
| 21      | 7004     | Right Shear Plate                                | 6    |           |
| 22      | 7022     | Eave Bracket                                     | 4    |           |

### Hardware Views by Key No.

| Extension 1205M |          |                                                  | Qty. | ✓<br>List |
|-----------------|----------|--------------------------------------------------|------|-----------|
| Key No.         | Part No. | Part Description                                 |      |           |
| 3               | 65106    | Square Nut (#10-32)                              | 44   |           |
| 4               | 65943    | Bolt (Bare) (#10-32 x 7/16) (10 mm)              | 34   |           |
| 6               | 65943    | Bolt (Roof Color) (#10-32 x 7/16) (10 mm)        | 10   |           |
| 8               | 66611    | Tapping Screw (Bare) (#10AB x 1/2) (13 mm)       | 140  |           |
| 9               | 66611    | Tapping Screw (Wall Color) (#10AB x 1/2) (13 mm) | 90   |           |
| 10              | 66611    | Tapping Screw (Roof Color) (#10AB x 1/2) (13 mm) | 126  |           |
| 13              | 66646    | Washer Sheet                                     | 6    |           |
| 14              | 6228     | Track Support                                    | 2    |           |
| 20              | 7003     | Left Shear Plate                                 | 6    |           |
| 21              | 7004     | Right Shear Plate                                | 6    |           |
| 22              | 7022     | Eave Bracket                                     | 4    |           |

The fasteners used in each step are shown actual size at the top of each page. If you are unsure which fastener to use, hold it up to the picture and use the one that matches.

- BB** - Bare Bolt
- WB** - Wall Bolt
- RB** - Roof Bolt
- BS** - Bare Screw
- WS** - Wall Screw
- RS** - Roof Screw
- N** - Nut
- W** - Washer

# PARTS LIST...

**Confirm that all hardware and parts are present before attempting to assemble your Storage Unit.**

For missing or damaged parts contact Customer Service. Do not return to store.

**Customer Service:**





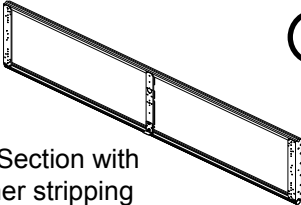
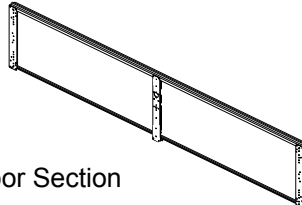
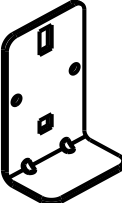
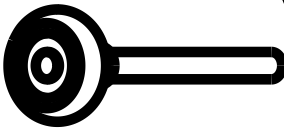
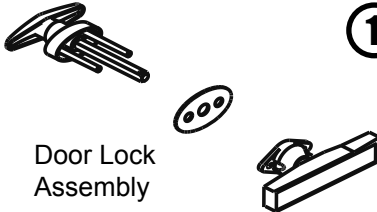
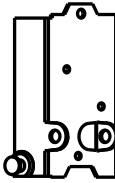
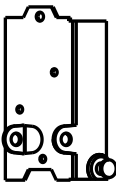
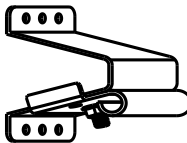
**1-800-851-1085 or [assist@arrowsheds.com](mailto:assist@arrowsheds.com)**

| Assembly Part Key No. | Part Number | Description               | C1 | C2 | C3 | Extension 1205M |
|-----------------------|-------------|---------------------------|----|----|----|-----------------|
| 1                     | 6372        | Gable Strut               |    |    | 4  | 2               |
| 2                     | 6380        | Gable Brace Outer         |    |    | 4  |                 |
| 3                     | 6381        | Gable Brace Mid           |    |    | 4  |                 |
| 4                     | 6382        | Gable Brace Center        |    |    | 2  |                 |
| 5                     | 7942        | Right Gable               |    | 2  |    |                 |
| 6                     | 7943        | Left Gable                |    | 2  |    |                 |
| 7                     | 11149       | Ridge Beam                |    |    | 12 |                 |
| 8                     | 11150       | Right Rear Frame          |    |    | 2  |                 |
| 9                     | 11151       | Frame, Side Floor         |    |    | 2  |                 |
| 10                    | 11152       | Channel, Side Wall        | 2  |    |    |                 |
| 11                    | 11153       | Panel, Wall Corner Narrow | 4  |    |    |                 |
| 12                    | 11154       | Ridge Beam                |    |    |    | 6               |
| 13                    | 11155       | Floor Side Frame          |    |    |    | 2               |
| 14                    | 11156       | Corner Support Structural |    |    | 8  |                 |
| 15                    | 11157       | Panel, Wall Full          |    | 10 |    | 4               |
| 16                    | 11158       | Frame, Front Floor        |    |    | 3  |                 |
| 17                    | 11159       | Channel, Side Wall        |    |    |    | 2               |
| 18                    | 11160       | Panel, Wall Half          | 1  |    |    |                 |
| 19                    | 11161       | Header Angle              |    | 2  |    |                 |
| 20                    | 11162       | Channel, Header           |    |    | 2  |                 |
| 21                    | 11163       | Channel, Mid Wall         |    |    |    | 2               |
| 22                    | 11165       | Channel, Mid Wall         |    |    | 2  |                 |
| 23                    | 11166       | Panel, Wall Half          | 3  |    |    | 2               |
| 24                    | 11168       | Panel, Wall Corner        | 4  |    |    |                 |
| 25                    | 11169       | Panel, Wall Half          | 1  |    |    |                 |
| 26                    | 11170       | Panel, Wall Full          |    | 1  |    |                 |
| 27                    | 11171       | Panel, Jamb Left          |    | 1  |    |                 |
| 28                    | 11172       | Panel, Wall Full          |    | 4  |    |                 |
| 29                    | 11173       | Panel, Wall Half          | 1  |    |    |                 |
| 30                    | 11174       | Panel, Roof Full          |    | 8  |    | 4               |
| 31                    | 11175       | Panel, Roof Half          |    |    |    | 2               |
| 32                    | 11176       | Channel, Side Door        | 1  |    |    |                 |
| 33                    | 11177       | Door Stop                 | 2  |    |    |                 |
| 34                    | 11178       | Panel, Roof Corner Right  | 2  |    |    |                 |
| 35                    | 11179       | Column, Front             |    |    | 2  |                 |

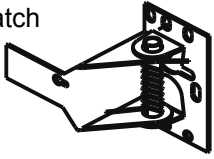

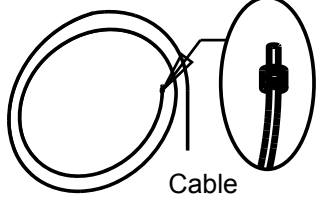
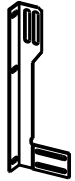

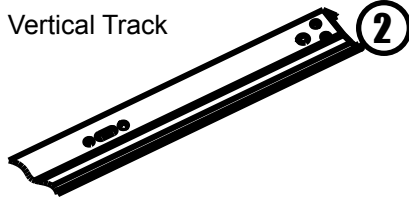
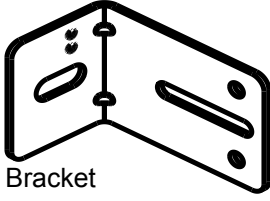
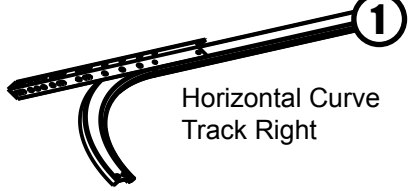
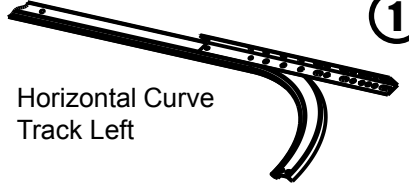
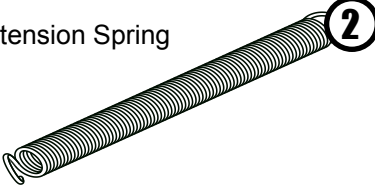
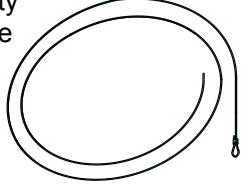
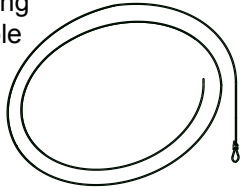

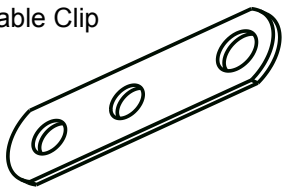

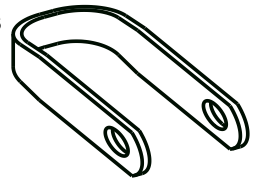
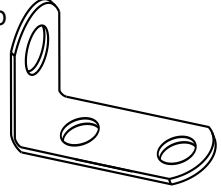
# PARTS LIST...

| Assembly Part Key No. | Part Number | Description | C1                         | C2 | C3 | Extension 1205M |   |
|-----------------------|-------------|-------------|----------------------------|----|----|-----------------|---|
|                       | 36          | 11180       | Frame, Rear Right          |    |    | 1               |   |
|                       | 37          | 11181       | Header Angle Side          |    | 1  |                 |   |
|                       | 38          | 11182       | Panel, Jamb Right          | 1  |    |                 |   |
|                       | 39          | 11183       | Track Strut                |    |    | 2               |   |
|                       | 40          | 11184       | Frame, Side                |    |    | 1               |   |
|                       | 41          | 11185       | Panel, Jamb Right          |    | 1  |                 |   |
|                       | 42          | 11186       | Truss, Column              | 3  |    |                 | 2 |
|                       | 43          | 11187       | Chord, Truss Upper         | 2  |    |                 | 2 |
|                       | 44          | 11188       | Chord, Truss Lower         | 2  |    |                 | 2 |
|                       | 45          | 11189       | Chord, Truss Lower         | 1  |    |                 | 1 |
|                       | 46          | 11190       | Chord, Truss Vertical      | 2  |    |                 | 2 |
|                       | 47          | 11191       | Chord, Truss Upper         | 2  |    |                 | 2 |
|                       | 48          | 11192       | Chord, Truss Diagonal      | 2  |    |                 | 2 |
|                       | 49          | 11193       | Panel, Door                |    | 1  |                 |   |
|                       | 50          | 11195       | Door Brace, Vertical       | 2  |    |                 |   |
|                       | 51          | 11196       | Channel, Door Horizontal   | 2  |    |                 |   |
|                       | 52          | 11197       | Support, Door Track        |    |    | 4               |   |
|                       | 53          | 11200       | Panel, Door Back           |    | 1  |                 |   |
|                       | 54          | 11201       | Lintel                     |    |    | 1               |   |
|                       | 55          | 11202       | Ridge Cap Outside          |    | 2  |                 |   |
|                       | 56          | 11203       | Trim, Side Roof Inside     |    |    |                 | 2 |
|                       | 57          | 11204       | Trim, Side Roof Outside    | 4  |    |                 |   |
|                       | 58          | 11205       | Ridge Cap Inside           |    |    |                 | 1 |
|                       | 59          | 11207       | Panel, Wall Half           | 1  |    |                 |   |
|                       | 60          | 11290       | Support, Right Track       |    |    | 1               |   |
|                       | 61          | 11291       | Lintel                     | 1  |    |                 |   |
|                       | 62          | 11292       | Ramp                       |    |    | 1               |   |
|                       | 63          | 30002       | Handle, Side Door Assembly |    |    | 1               |   |
|                       | 64          | 80141       | Frame, Side Floor Left     |    |    | 2               |   |
|                       | 65          | 80143       | Channel, Side Wall Left    | 2  |    |                 |   |
|                       | 66          | 80145       | Frame, Front Floor Left    |    |    | 3               |   |
|                       | 67          | 80147       | Channel, Mid Wall Left     |    |    | 1               |   |
|                       | 68          | 80149       | Frame, Rear Left           |    |    | 1               |   |
|                       | 69          | 80151       | Panel, Roof Corner Left    | 2  |    |                 |   |
|                       | 70          | 80153       | Panel, Jamb Left           | 1  |    |                 |   |
|                       | 71          | 80159       | Left Rear Frame            |    |    | 2               |   |
|                       | 72          | 80161       | Panel, Wall Half           | 1  |    |                 |   |
|                       | 73          | 80191       | Support, Left Track        |    |    | 1               |   |

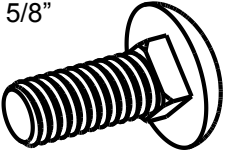
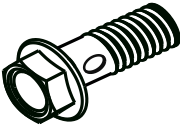
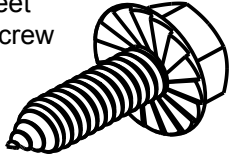
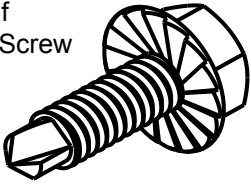
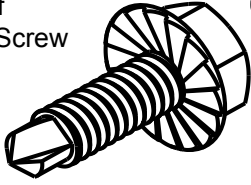

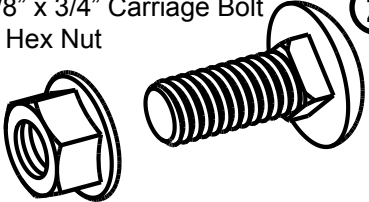
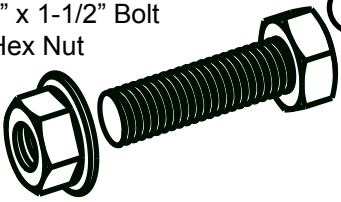
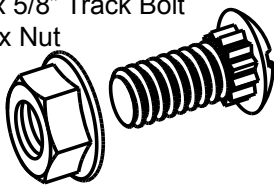
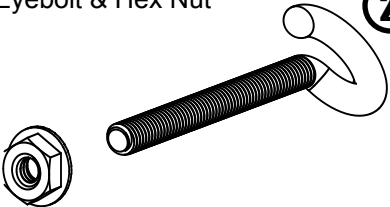
# Components for Garage Door (GD)

|                                                                                                                         |                                                                                                                                       |                                                                                                                         |
|-------------------------------------------------------------------------------------------------------------------------|---------------------------------------------------------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------------------------------------------|
| <p>#1 End Hinge</p>  <p>②</p>          | <p>#2 End Hinge</p>  <p>②</p>                        | <p>#3 End Hinge</p>  <p>②</p>        |
| <p>#1 Center Hinge</p>  <p>③</p>       | <p>Door Section with weather stripping</p>  <p>①</p> | <p>Door Section</p>  <p>③</p>        |
| <p>Inside Step Plate</p>  <p>①</p>    | <p>Roller</p>  <p>⑩</p>                             | <p>Door Lock Assembly</p>  <p>①</p> |
| <p>Bottom Fixture Left</p>  <p>①</p> | <p>Bottom Fixture Right</p>  <p>①</p>              | <p>Top Fixture</p>  <p>②</p>       |

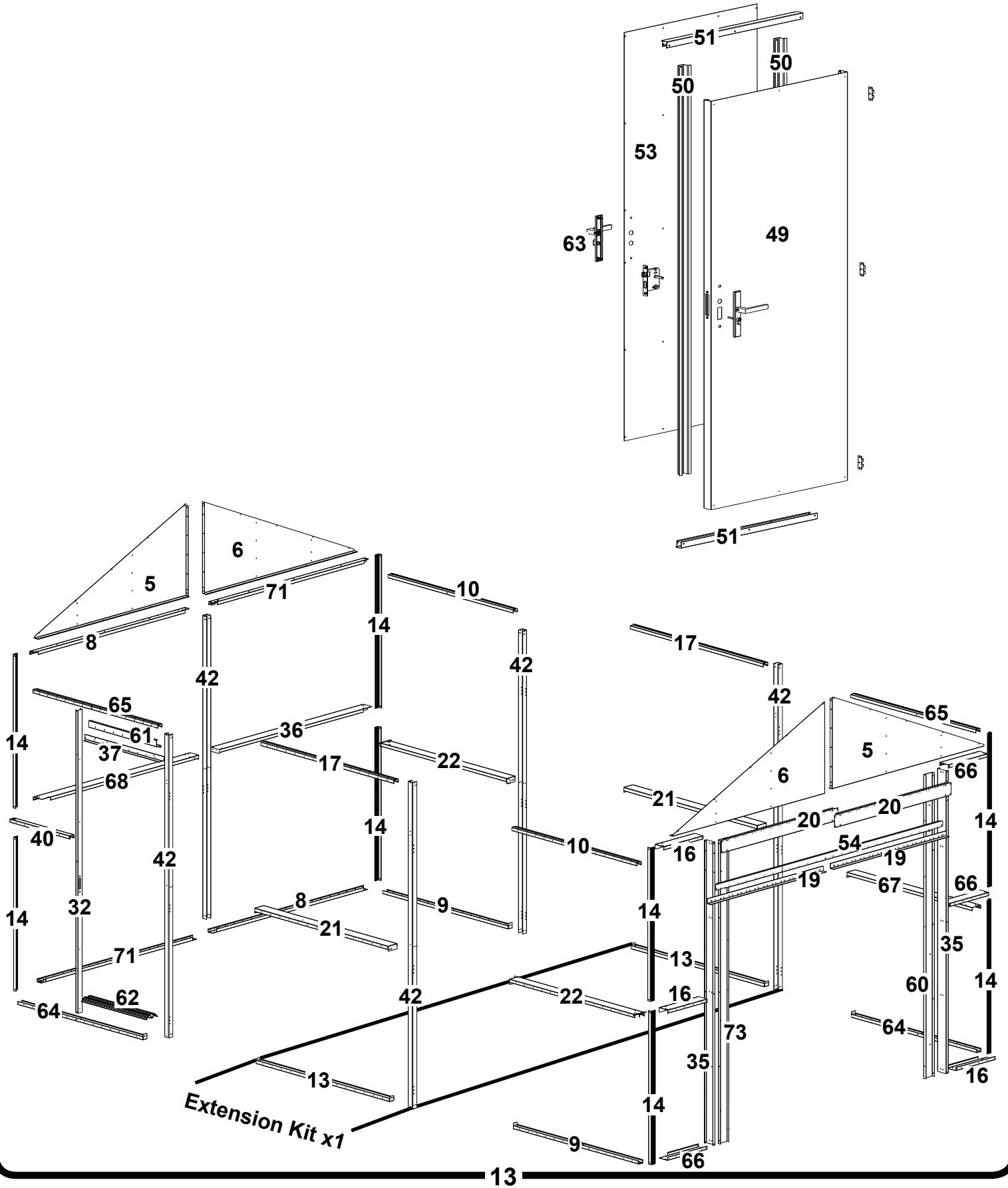
# Components for Garage Door (GD)

|                                                                                                                                                    |                                                                                                                                                                |                                                                                                                                                                |
|----------------------------------------------------------------------------------------------------------------------------------------------------|----------------------------------------------------------------------------------------------------------------------------------------------------------------|----------------------------------------------------------------------------------------------------------------------------------------------------------------|
| <p>Snap Latch <span style="float: right;">(2)</span></p>          | <p>Snap Latch Keeper <span style="float: right;">(2)</span></p>               | <p><span style="float: right;">(1)</span></p>  <p>Cable</p>                 |
| <p>Flag Angle Right <span style="float: right;">(1)</span></p>    | <p>Flag Angle Left <span style="float: right;">(1)</span></p>                 | <p>Vertical Track <span style="float: right;">(2)</span></p>                |
| <p>Track Bracket <span style="float: right;">(4)</span></p>      | <p>Horizontal Curve Track Right <span style="float: right;">(1)</span></p>  | <p>Horizontal Curve Track Left <span style="float: right;">(1)</span></p>  |
| <p>Extension Spring <span style="float: right;">(2)</span></p>  | <p>Safety Cable <span style="float: right;">(2)</span></p>                  | <p>Spring Cable <span style="float: right;">(2)</span></p>                |
| <p>S Hook <span style="float: right;">(2)</span></p>            | <p>Cable Clip <span style="float: right;">(2)</span></p>                    | <p>Pulley <span style="float: right;">(4)</span></p>                      |
| <p>Clevis <span style="float: right;">(2)</span></p>            | <p>Cable Clip <span style="float: right;">(2)</span></p>                    |                                                                                                                                                                |

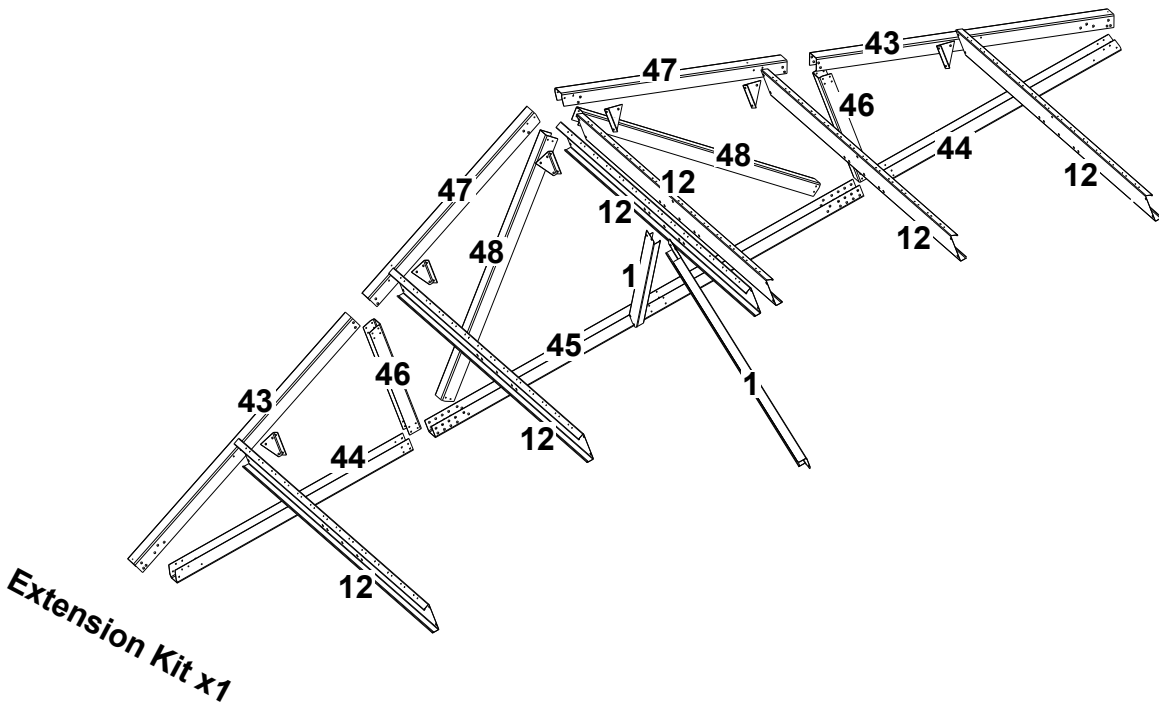
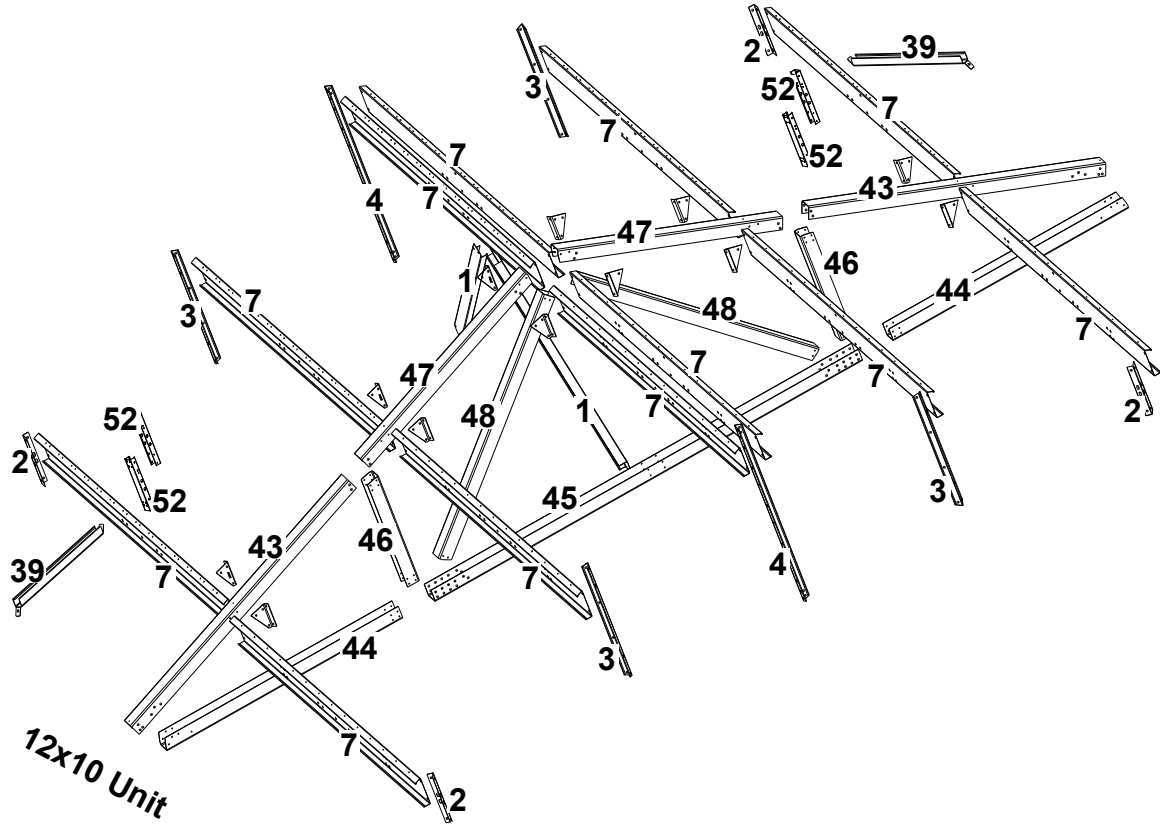
# Hardware for Garage Door (GD)

|                                                                                                                                                |                                                                                                                                         |                                                                                                                                                |
|------------------------------------------------------------------------------------------------------------------------------------------------|-----------------------------------------------------------------------------------------------------------------------------------------|------------------------------------------------------------------------------------------------------------------------------------------------|
| <p>10-24 x 5/8"<br/>Bolt</p>  <p>2</p>                        | <p>Hex Bolt with<br/>Hole</p>  <p>1</p>                | <p>1/4" Sheet<br/>Metal Screw</p>  <p>42</p>                |
| <p>1/4" Self<br/>Drilling Screw</p>  <p>4</p>                 | <p>1/4" Self<br/>Drilling Screw<br/>Red</p>  <p>8</p>  | <p>1/4" Wiz Nut</p>  <p>1</p>                               |
| <p>3/8" x 3/4" Carriage Bolt<br/>&amp; Hex Nut</p>  <p>2</p> | <p>3/8" x 1-1/2" Bolt<br/>&amp; Hex Nut</p>  <p>4</p> | <p>1/4" x 5/8" Track Bolt<br/>&amp; Hex Nut</p>  <p>14</p> |
| <p>Eyebolt &amp; Hex Nut</p>  <p>2</p>                      |                                                                                                                                         |                                                                                                                                                |

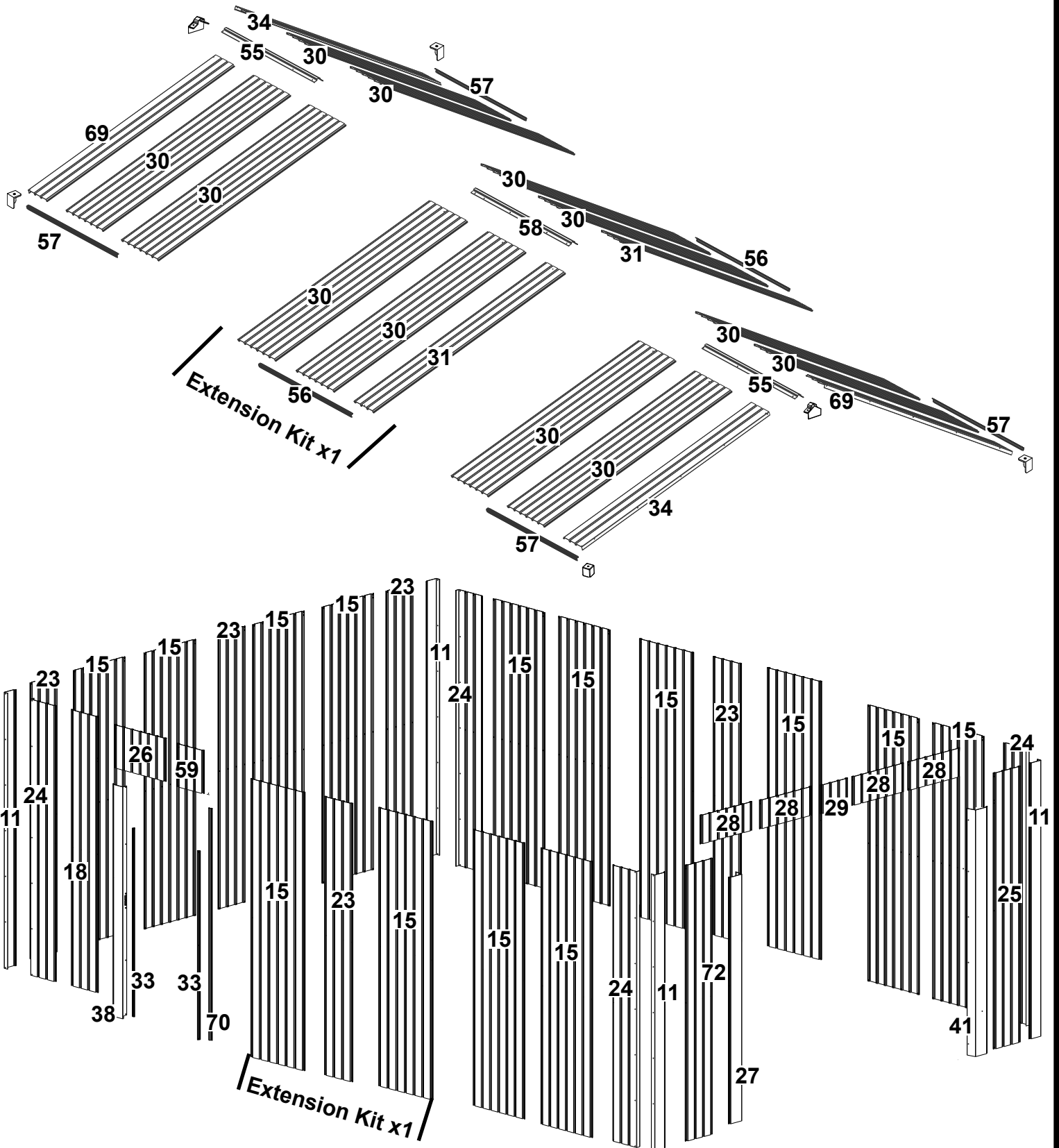
# ASSEMBLY OVERVIEW



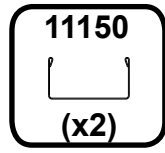
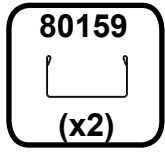
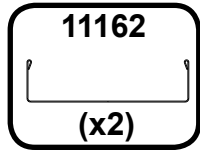
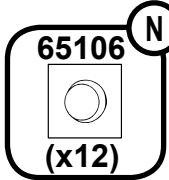
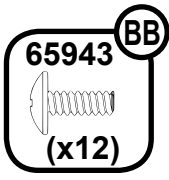
# ASSEMBLY OVERVIEW



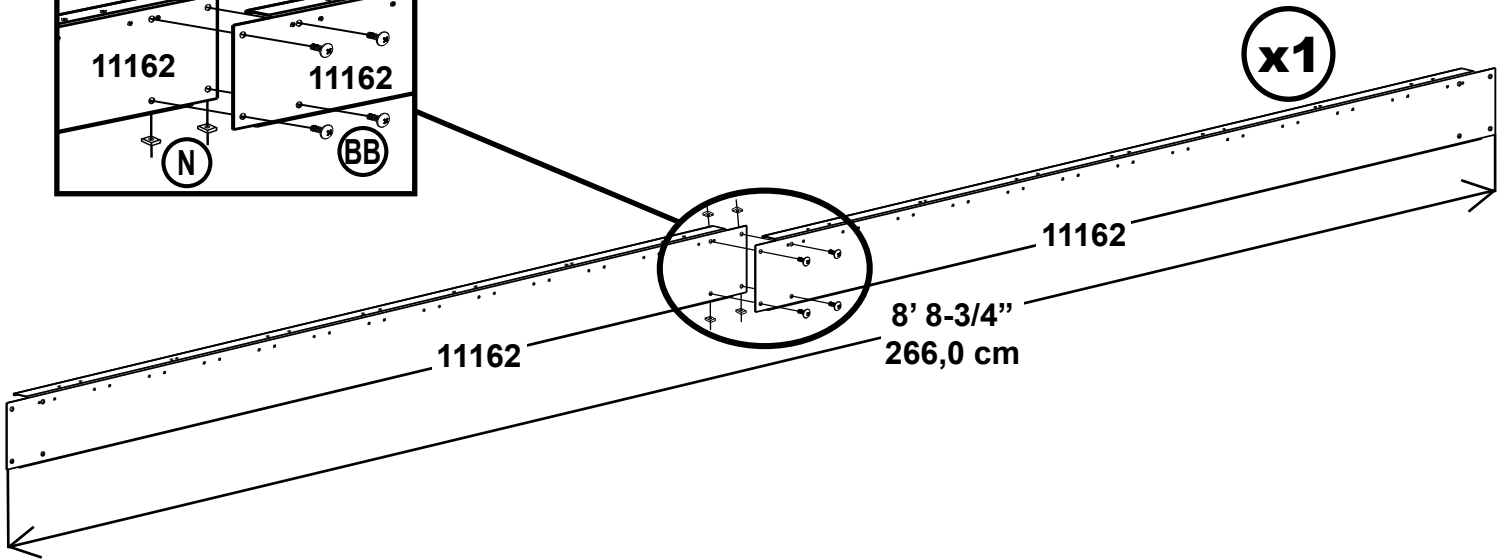
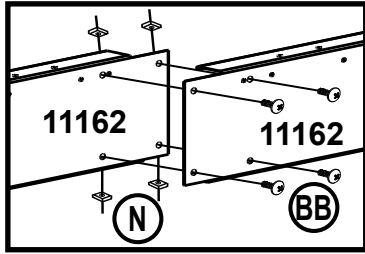
# ASSEMBLY OVERVIEW



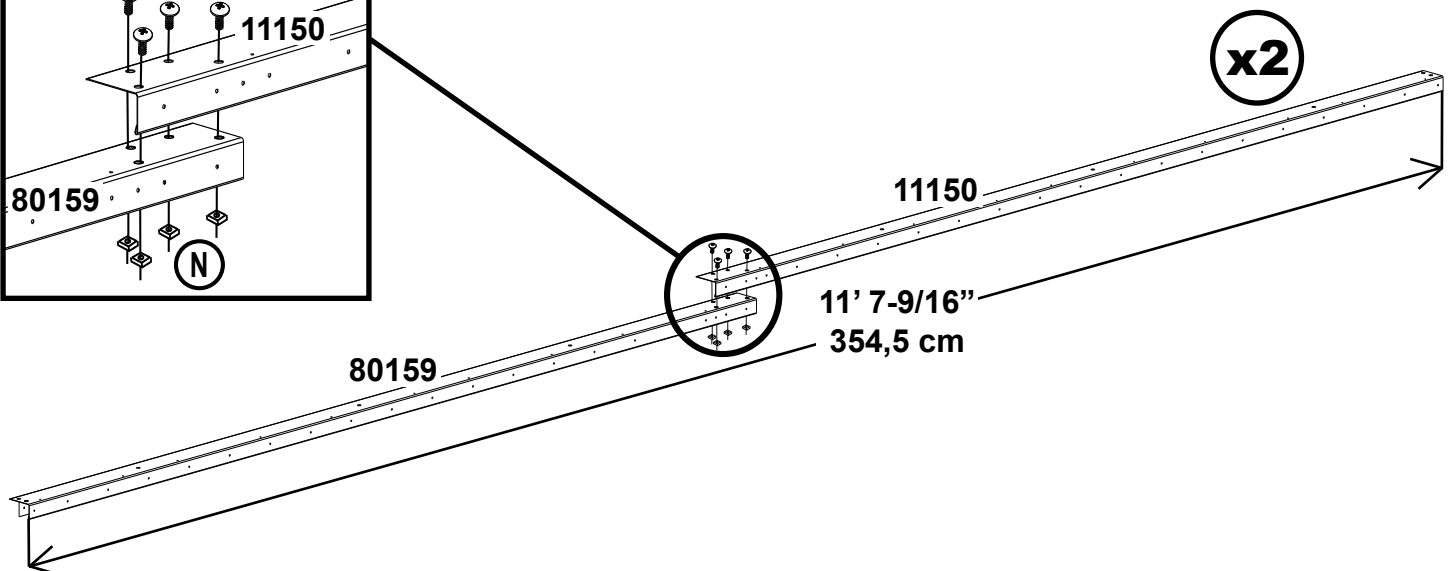
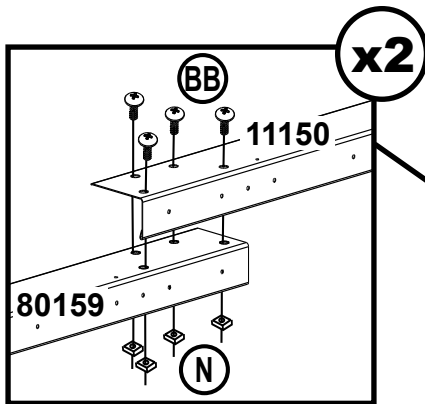
# Step 1A



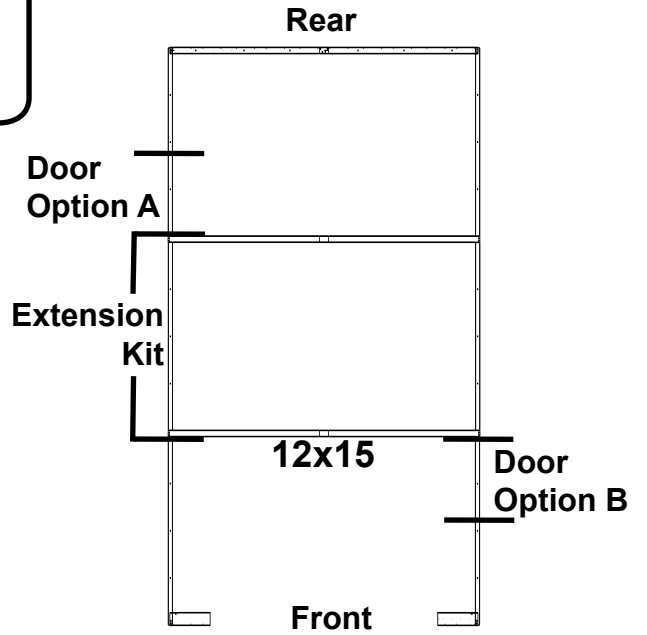
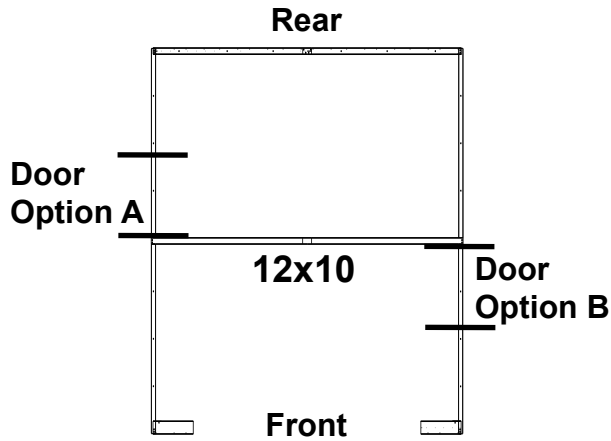
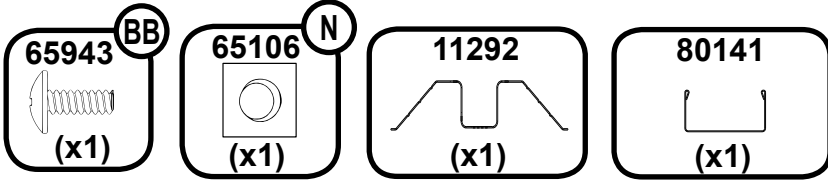
**NOTE** Washers are to be used on painted parts only. Washers are not necessary on unpainted parts and there are not enough to use on every screw and bolt.



**NOTE** Painted screws are to be used on painted parts only.

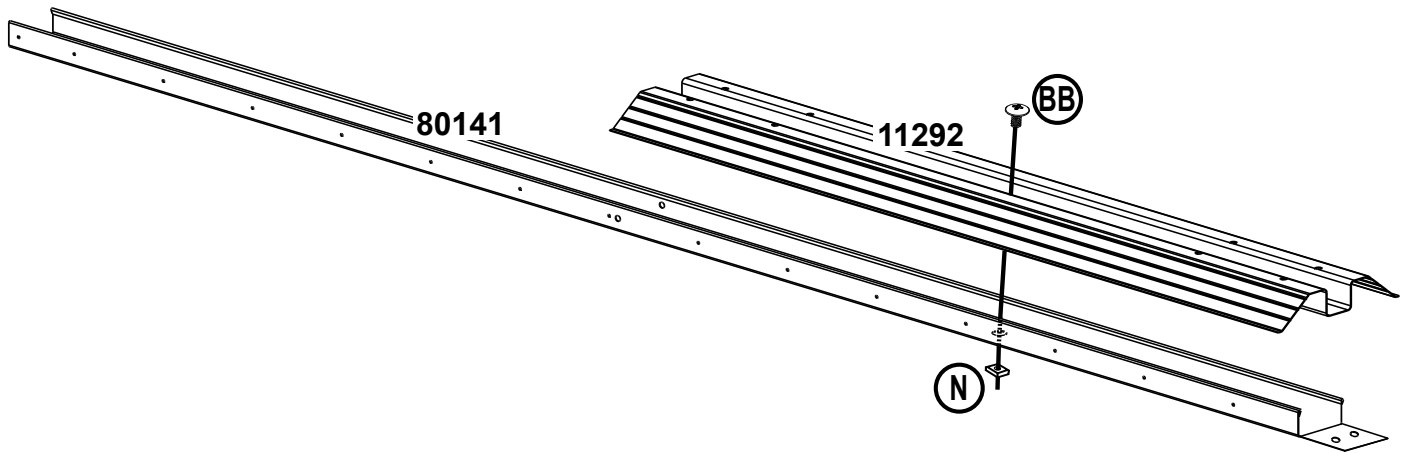


# Step 1B

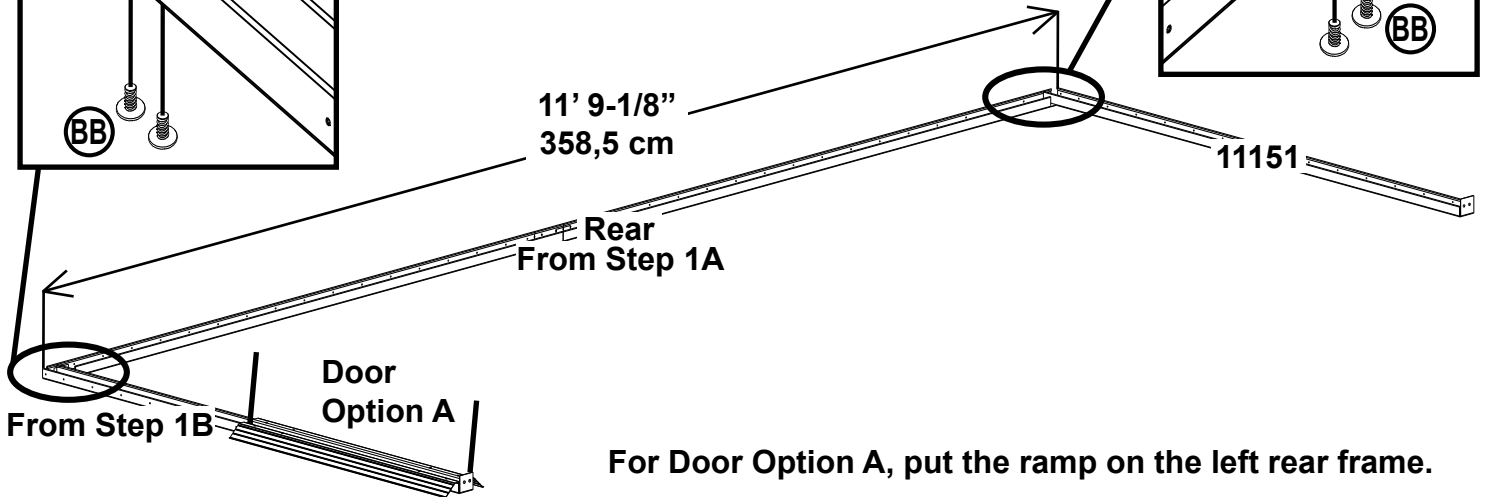
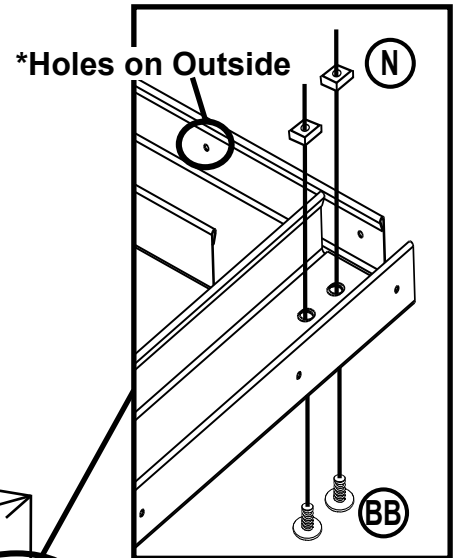
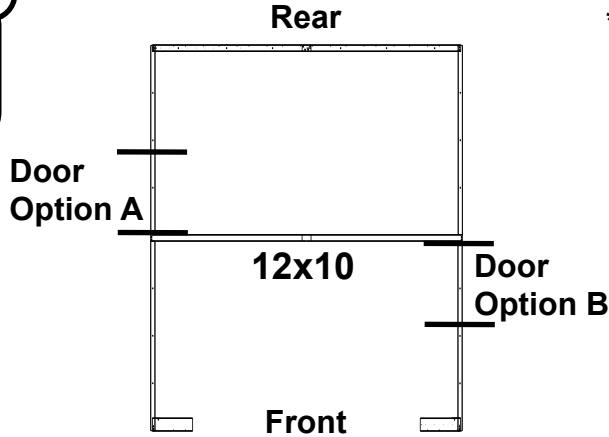
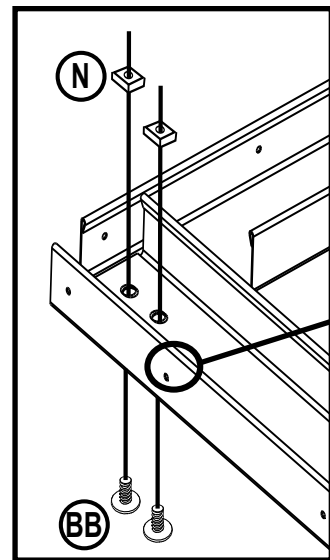
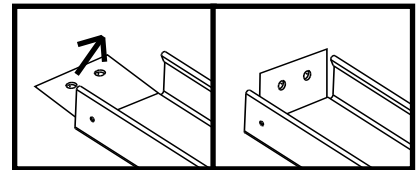
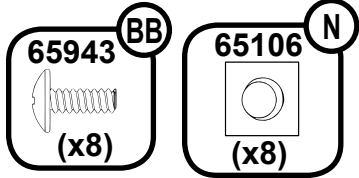
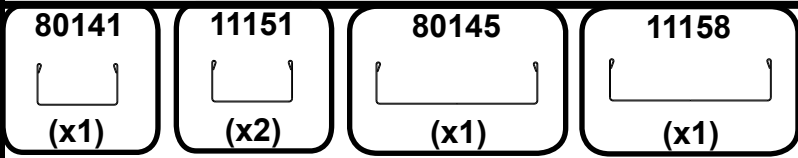


For Door Option A, put the ramp on the left rear frame.

For Door Option B, put the ramp on the right front frame.

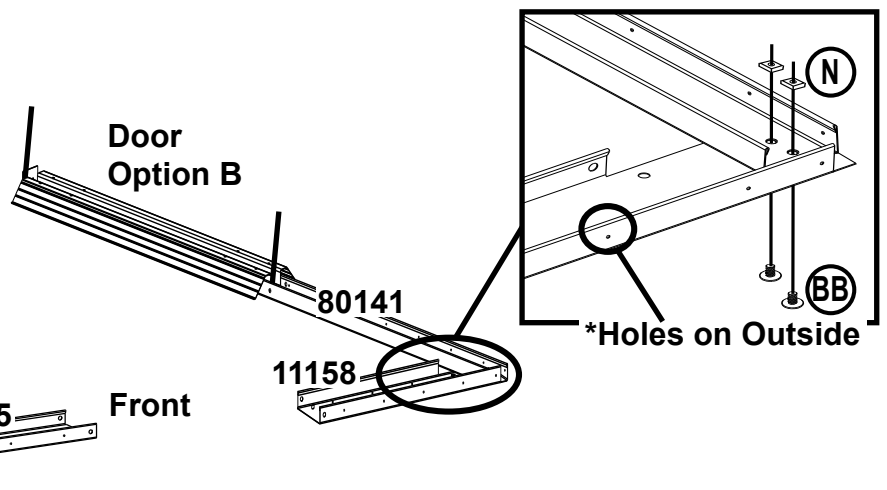
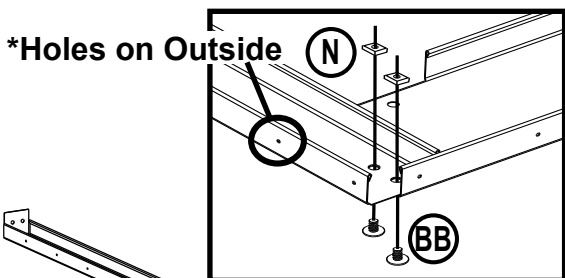


# Step 1C



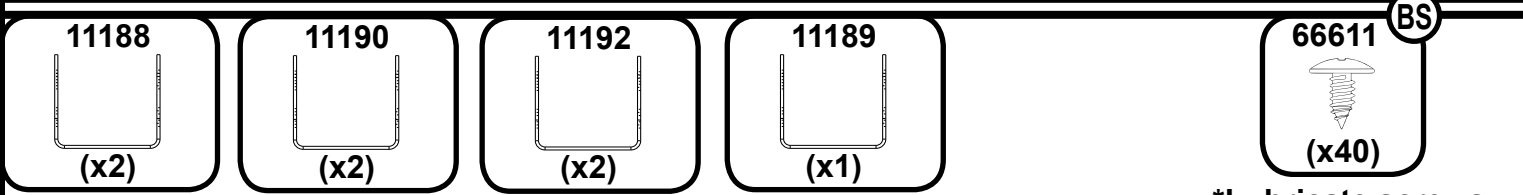
For Door Option A, put the ramp on the left rear frame.

For Door Option B, put the ramp on the right front frame.

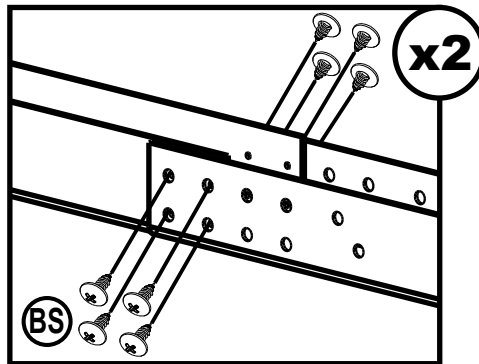
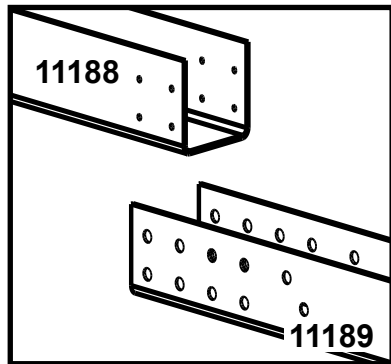
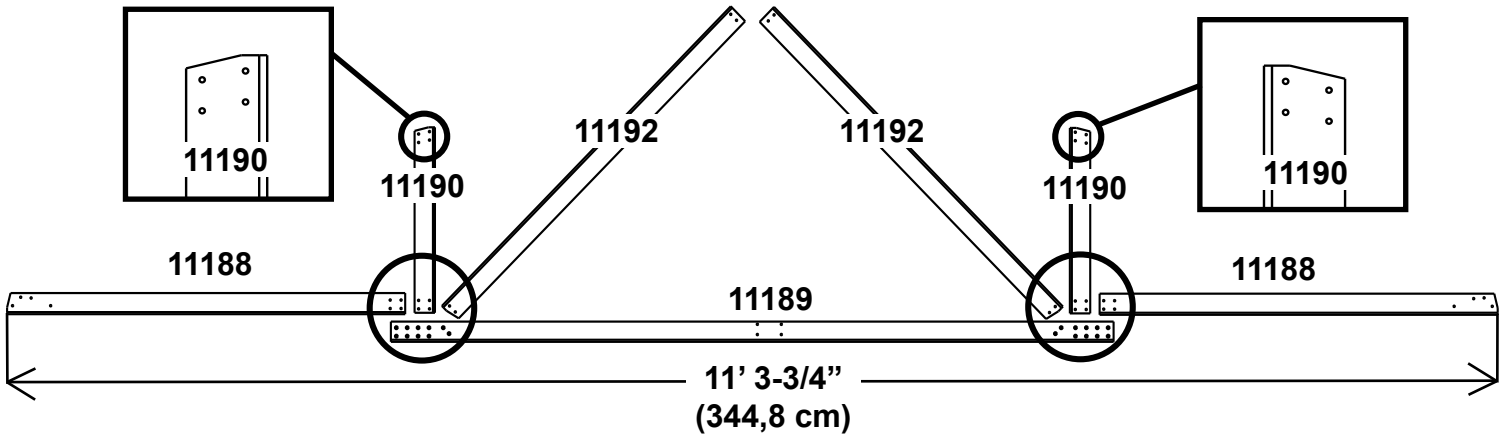


# Step 2A

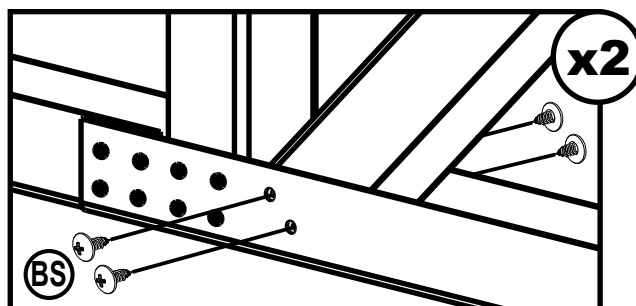
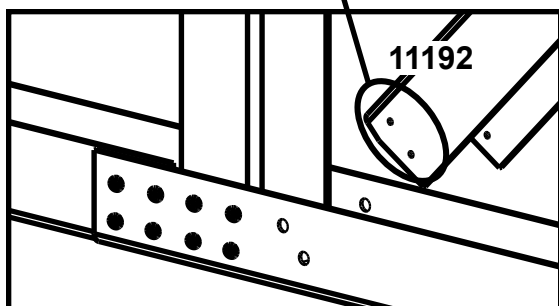
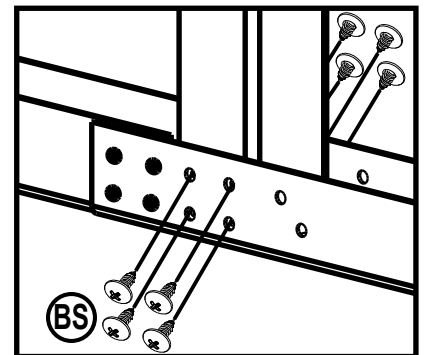
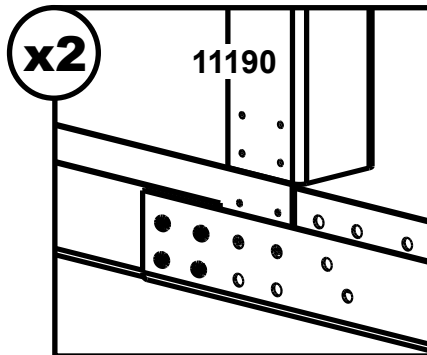
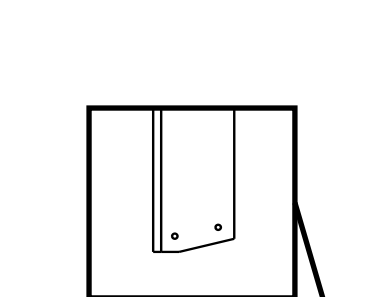
12x10 x1  
Extension x1



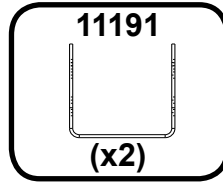
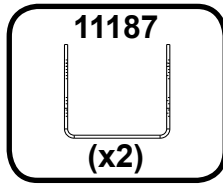
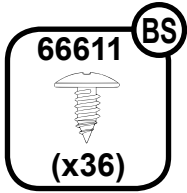
\*Lubricate screws to aid assembly



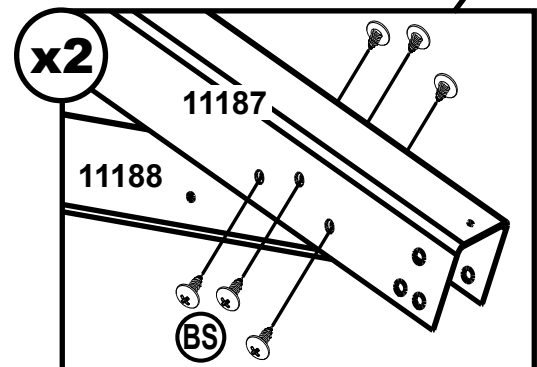
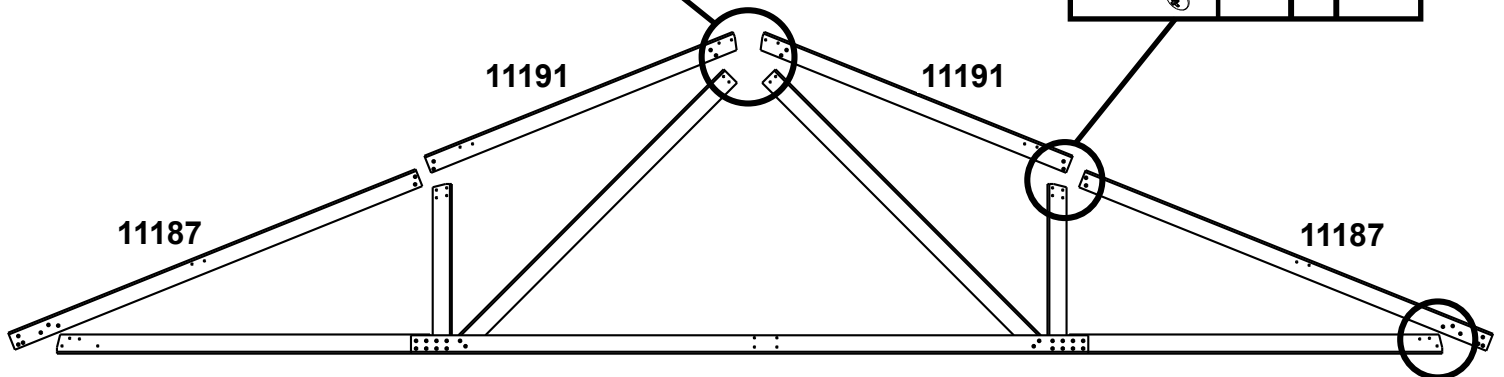
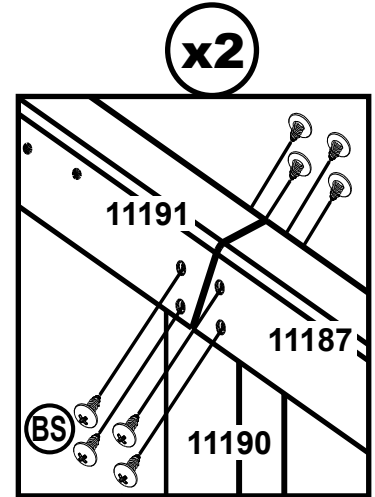
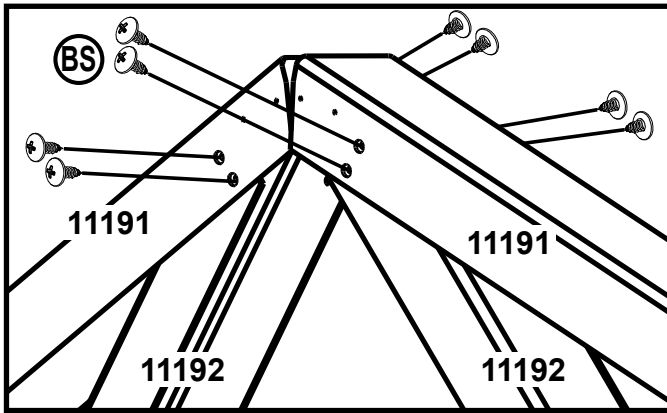
**NOTE** Washers are to be used on painted parts only. Washers are not necessary on unpainted parts and there are not enough to use on every screw and bolt.



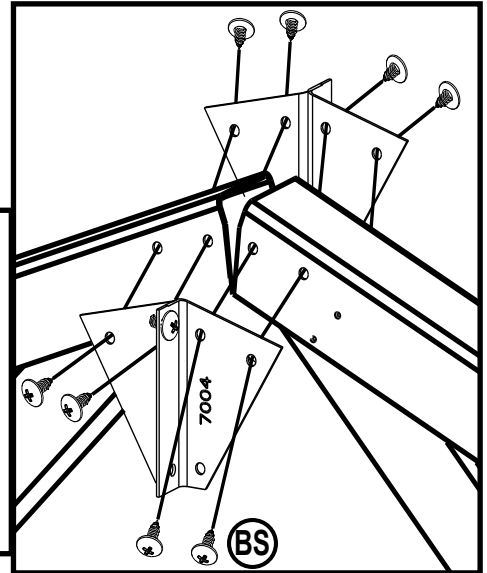
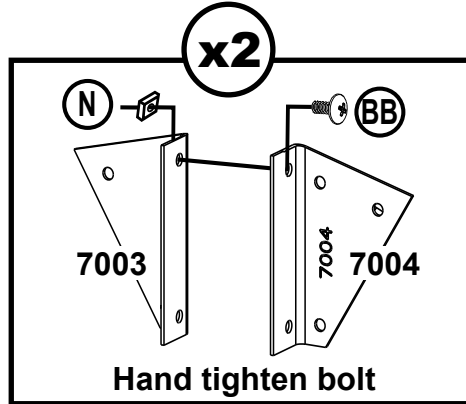
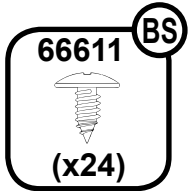
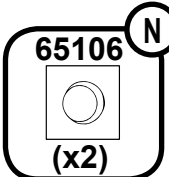
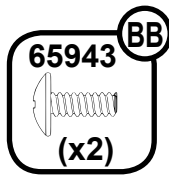
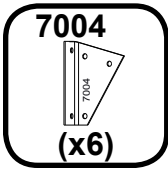
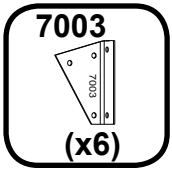
# Step 2B



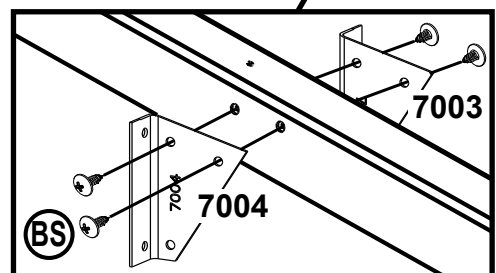
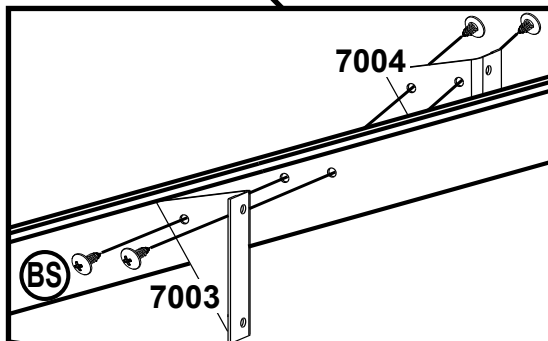
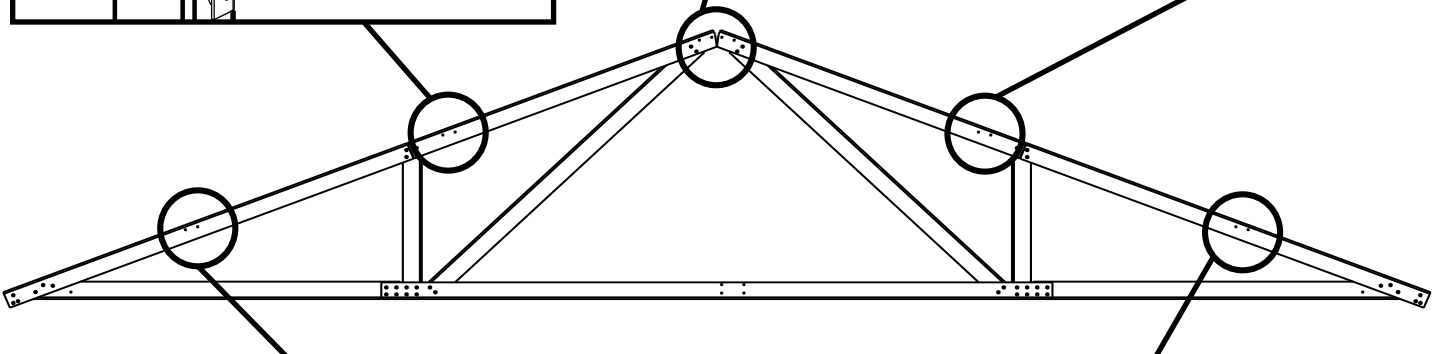
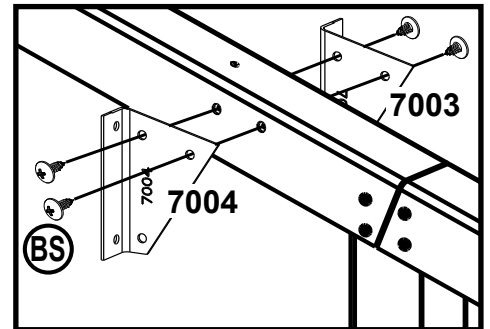
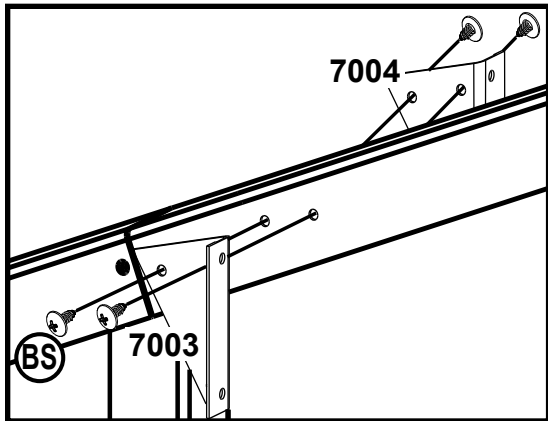
\*Lubricate screws to aid assembly



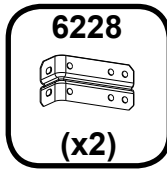
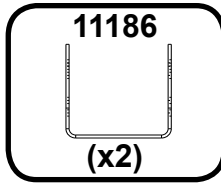
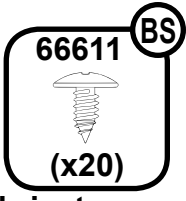
# Step 2C



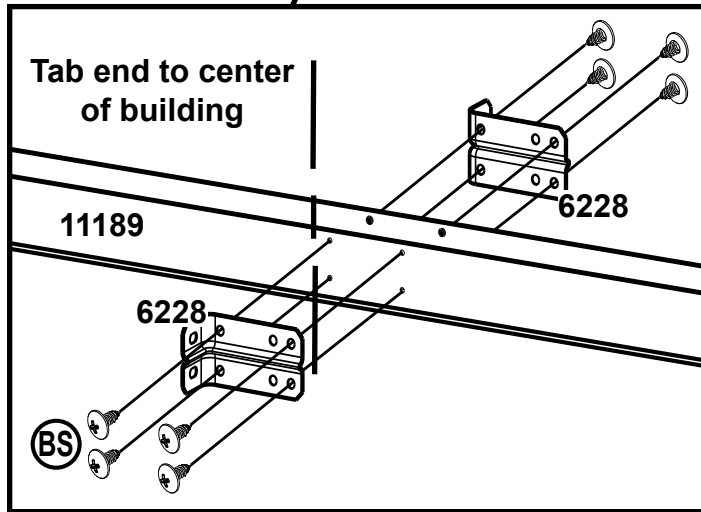
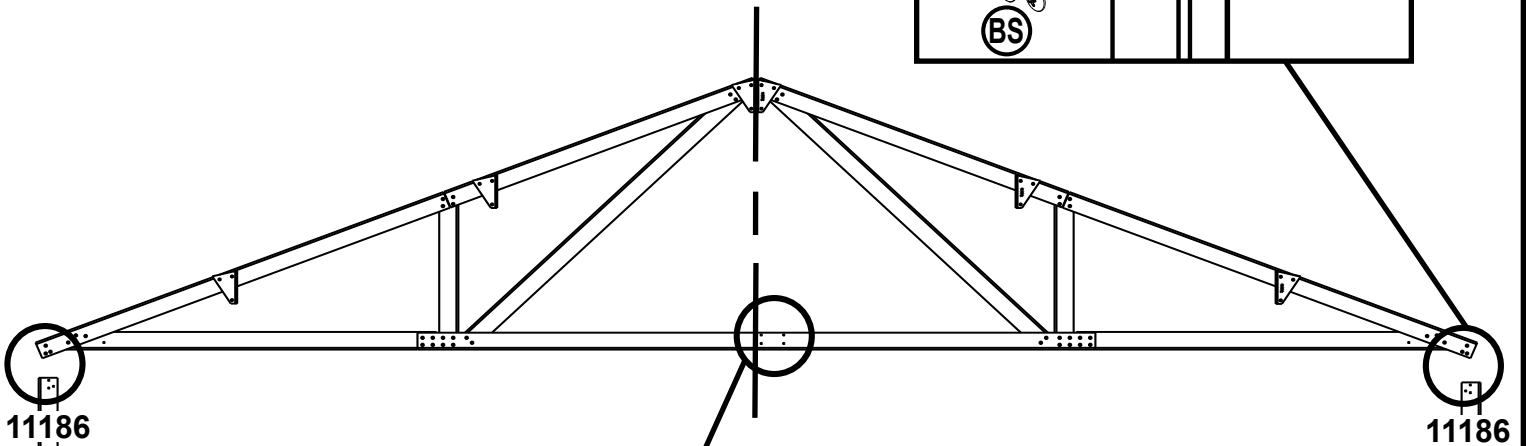
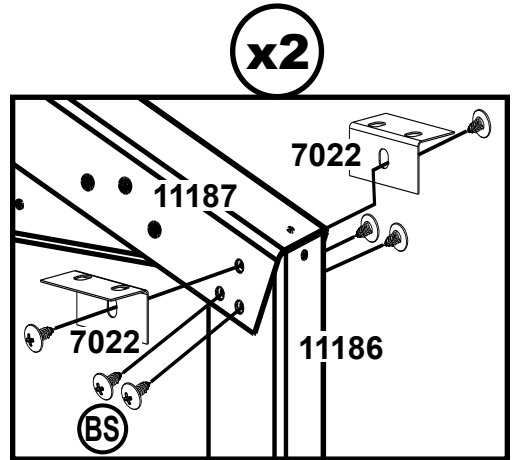
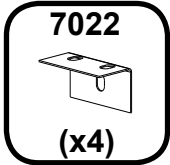
\*Lubricate screws to aid assembly



# Step 2D

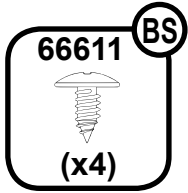


\*Lubricate screws to aid assembly



11' 9-1/8"  
(358,5 cm)

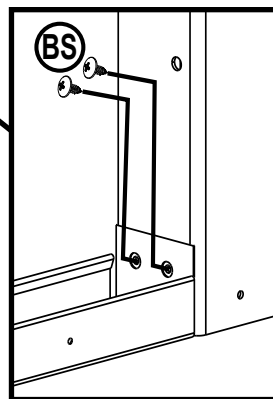
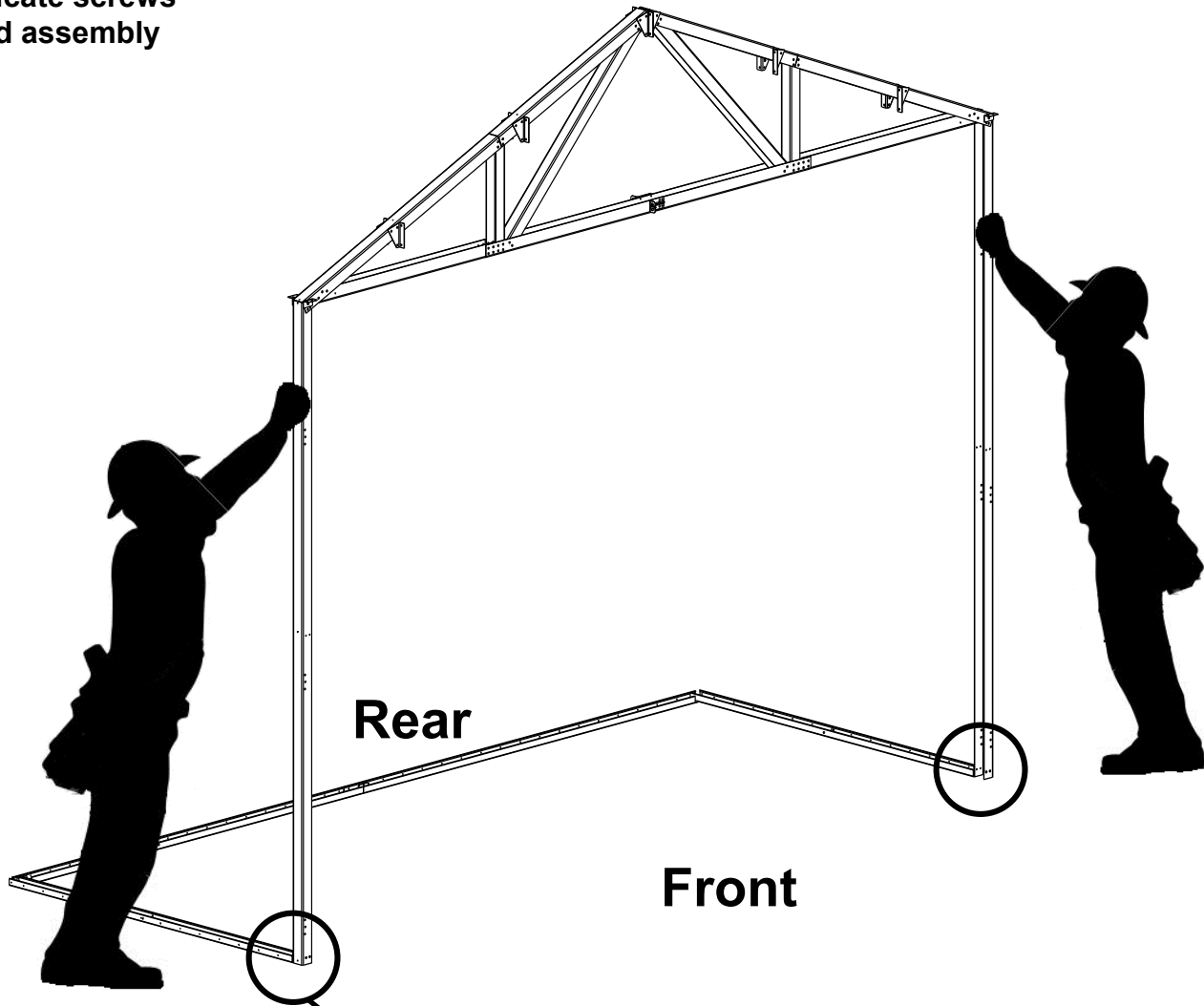
# Step 3A



**12x10**  
Skip to Step 6A  
pg 29

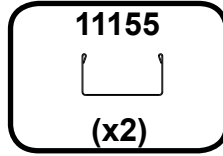
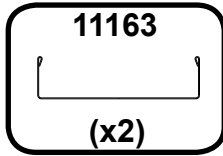
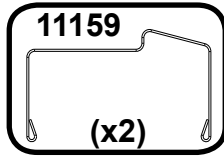
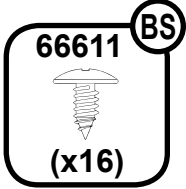
**12x15+**  
Continue on  
Next Page

\*Lubricate screws  
to aid assembly

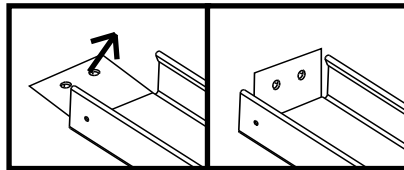
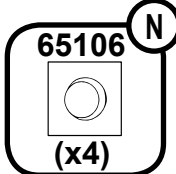
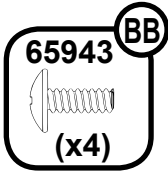


# Step 3B

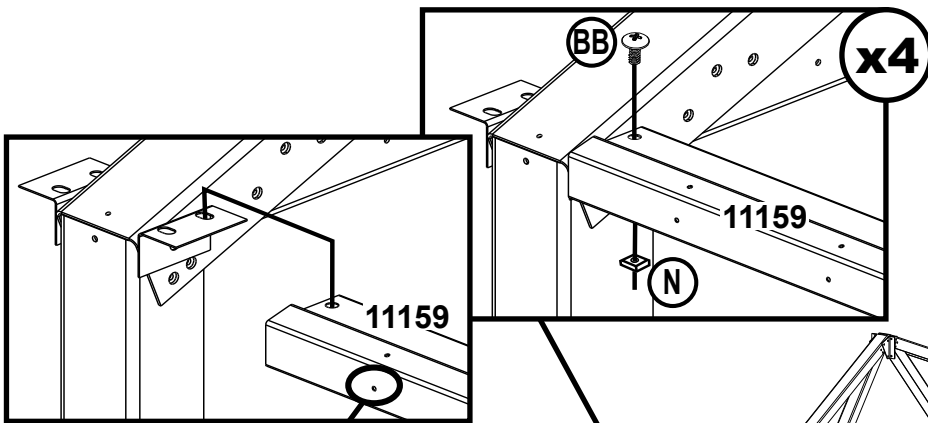
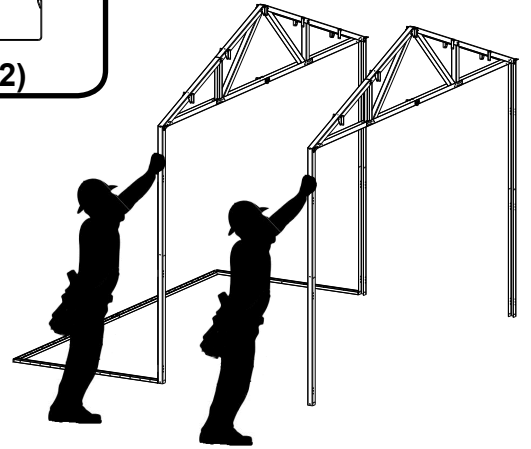
## 12x15+ Only



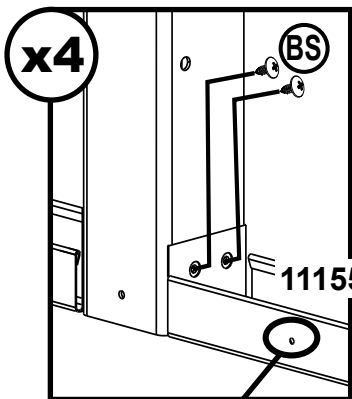
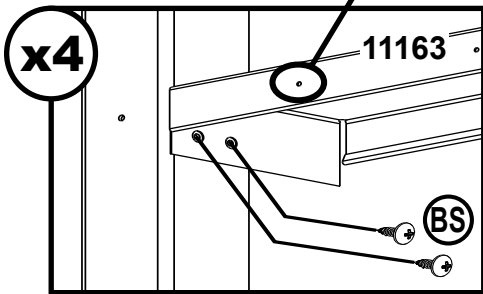
\*Lubricate screws to aid assembly



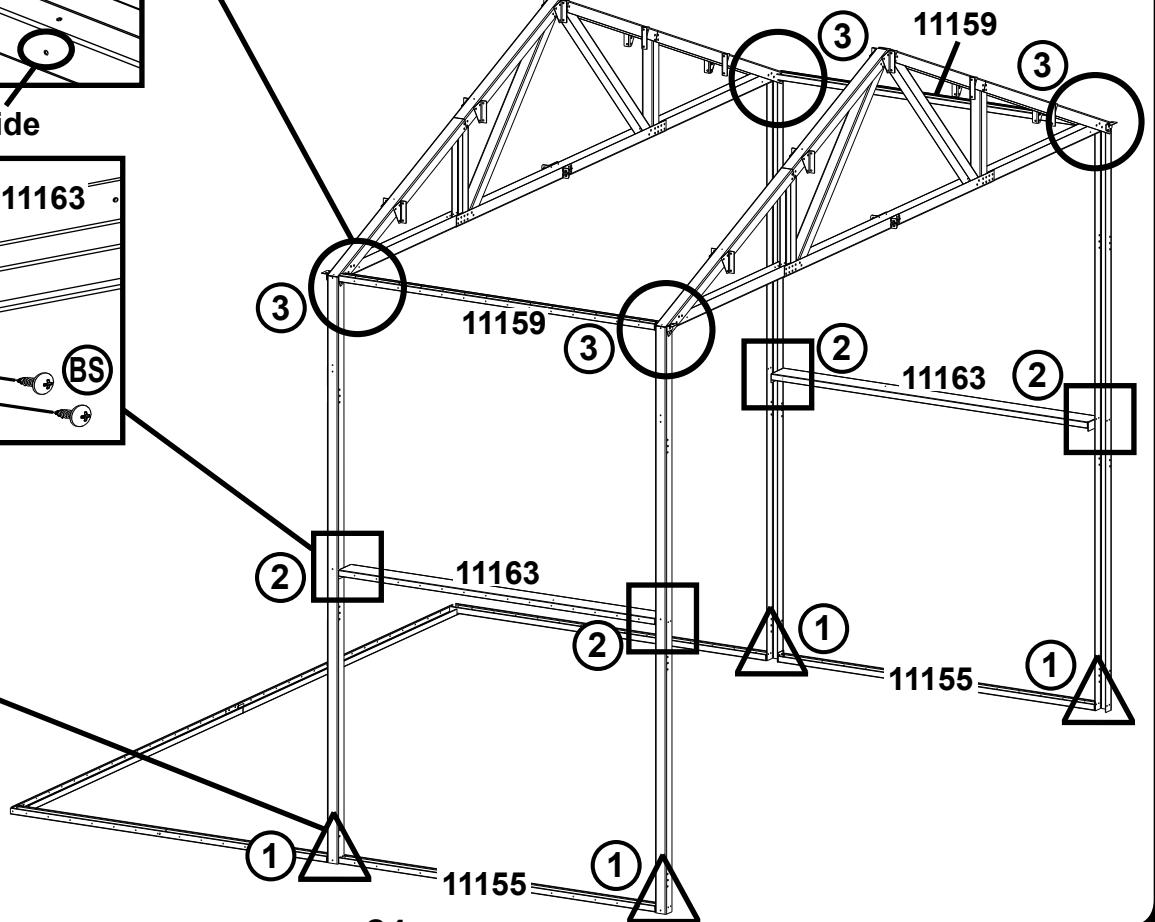
\*Bend tabs up for 11163 and 11155



\*Holes on Outside

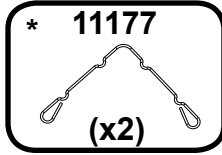
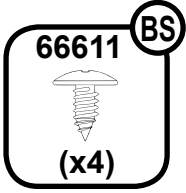


\*Holes on Outside



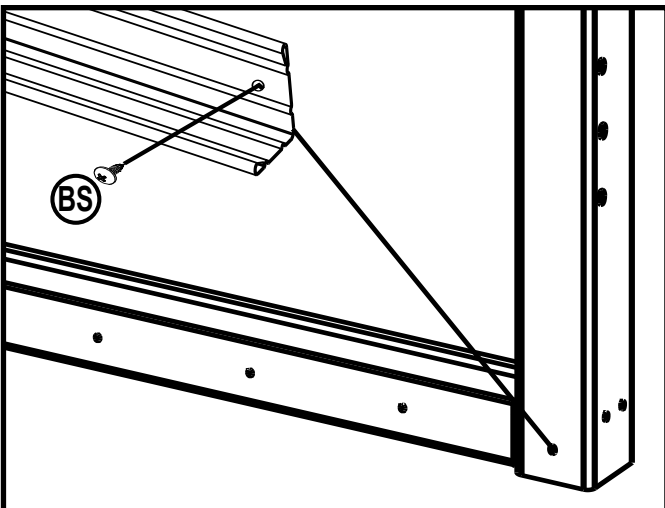
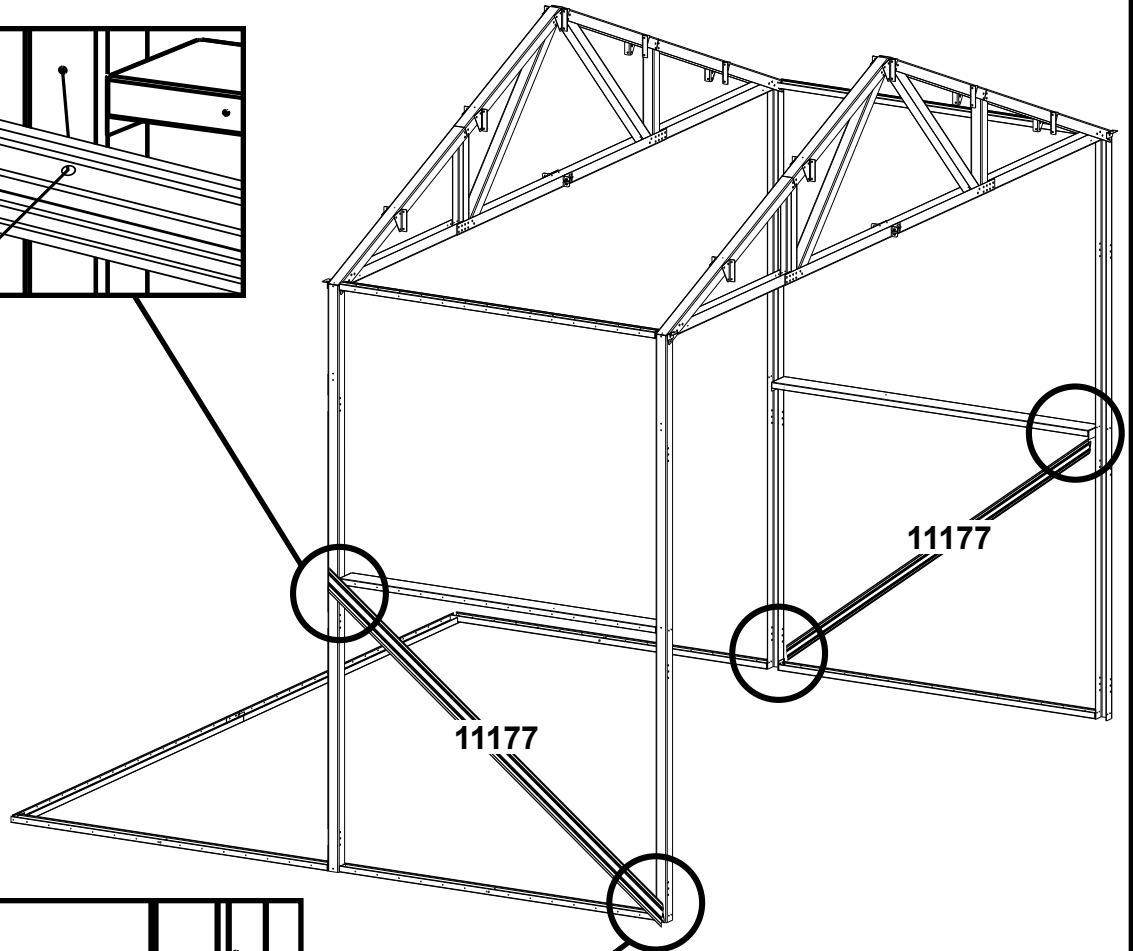
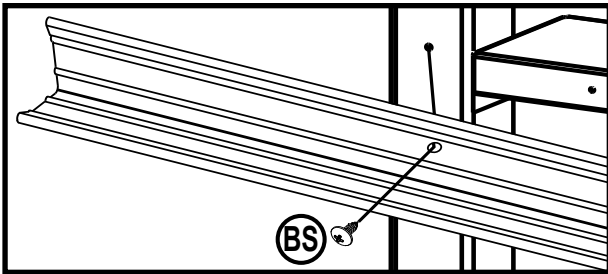
# Step 3C

12x15+ Only



\*Lubricate screws to aid assembly

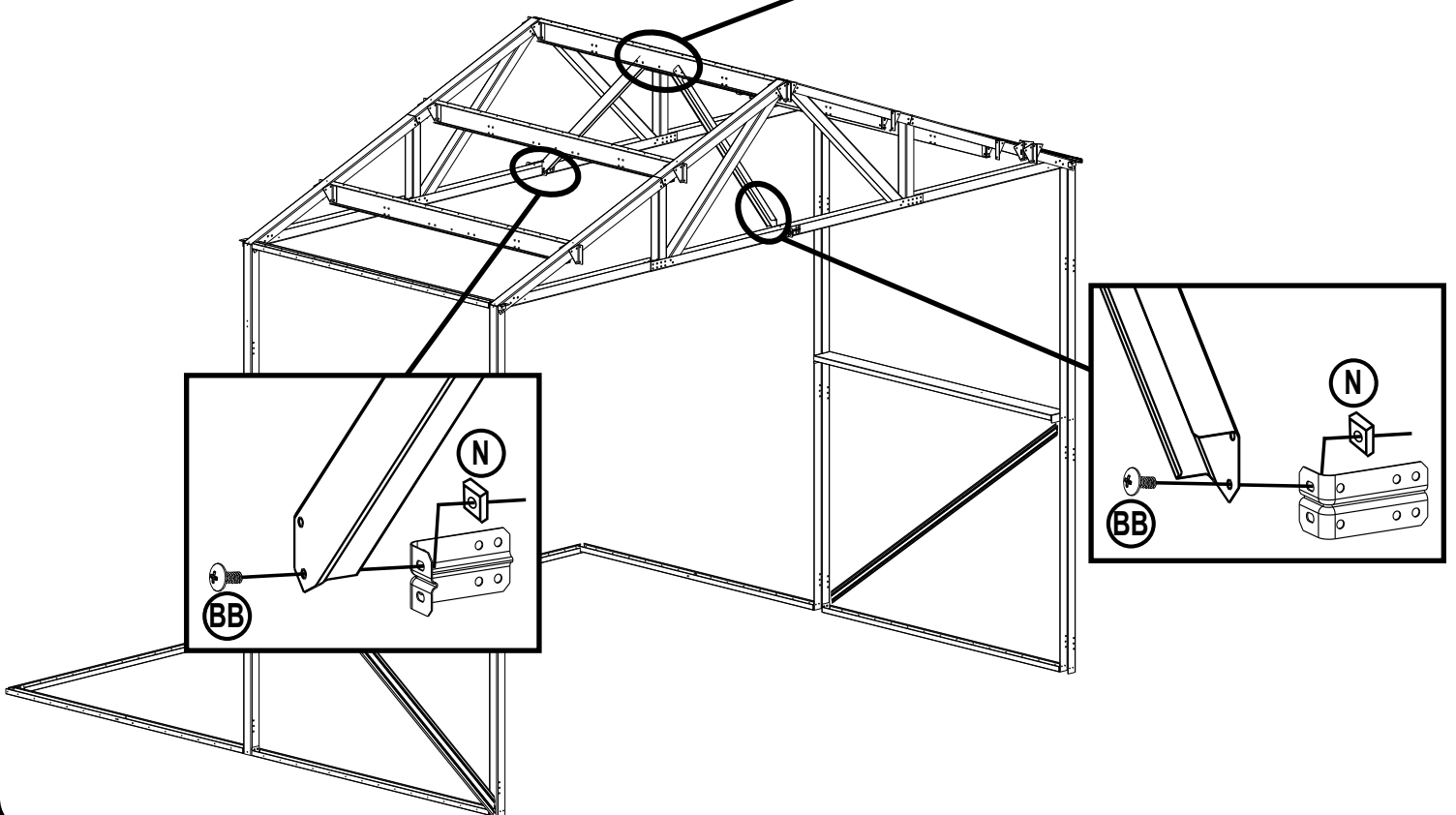
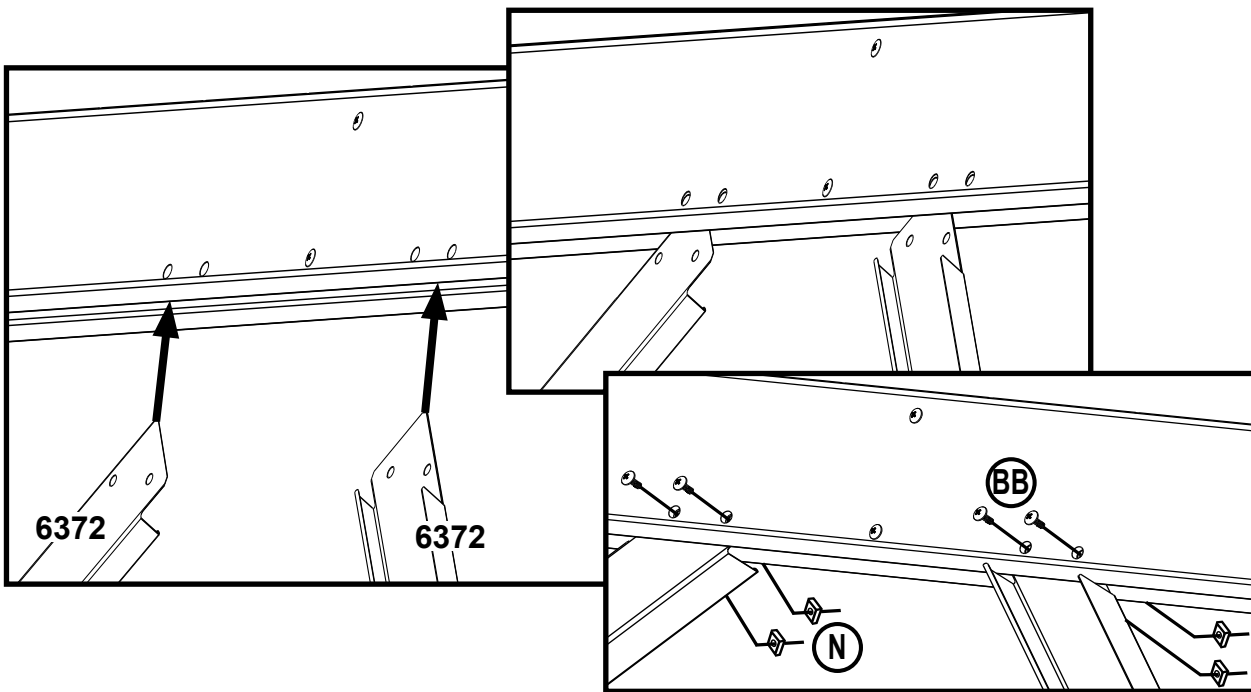
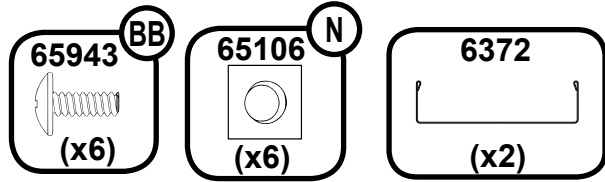
\*11177 is for temporary use in this step and is used in a later step



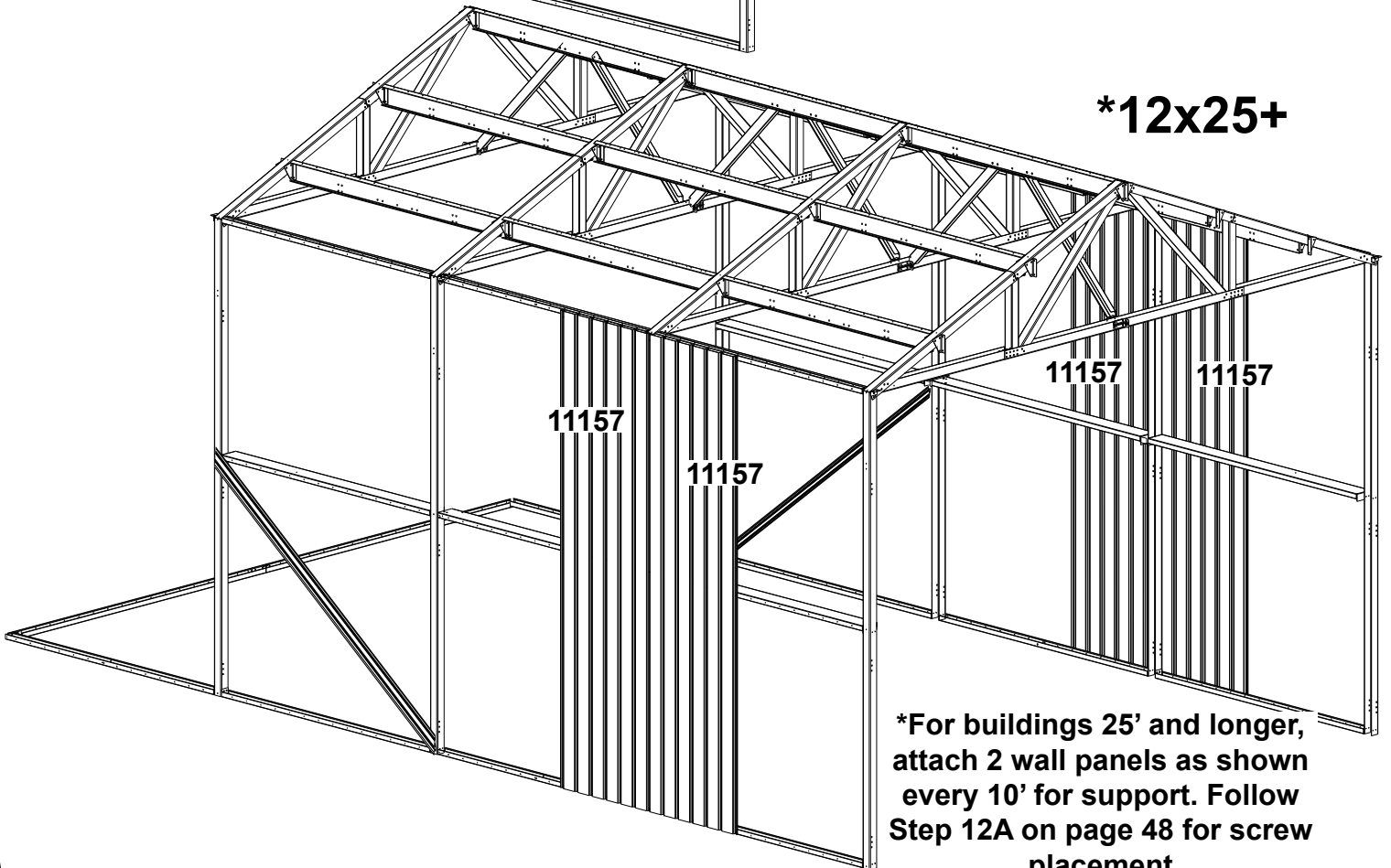
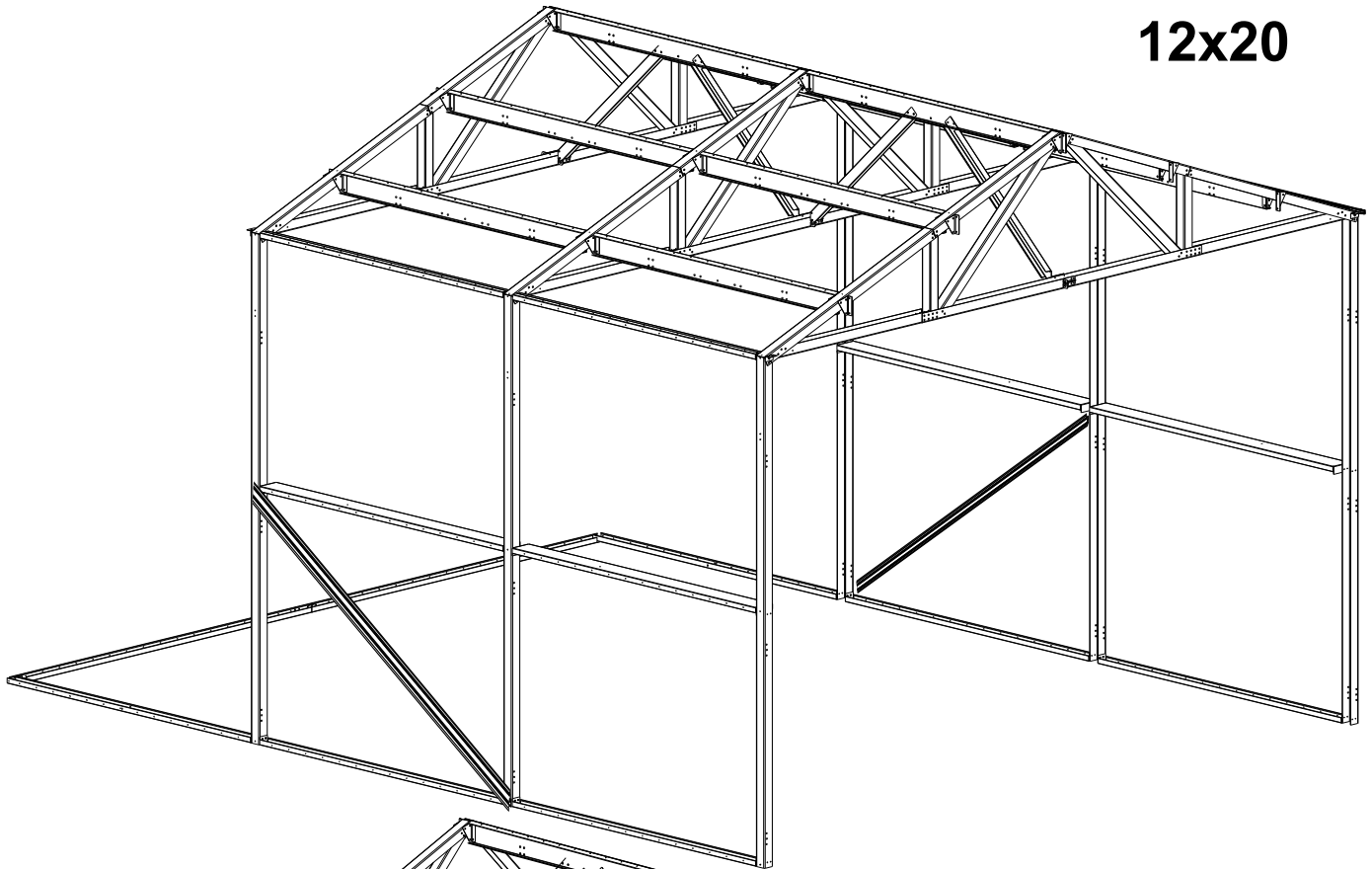


# Step 4B

12x15+ Only



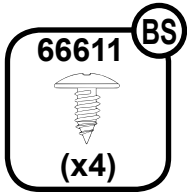
# Step 5



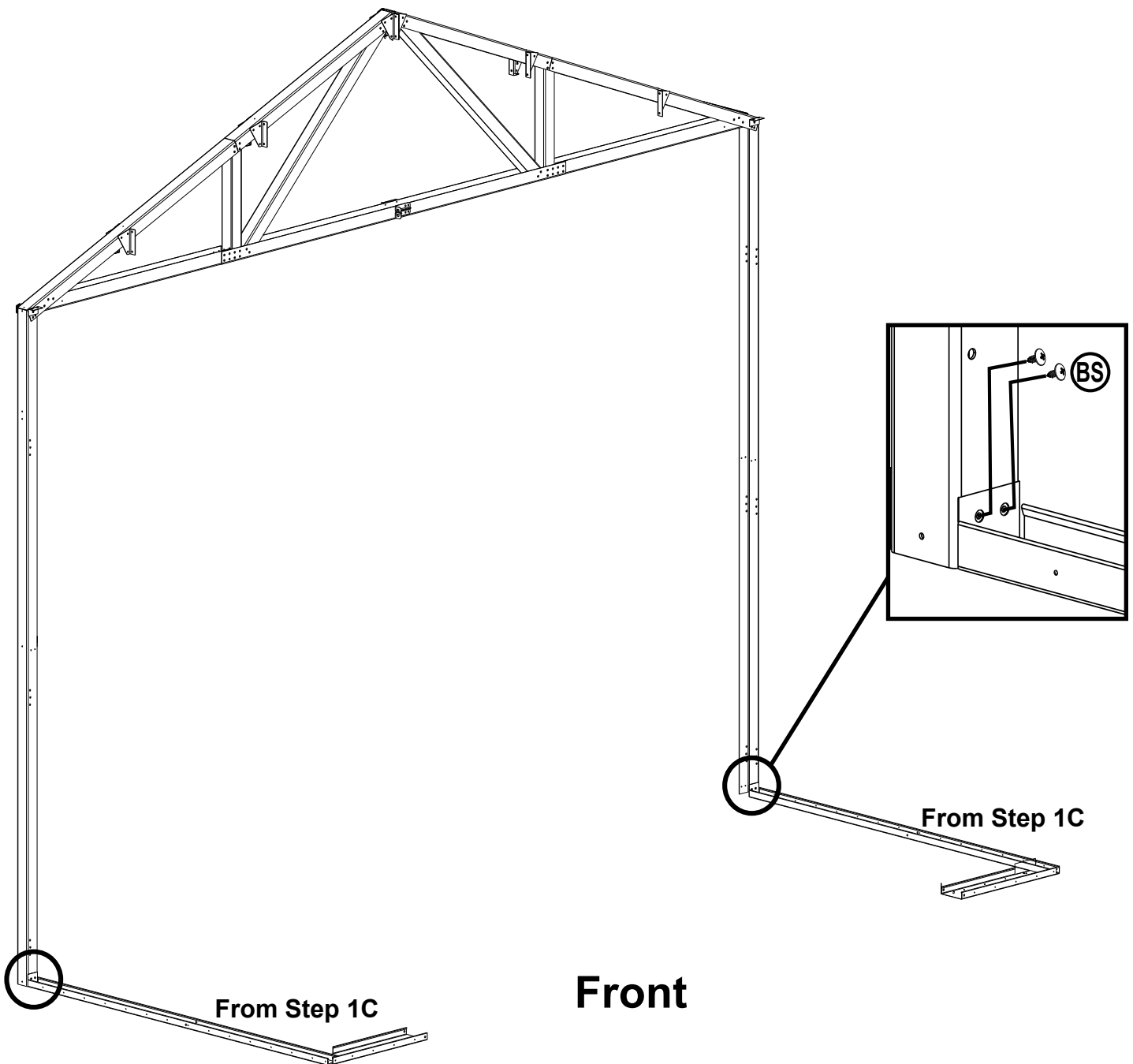
# Step 6A

## 12x10+ Continued

Continue supporting truss for 12x10 until frame is complete

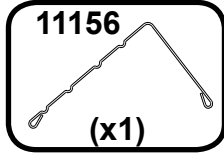
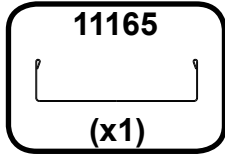
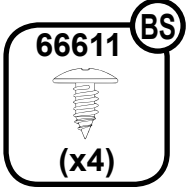


\*Lubricate screws to aid assembly

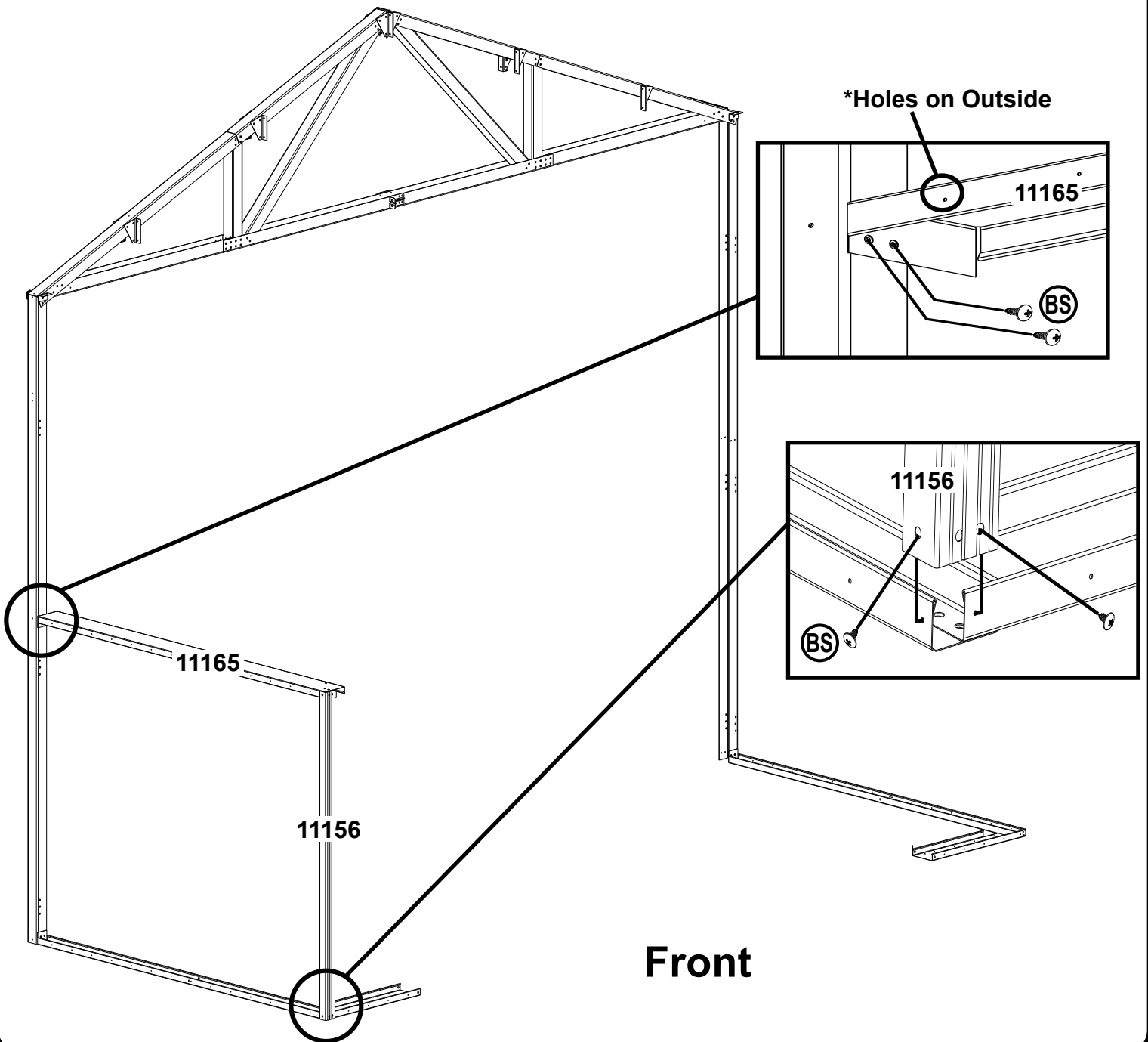


Front

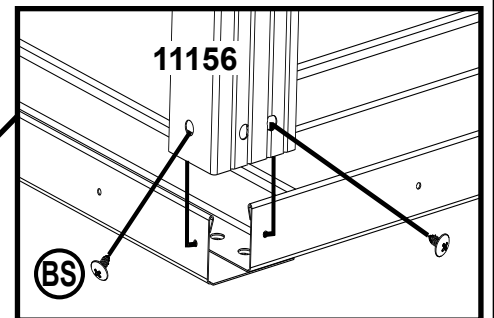
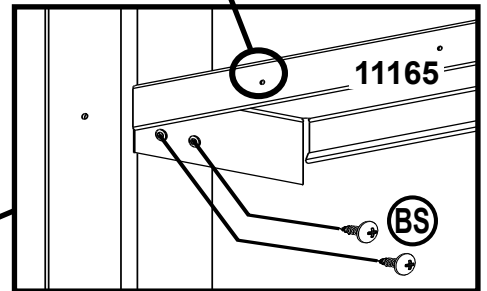
# Step 6B



\*Lubricate screws to aid assembly

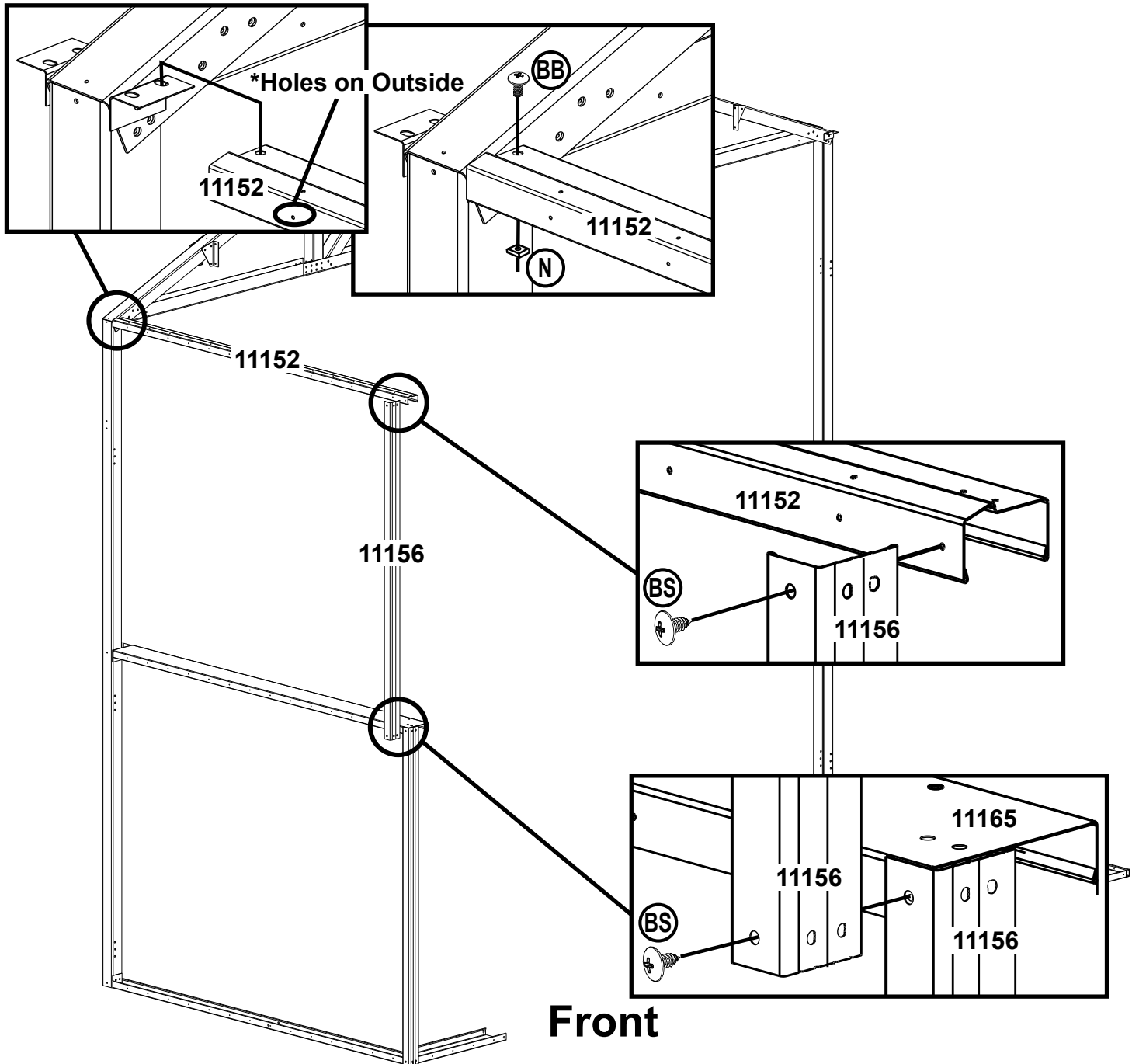
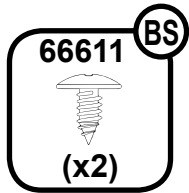
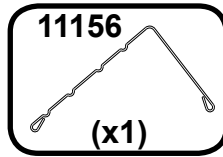
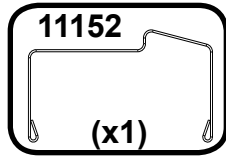
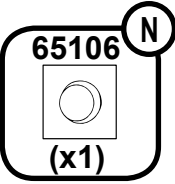
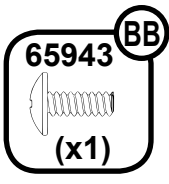


\*Holes on Outside



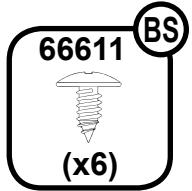
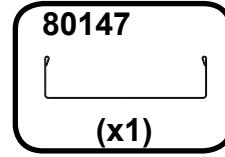
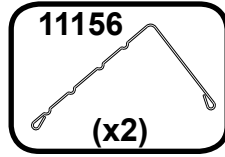
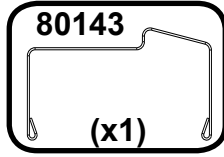
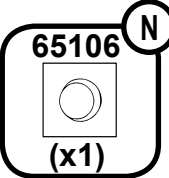
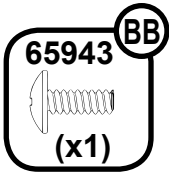
Front

# Step 6C



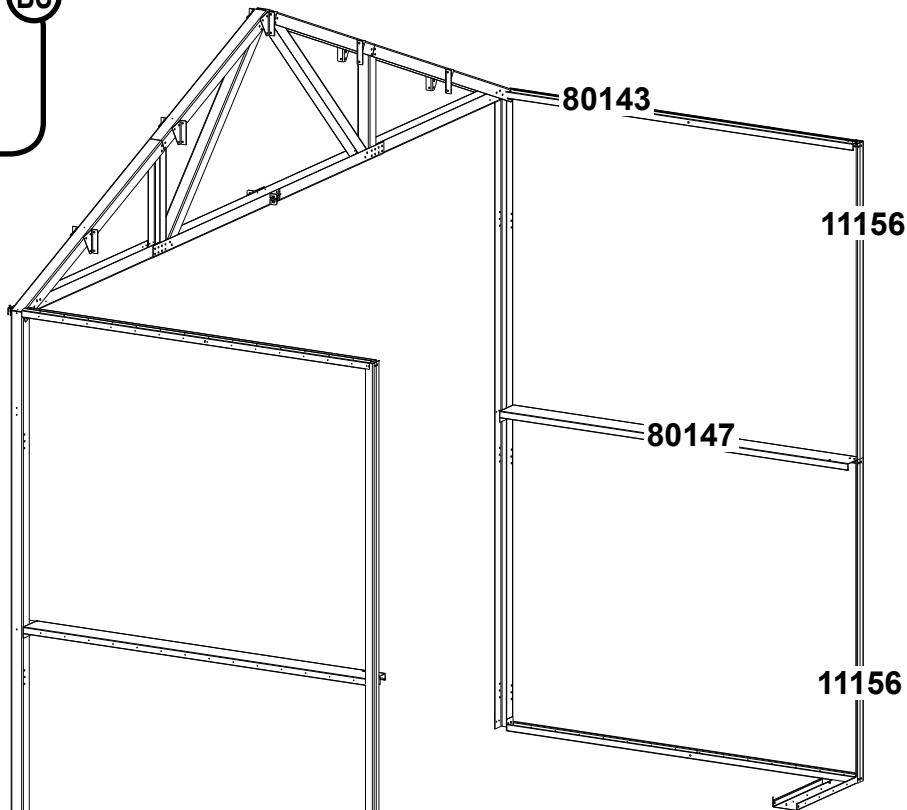
Front

# Step 6D



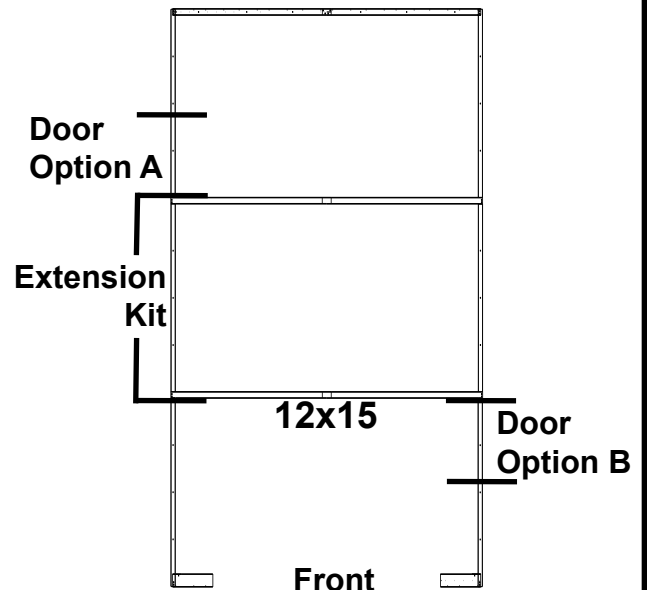
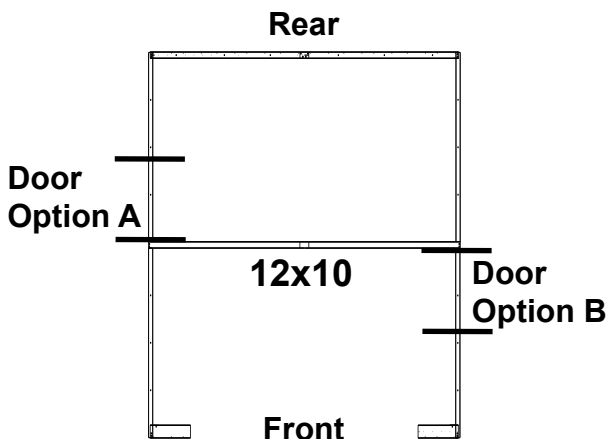
Repeat Steps 6B and 6C for the other side with holes facing outside

For Door Option B, follow Step 9 on page 39 in place of this step

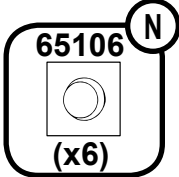
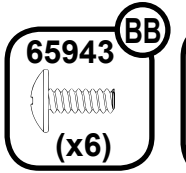
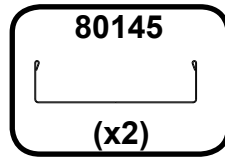
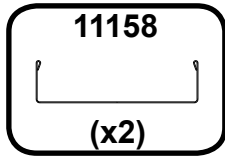
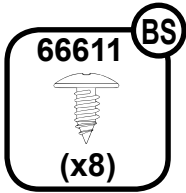


Front

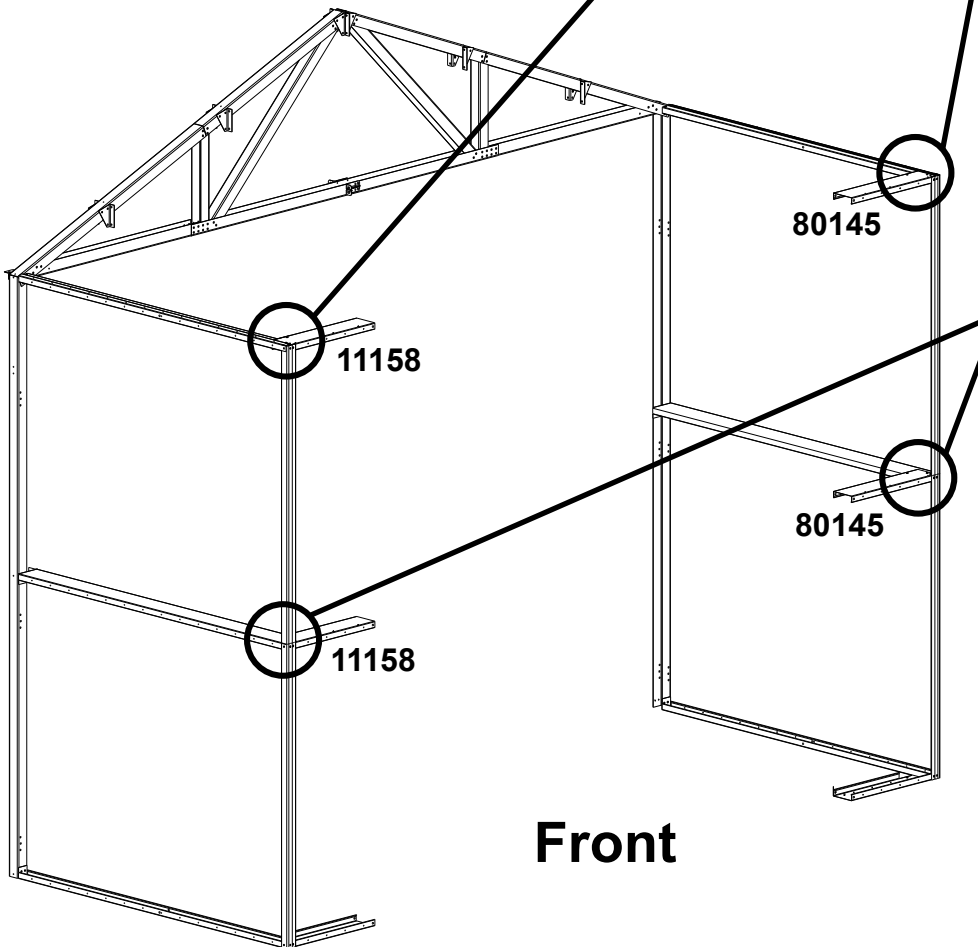
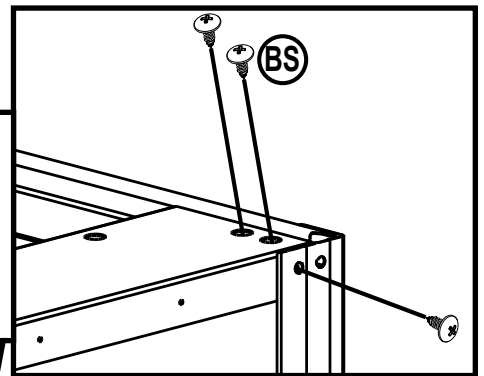
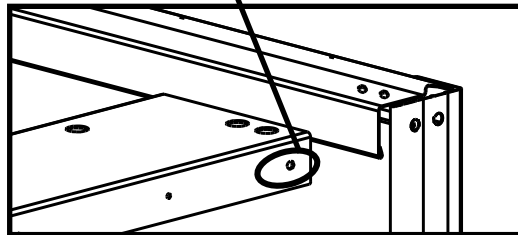
Rear



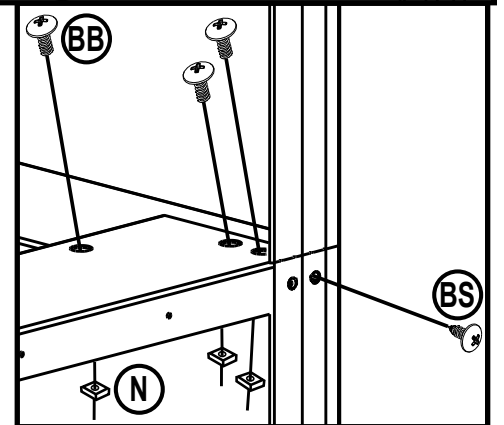
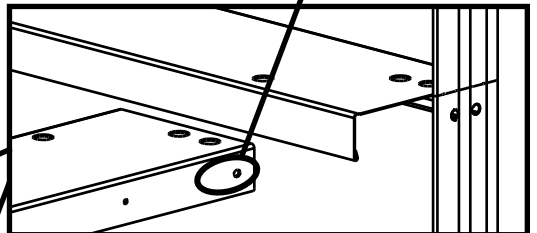
# Step 6E



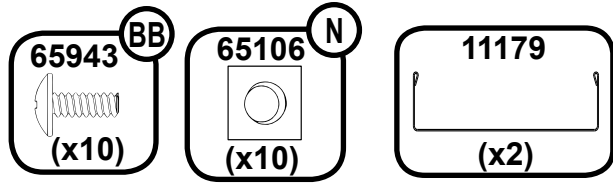
\*Holes on Outside



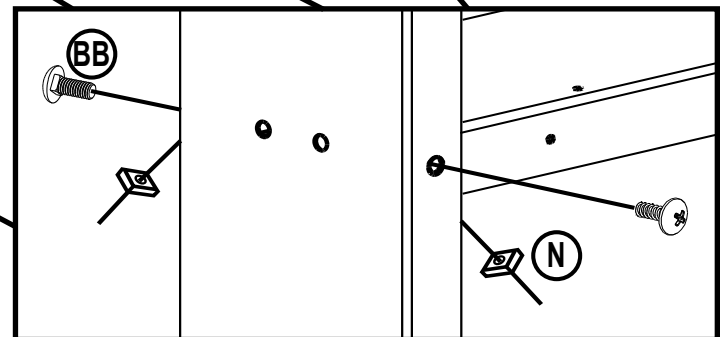
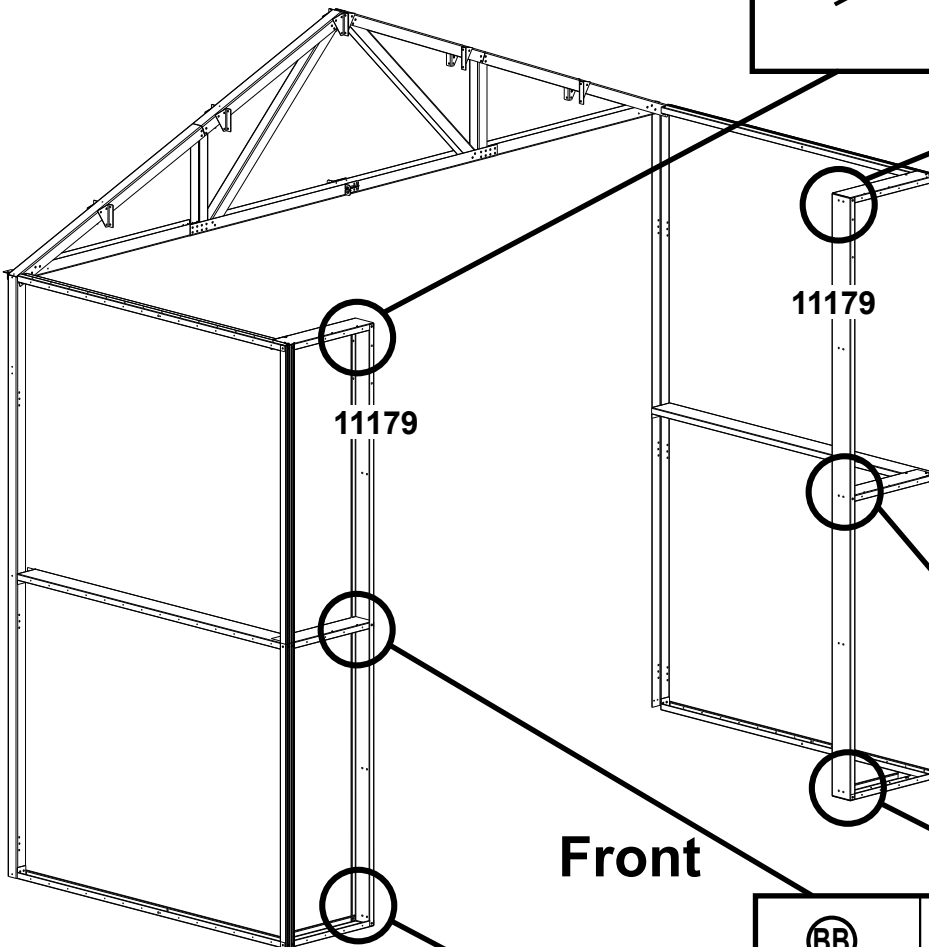
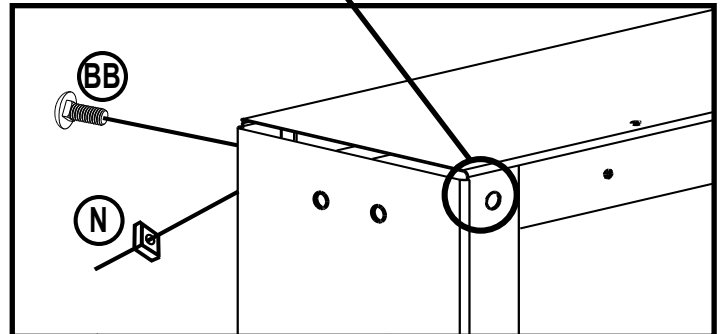
\*Holes on Outside



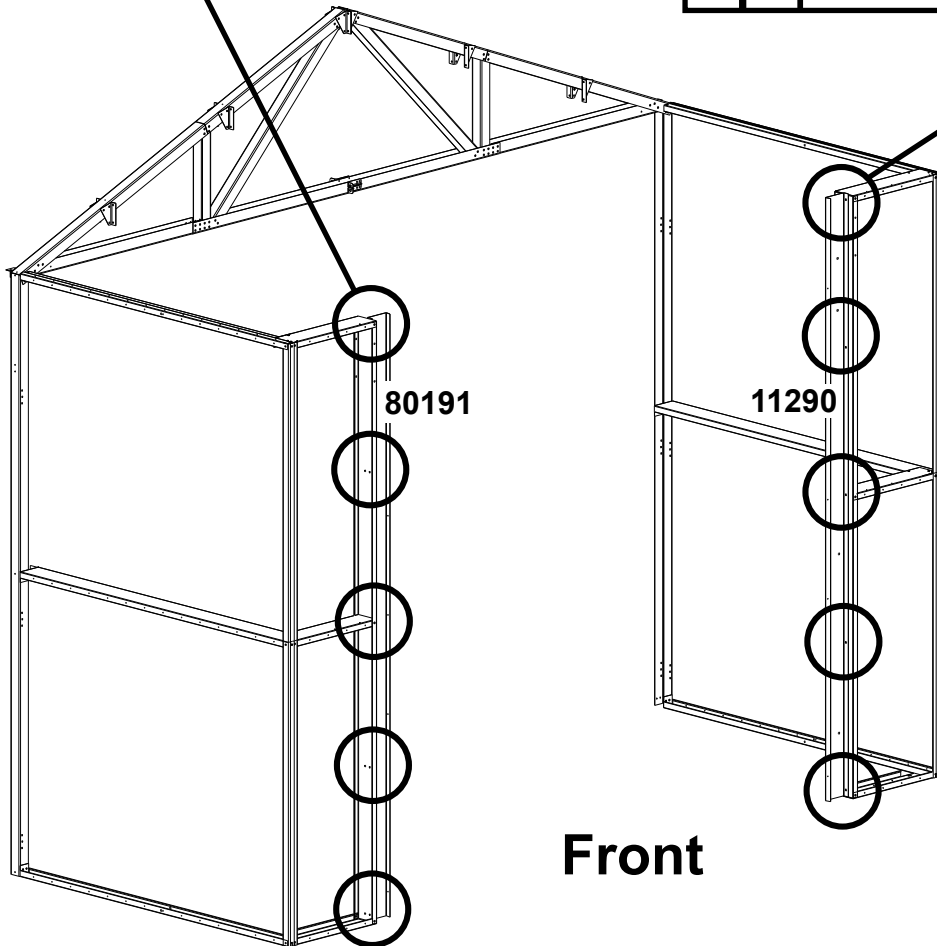
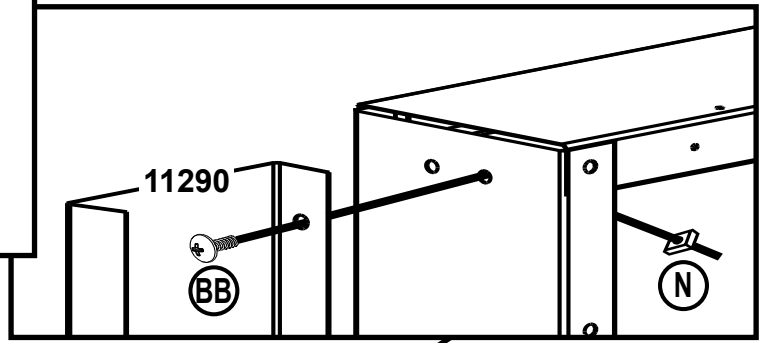
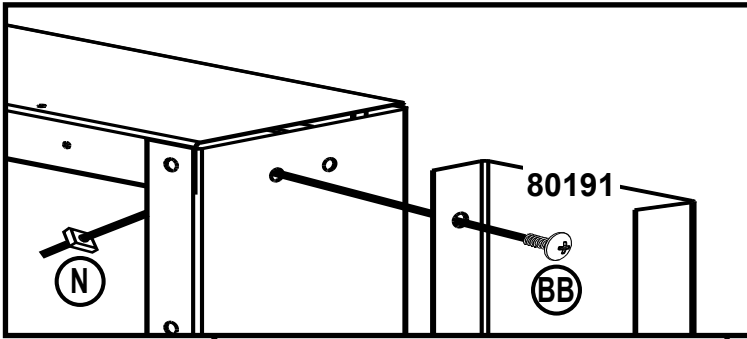
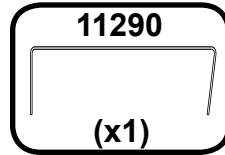
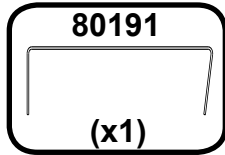
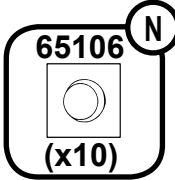
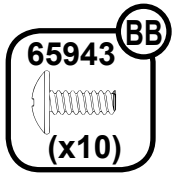
# Step 7A



\*Leave outside top bolt out for both columns

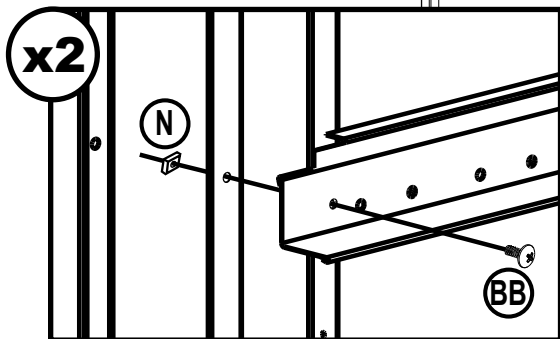
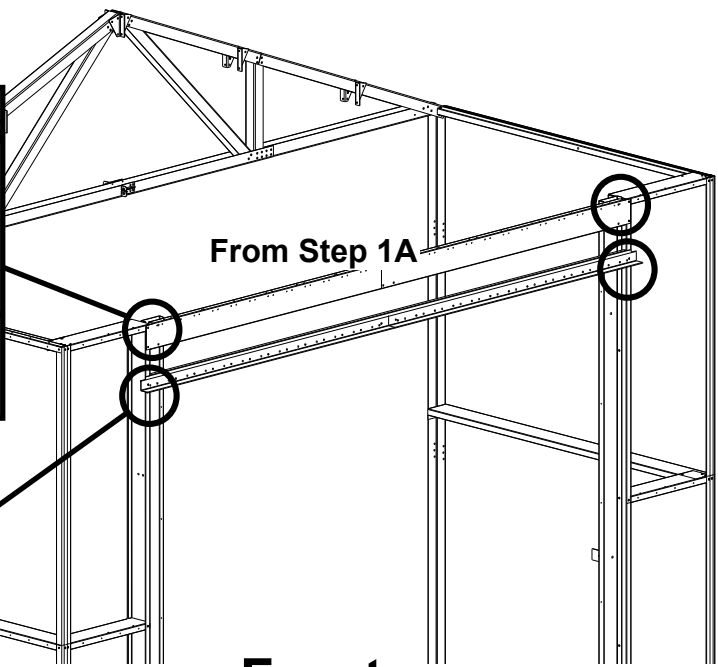
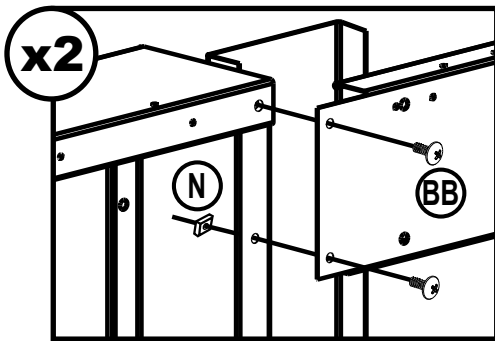
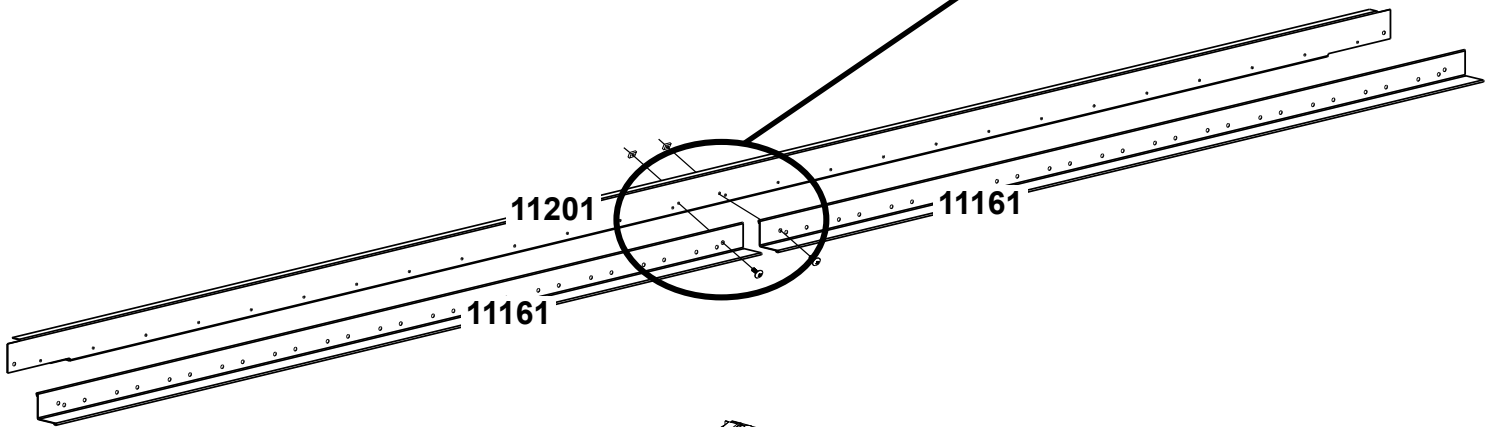
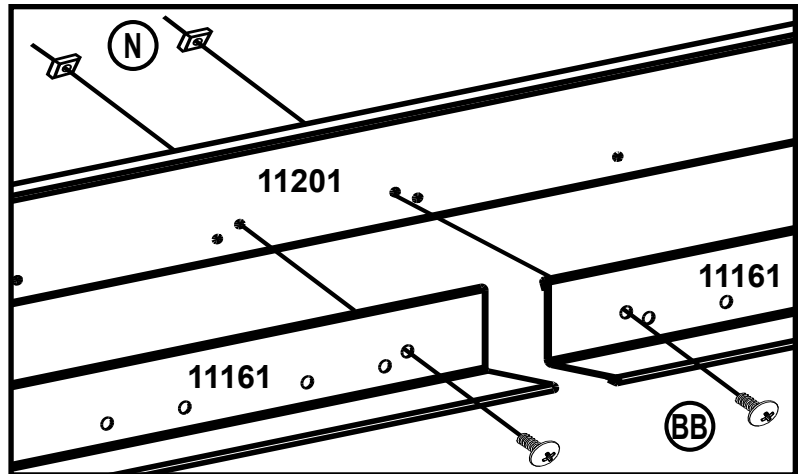
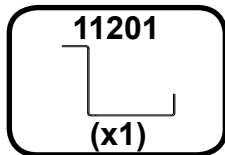
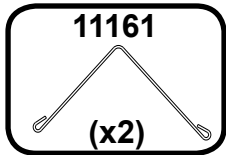
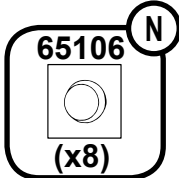
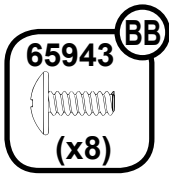


# Step 7B

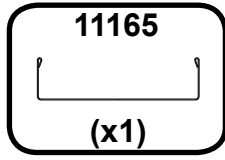
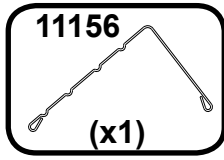
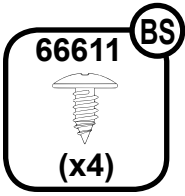


Front

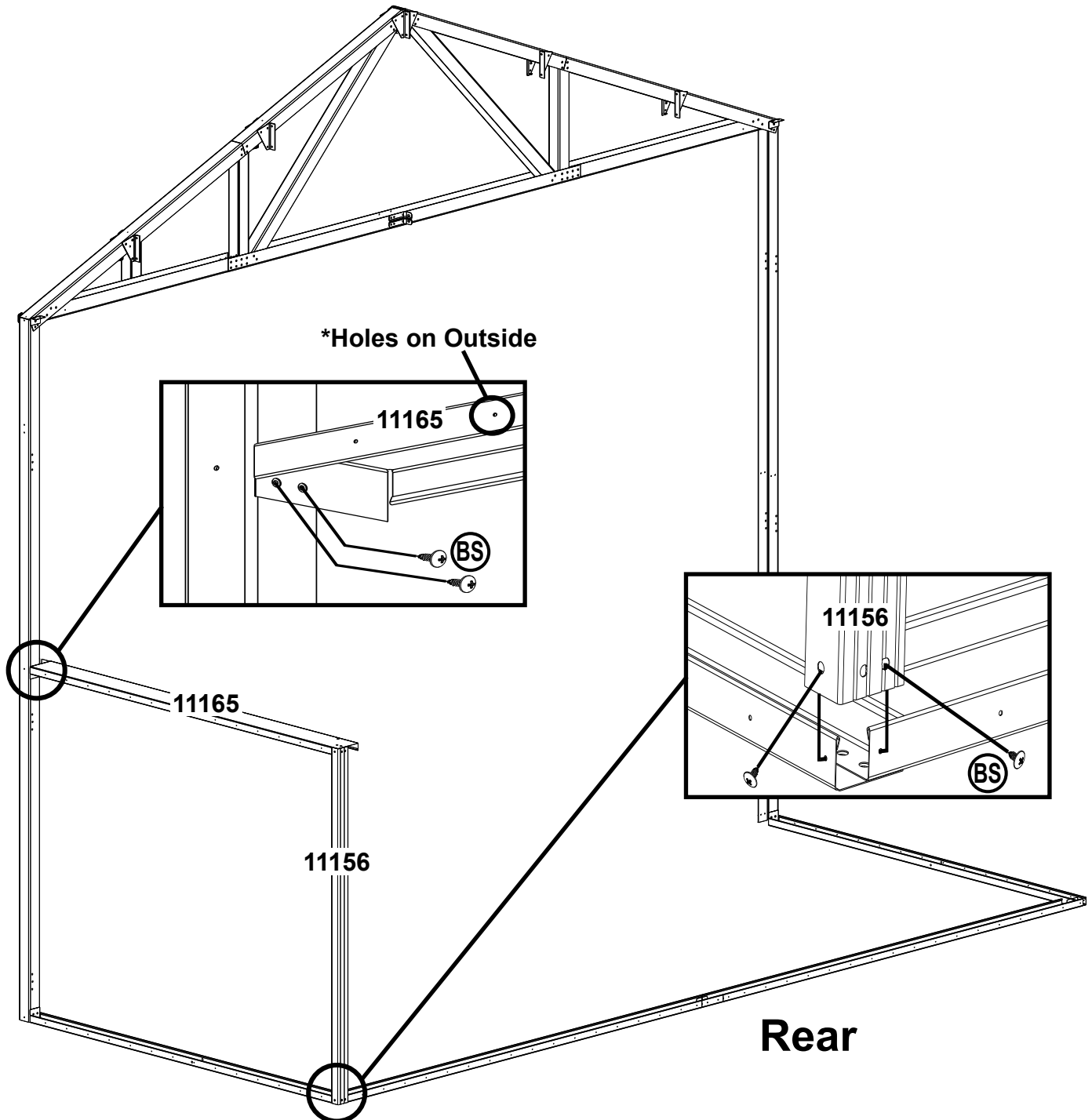
# Step 7C



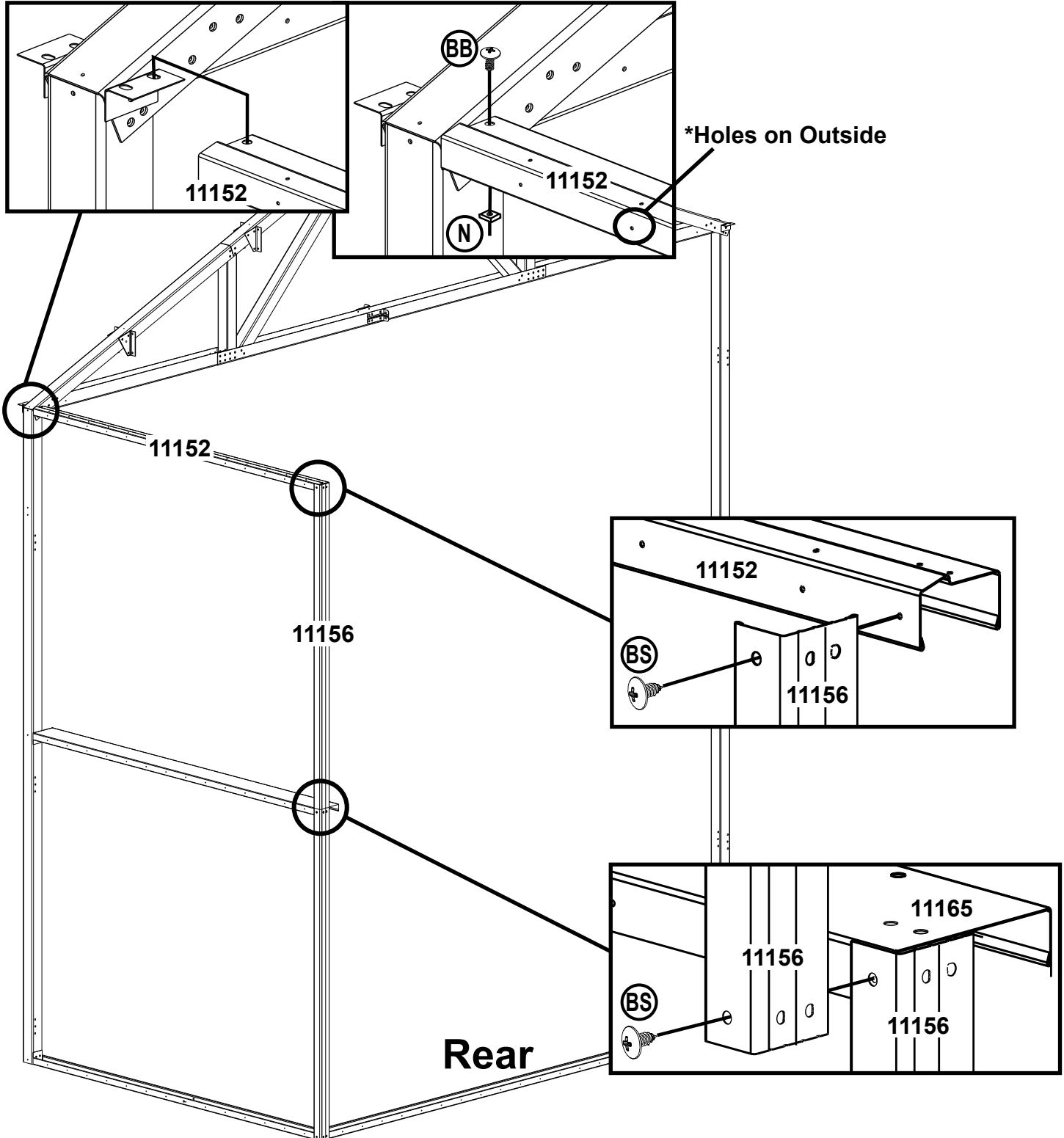
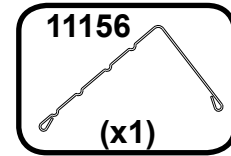
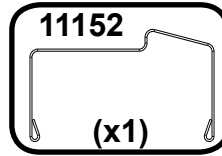
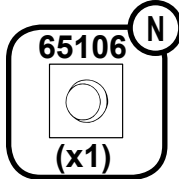
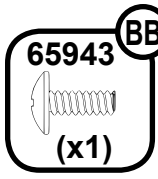
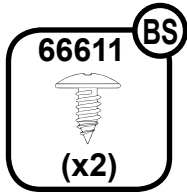
# Step 8A



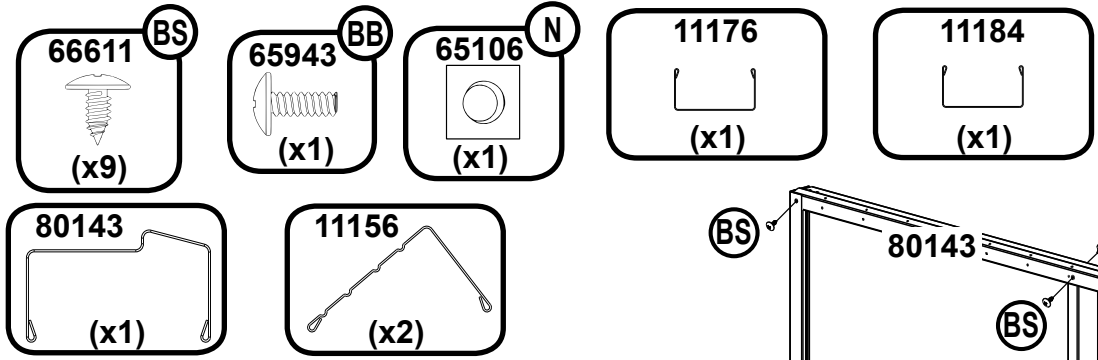
\*Lubricate screws to aid assembly



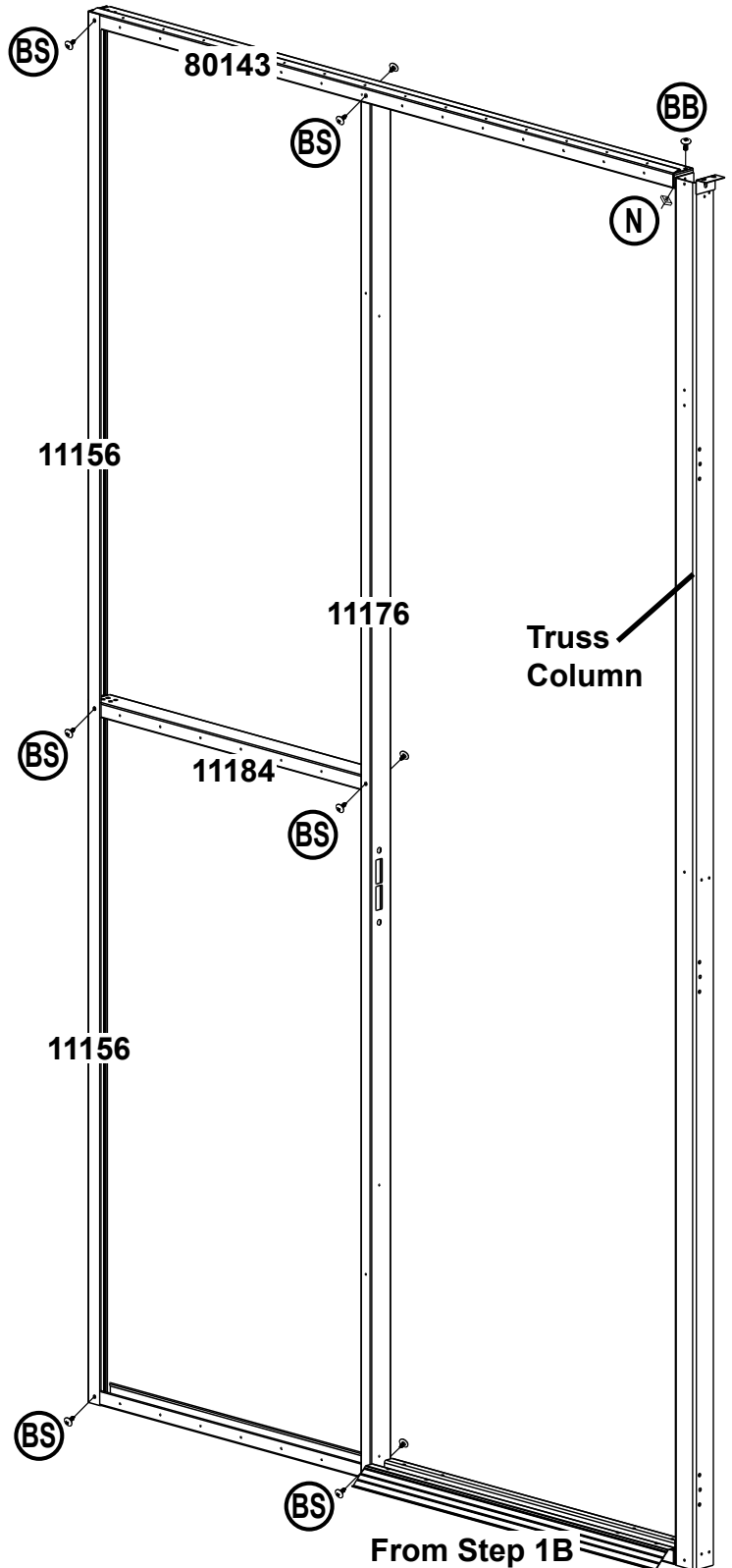
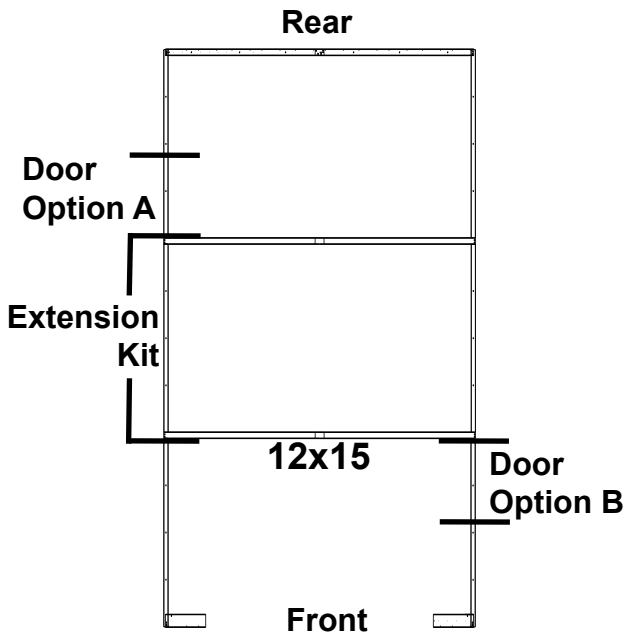
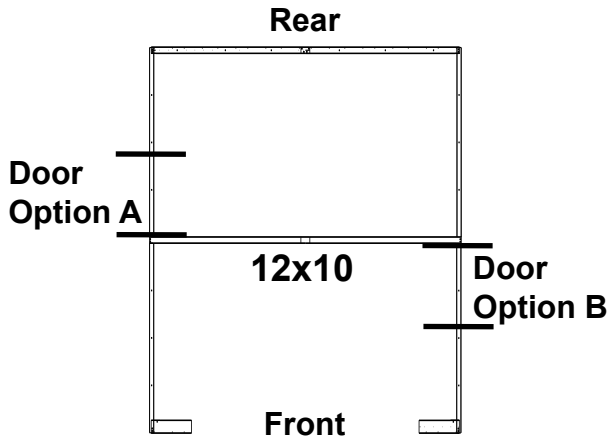
# Step 8B



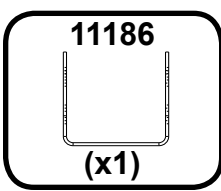
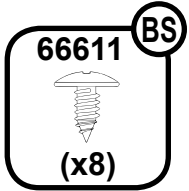
# Step 9



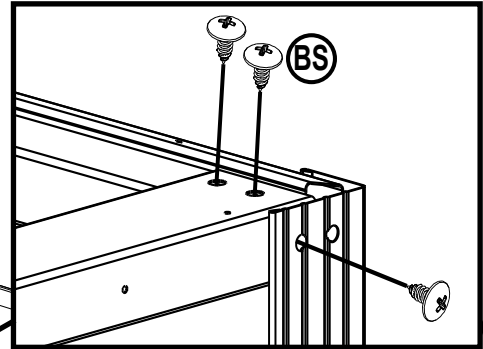
For Door Option B, follow Step 6D on page 32 in place of this step



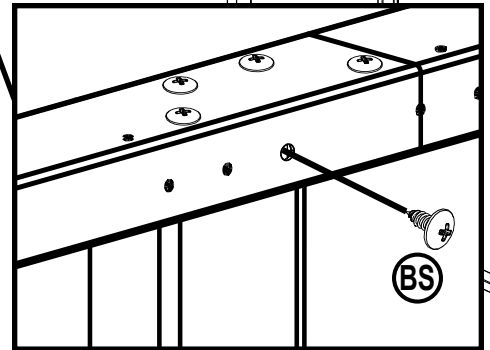
# Step 10A



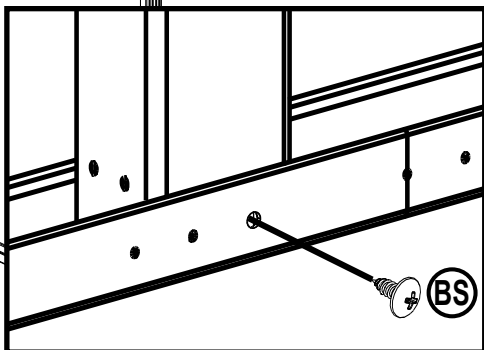
\*Lubricate screws to aid assembly



From Step 1A

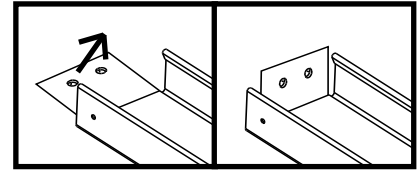
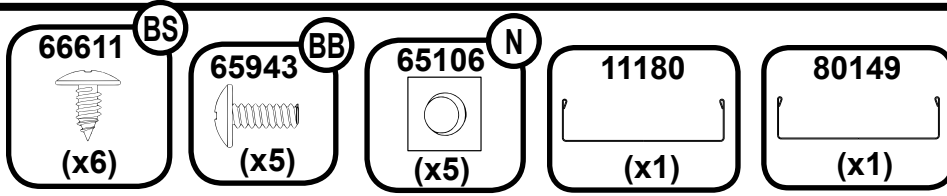


11186



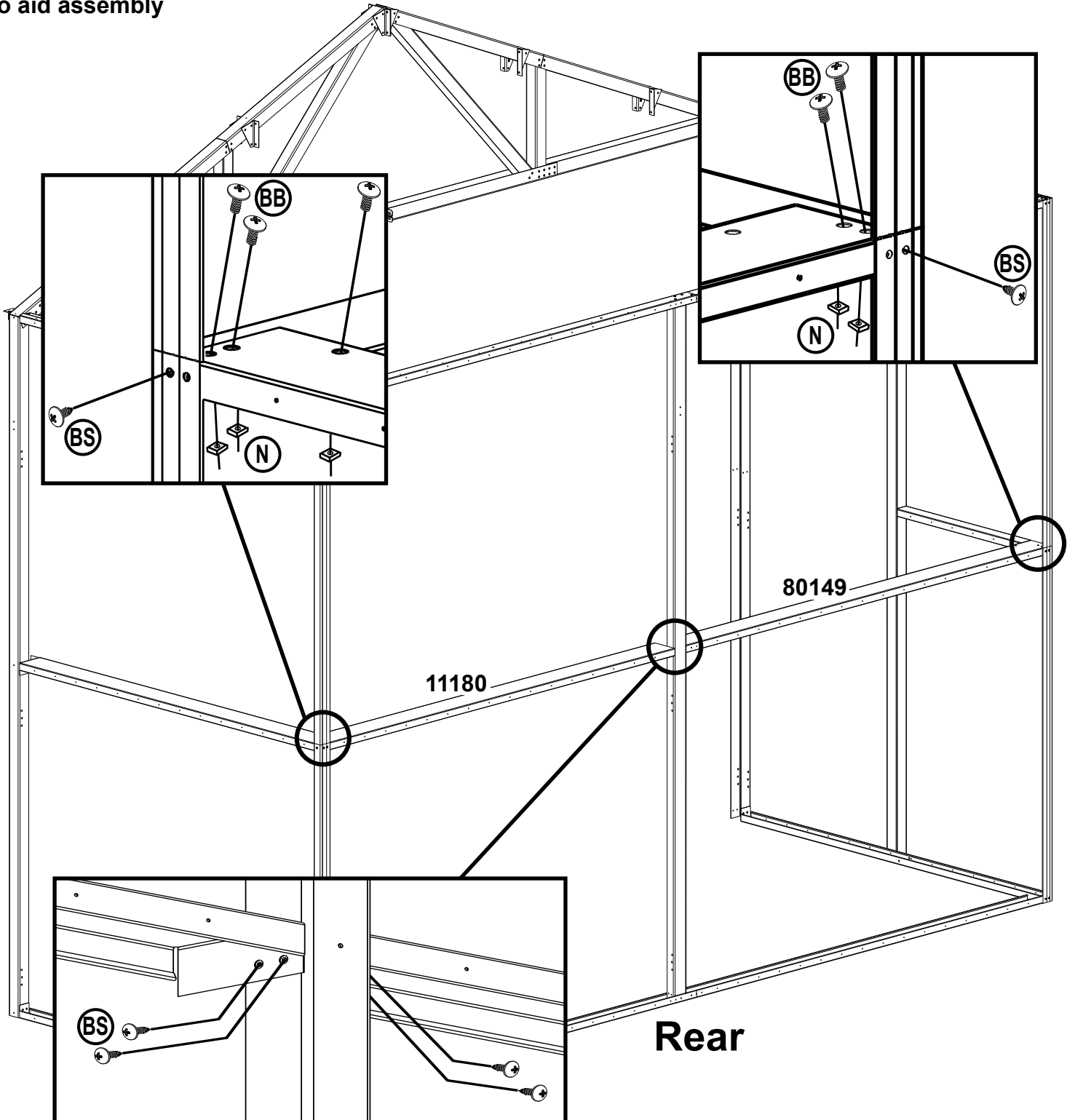
Rear

# Step 10B

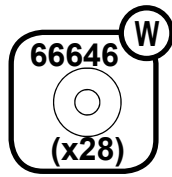
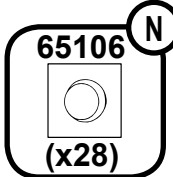
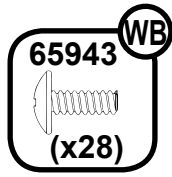
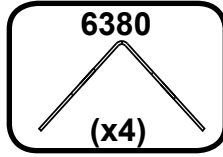
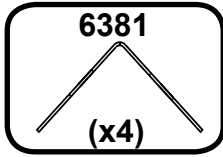
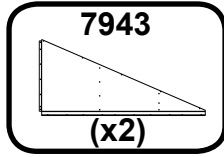
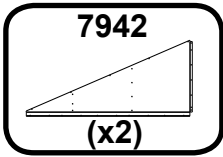


\*Lubricate screws to aid assembly

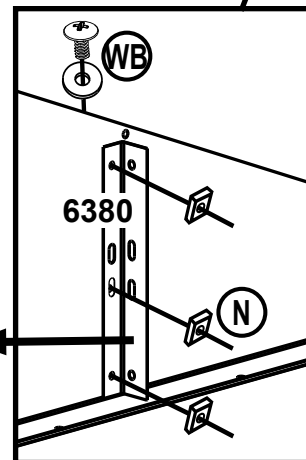
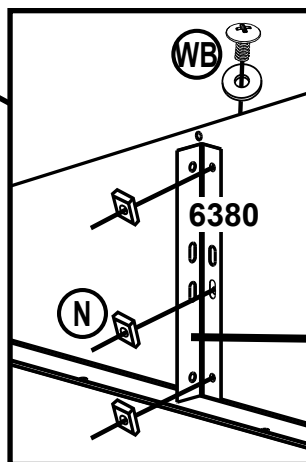
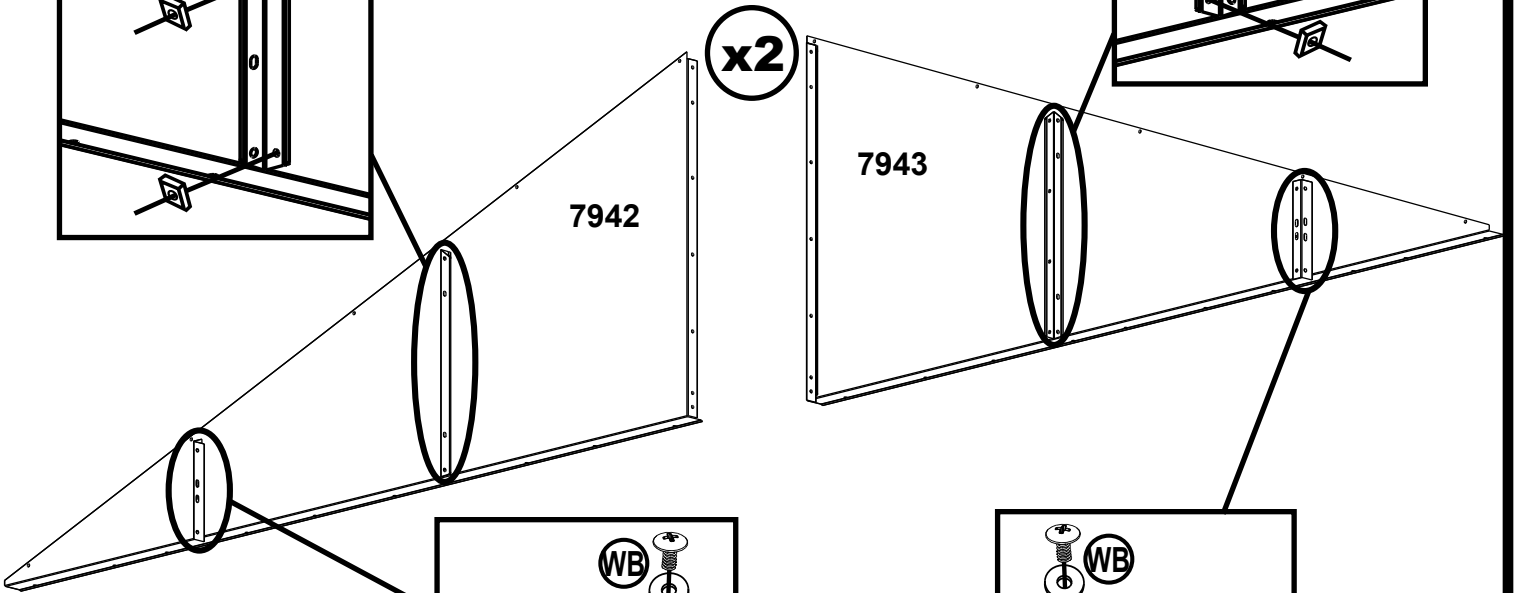
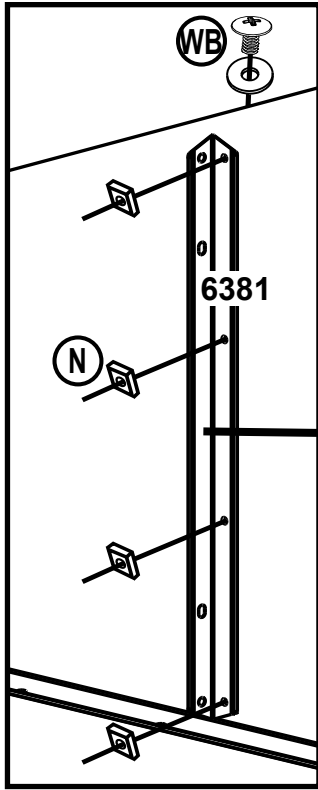
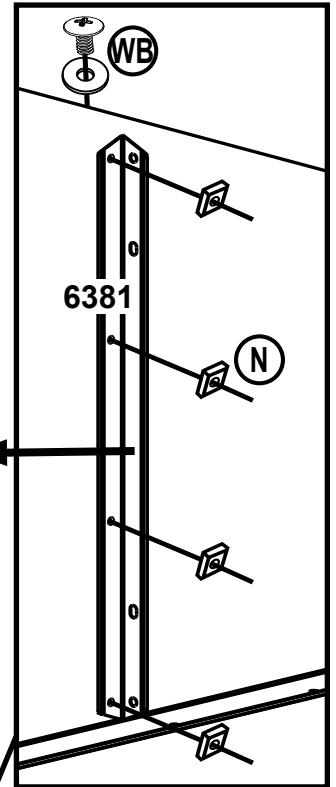
\*Bend tabs up for 80149 and 11180



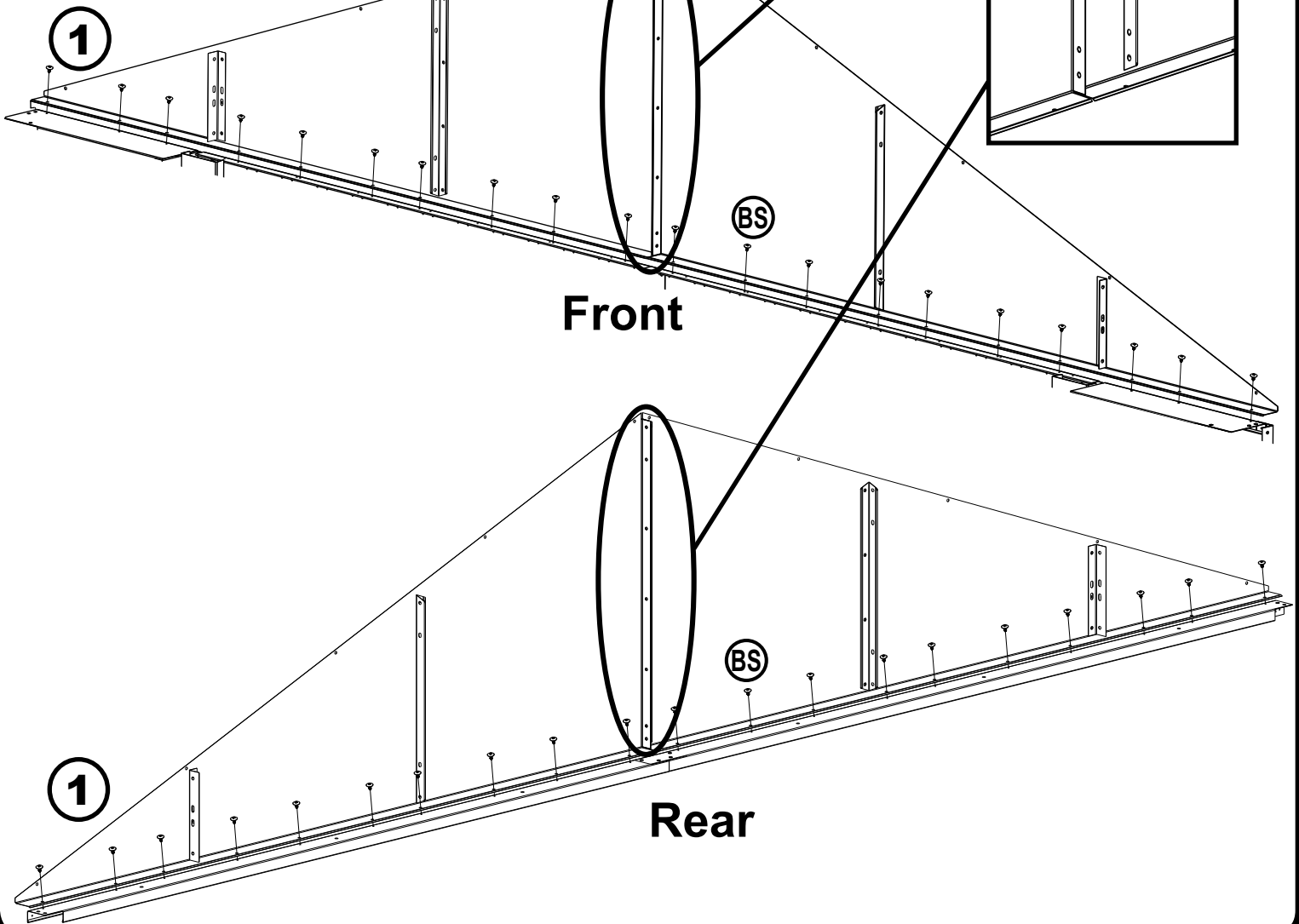
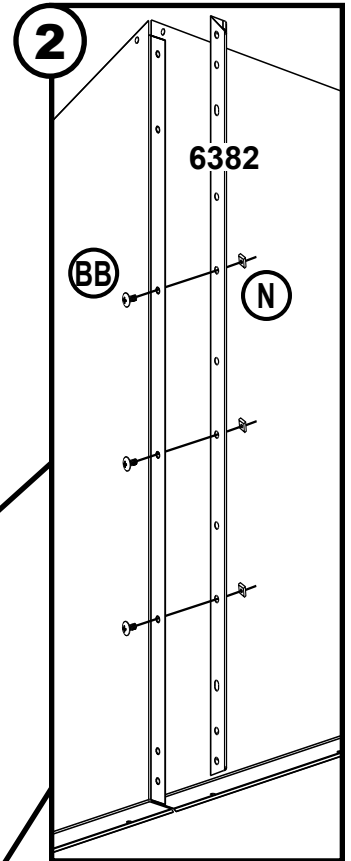
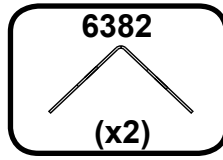
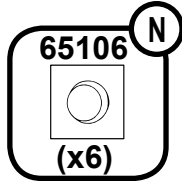
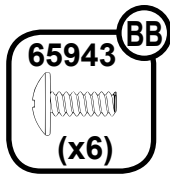
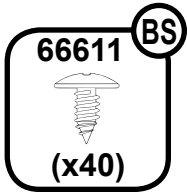
# Step 11A



\*Bolts to match wall panel color

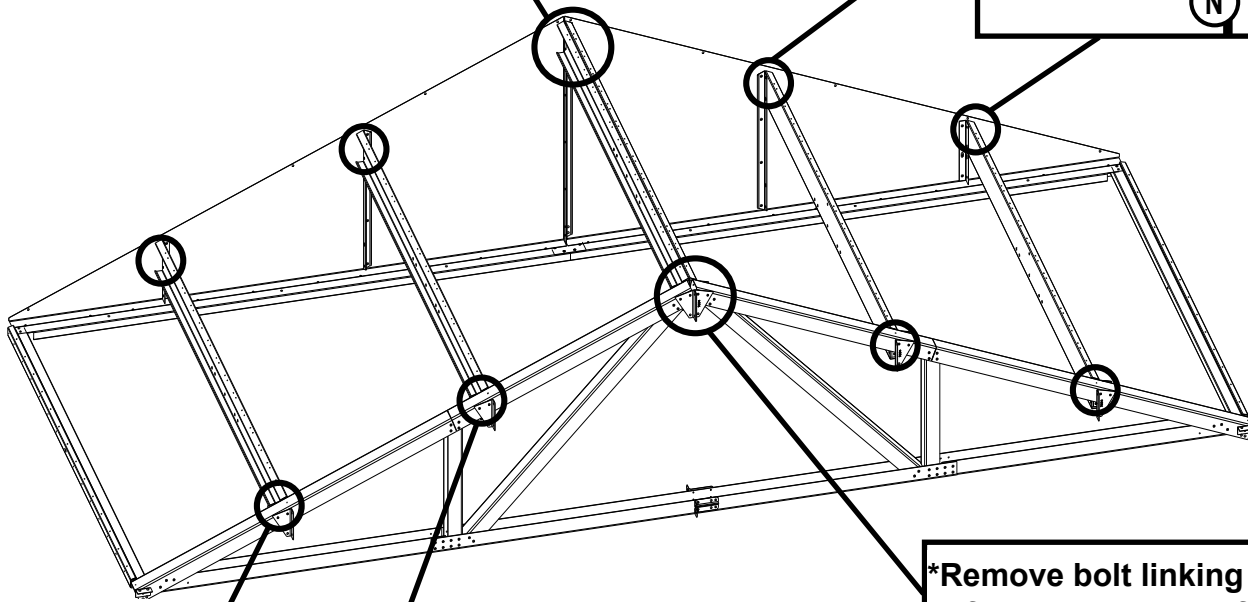
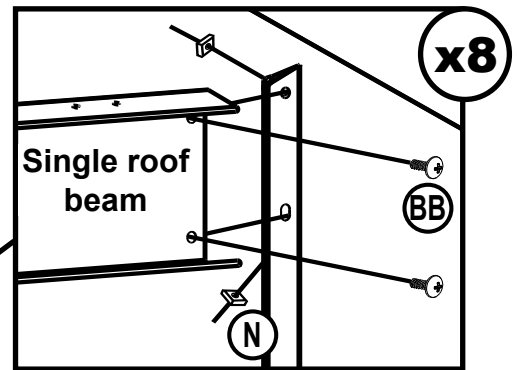
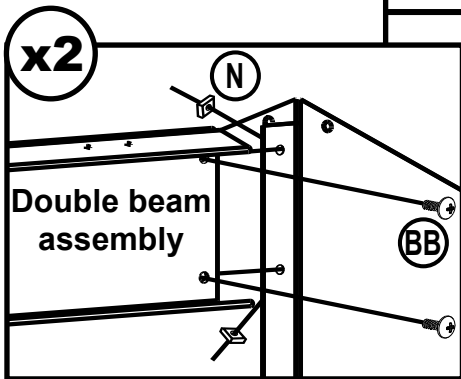
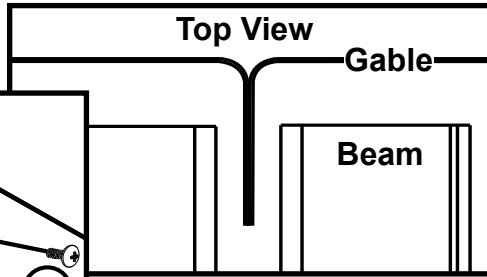
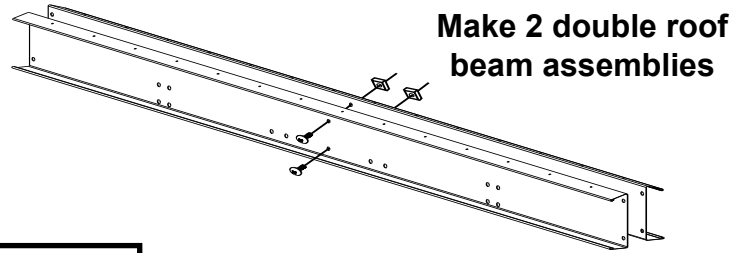
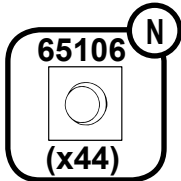
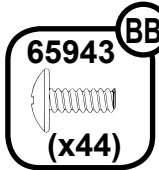
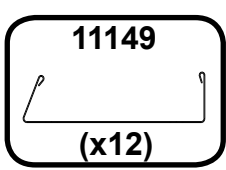


# Step 11B

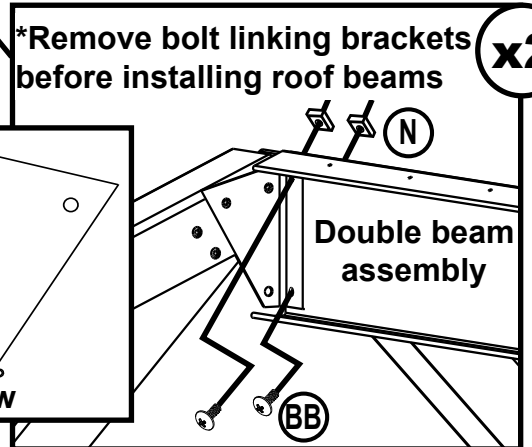
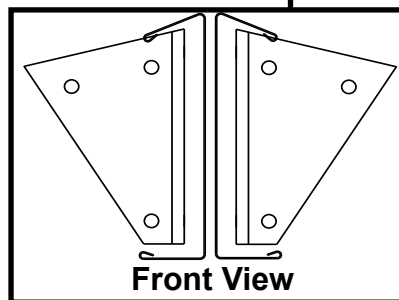
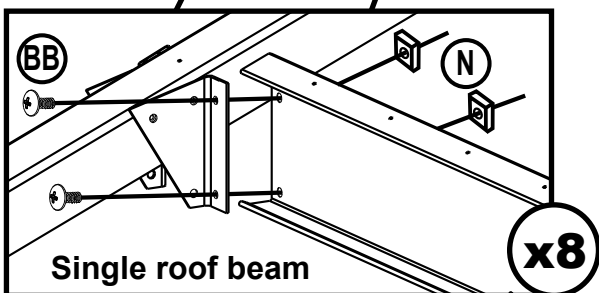


# Step 11C

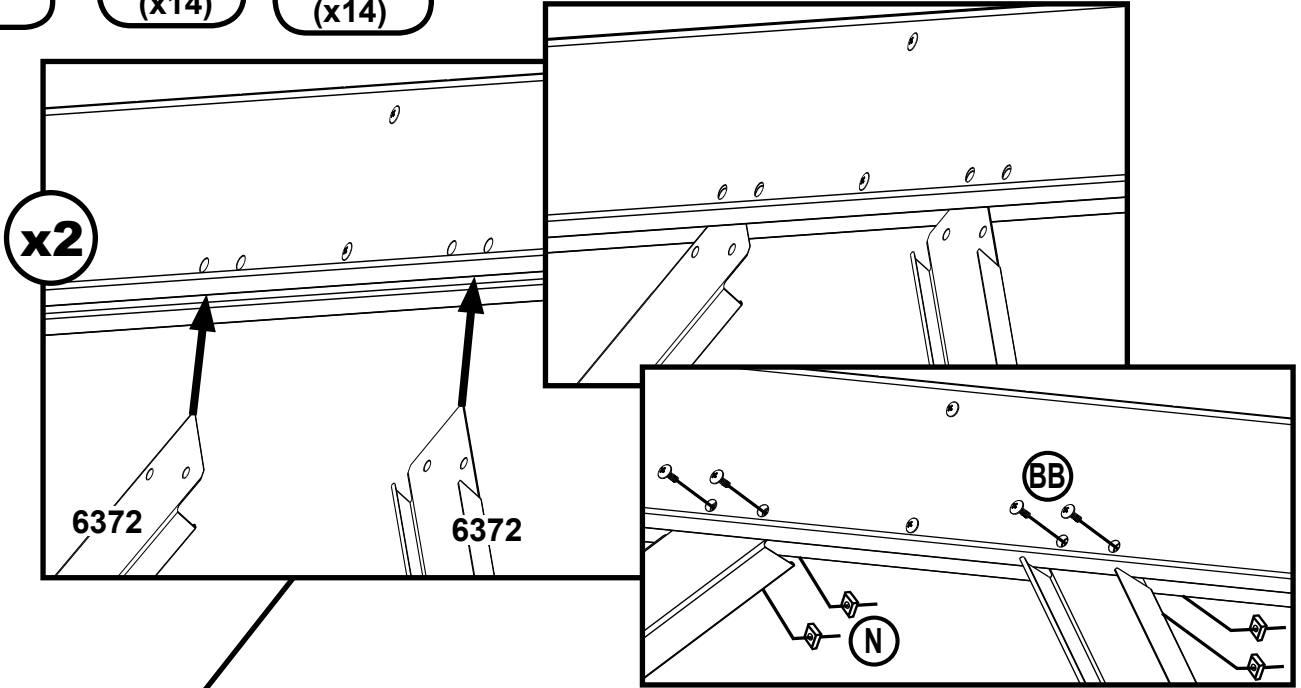
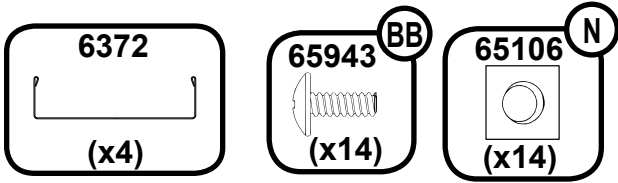
\*Repeat this page for the Rear of the shed



\*Remove bolt linking brackets (x2) before installing roof beams

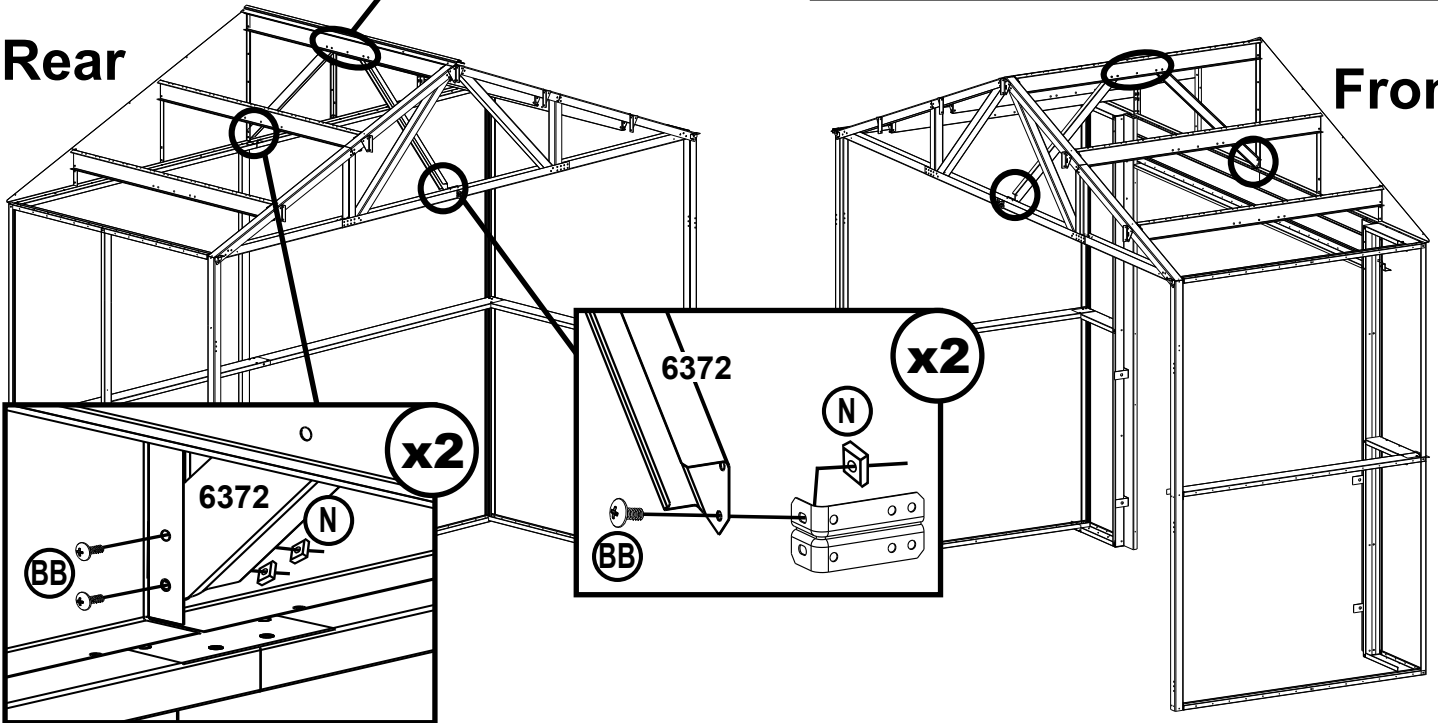


# Step 11D



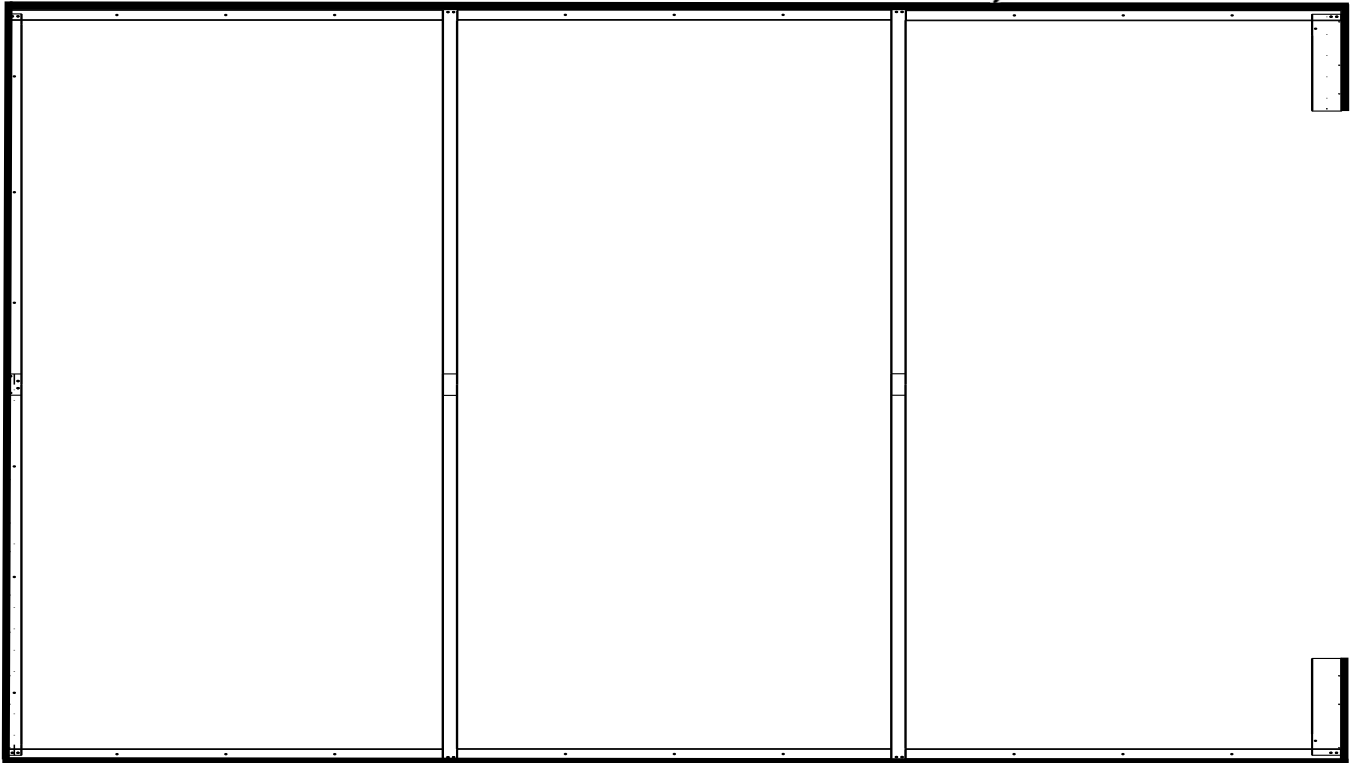
Rear

Front



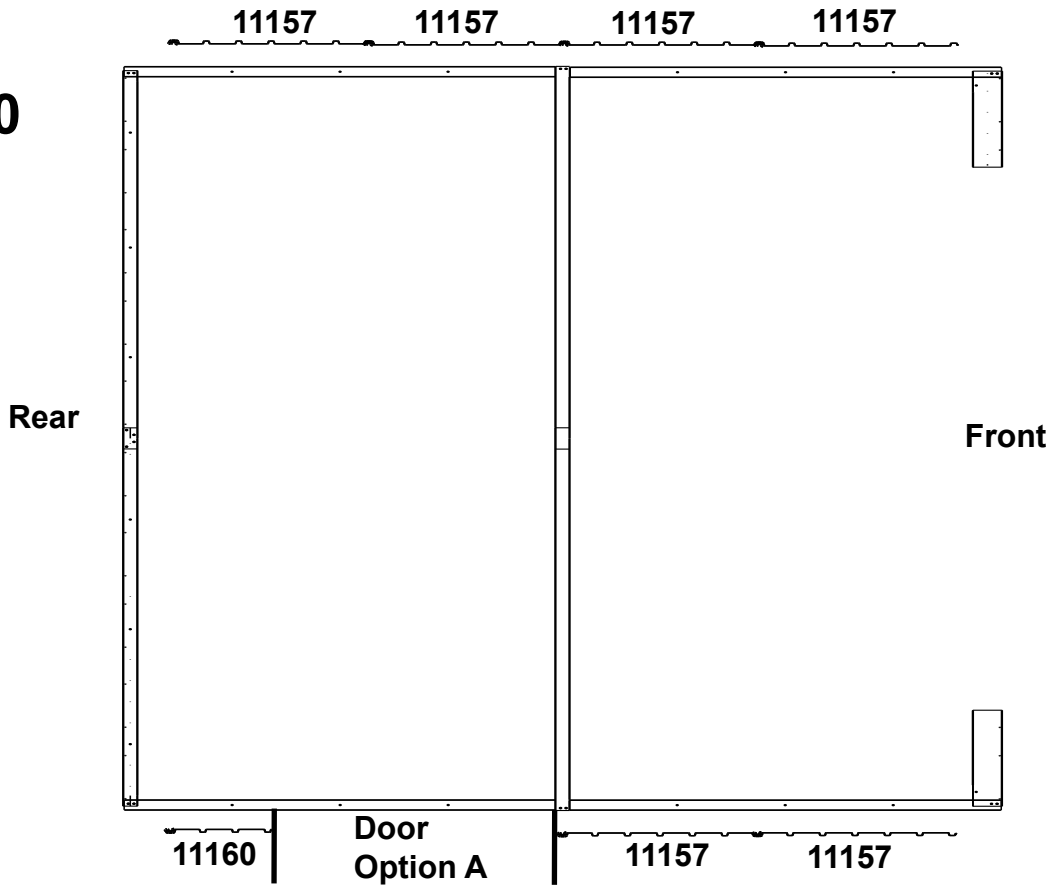
# OPTIONAL CAULK APPLICATION

To reduce water infiltration, apply caulk around the perimeter of the shed before installing panels.

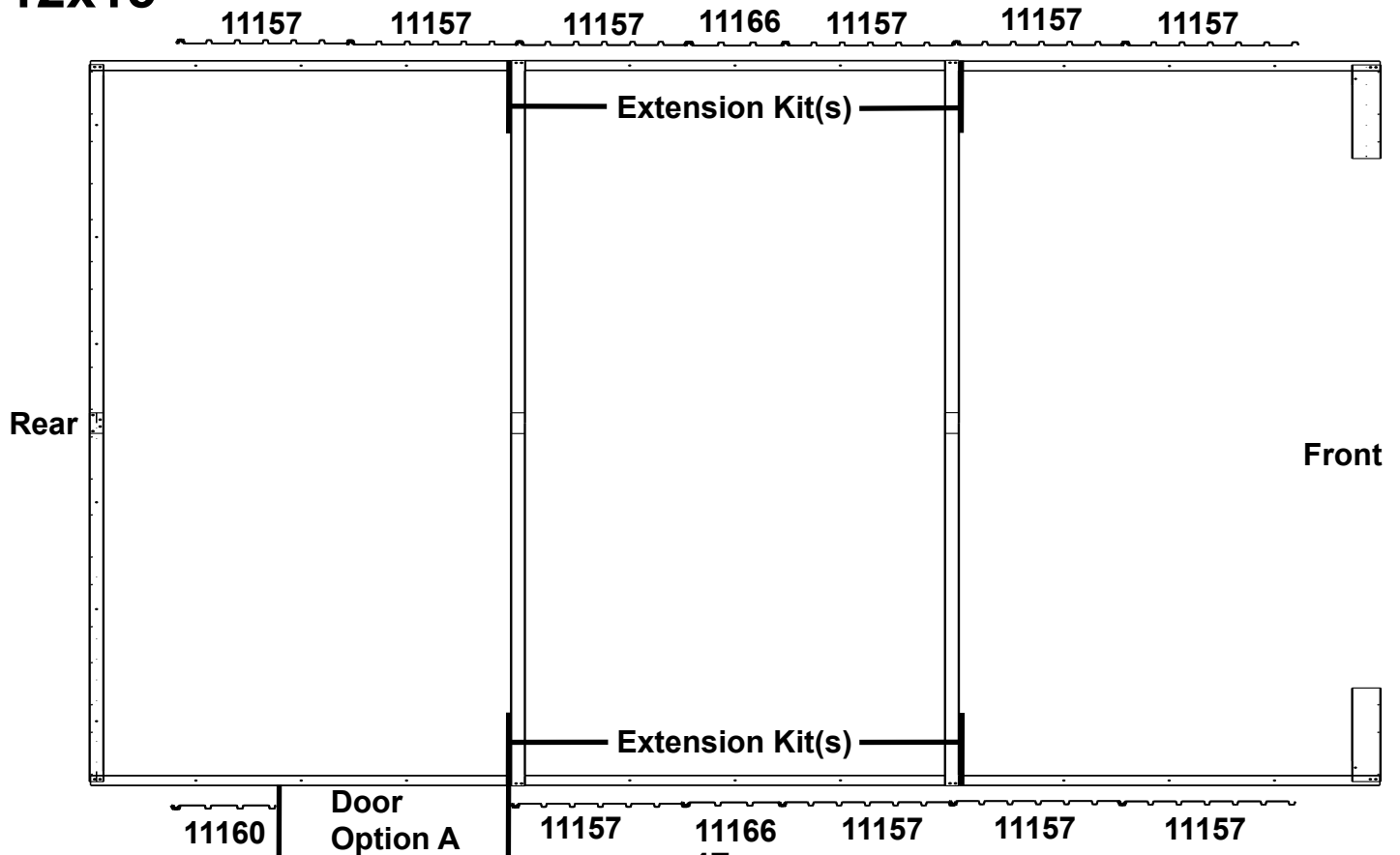


# Side Panel Orientation

## 12x10



## 12x15



# Step 12A

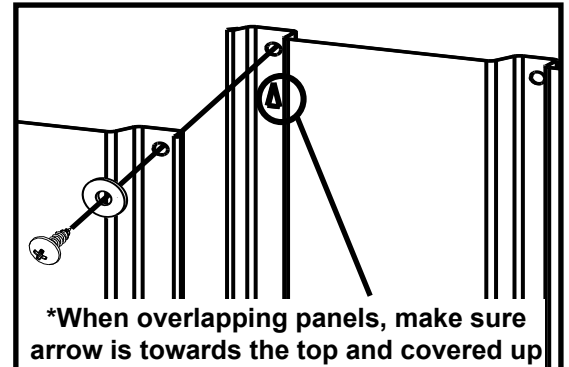
|                       |                   |                      |                                           |                   |                      |
|-----------------------|-------------------|----------------------|-------------------------------------------|-------------------|----------------------|
| <p>66611 (x48) WS</p> | <p>11157 (x3)</p> | <p>66646 (x48) W</p> | <p>Extension x1</p> <p>66611 (x66) WS</p> | <p>11157 (x4)</p> | <p>66646 (x66) W</p> |
|-----------------------|-------------------|----------------------|-------------------------------------------|-------------------|----------------------|

\*For 12x15'+ sheds, remove the bracing from step 3C on page 25. Set that piece aside for later use.

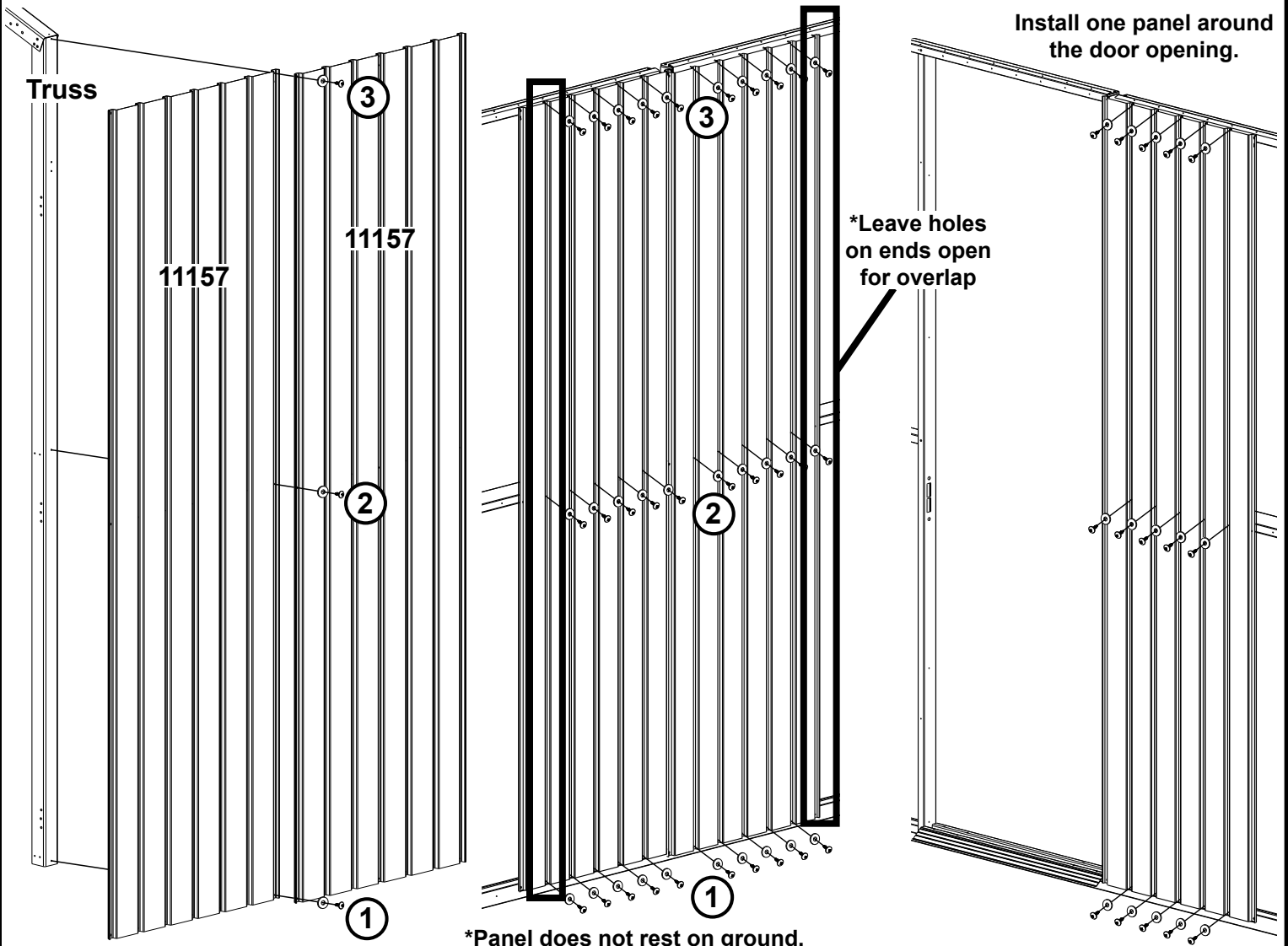
\*Lubricate screws to aid assembly

**NOTE** Washers are to be used on painted parts only. Washers are not necessary on unpainted parts and there are not enough to use on every screw and bolt.

**NOTE** Painted screws are to be used on painted parts only. Make sure painted screws match wall color.

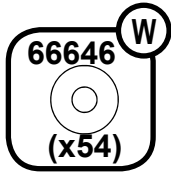
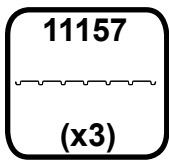
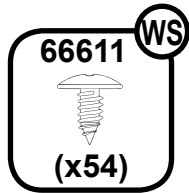


Install 2 overlapping panels to each of the trusses. Leave gaps in between until all of the trusses are covered. Do this for each side of the shed.

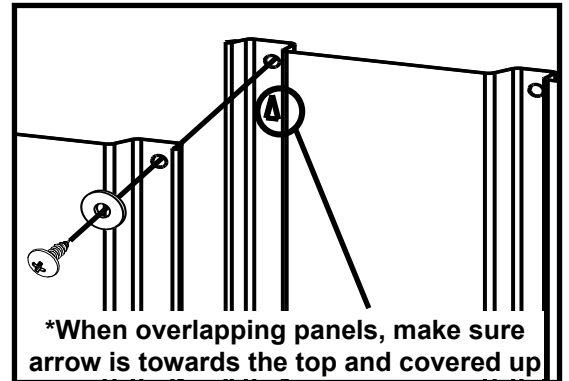


\*Panel does not rest on ground.

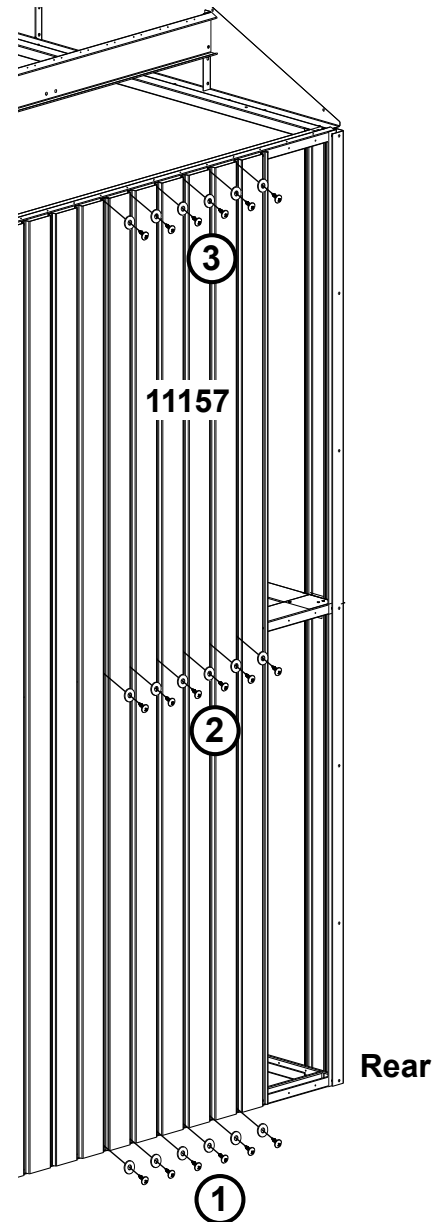
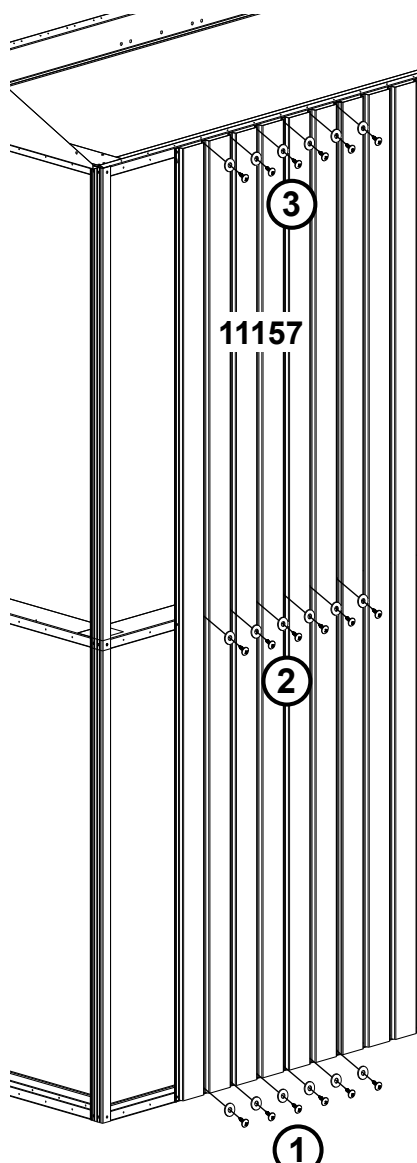
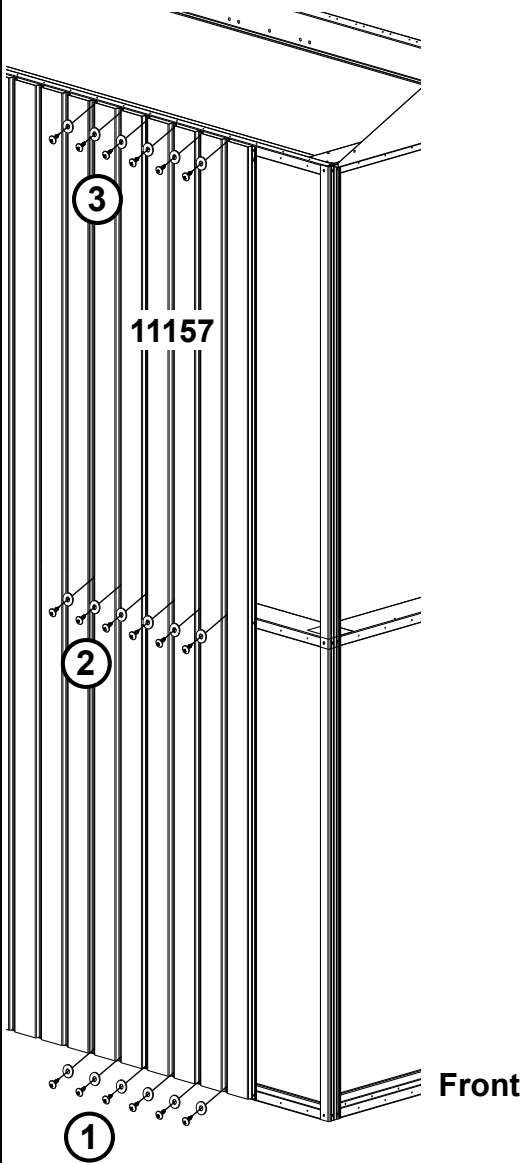
# Step 12B



**NOTE** Painted screws are to be used on painted parts only. Make sure painted screws match wall color.

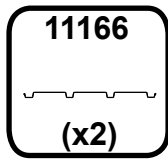
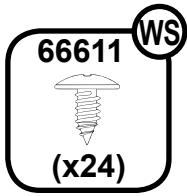


Continue installing panels up to each of the corners except by the door.



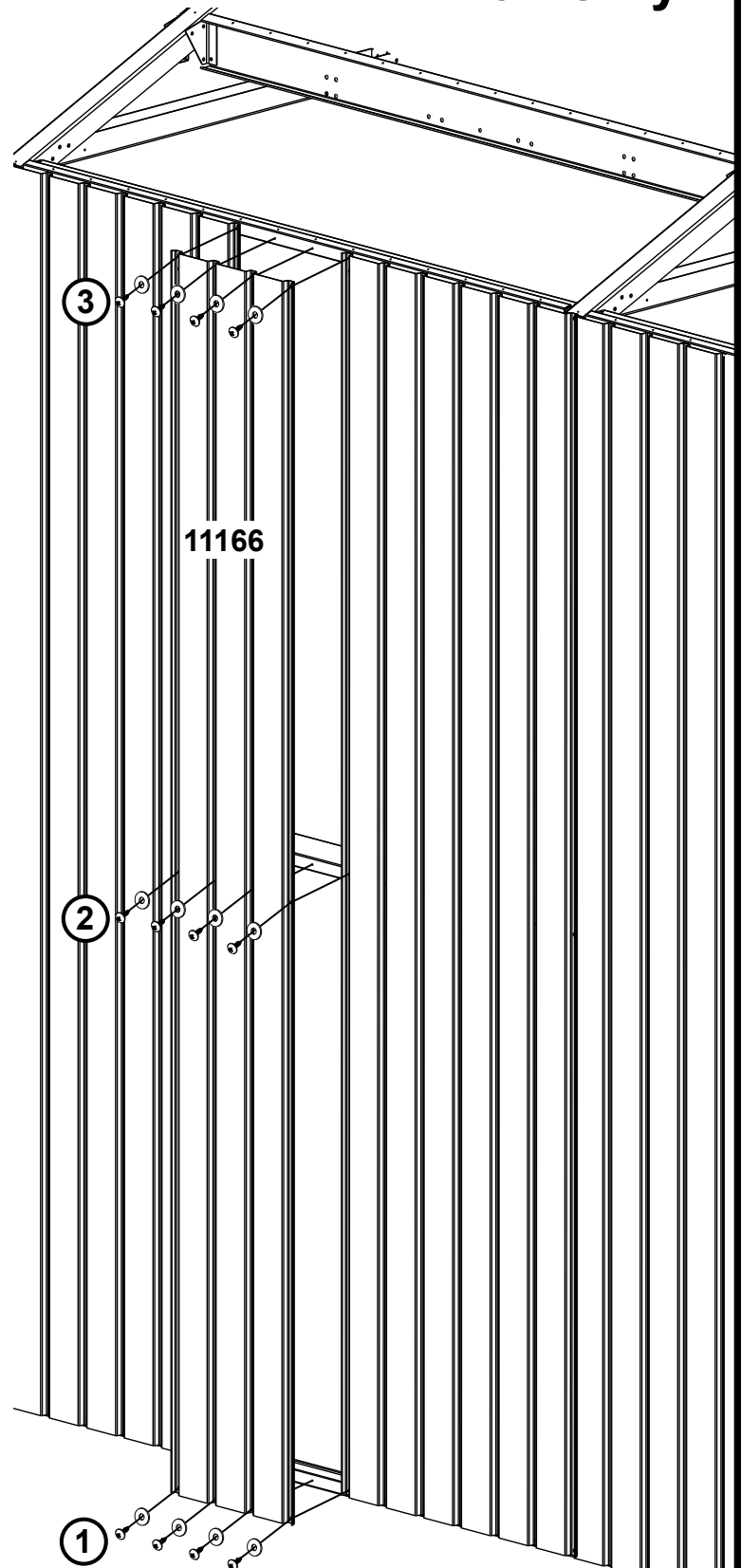
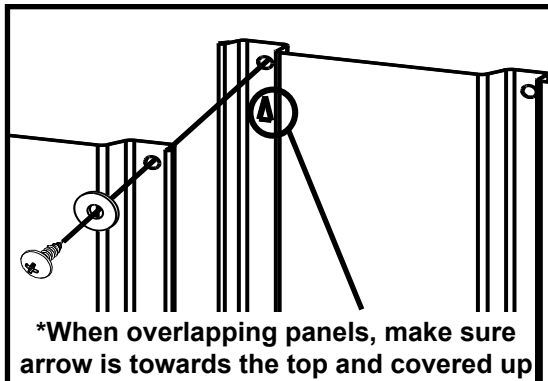
# Step 12C

## 12x15+ Only

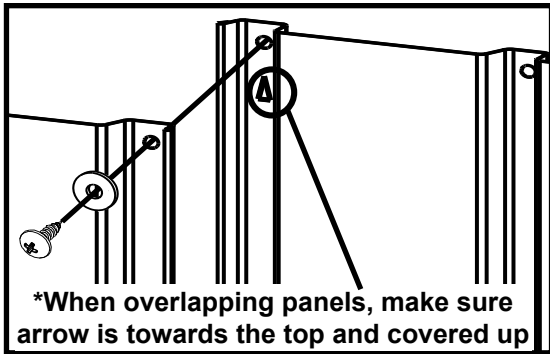
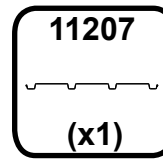
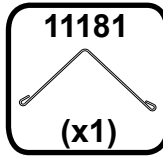
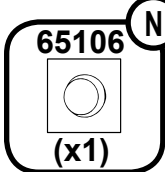
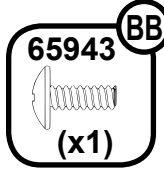
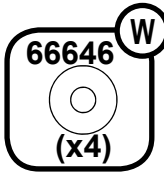
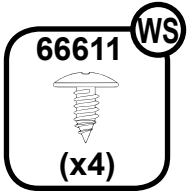


**NOTE** Painted screws are to be used on painted parts only. Make sure painted screws match wall color.

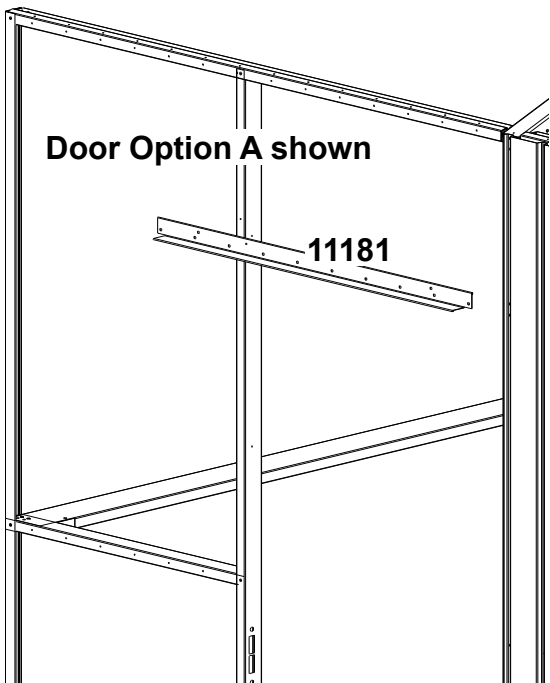
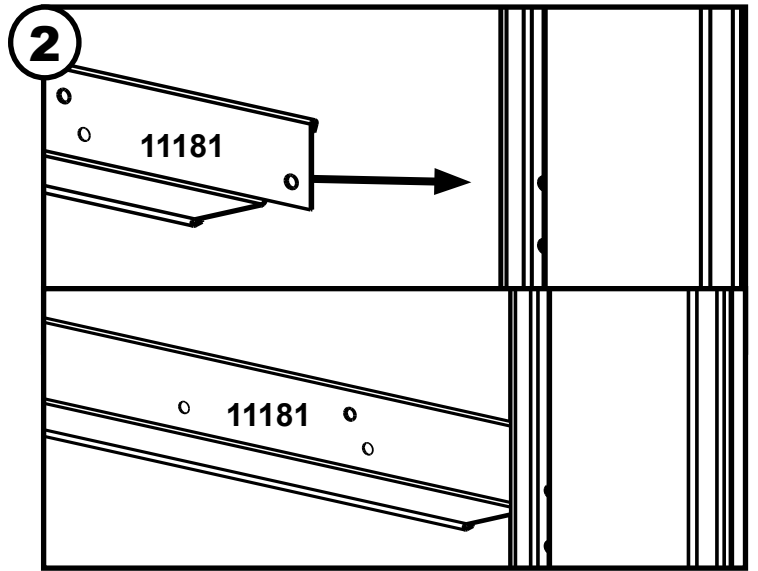
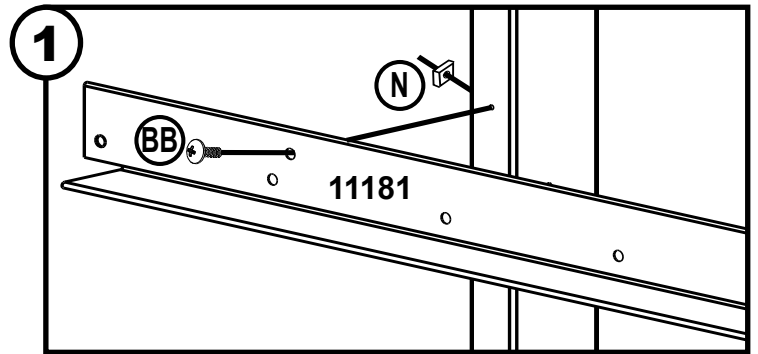
Install Panels to cover each of the gaps except around door



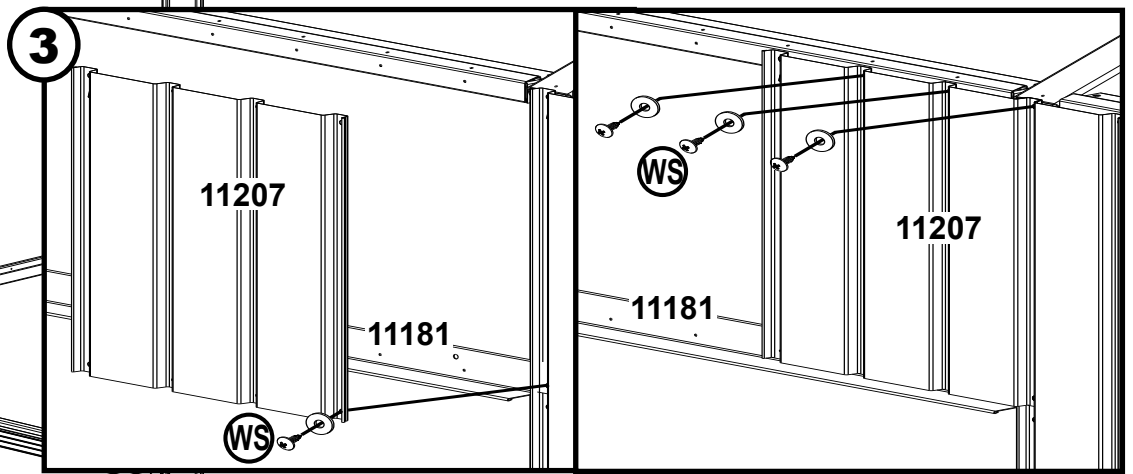
# Step 13A



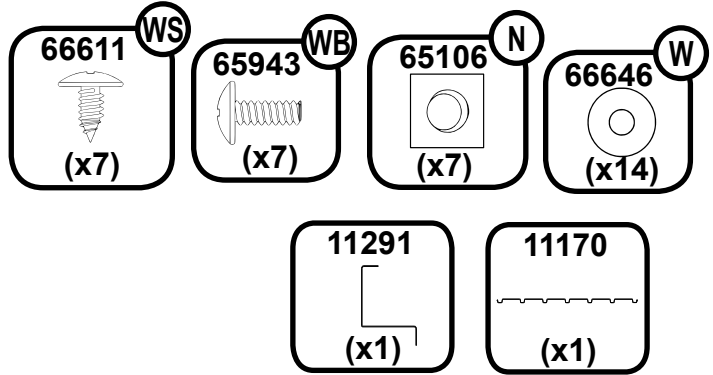
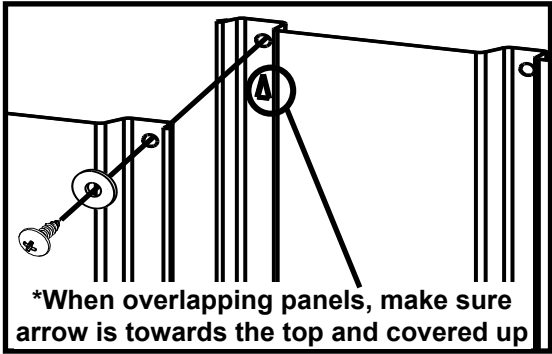
\*When overlapping panels, make sure arrow is towards the top and covered up



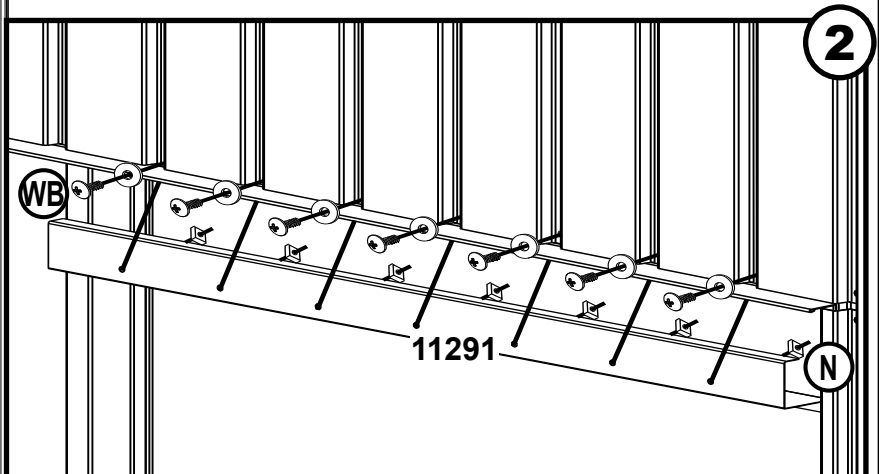
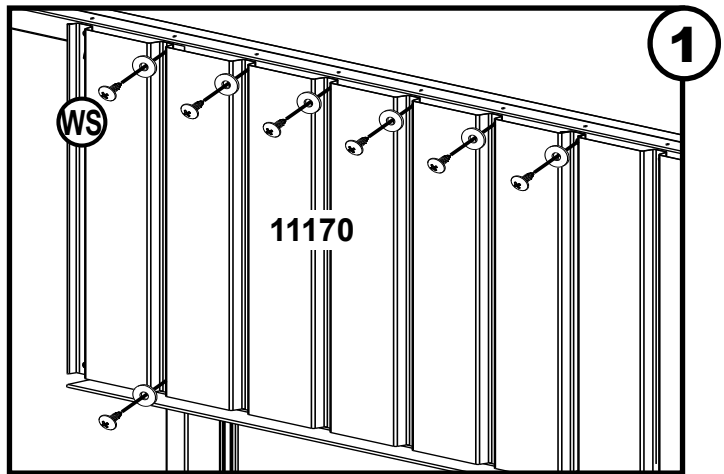
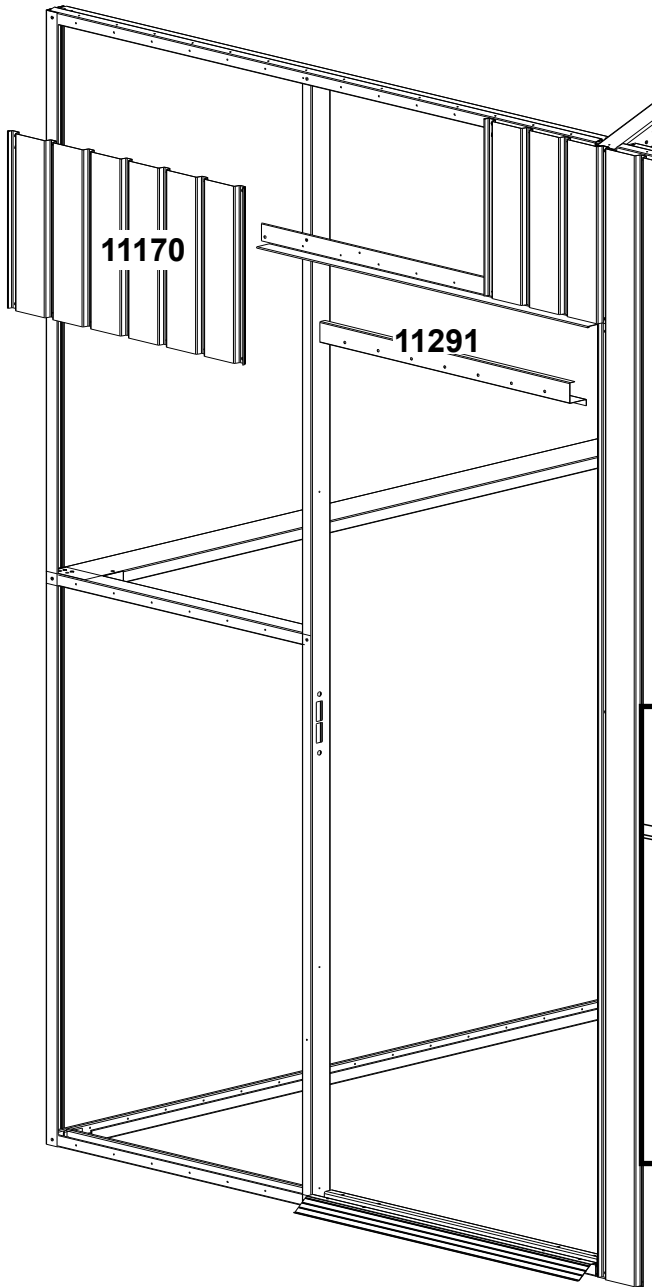
**NOTE** Painted screws are to be used on painted parts only. Make sure painted screws match wall color.



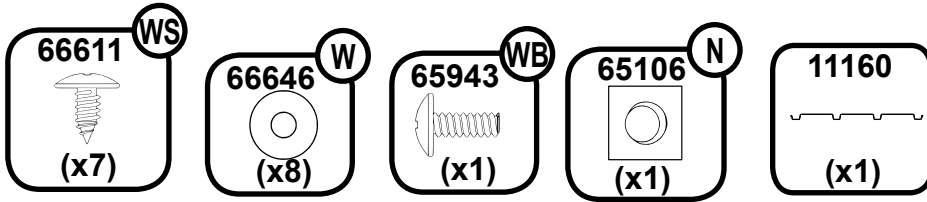
# Step 13B



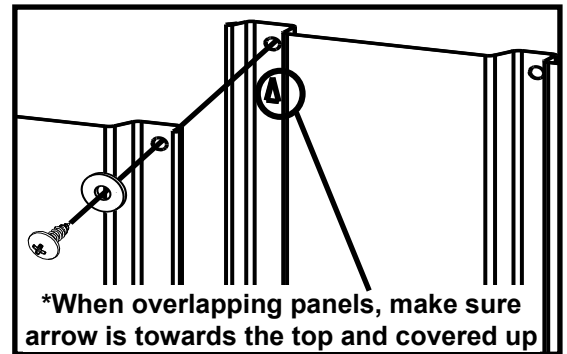
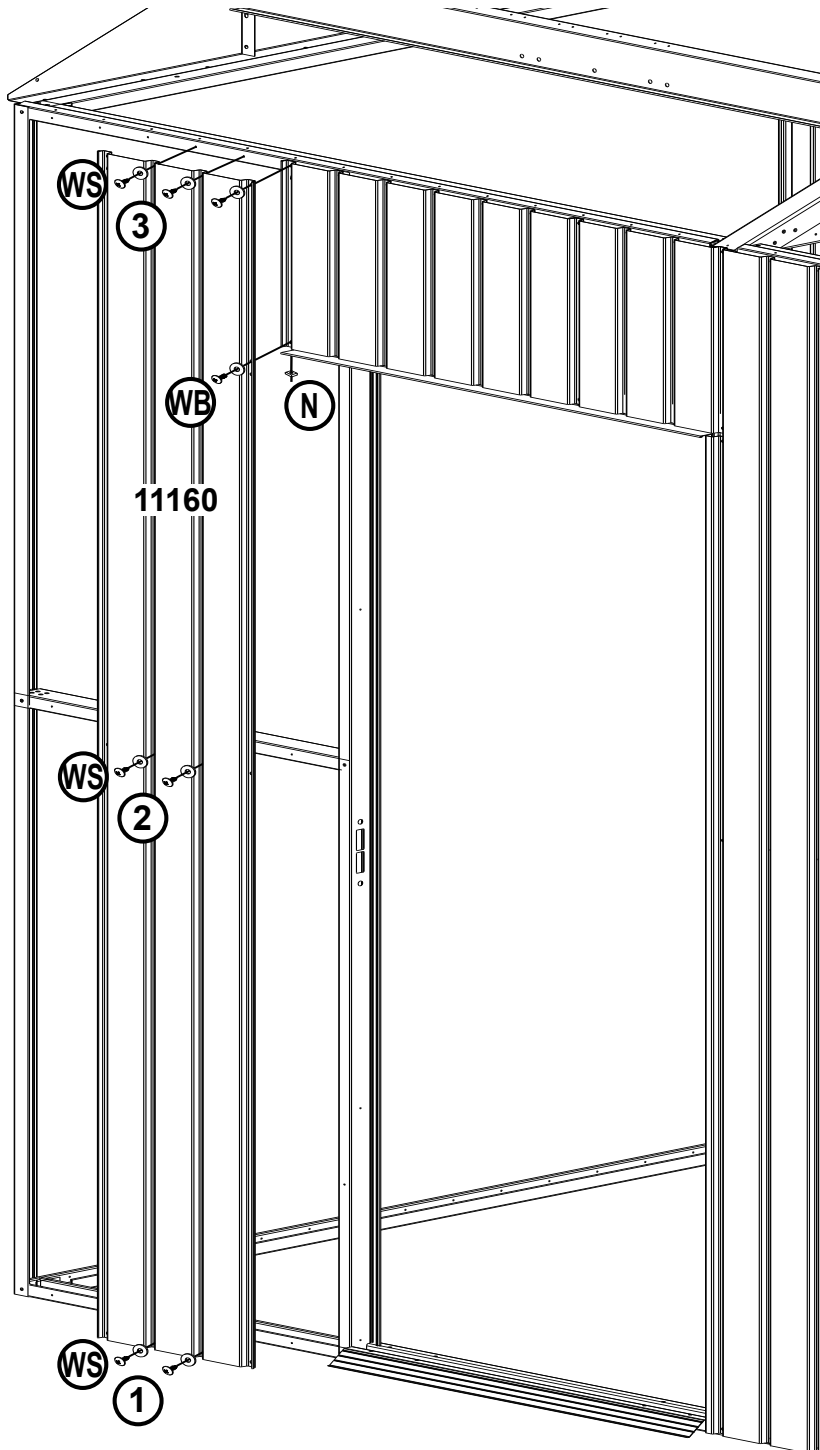
**NOTE** Painted fasteners are to be used on painted parts only. Make sure painted fasteners match wall color.



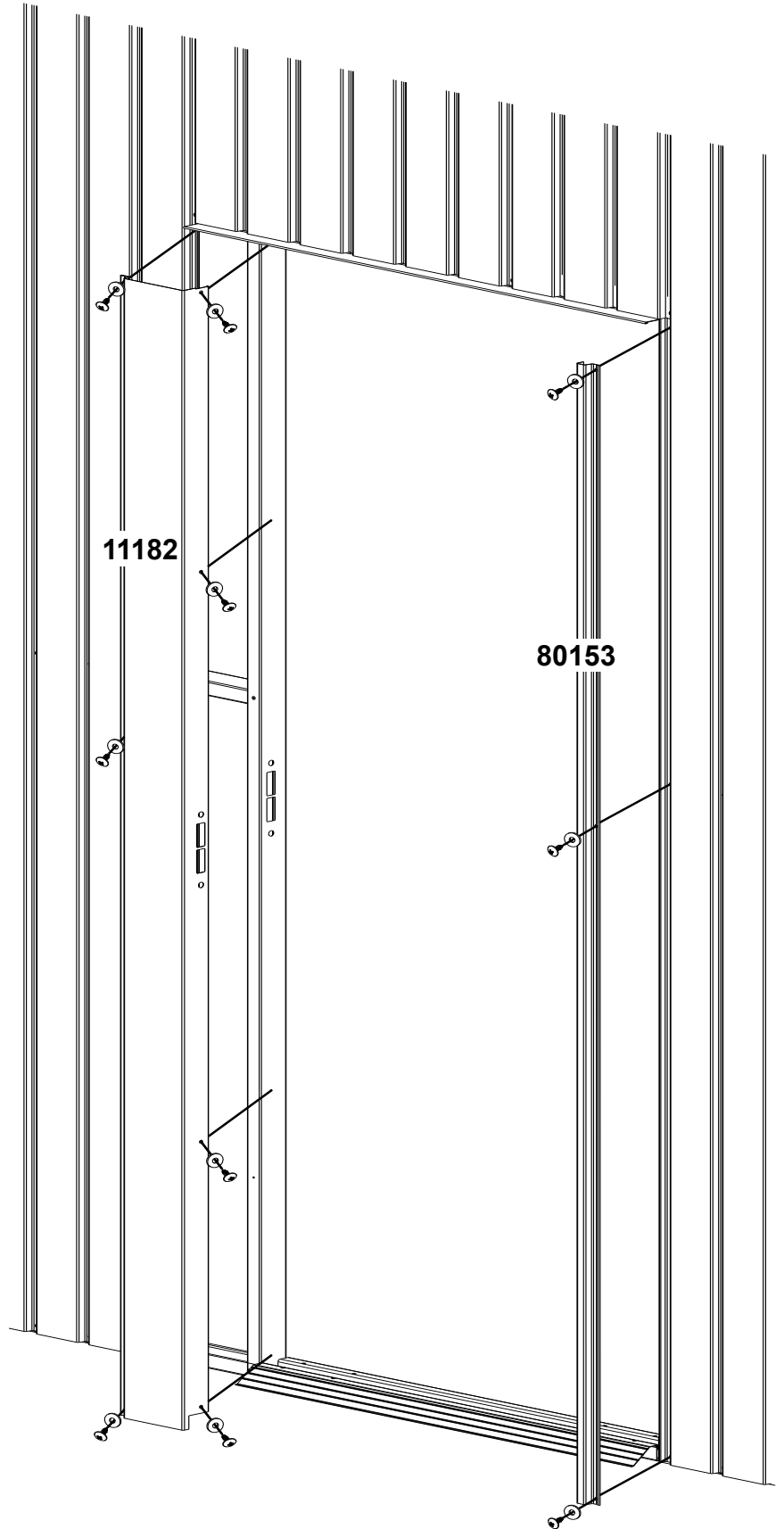
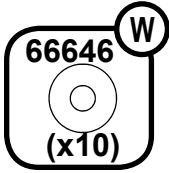
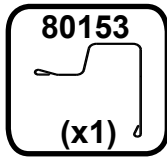
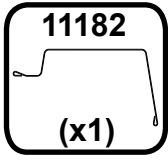
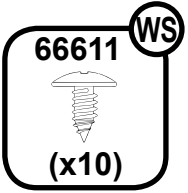
# Step 13C



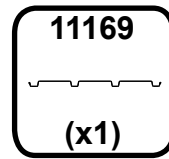
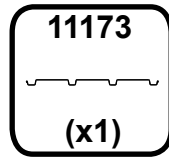
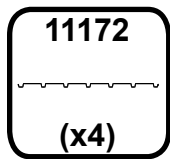
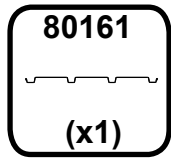
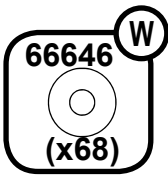
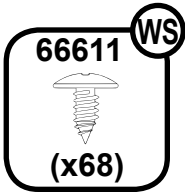
**NOTE** Painted fasteners are to be used on painted parts only. Make sure painted fasteners match wall color.



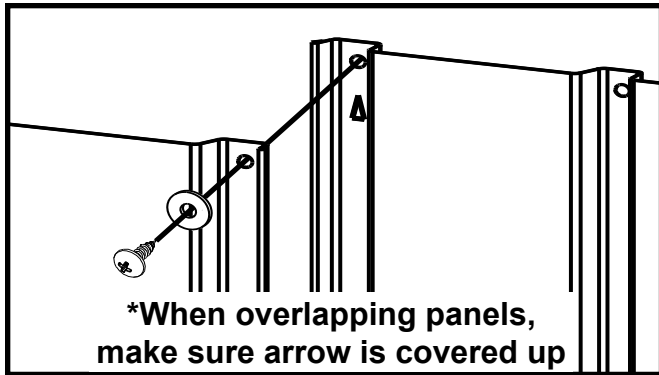
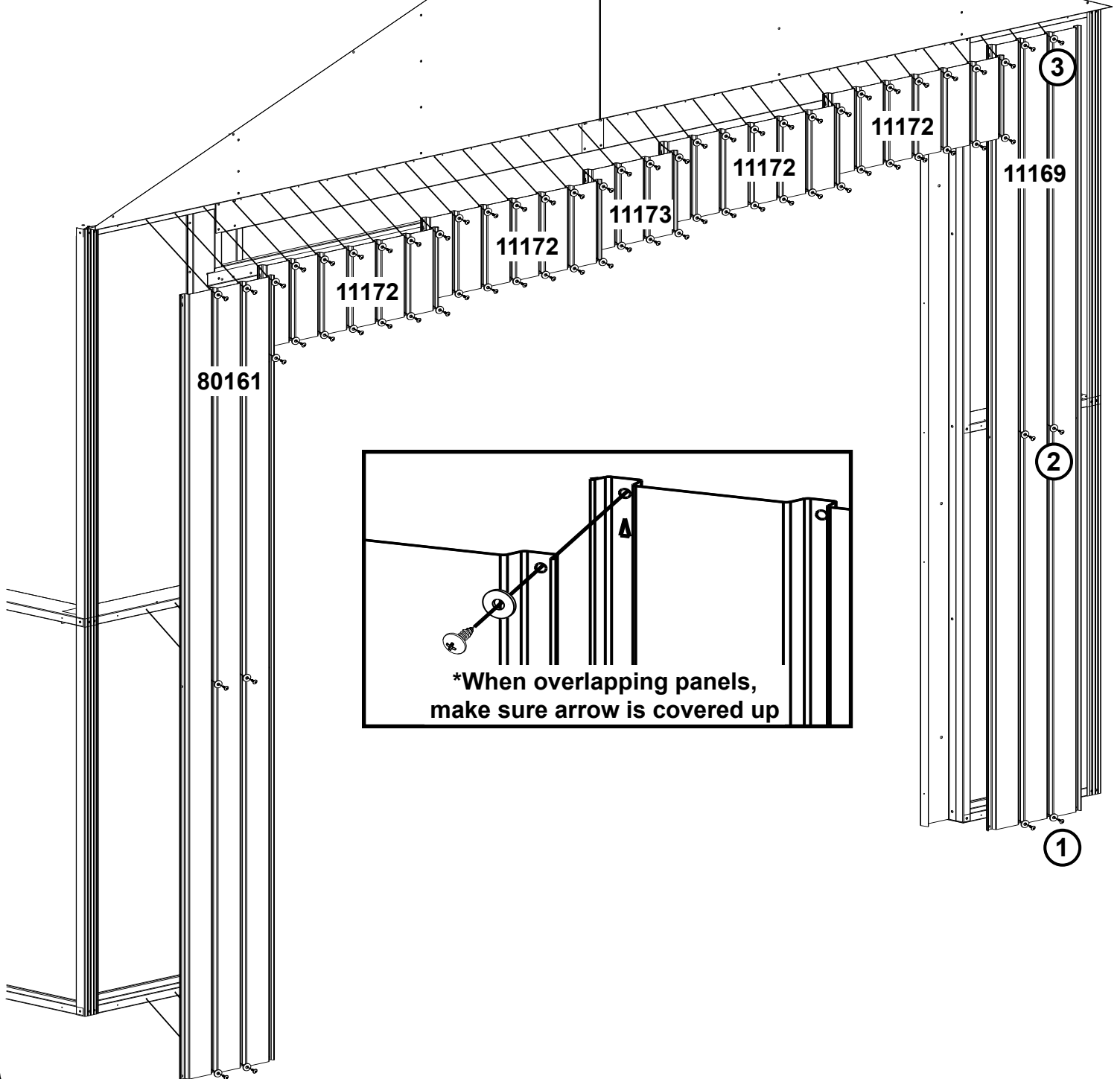
# Step 13D



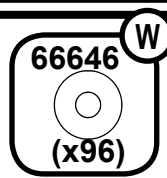
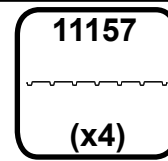
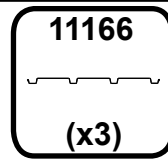
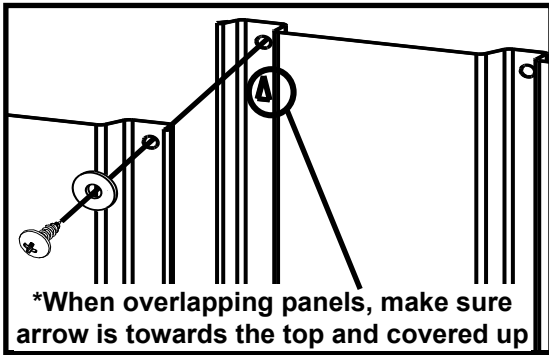
# Step 14



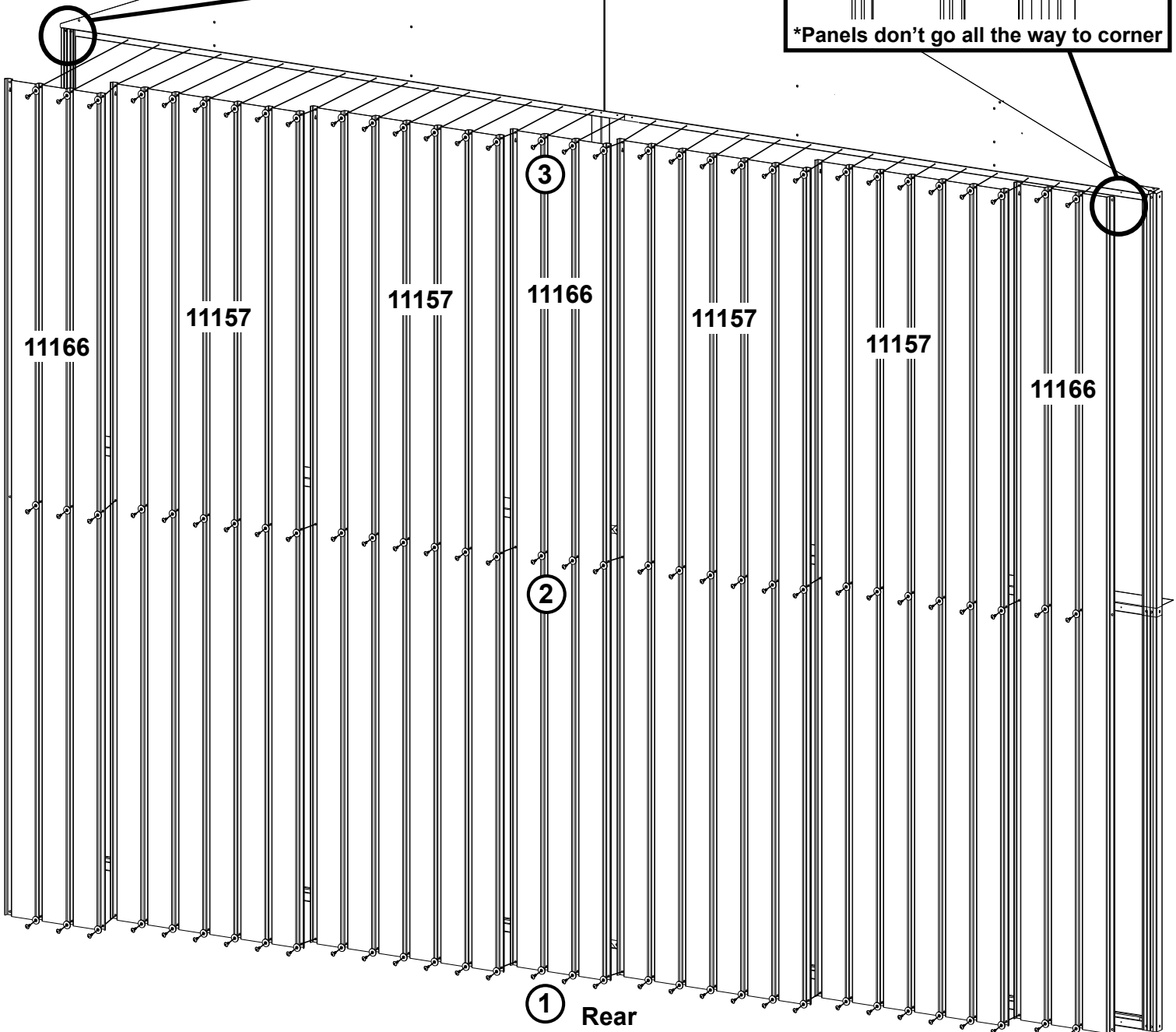
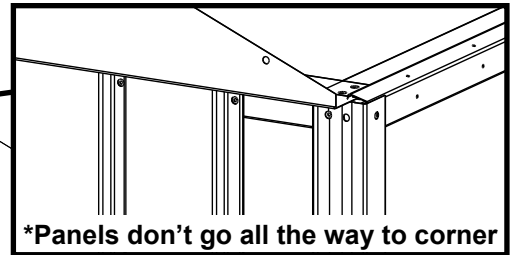
**NOTE** Painted fasteners are to be used on painted parts only. Make sure painted fasteners match wall color.



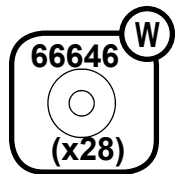
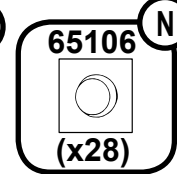
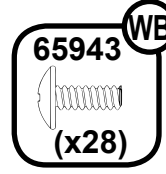
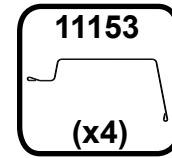
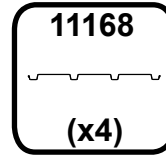
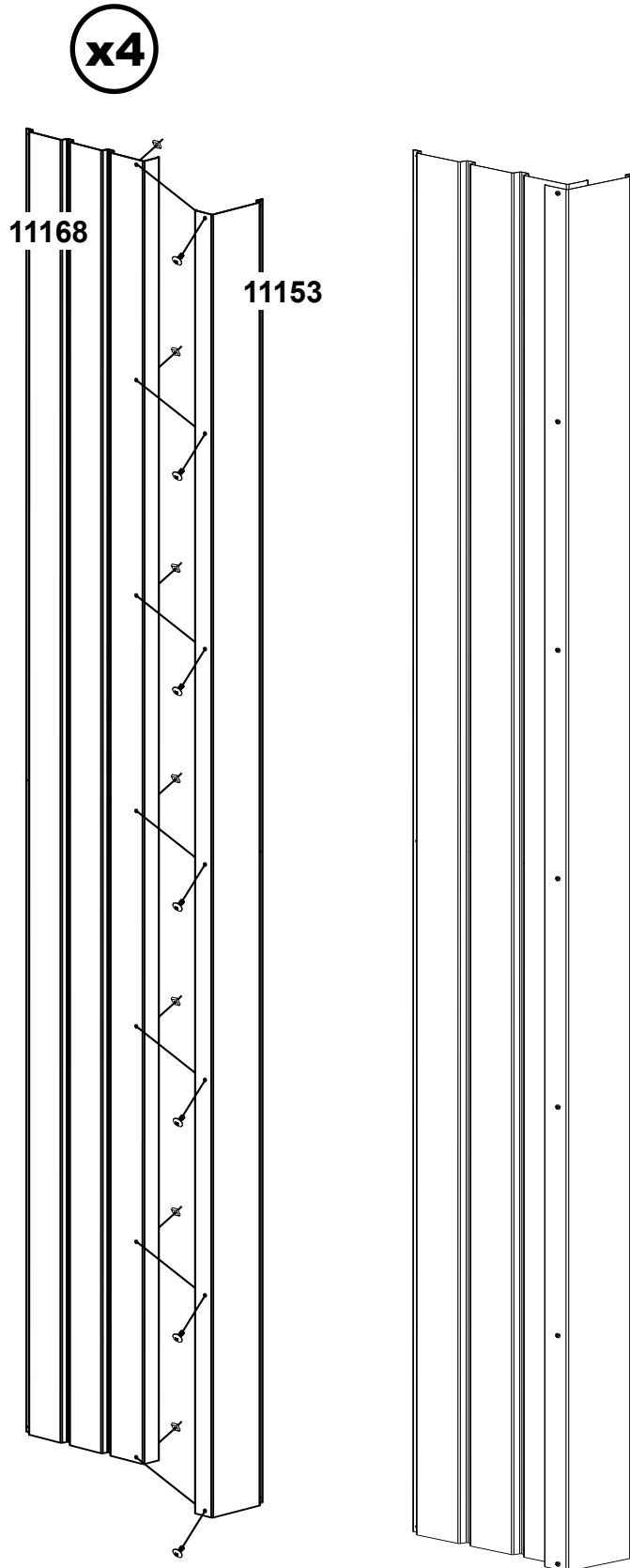
# Step 15



**NOTE** Painted fasteners are to be used on painted parts only. Make sure painted fasteners match wall color.

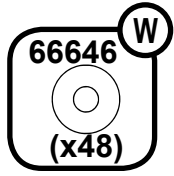


# Step 16A



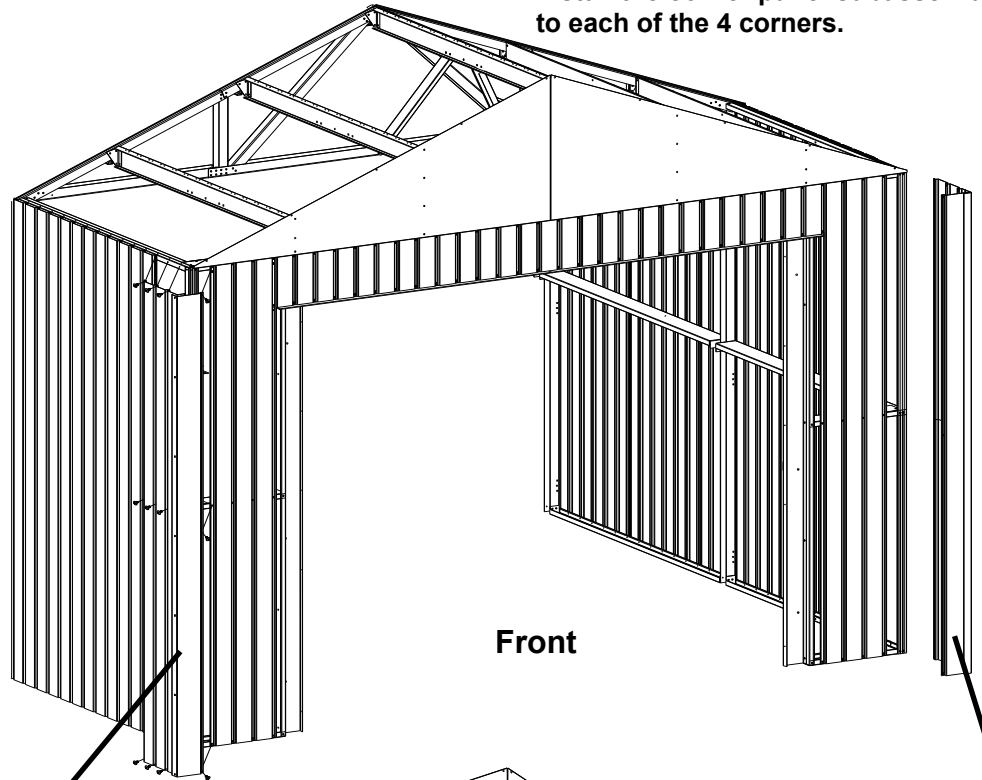
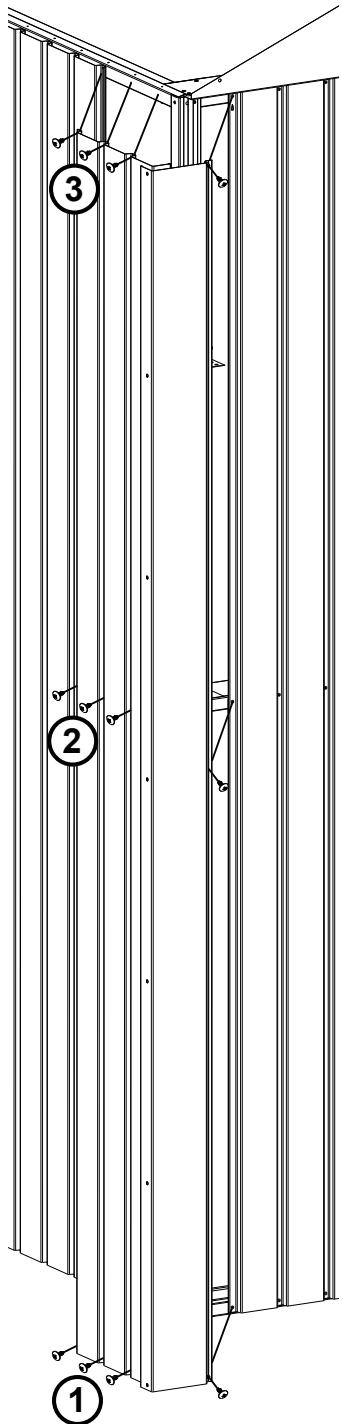
**NOTE** Painted fasteners are to be used on painted parts only. Make sure painted fasteners match wall color.

# Step 16B



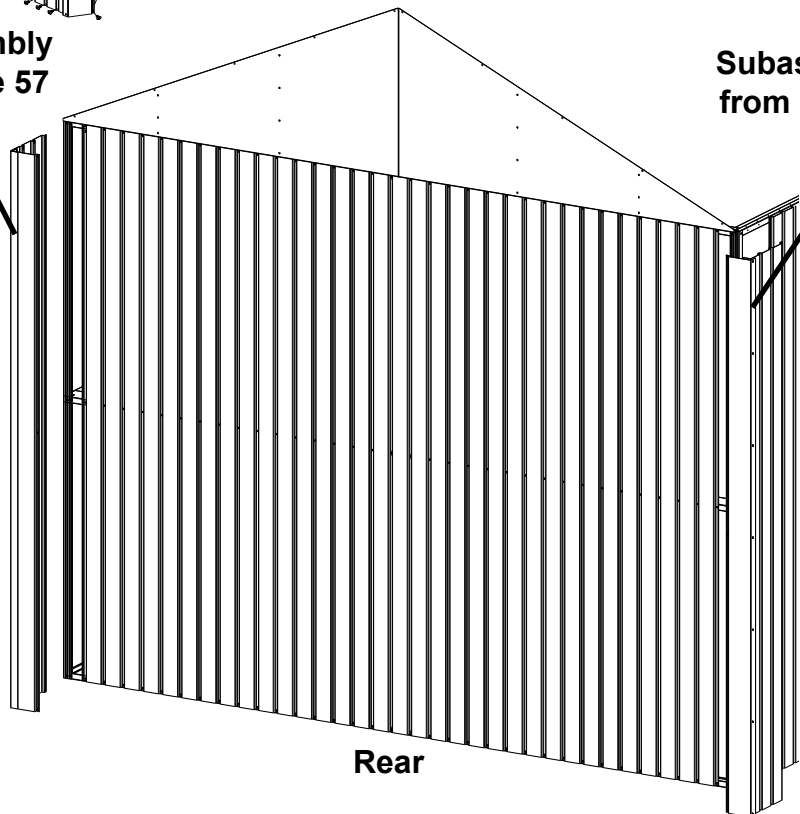
**NOTE** Painted fasteners are to be used on painted parts only. Make sure painted fasteners match wall color.

Install the corner panel subassemblies to each of the 4 corners.

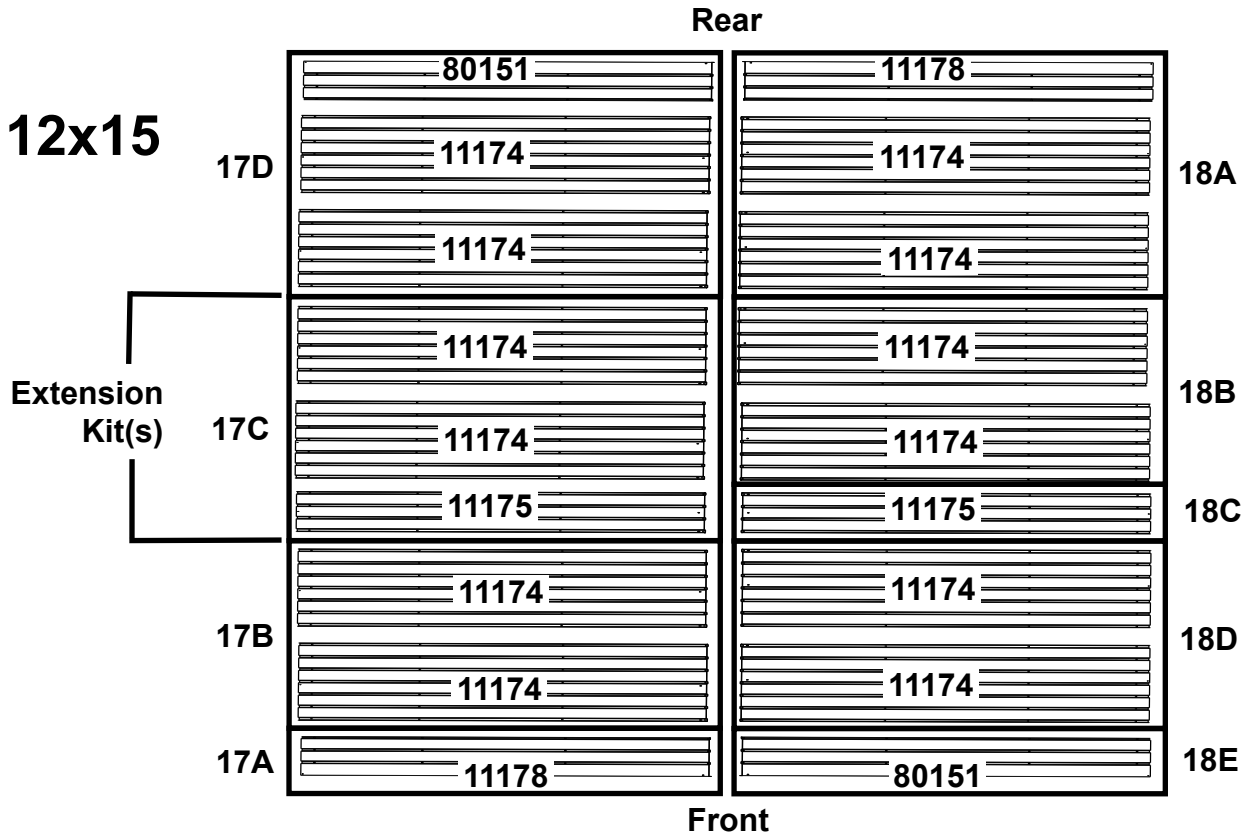
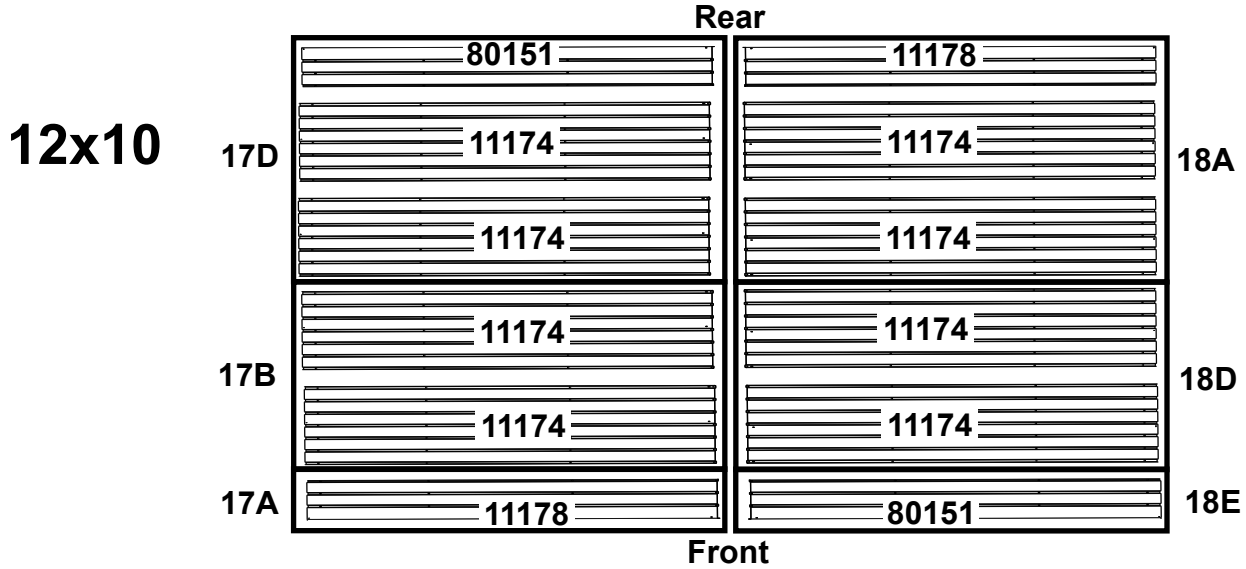


Subassembly from page 57

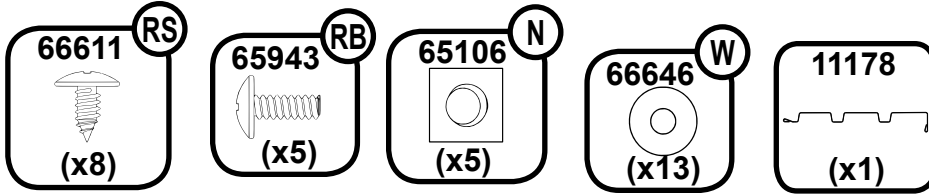
Subassembly from page 57



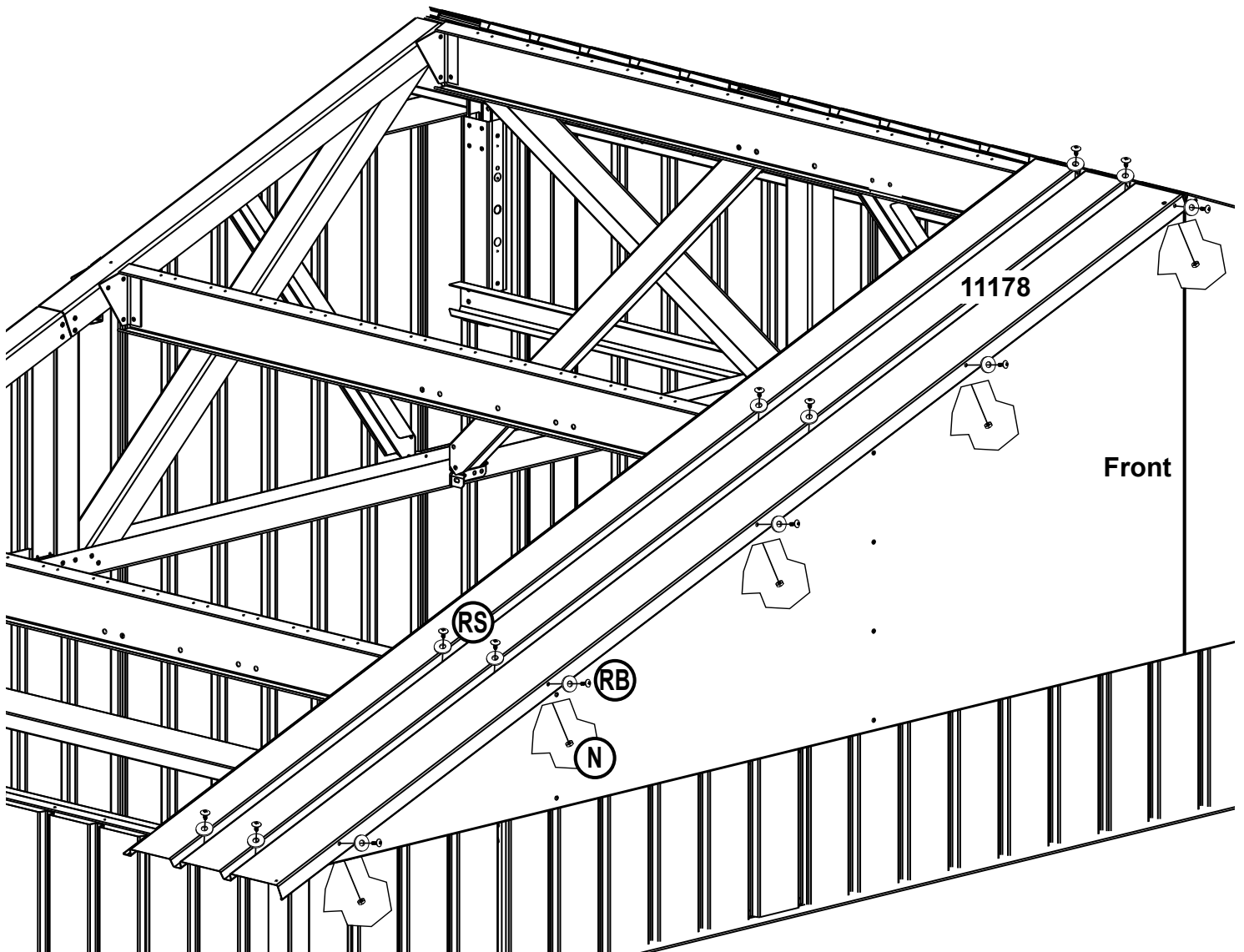
# Roof Panel Orientation



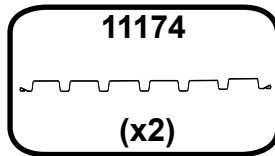
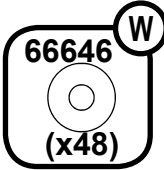
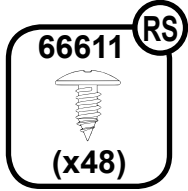
# Step 17A



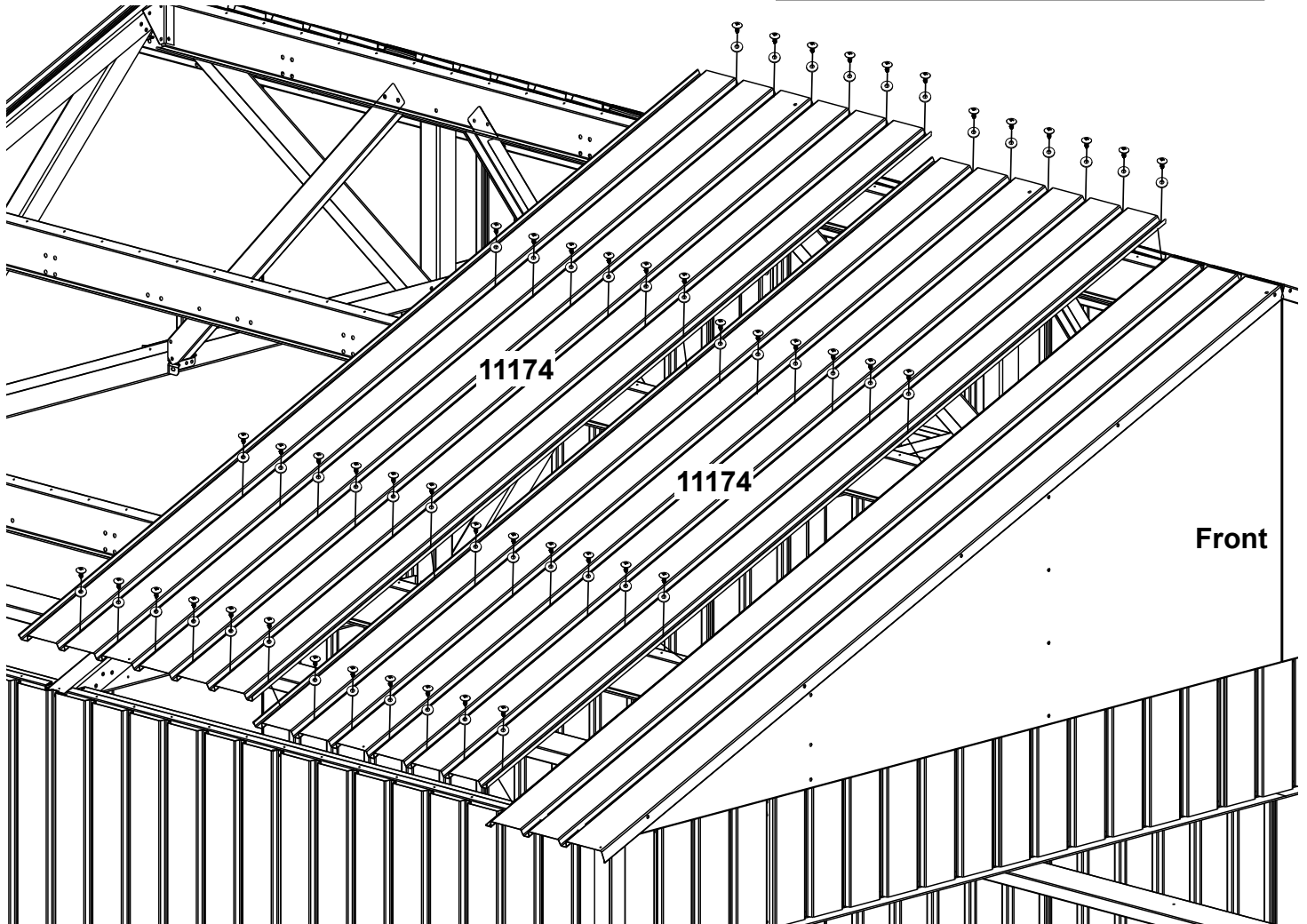
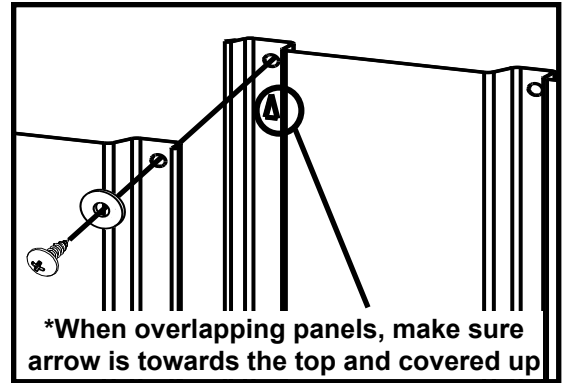
**NOTE** Use painted fasteners that match roof panel color



# Step 17B



**NOTE** Use painted fasteners that match roof panel color

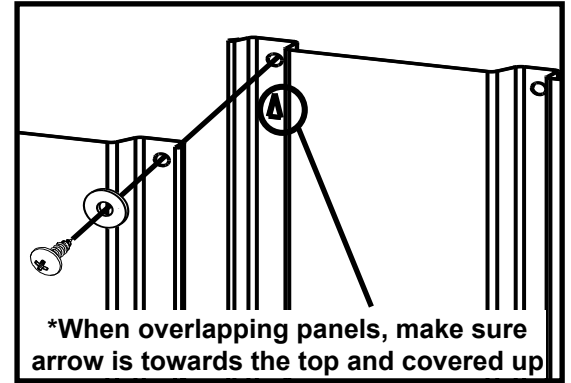


# Step 17C

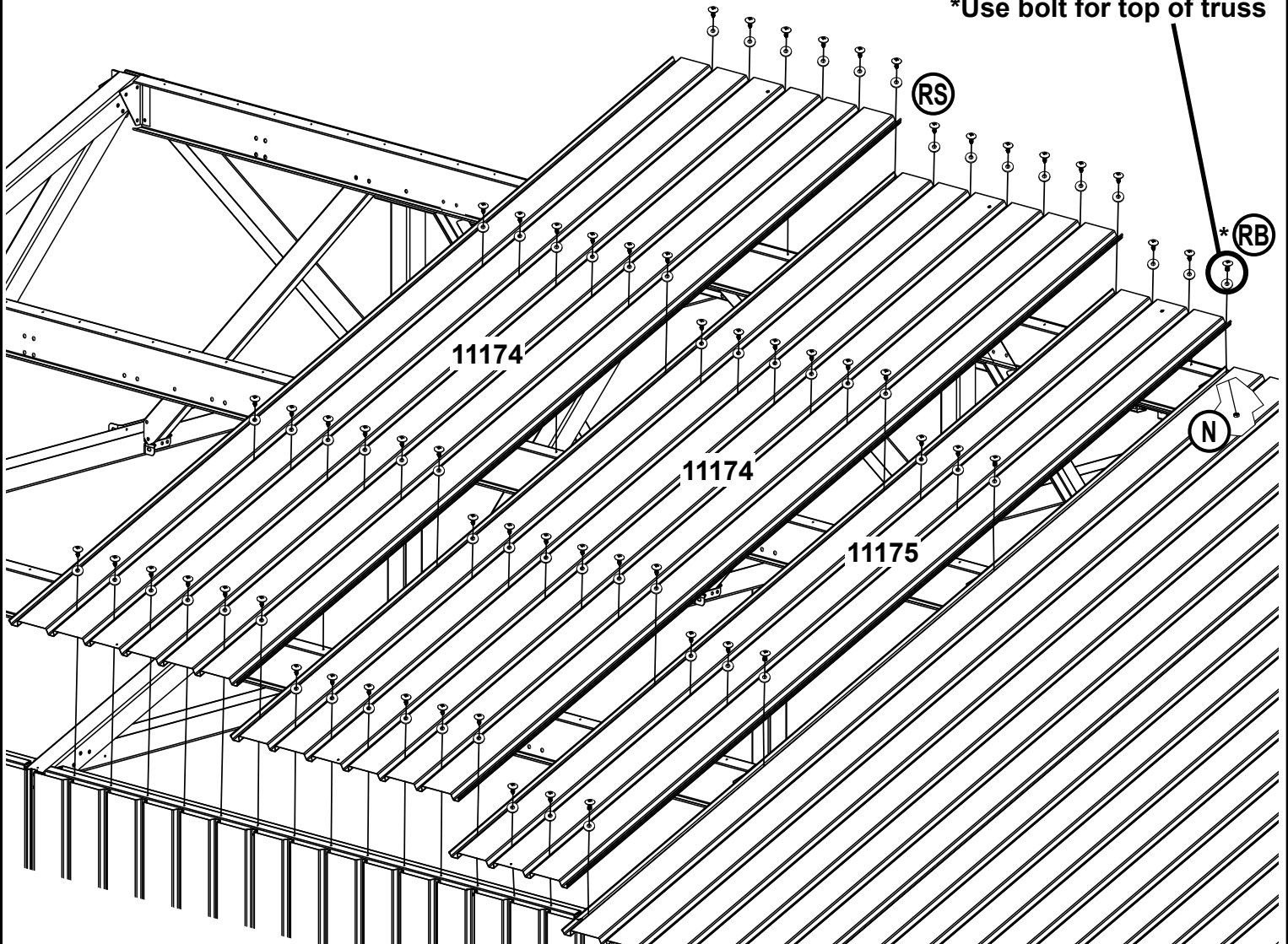
## Extension x1

|                                          |                             |                             |                            |                   |                   |               |
|------------------------------------------|-----------------------------|-----------------------------|----------------------------|-------------------|-------------------|---------------|
| <p>66611 (x59) <b>RS</b></p>             | <p>66646 (x60) <b>W</b></p> | <p>65943 (x1) <b>RB</b></p> | <p>65106 (x1) <b>N</b></p> | <p>11175 (x1)</p> | <p>11174 (x2)</p> | <b>12x15+</b> |
| <p>*Lubricate screws to aid assembly</p> |                             |                             |                            |                   |                   |               |

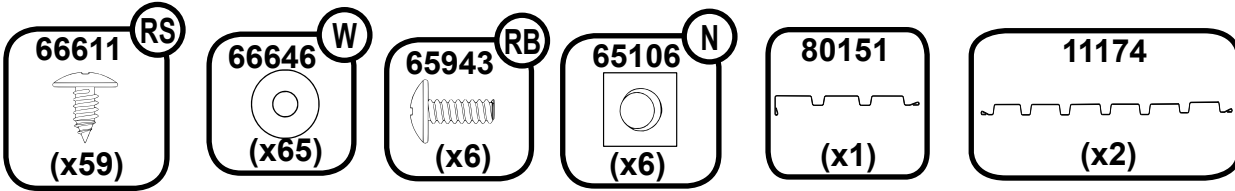
**NOTE** Use painted fasteners that match roof panel color



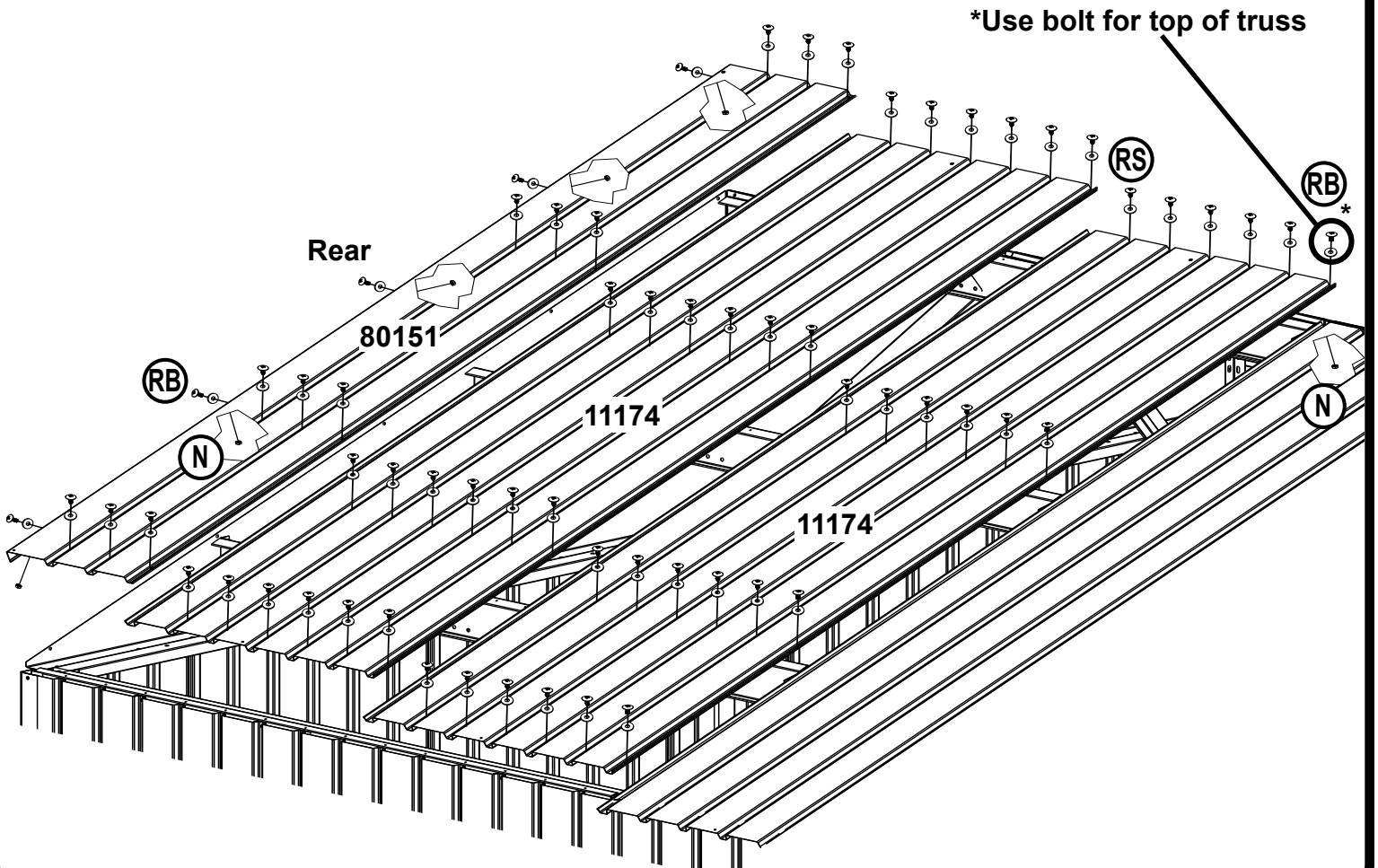
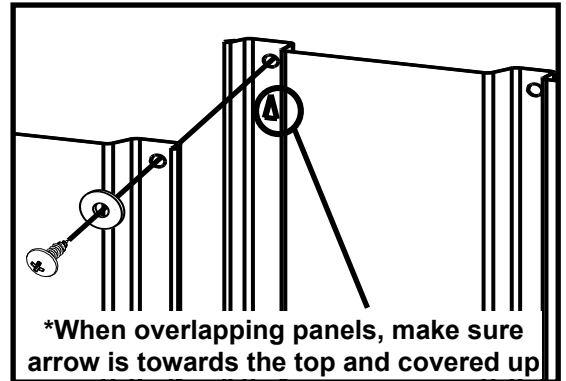
Install panels in this order for every 5' extension section



# Step 17D



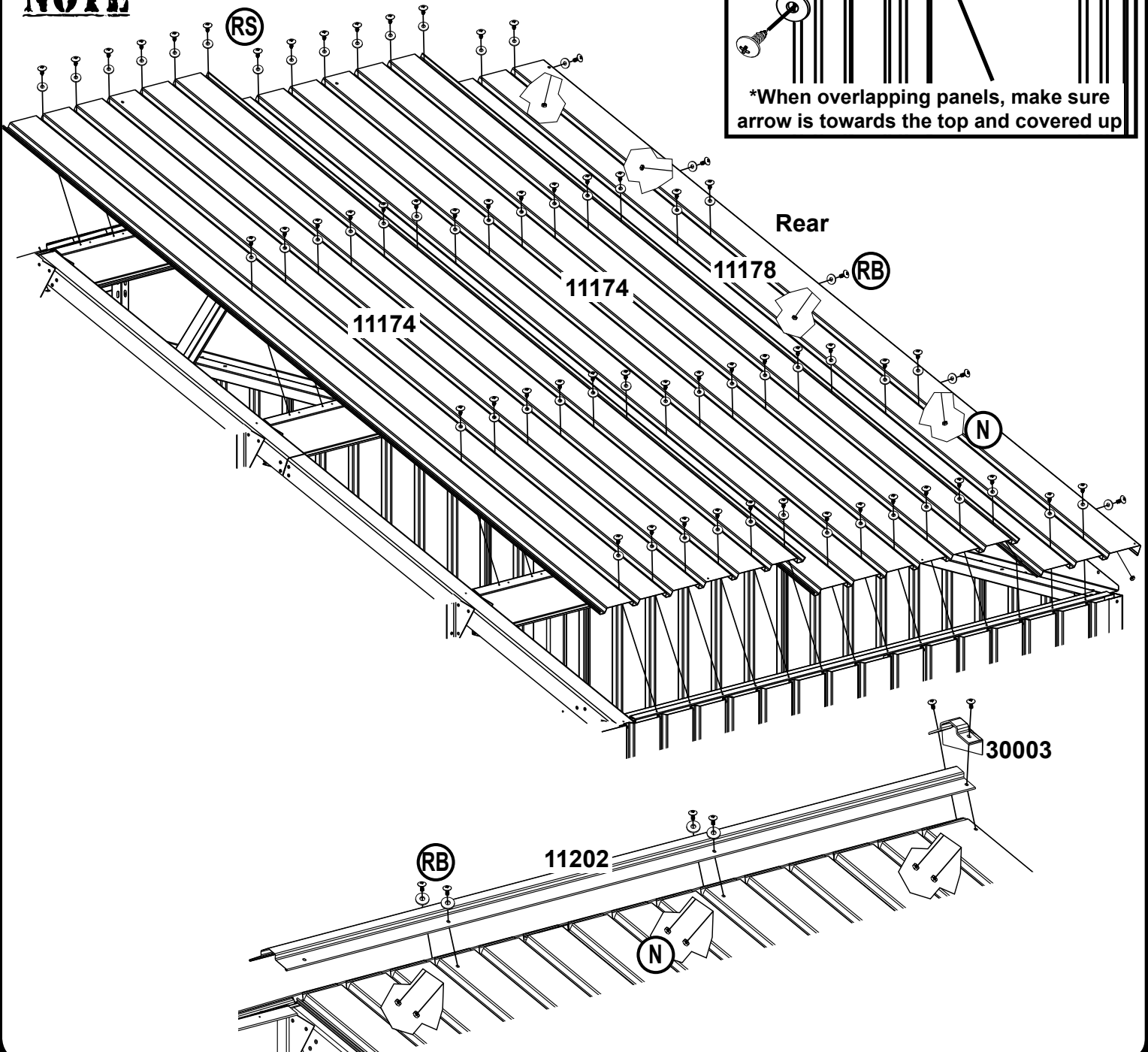
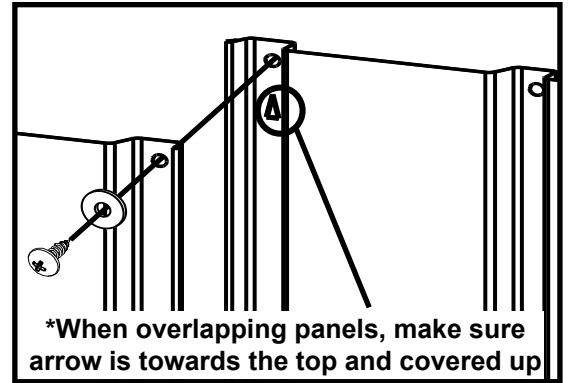
**NOTE** Use painted fasteners that match roof panel color



# Step 18A

|                               |                                |                                |                               |                          |                          |                          |
|-------------------------------|--------------------------------|--------------------------------|-------------------------------|--------------------------|--------------------------|--------------------------|
| <b>66646</b> (W)<br><br>(x65) | <b>66611</b> (RS)<br><br>(x56) | <b>65943</b> (RB)<br><br>(x11) | <b>65106</b> (N)<br><br>(x11) | <b>11178</b><br><br>(x1) | <b>11174</b><br><br>(x2) | <b>11202</b><br><br>(x1) |
| <b>30003</b><br><br>(x1)      |                                |                                |                               |                          |                          |                          |

**NOTE** Use painted fasteners that match roof panel color



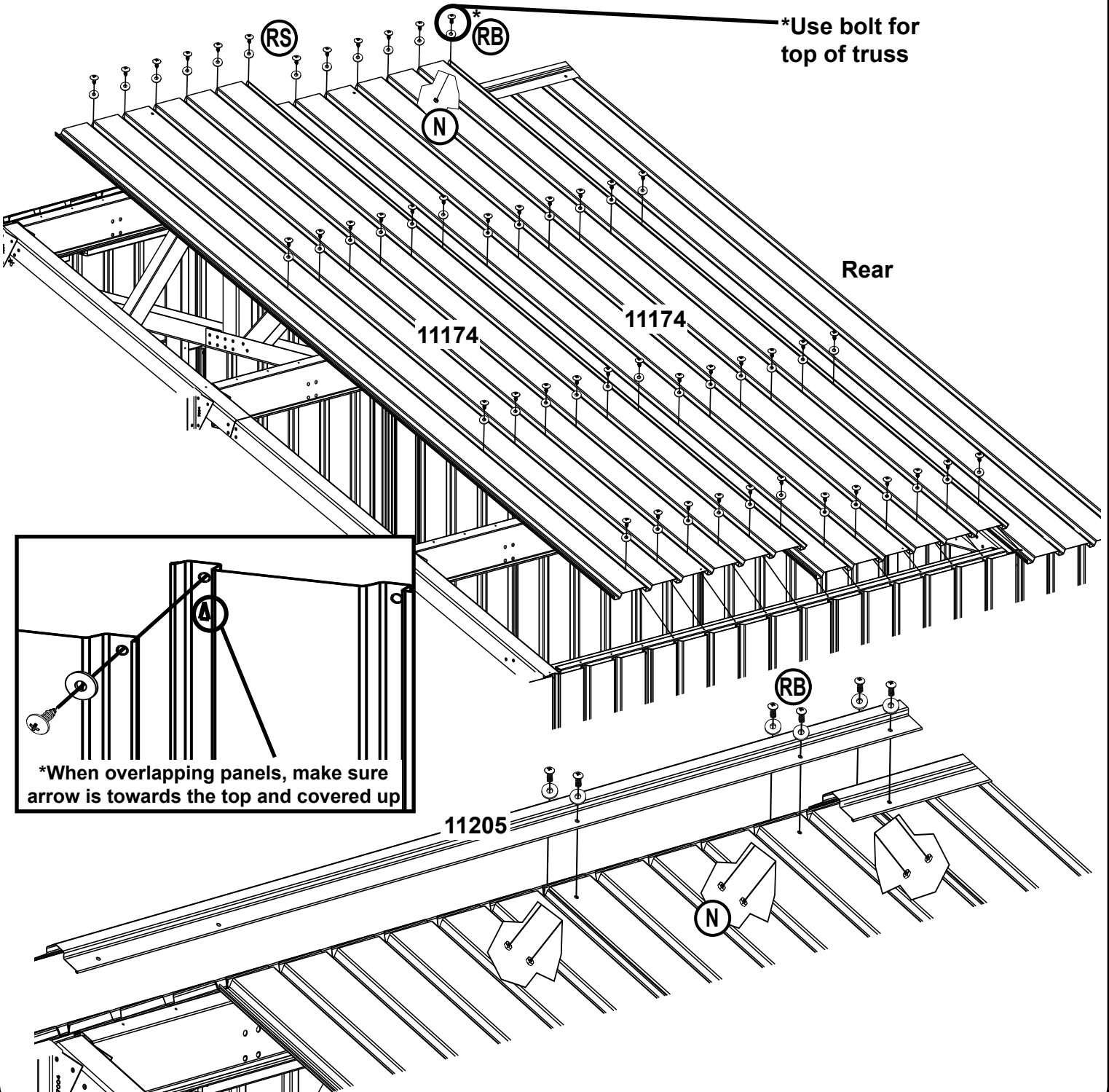
# Step 18B

## Extension x1

|                                          |                            |                            |                           |                       |                       |               |
|------------------------------------------|----------------------------|----------------------------|---------------------------|-----------------------|-----------------------|---------------|
| <p>66611 (RS)<br/>(x47)</p>              | <p>66646 (W)<br/>(x54)</p> | <p>65943 (RB)<br/>(x7)</p> | <p>65106 (N)<br/>(x7)</p> | <p>11174<br/>(x2)</p> | <p>11205<br/>(x1)</p> | <b>12x15+</b> |
| <p>*Lubricate screws to aid assembly</p> |                            |                            |                           |                       |                       |               |

**NOTE**

Use painted fasteners that match roof panel color








\*Use bolt for top of truss

Rear

\*When overlapping panels, make sure arrow is towards the top and covered up

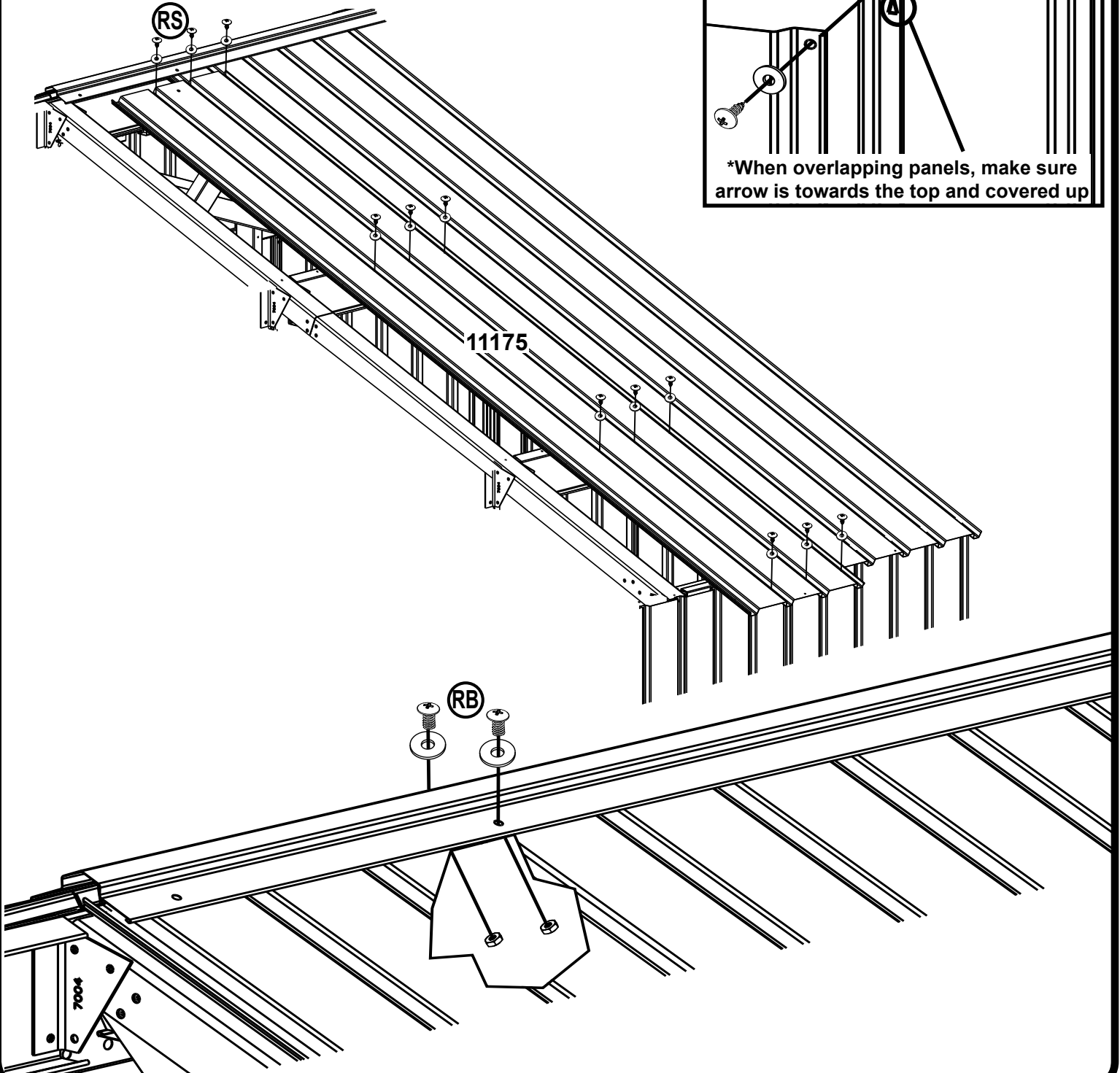
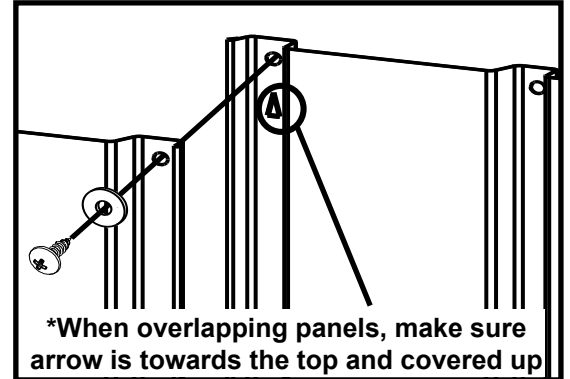
# Step 18C

Extension x1






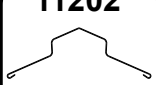
- 66611 (RS)  (x12)
- 66646 (W)  (x14)
- 65943 (RB)  (x2)
- 65106 (N)  (x2)
- 11175  (x1)

12x15+

**NOTE** Use painted fasteners that match roof panel color

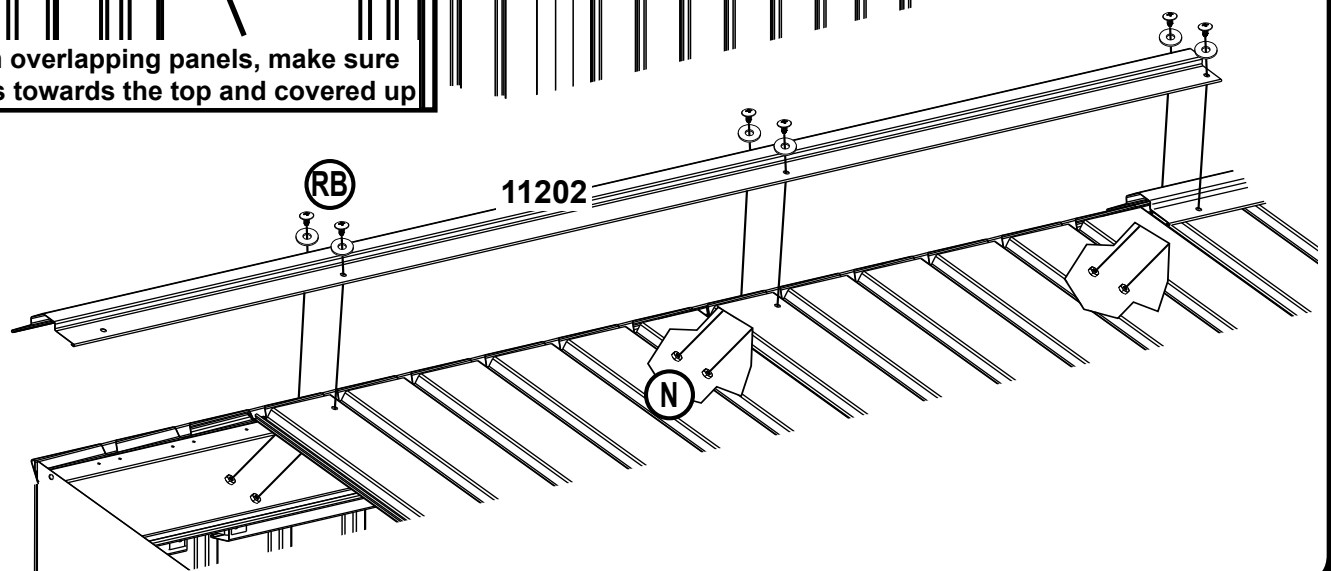
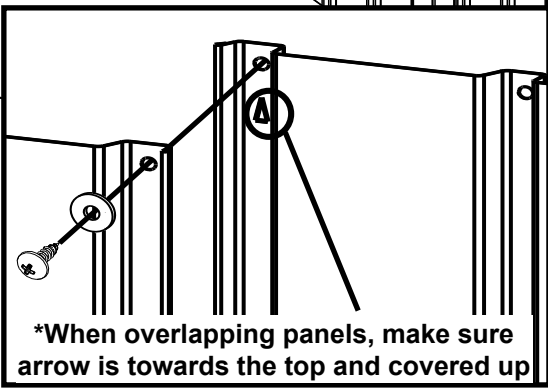
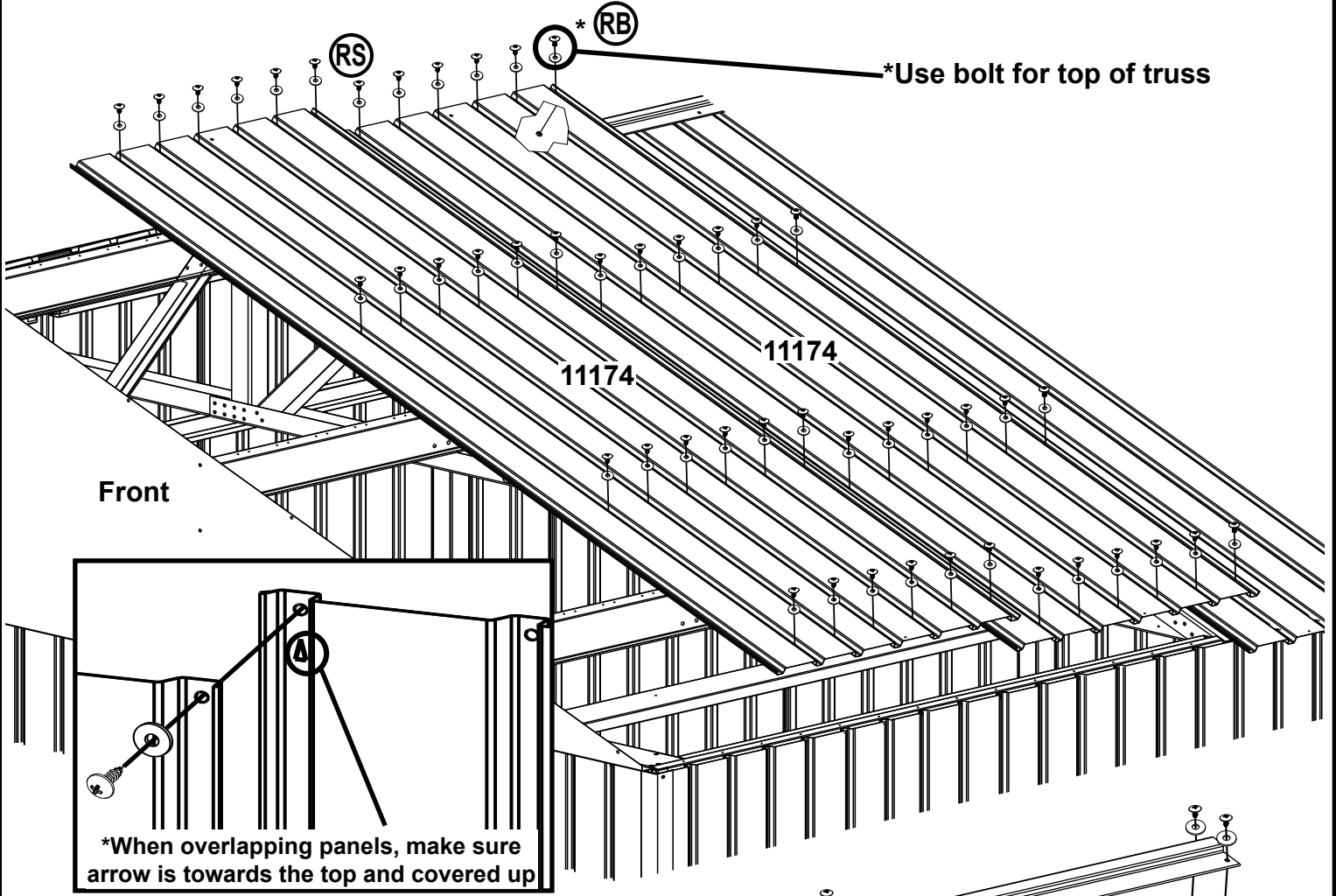


# Step 18D

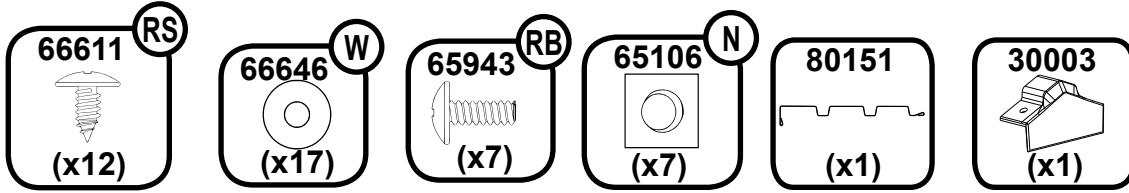
|                                                                                                                 |                                                                                                                |                                                                                                                |                                                                                                               |                                                                                                     |                                                                                                      |
|-----------------------------------------------------------------------------------------------------------------|----------------------------------------------------------------------------------------------------------------|----------------------------------------------------------------------------------------------------------------|---------------------------------------------------------------------------------------------------------------|-----------------------------------------------------------------------------------------------------|------------------------------------------------------------------------------------------------------|
| 66611 <b>(RS)</b><br><br>(x47) | 66646 <b>(W)</b><br><br>(x54) | 65943 <b>(RB)</b><br><br>(x7) | 65106 <b>(N)</b><br><br>(x7) | 11174<br><br>(x2) | 11202<br><br>(x1) |
|-----------------------------------------------------------------------------------------------------------------|----------------------------------------------------------------------------------------------------------------|----------------------------------------------------------------------------------------------------------------|---------------------------------------------------------------------------------------------------------------|-----------------------------------------------------------------------------------------------------|------------------------------------------------------------------------------------------------------|

\*Lubricate screws to aid assembly

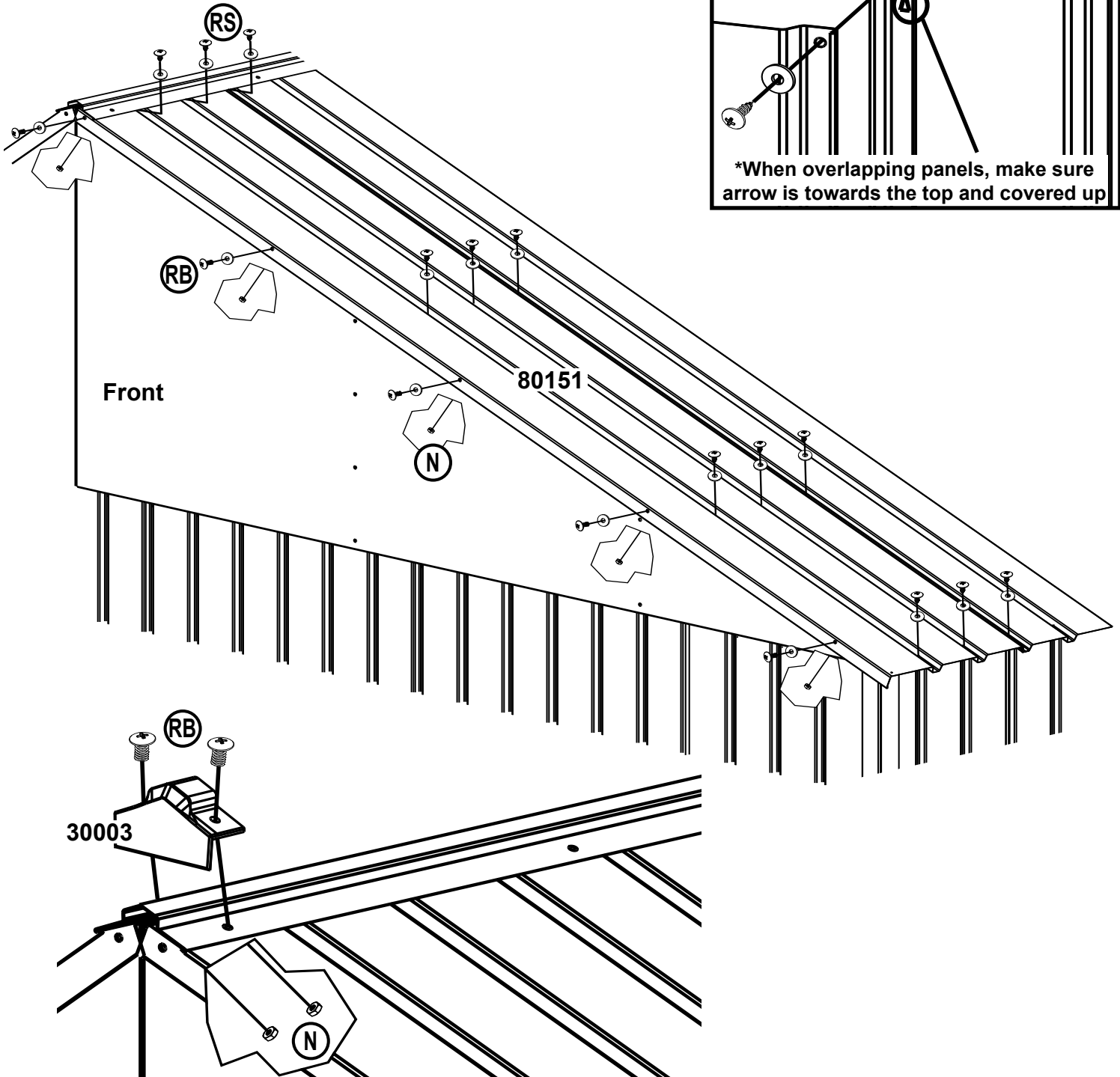
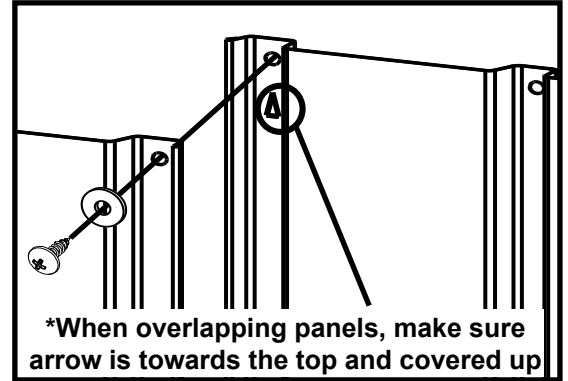
**NOTE** Use painted fasteners that match roof panel color



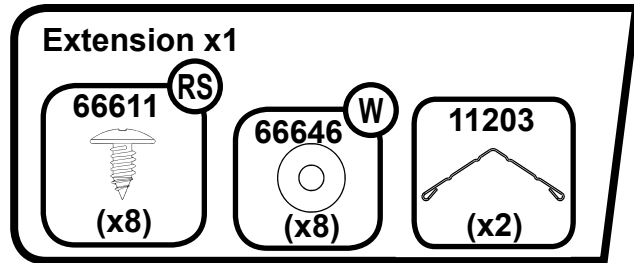
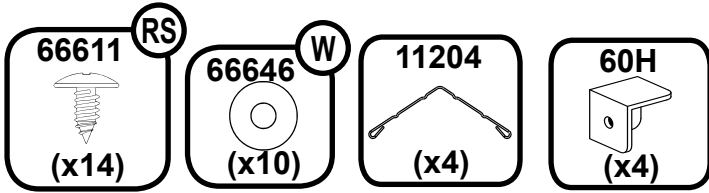
# Step 18E



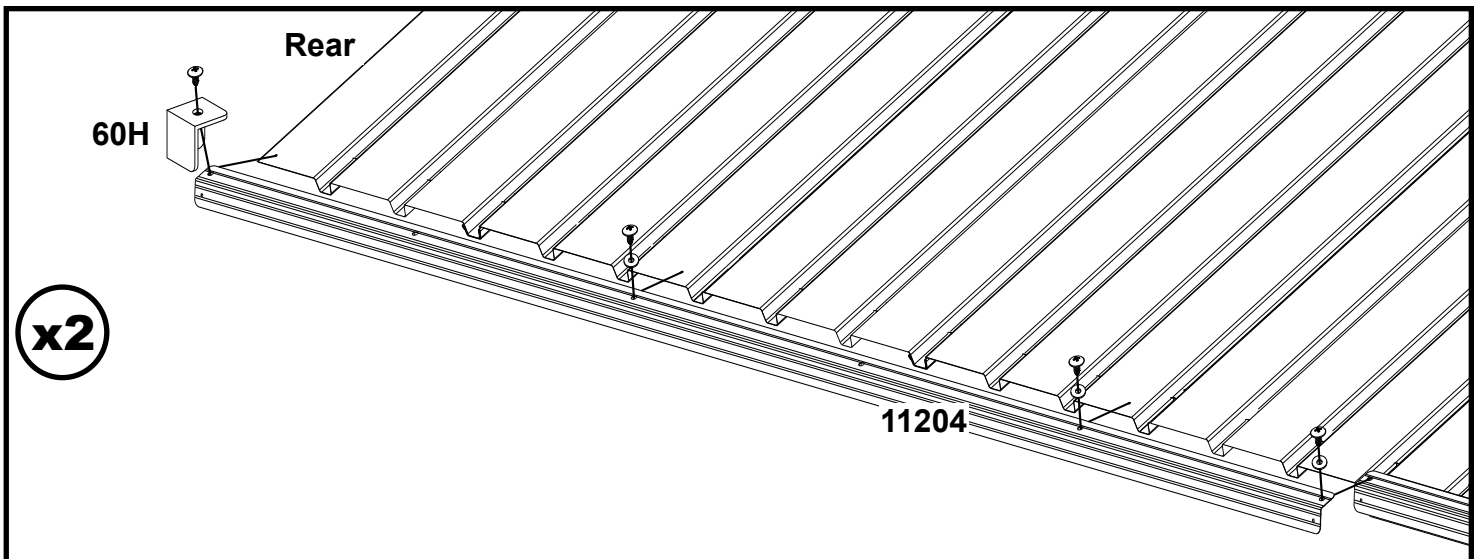
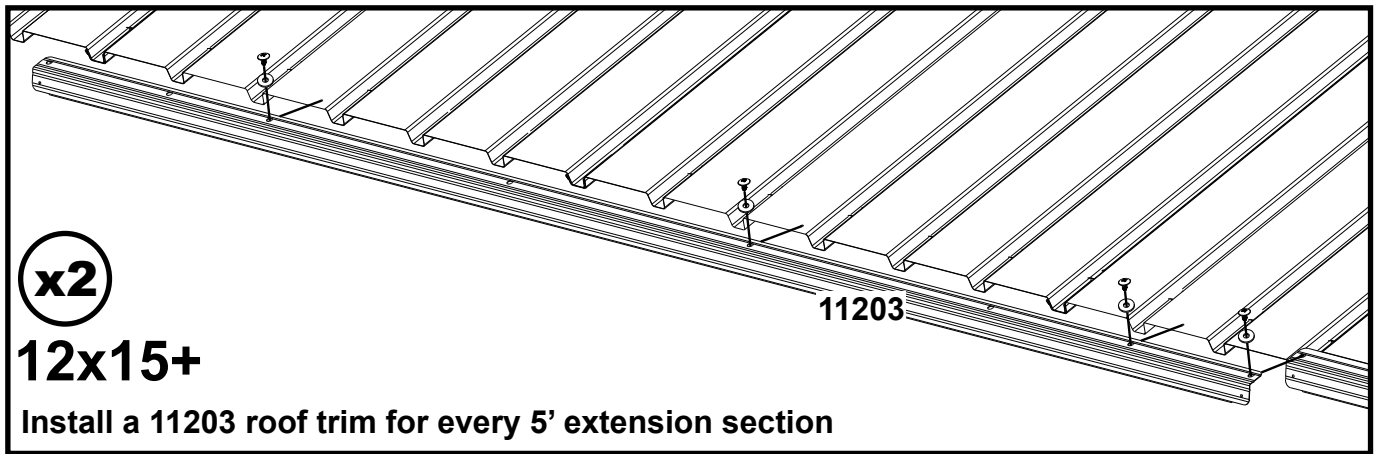
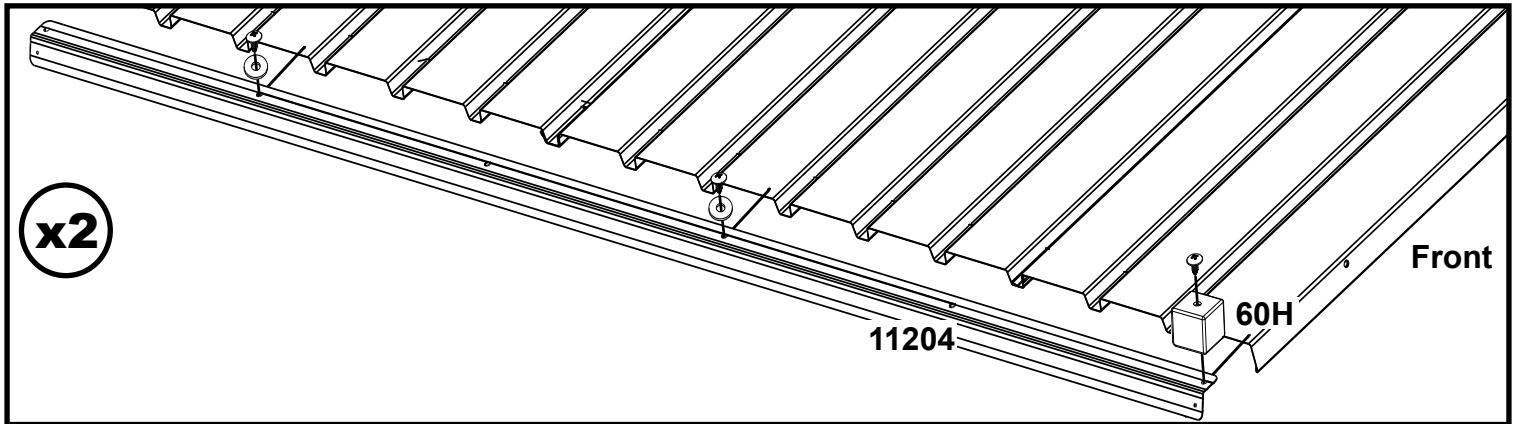
**NOTE** Use painted fasteners that match roof panel color



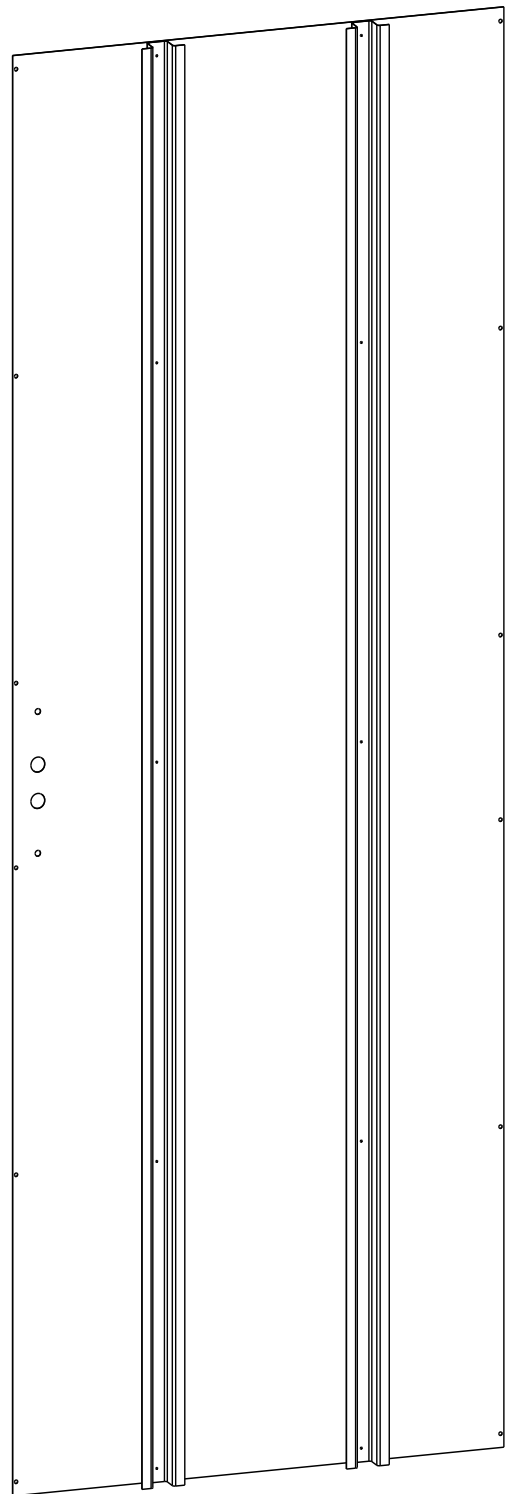
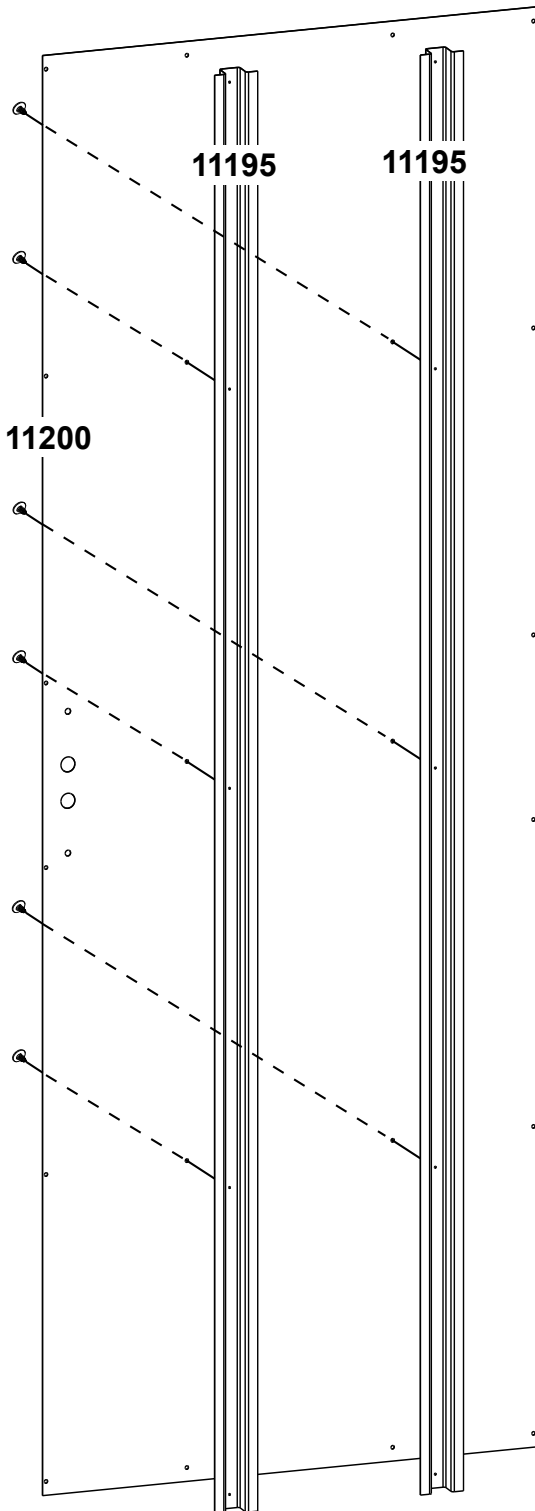
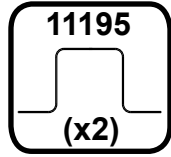
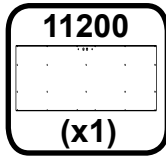
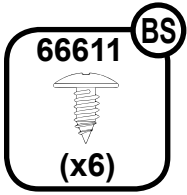
# Step 19



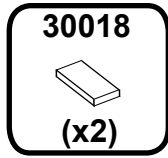
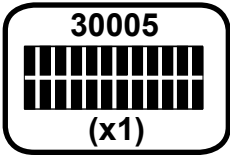
Install roof trim on both sides of the shed



# Step 20A

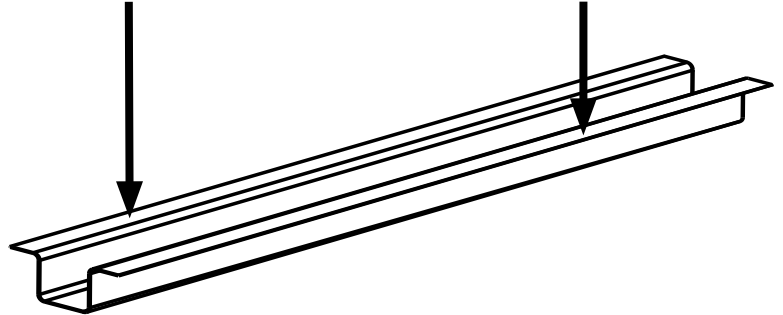


# Step 20B



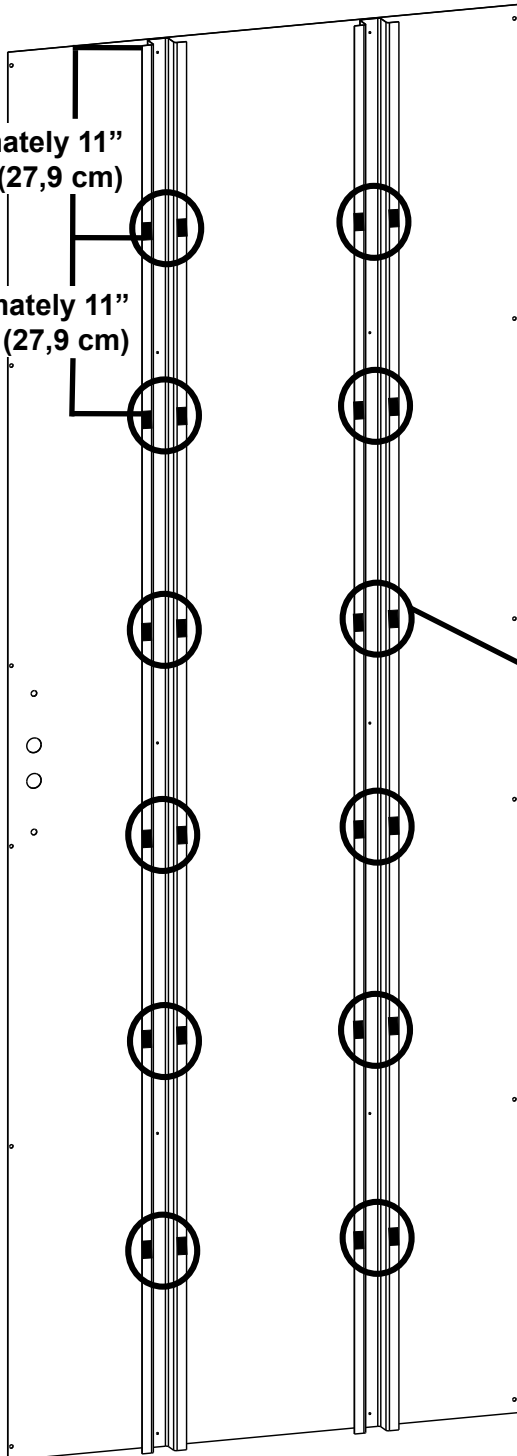
Once tape sticks to a surface it **CAN NOT** be removed.

Wipe the legs of 11195 thoroughly with alcohol pads (30018) before applying tape (30005)

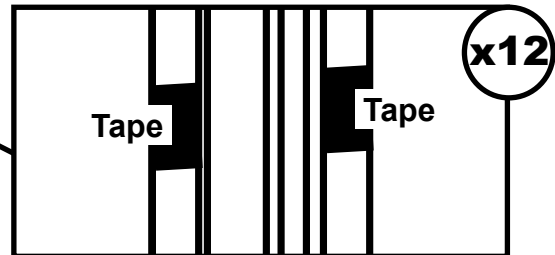


Approximately 11"  
(27,9 cm)

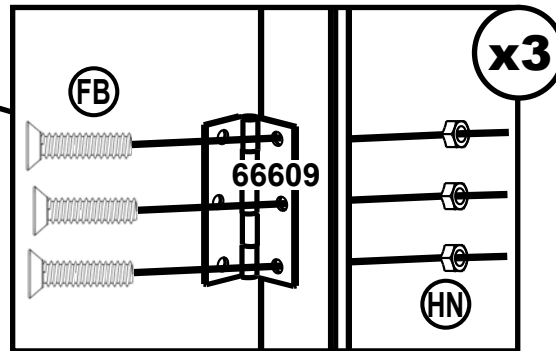
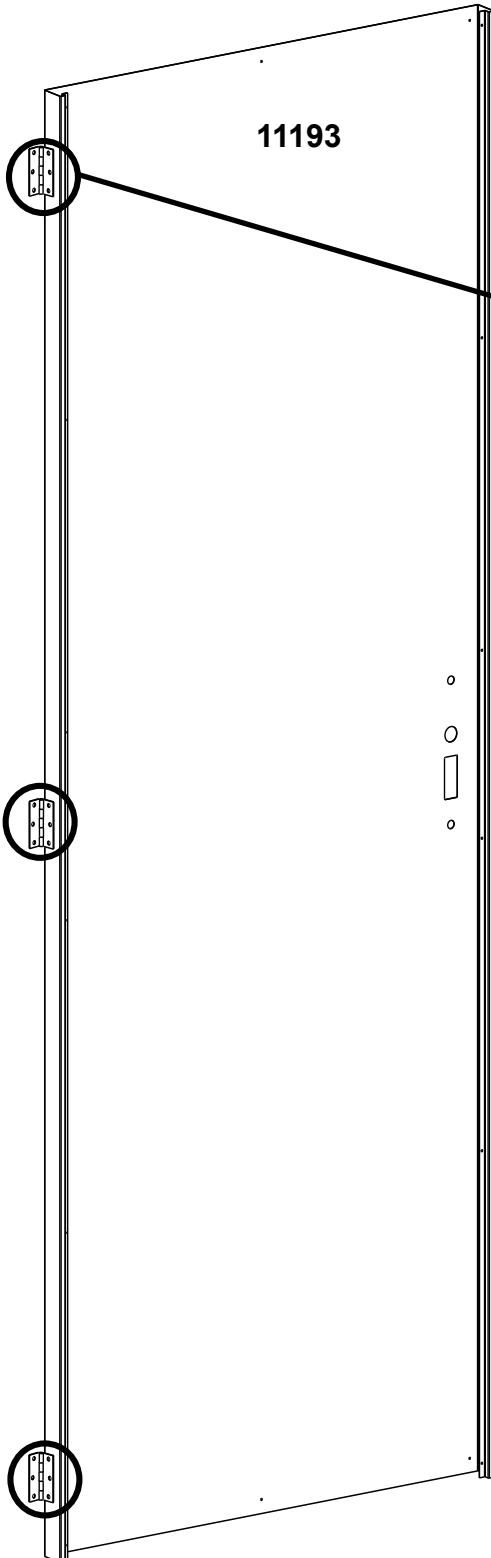
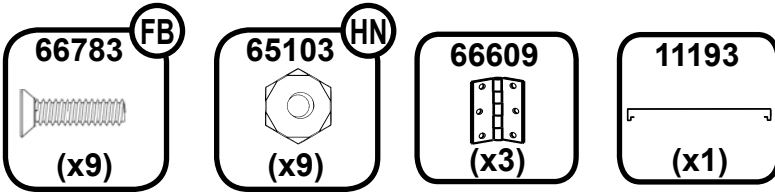
Approximately 11"  
(27,9 cm)



Press tape firmly along the door braces approximately 11" (27,9 cm) apart. **DO NOT** peel the backing off at this time.



# Step 20C

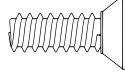


# Step 20D



Use hardware supplied with handle assembly box for this page

M5x10 Screw



(x2)

M5 Hex Nut



(x2)

M5 Washer

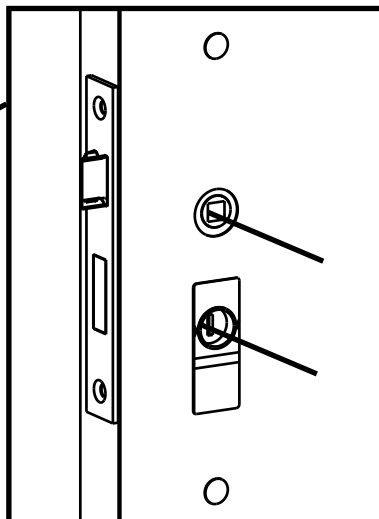
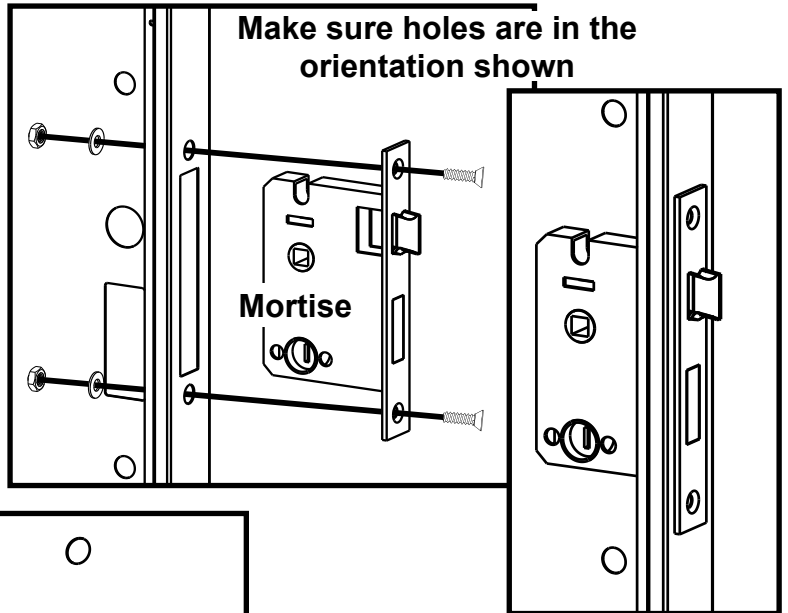
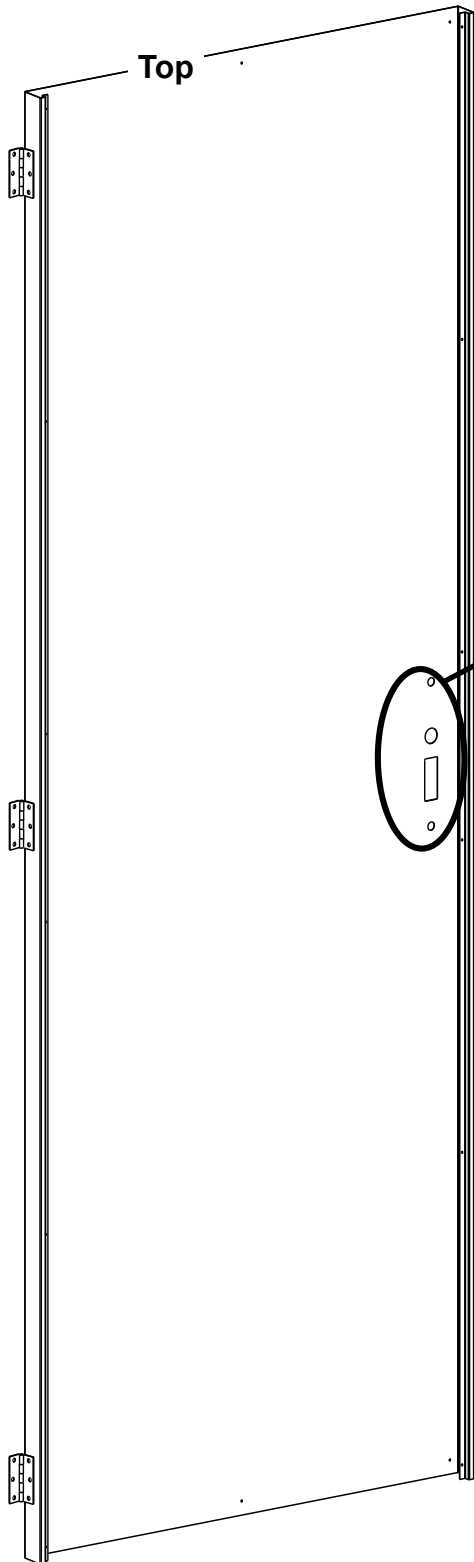


(x2)

Mortise

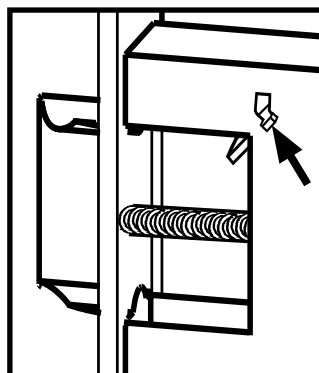
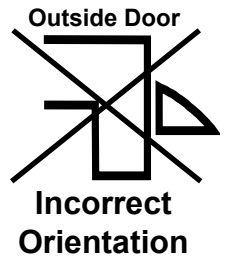
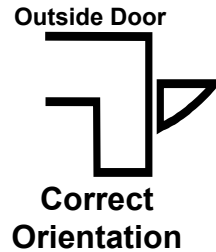


(x1)

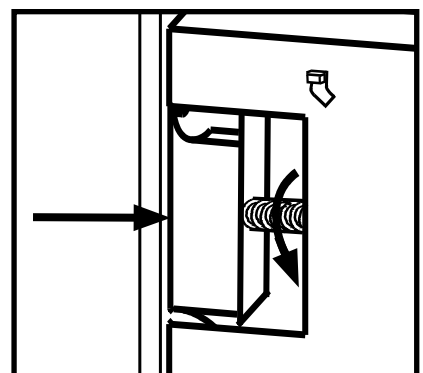


Make sure holes line up

Door Latch Orientation  
Top View



If door latch is in wrong orientation, push tab up

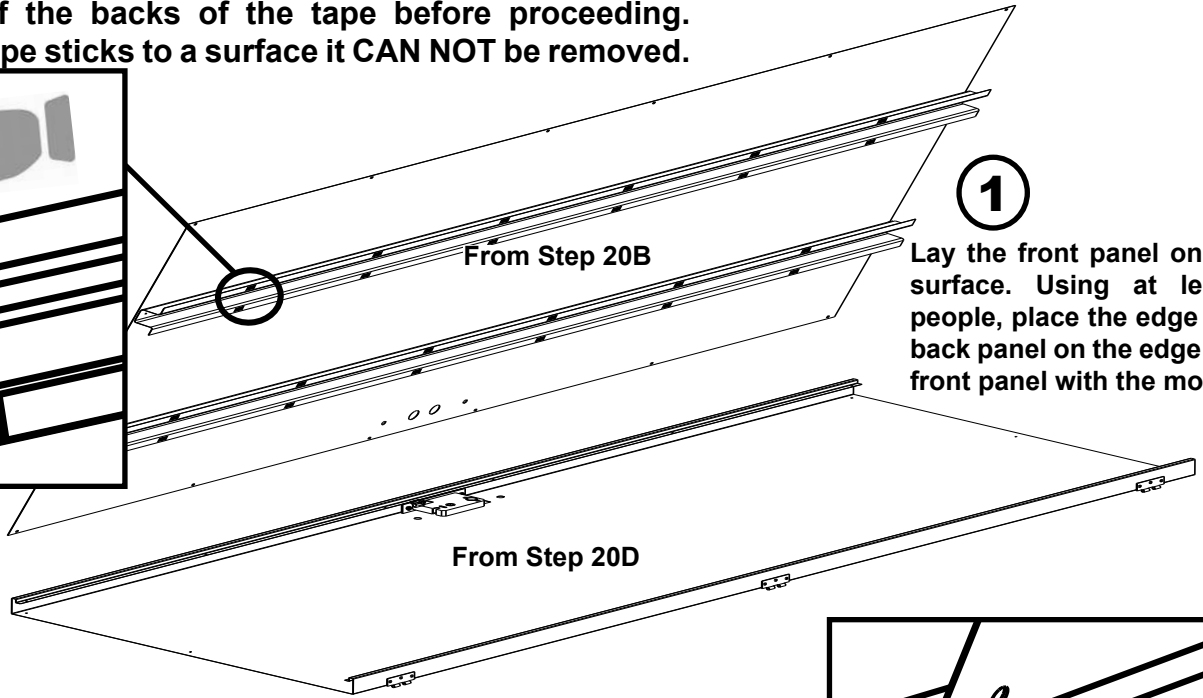
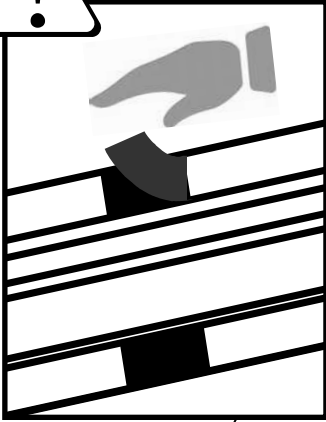


Push latch in and rotate to correct orientation

# Step 20E



Peel off the backs of the tape before proceeding.  
Once tape sticks to a surface it CAN NOT be removed.

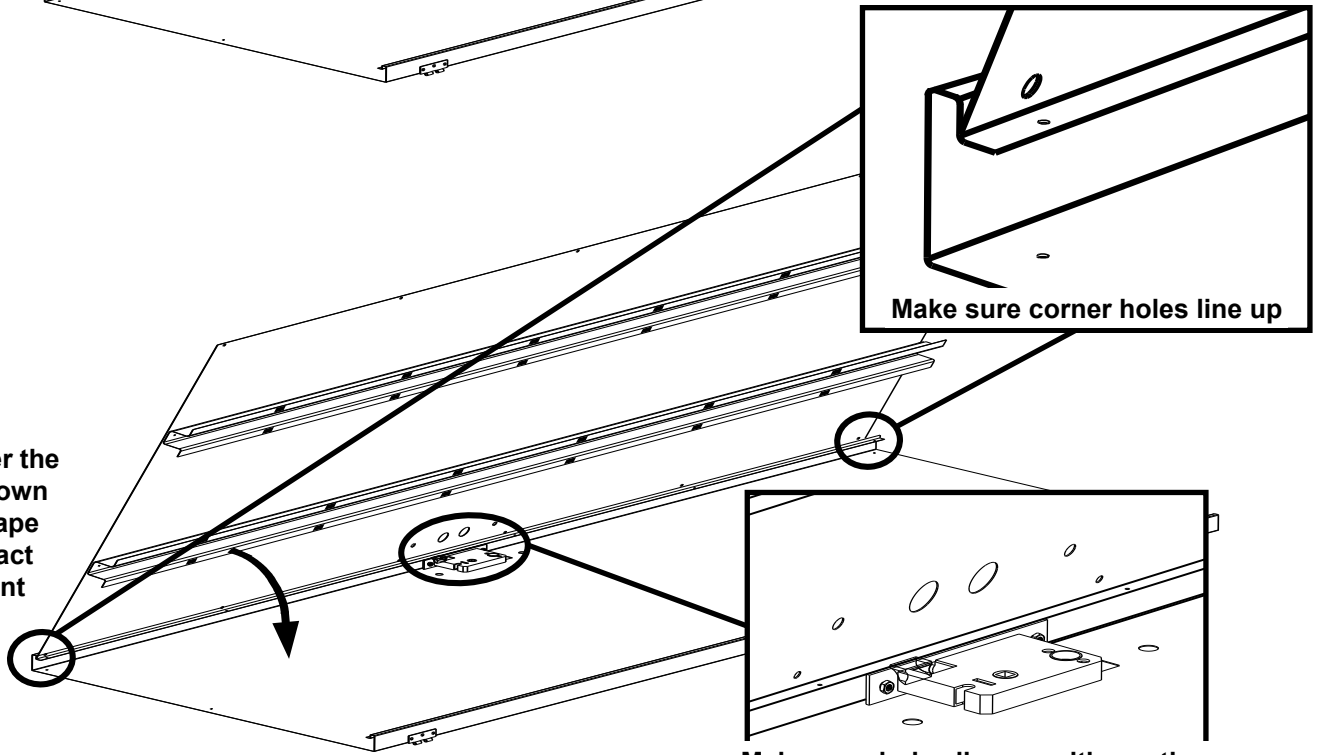


1

Lay the front panel on a flat surface. Using at least 2 people, place the edge of the back panel on the edge of the front panel with the mortise

2

Carefully lower the back panel down so that the tape makes contact with the front

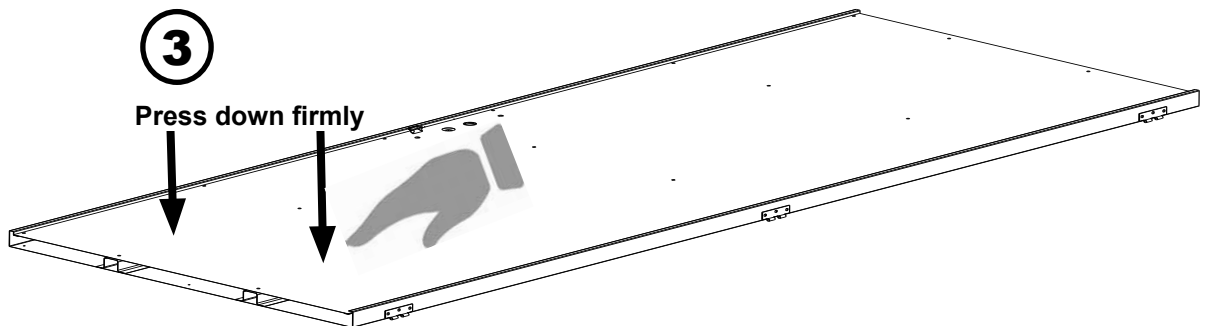


Make sure corner holes line up

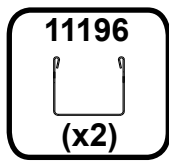
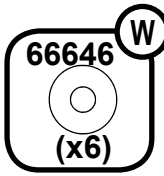
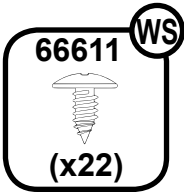
Make sure holes line up with mortise

3

Press down firmly



# Step 20F

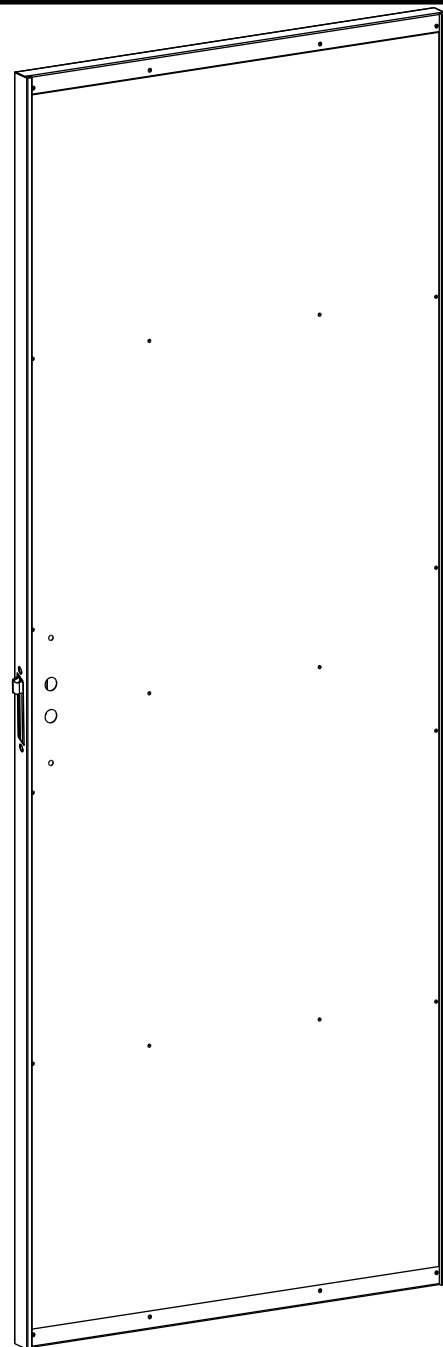
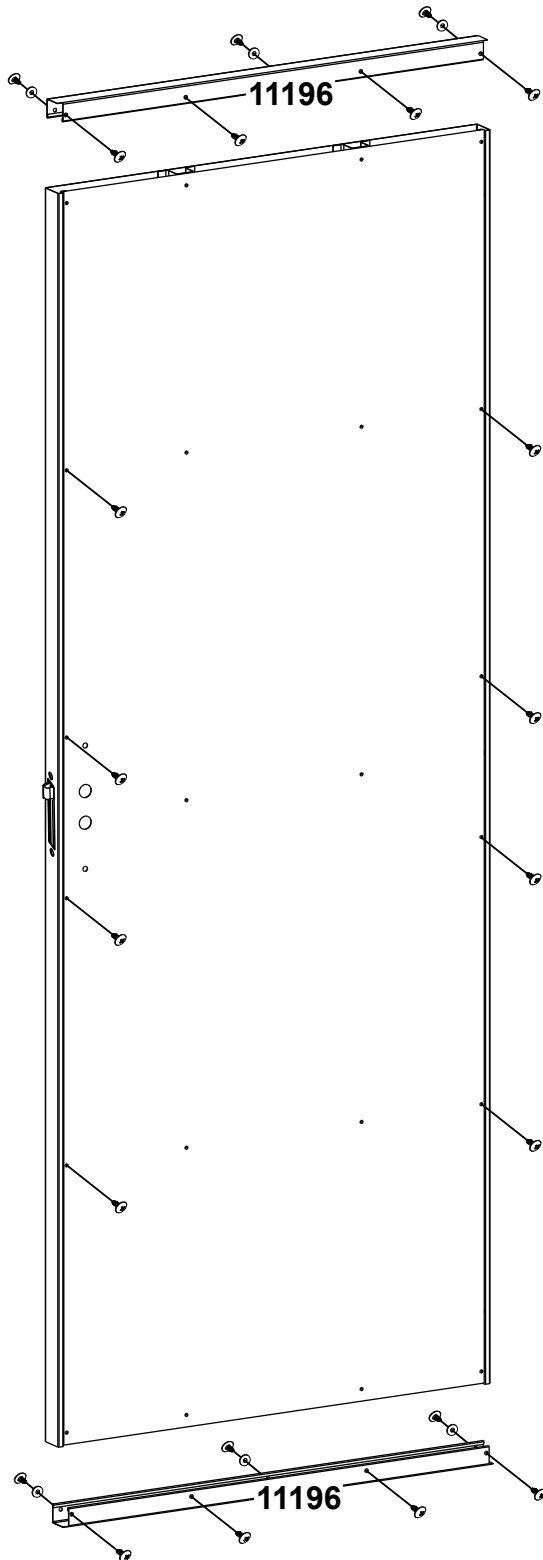
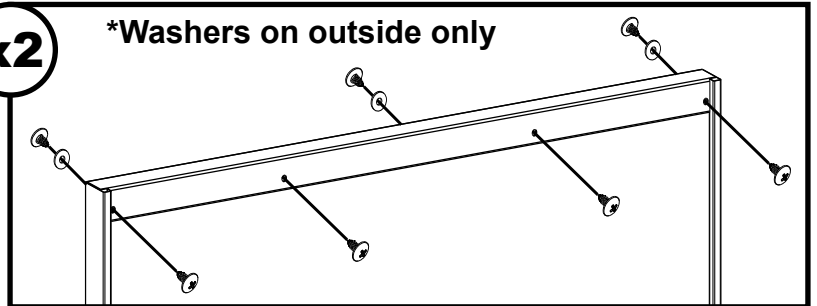


**NOTE**

Use painted fasteners that match wall color

**x2**

\*Washers on outside only



# Step 21A



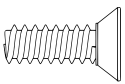
Use hardware supplied  
with handle assembly  
box for this page

Strike Plate



(x1)

M5x10 Screw

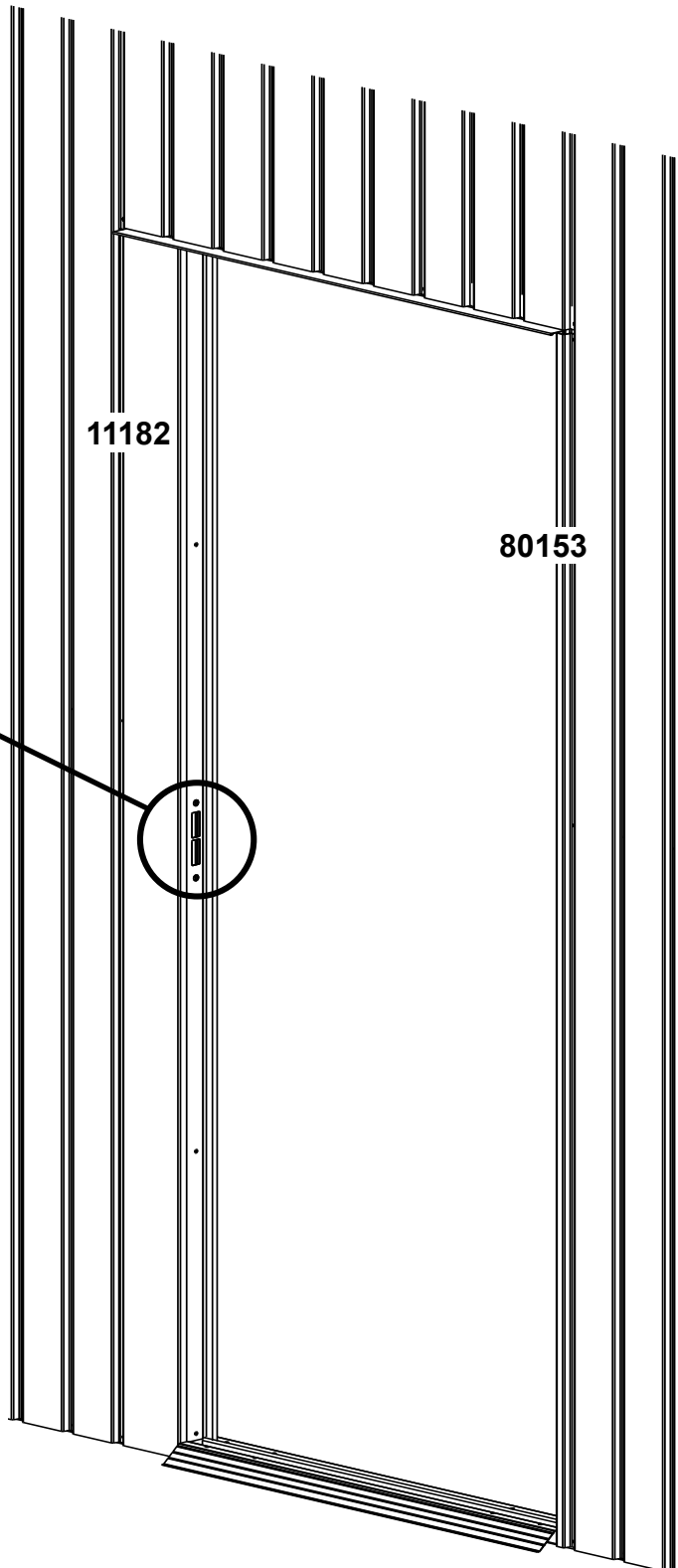
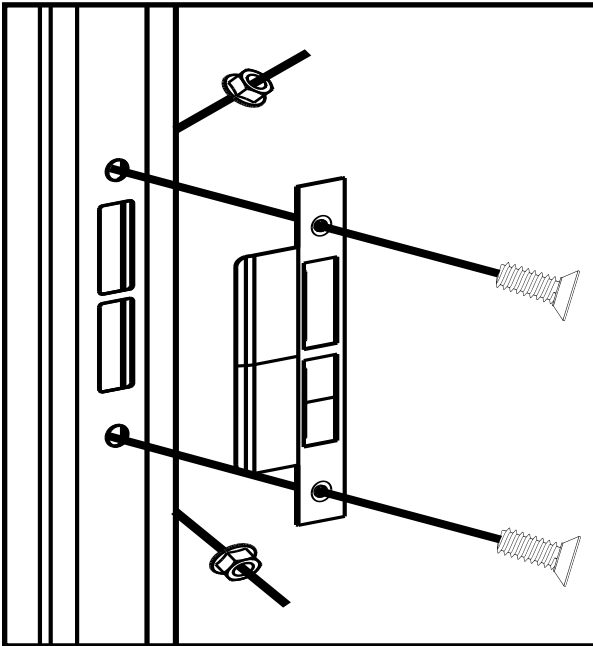


(x2)

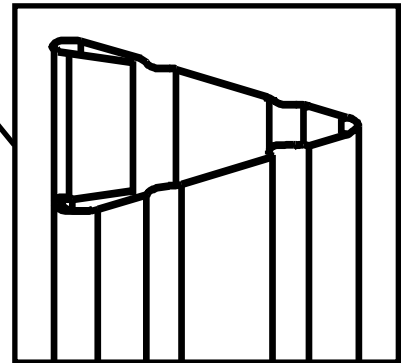
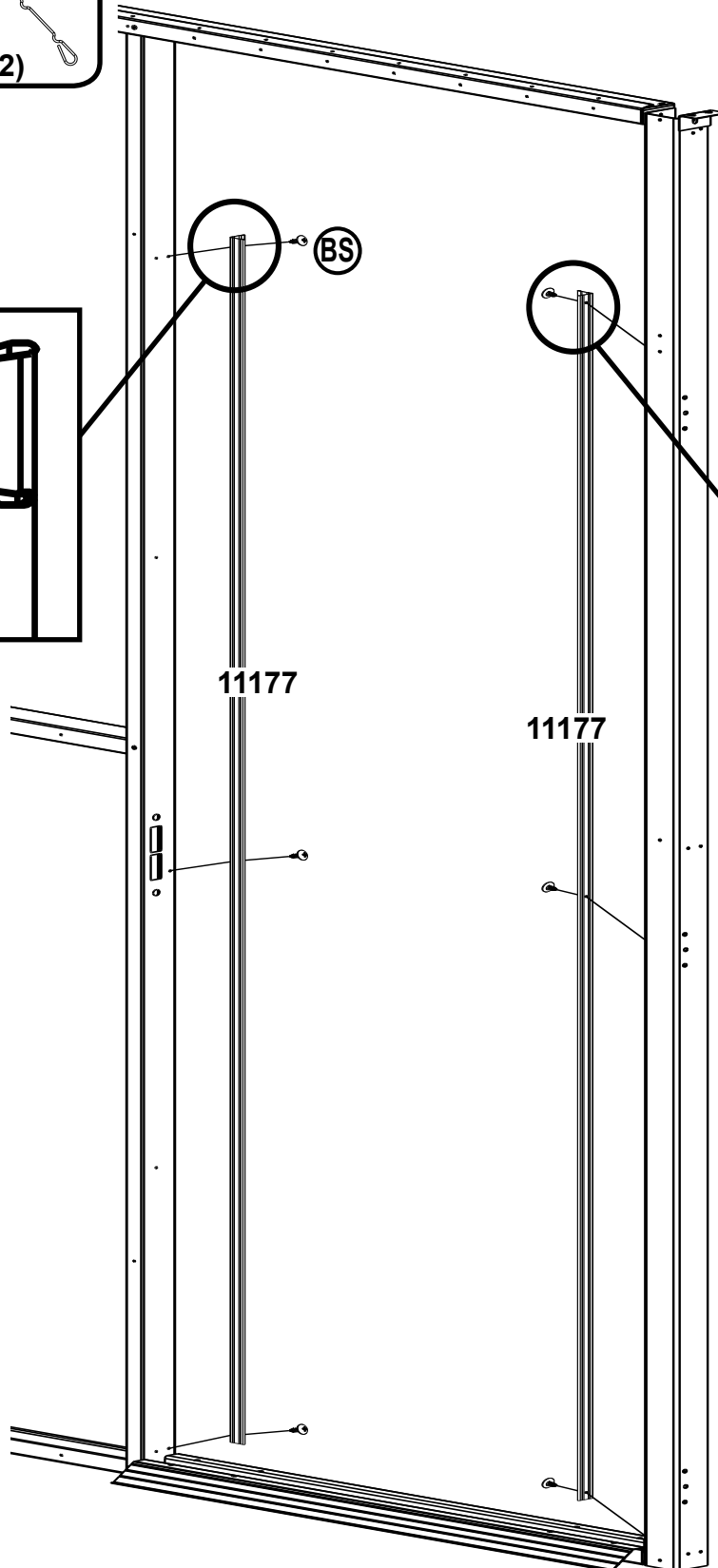
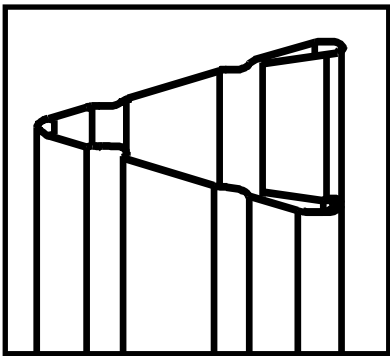
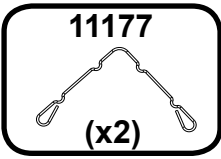
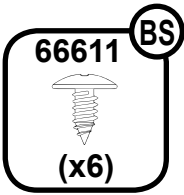
M5 Hex Nut



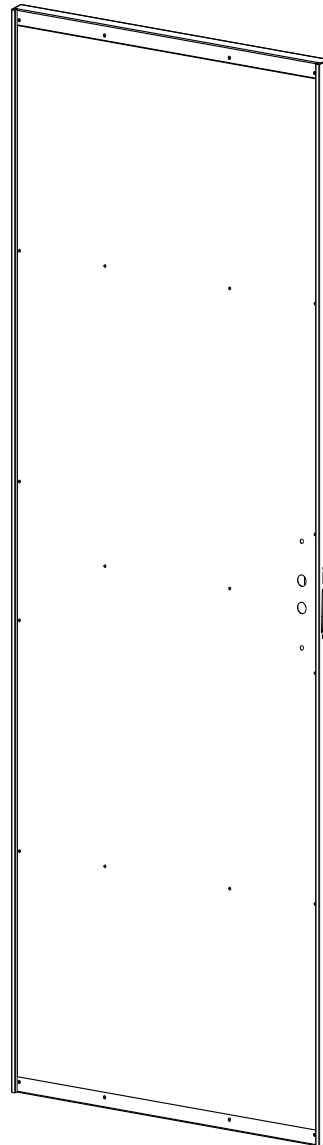
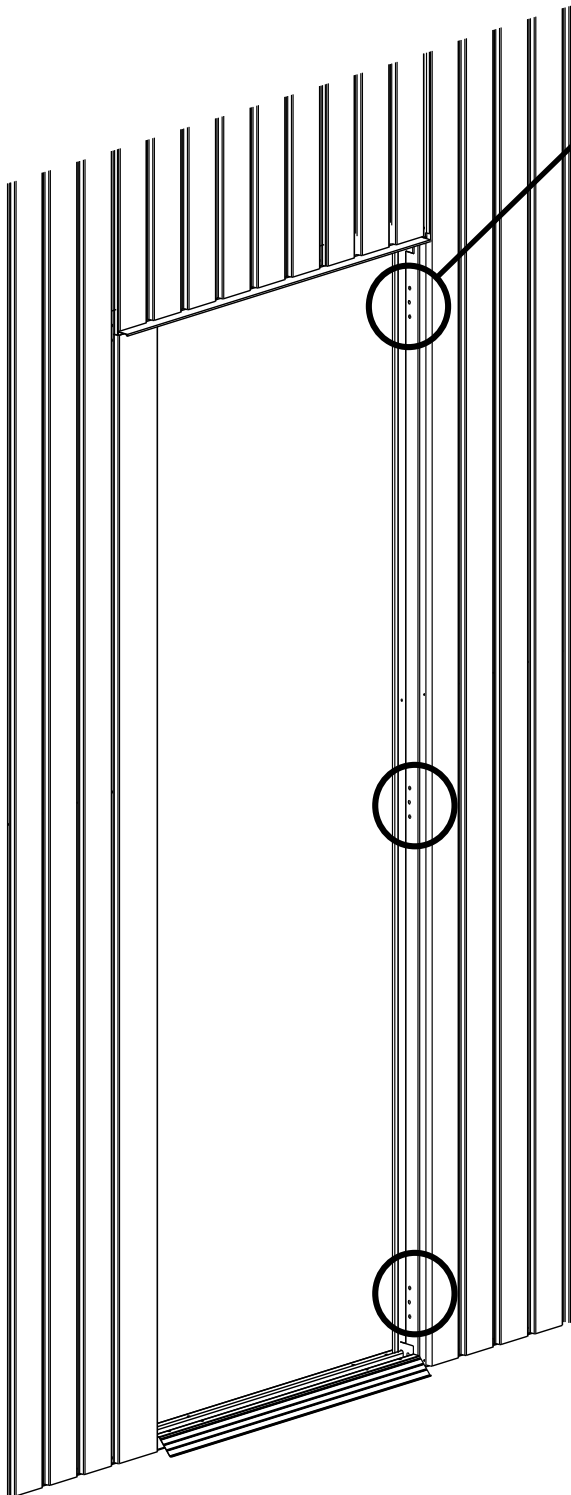
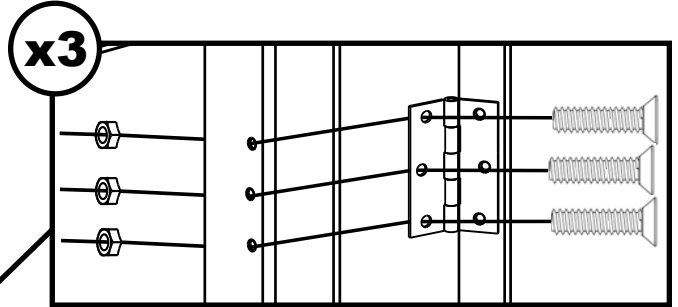
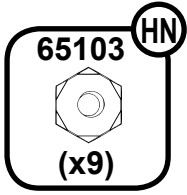
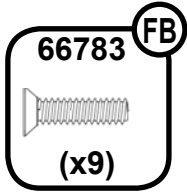
(x2)



# Step 21B



# Step 21C

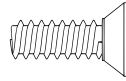


# Step 22A

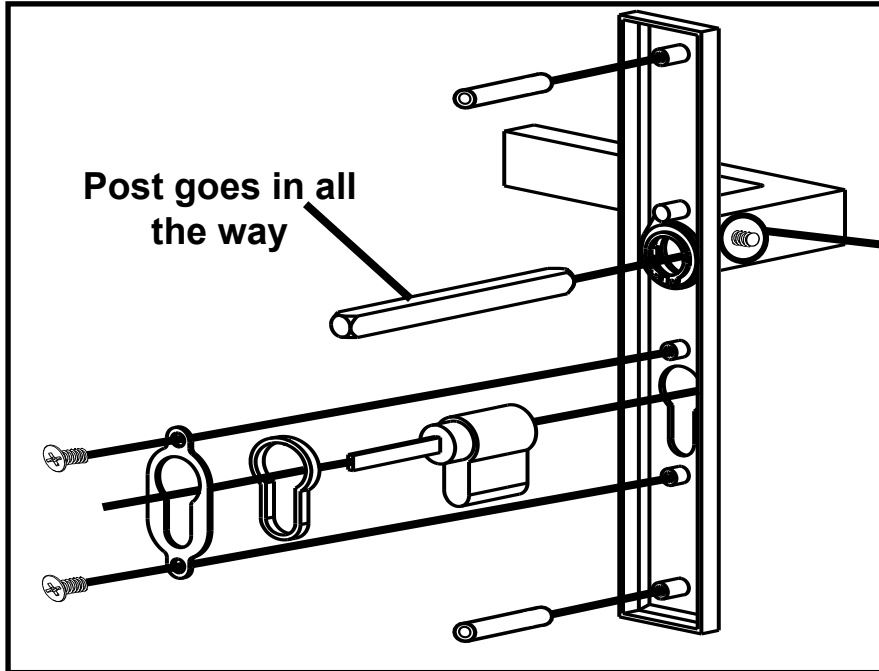


Use hardware supplied with handle assembly box for this page

M4x5 Screw

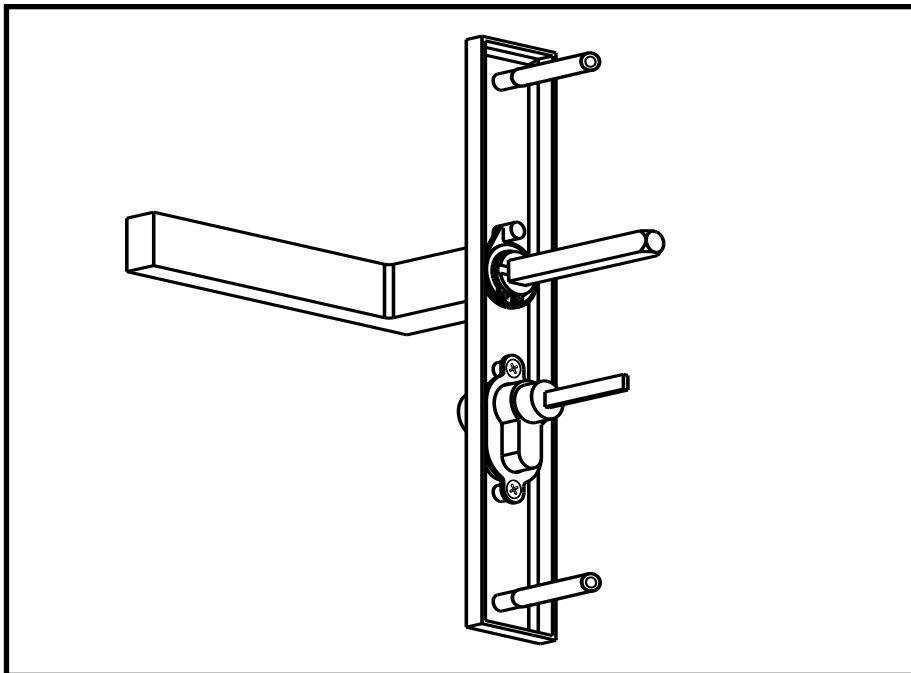
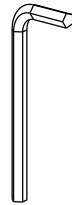


(x2)



Post goes in all the way

Use Allen wrench to tighten set screw



DO NOT lose keys. Replacement keys are not available

# Step 22B



Use hardware supplied with handle assembly box for this page

M5x30 Screw

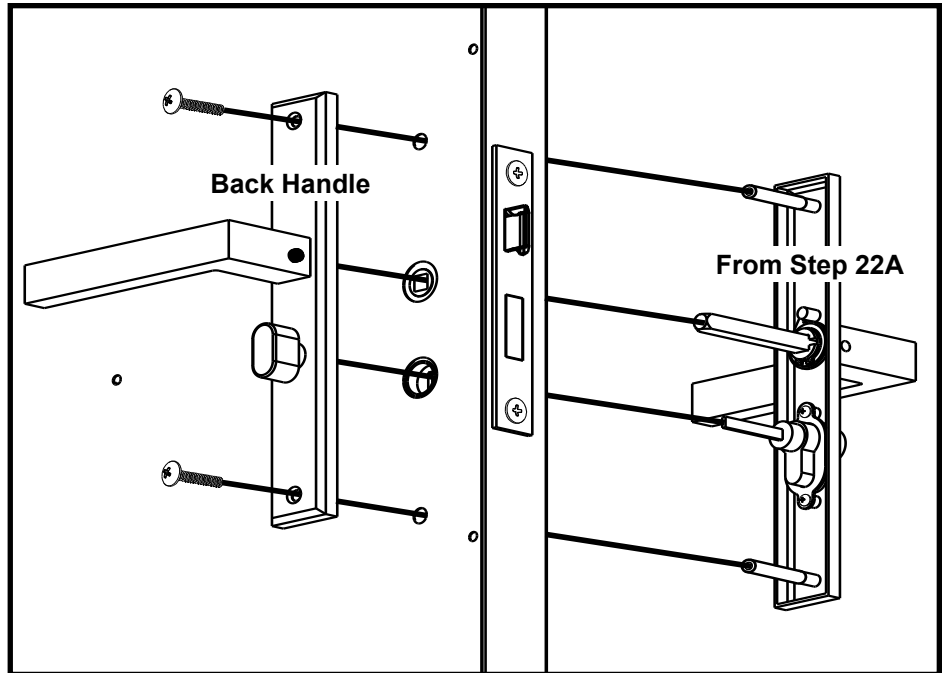
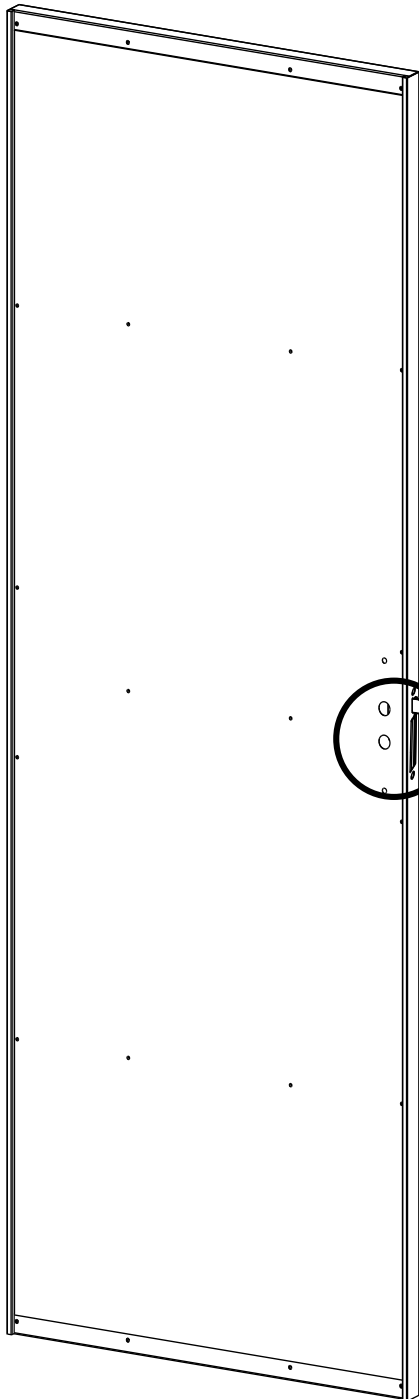


(x2)

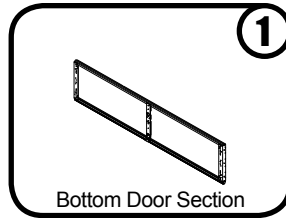
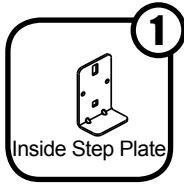
Back Handle



(x1)



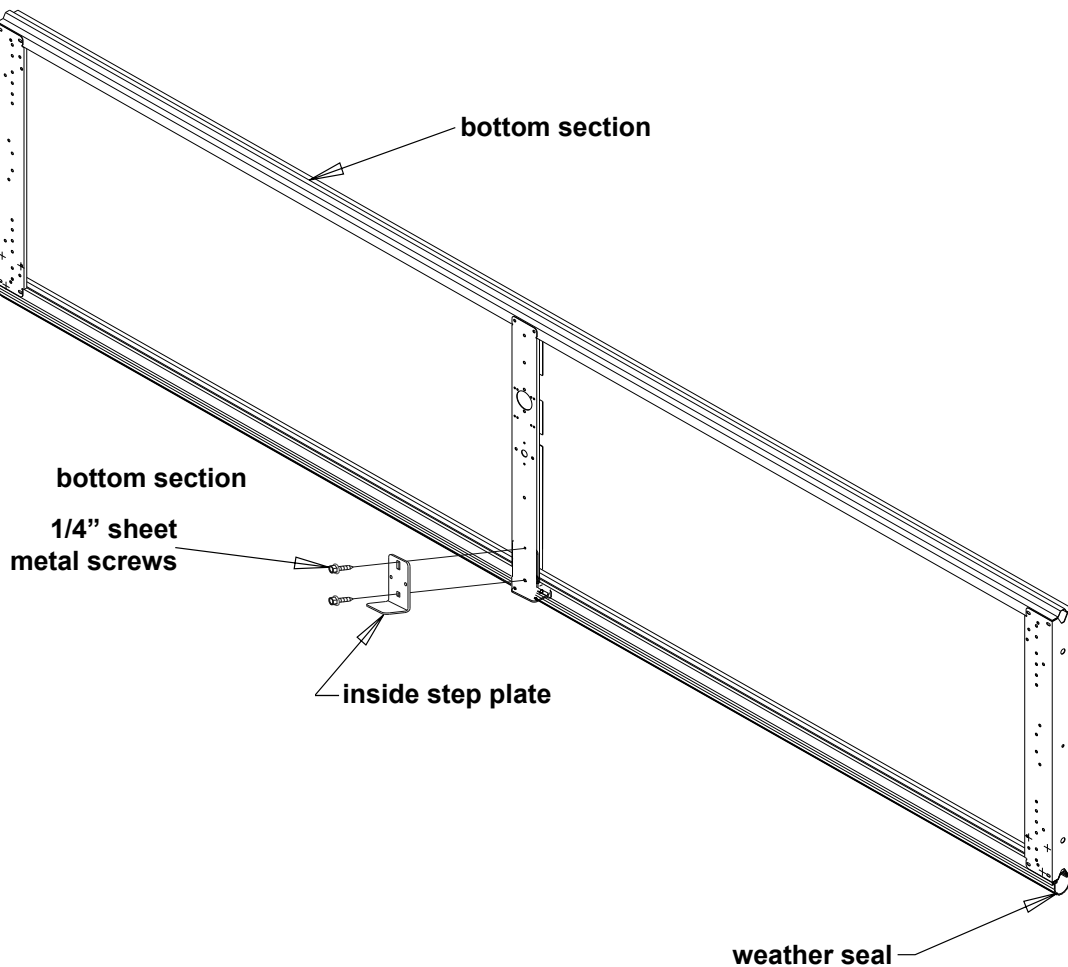
# Step 23A: Bottom Panel



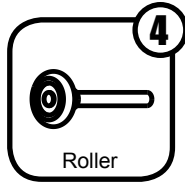
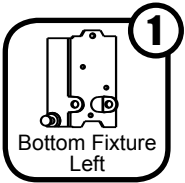
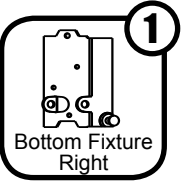
## Bottom Gripping Point/Step Plate Kit

Look for the section with weather seal attached to it. This is the bottom section. Set it on table face down (the face is the outside of the door).

- 1** Use screws to attach the Inside Step Plate to the Bottom Section as shown.

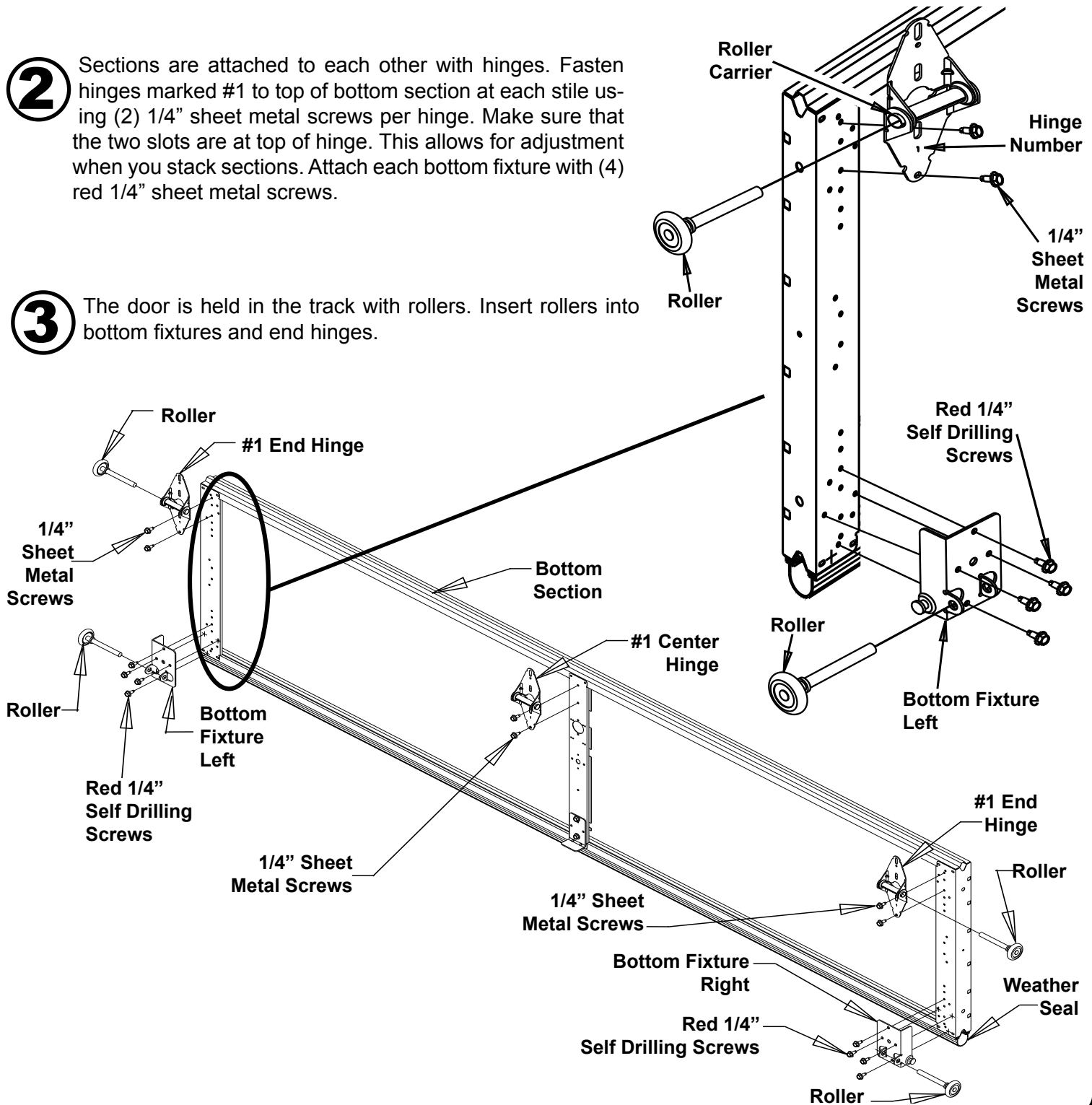


# Step 23B: Bottom Panel

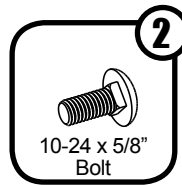
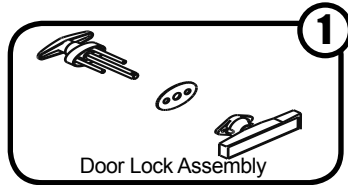
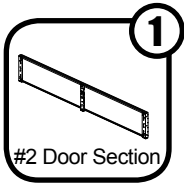


**2** Sections are attached to each other with hinges. Fasten hinges marked #1 to top of bottom section at each stile using (2) 1/4" sheet metal screws per hinge. Make sure that the two slots are at top of hinge. This allows for adjustment when you stack sections. Attach each bottom fixture with (4) red 1/4" sheet metal screws.

**3** The door is held in the track with rollers. Insert rollers into bottom fixtures and end hinges.

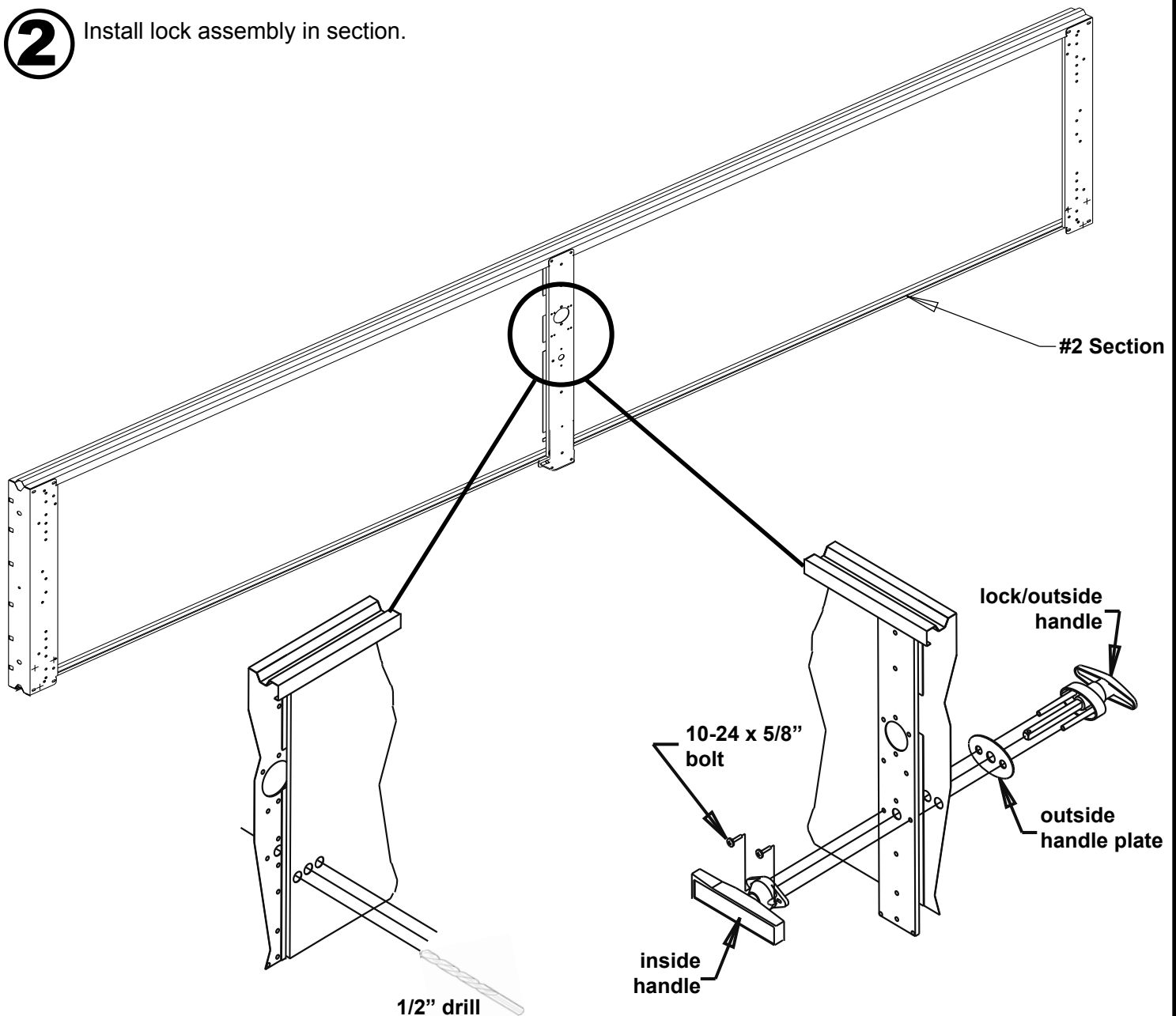


# Step 24A: #2 Panel



**1** Drill three 1/2" holes into the section face. Drill completely through the section for the middle hole.

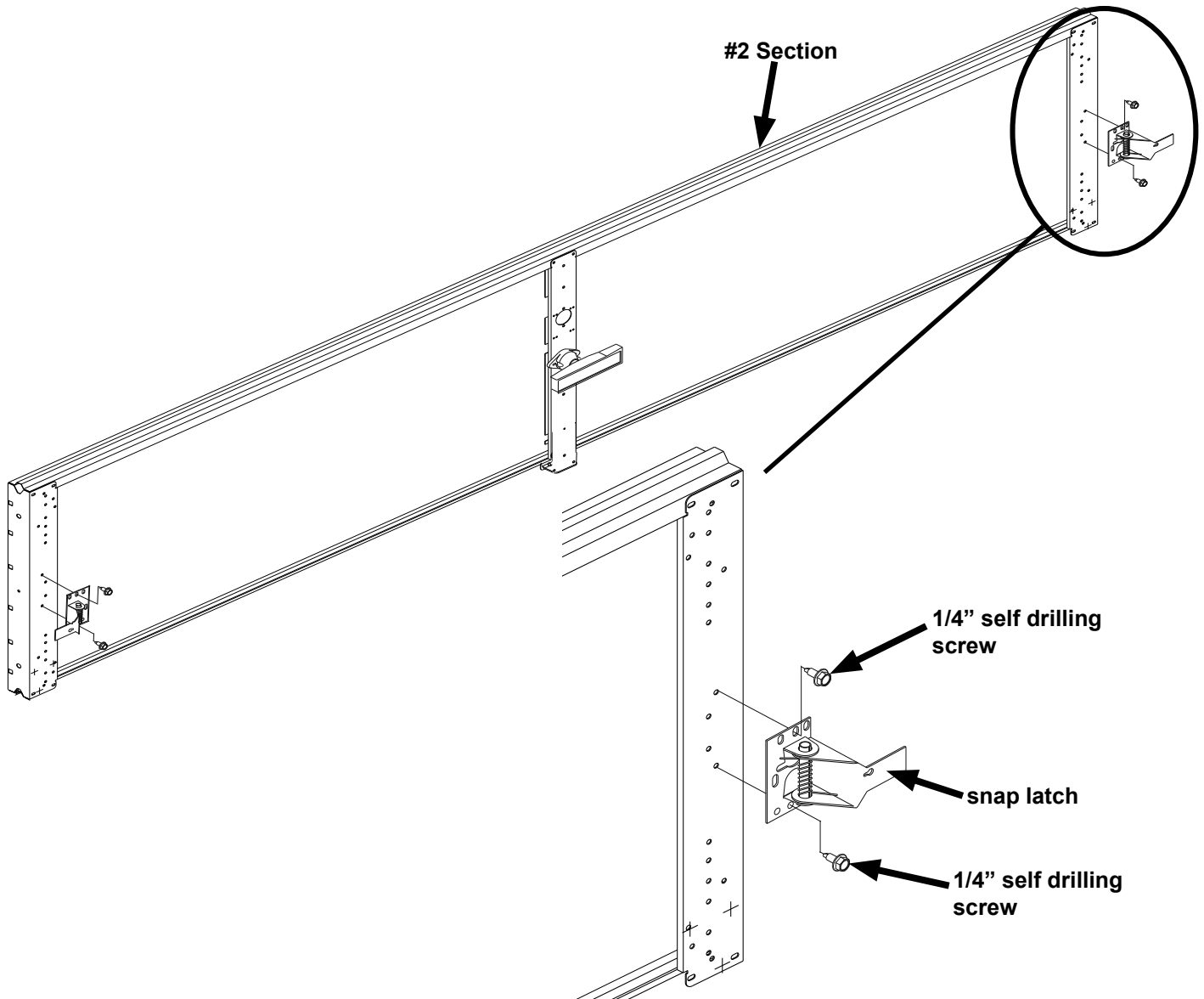
**2** Install lock assembly in section.



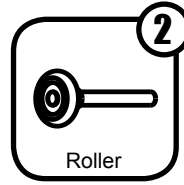
# Step 24B: #2 Panel



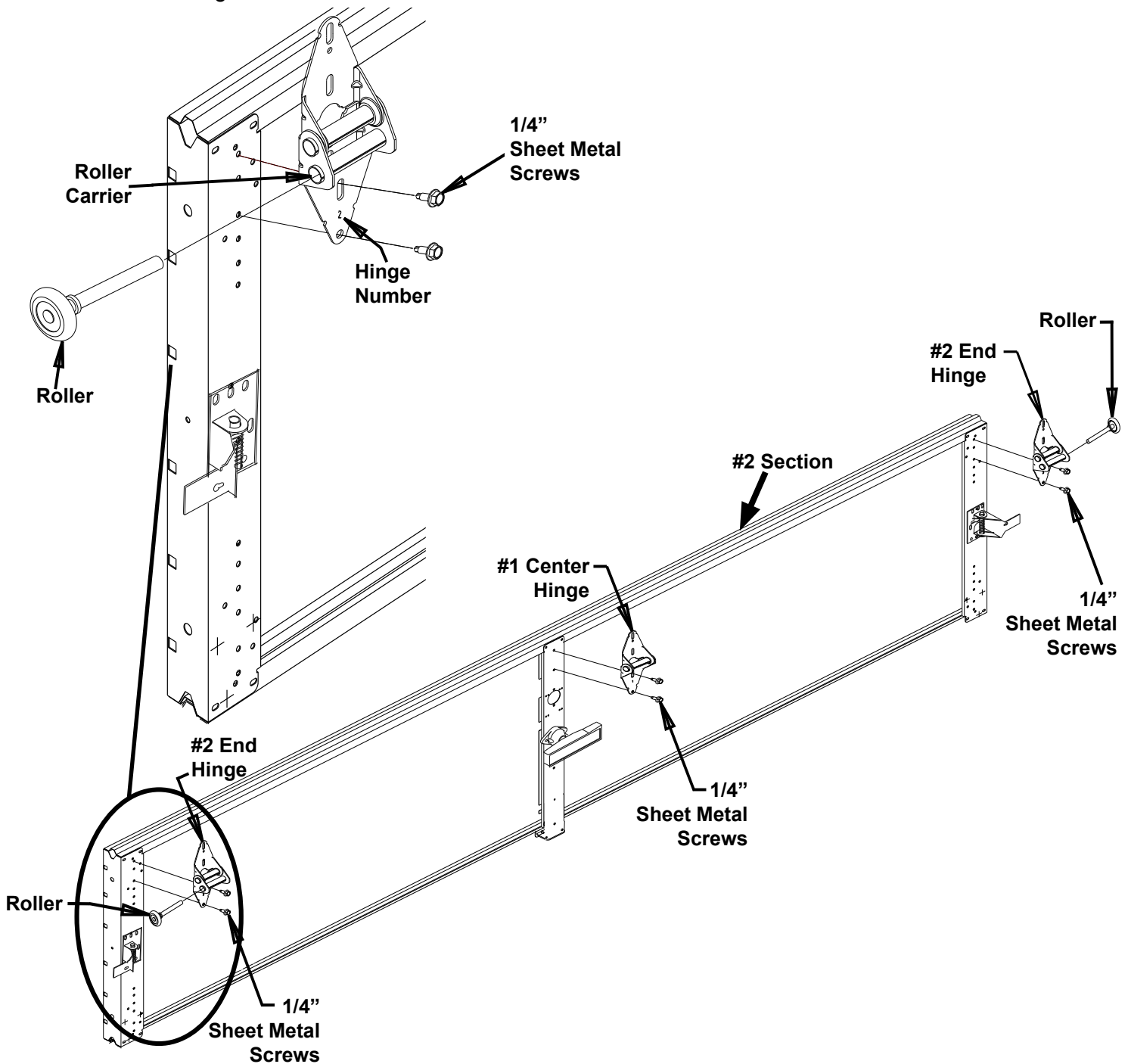
- 3** Attach a snap latch assembly to each end stile using two 1/4" self drilling screws.



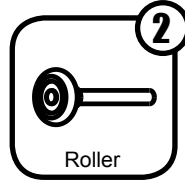
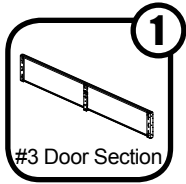
# Step 24C: #2 Panel



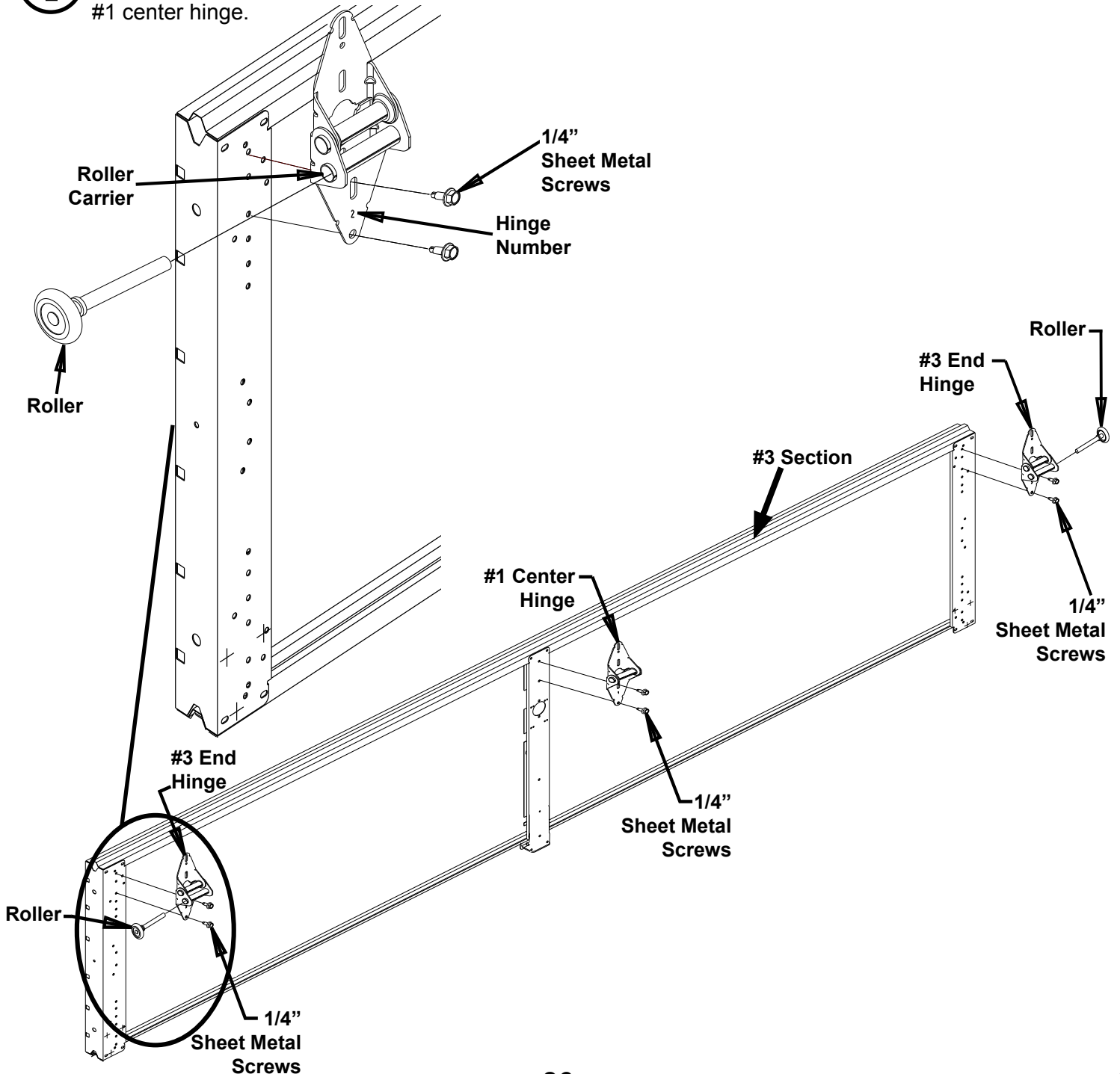
- 4** Fasten end hinges marked #2 to top of section on each end stile. Use (2) 1/4" sheet metal screws per hinge. Make sure that the two slots are at top of hinge. Insert a roller into each end hinge as shown. Attach #1 center hinge.



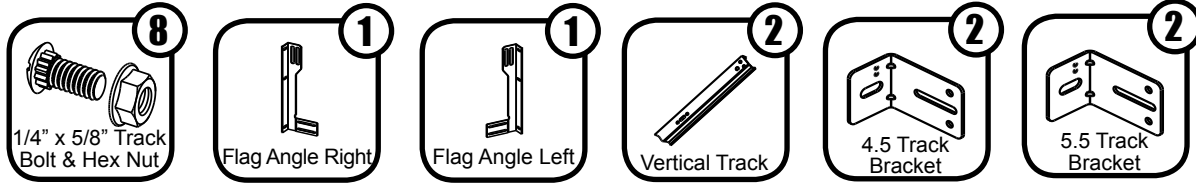
# Step 25: #3 Panel



- 1** Fasten end hinges marked #3 to top of section on each end stile. Use (2) 1/4" sheet metal screws per hinge. Make sure that the two slots are at top of hinge. Insert a roller into each end hinge as shown. Attach #1 center hinge.



# Step 26A: Track Installation

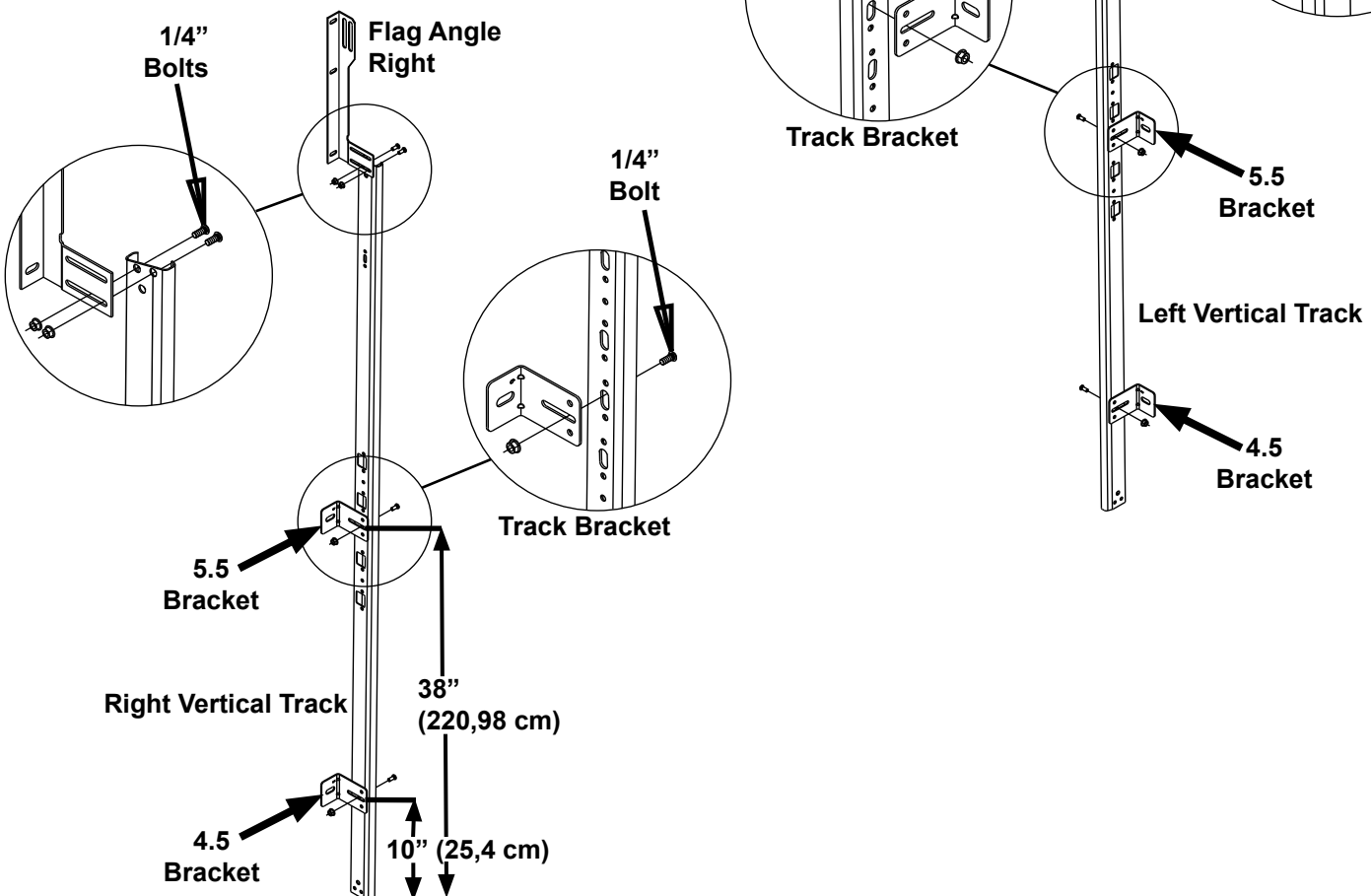


## Prepare the Vertical Tracks.

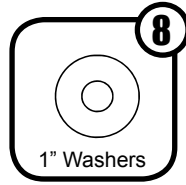
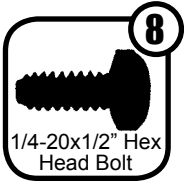
- 1** The top of the vertical track must pitch back from the jamb for door to seal properly. This spacing is set by use of graduated track brackets. Attach but **do not fully tighten** brackets to track with 1/4" x 5/8" track bolts and nuts. The detail is shown with two different track brackets.

Always place heads of bolts to inside of the track. This will prevent rollers from striking bolts.

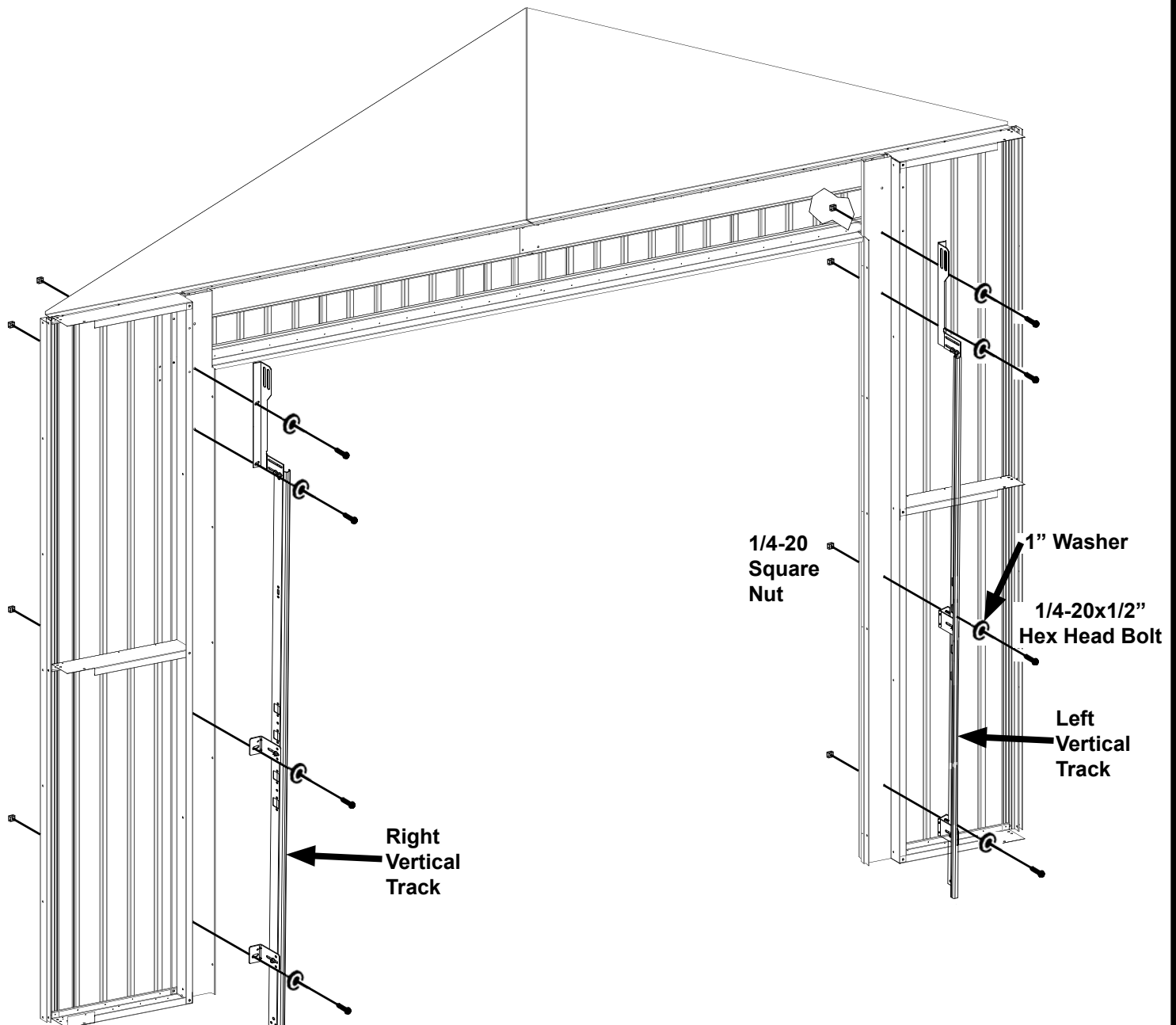
- 2** The flag angle mounts to the top of the track with (2) 1/4" x 5/8" track bolts and nuts. This bracket joins the vertical and horizontal tracks as well as the angle attached to the horizontal track. Leave bolts loose at this time. You will adjust the track after it is installed to the jambs.



# Step 26B: Track Installation



- 3** Fasten the vertical track and flag angle assembly to the door jamb using 1/4" Bolt and Hex Nut with 1" Washer. Follow the orientation as shown below. Do this for both the right and left vertical tracks.



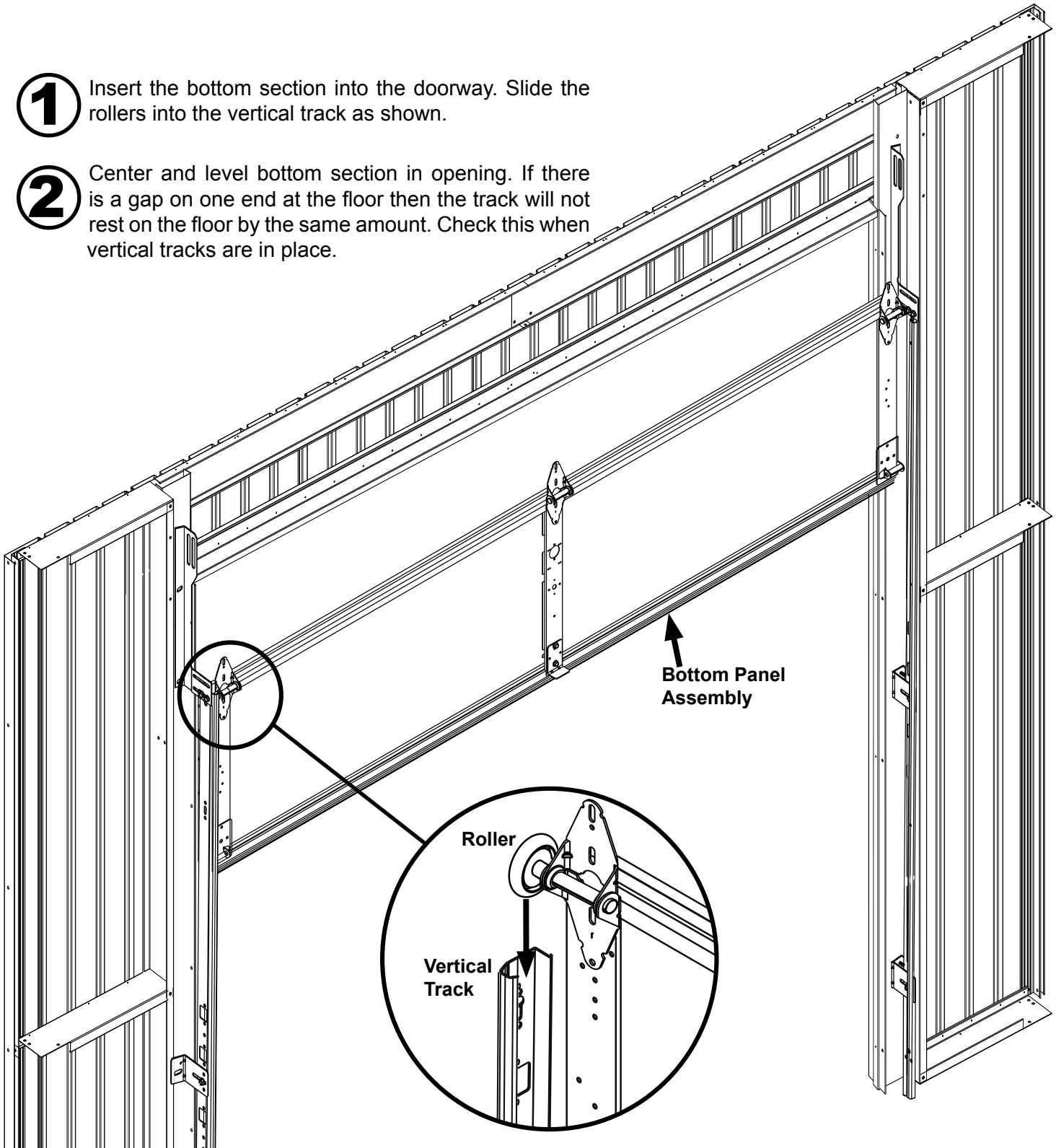
# Step 27A: Insert Panels

Assemblies from Step 23:

- Bottom Panel Subassembly

**1** Insert the bottom section into the doorway. Slide the rollers into the vertical track as shown.

**2** Center and level bottom section in opening. If there is a gap on one end at the floor then the track will not rest on the floor by the same amount. Check this when vertical tracks are in place.

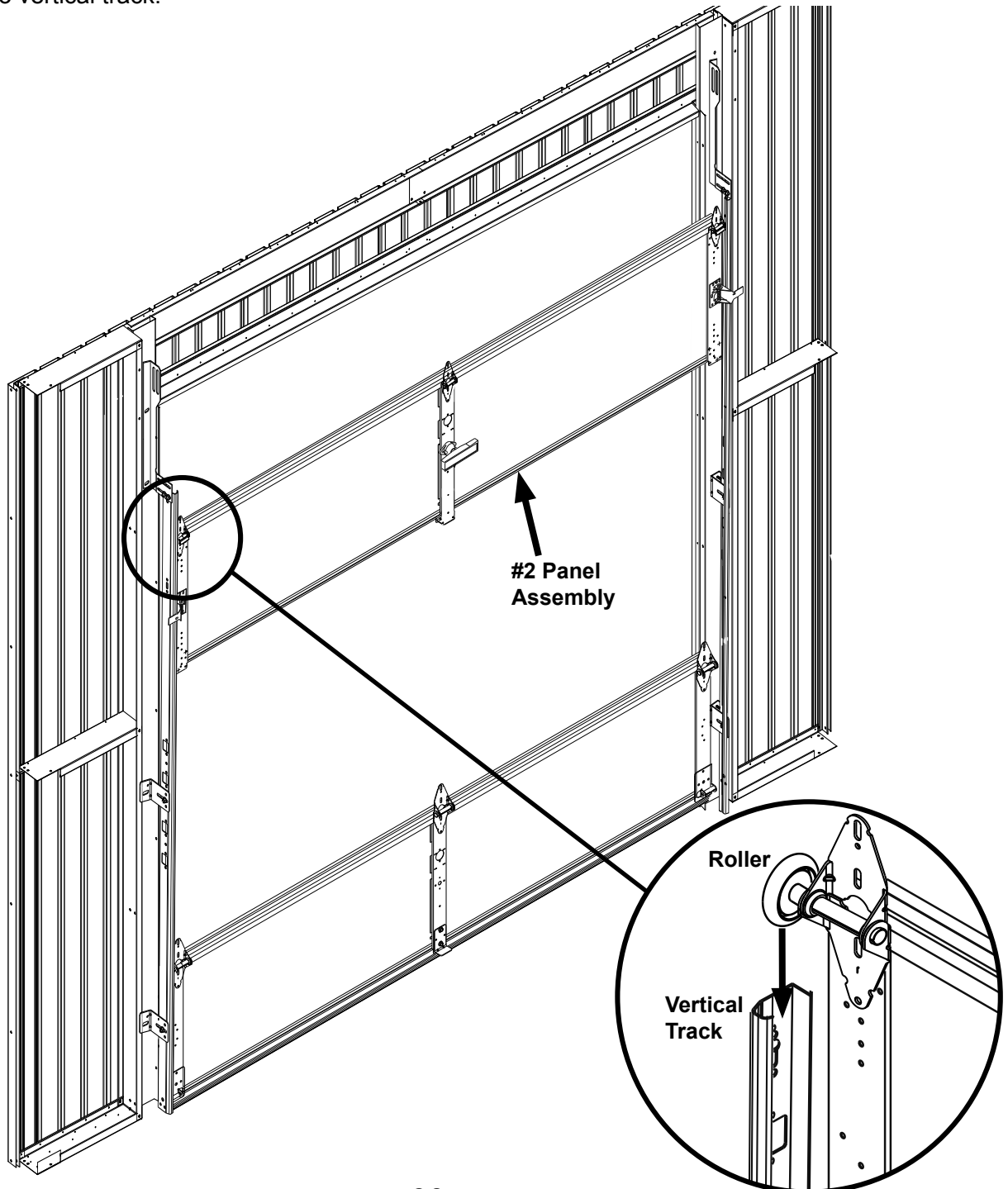


# Step 27B: Insert Panels

Assemblies from Step 24:

- #2 Panel Subassembly

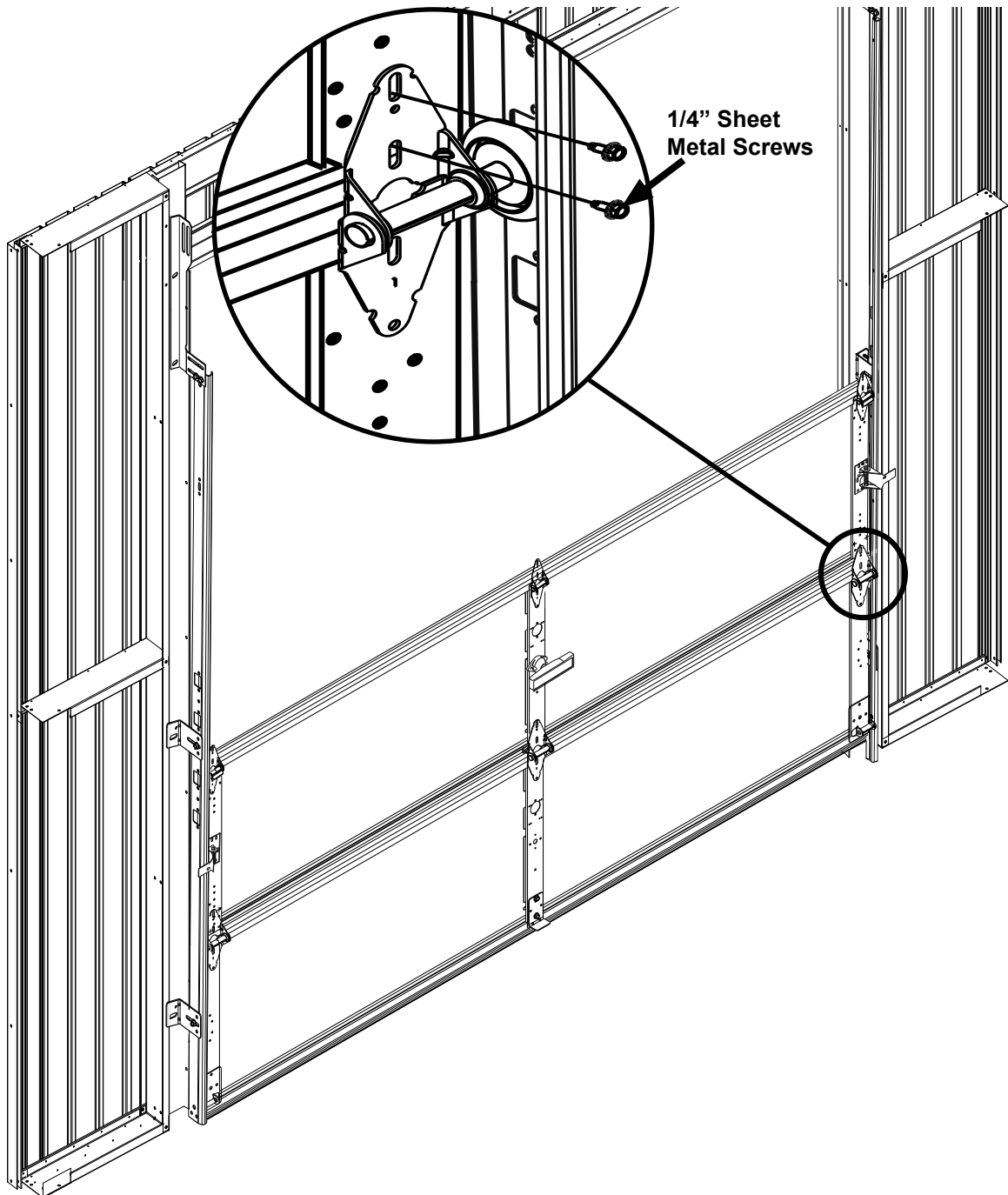
- 3** Stack #2 section (with #2 end hinges) on top of bottom (#1) section while sliding rollers into vertical track.



# Step 27C: Insert Panels



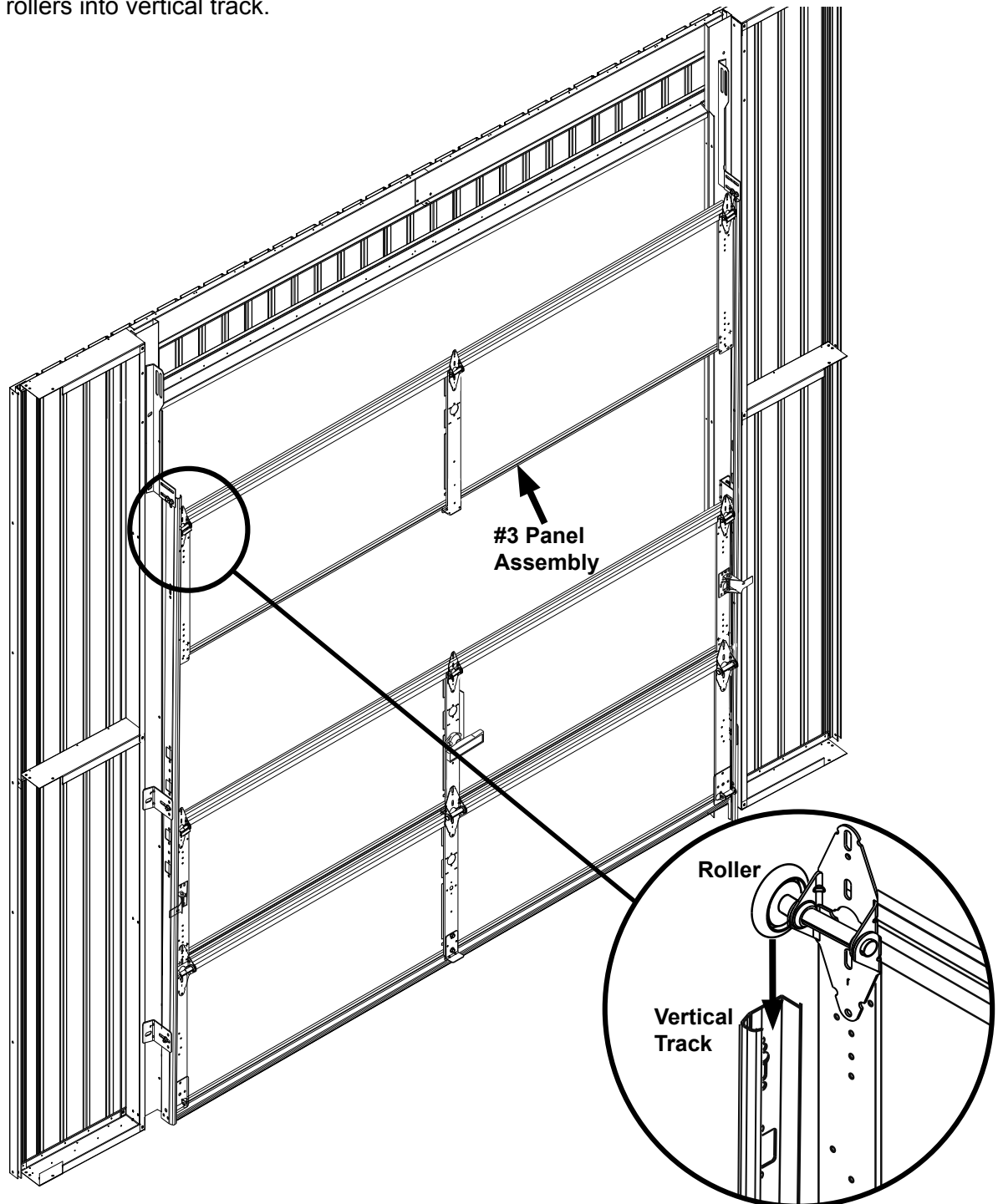
- 4 Attach the #1 end hinges and center hinge to the #2 section with 1/4" sheet metal screws.



# Step 27D: Insert Panels

- Assemblies from Step 25:
- #3 Panel Subassembly

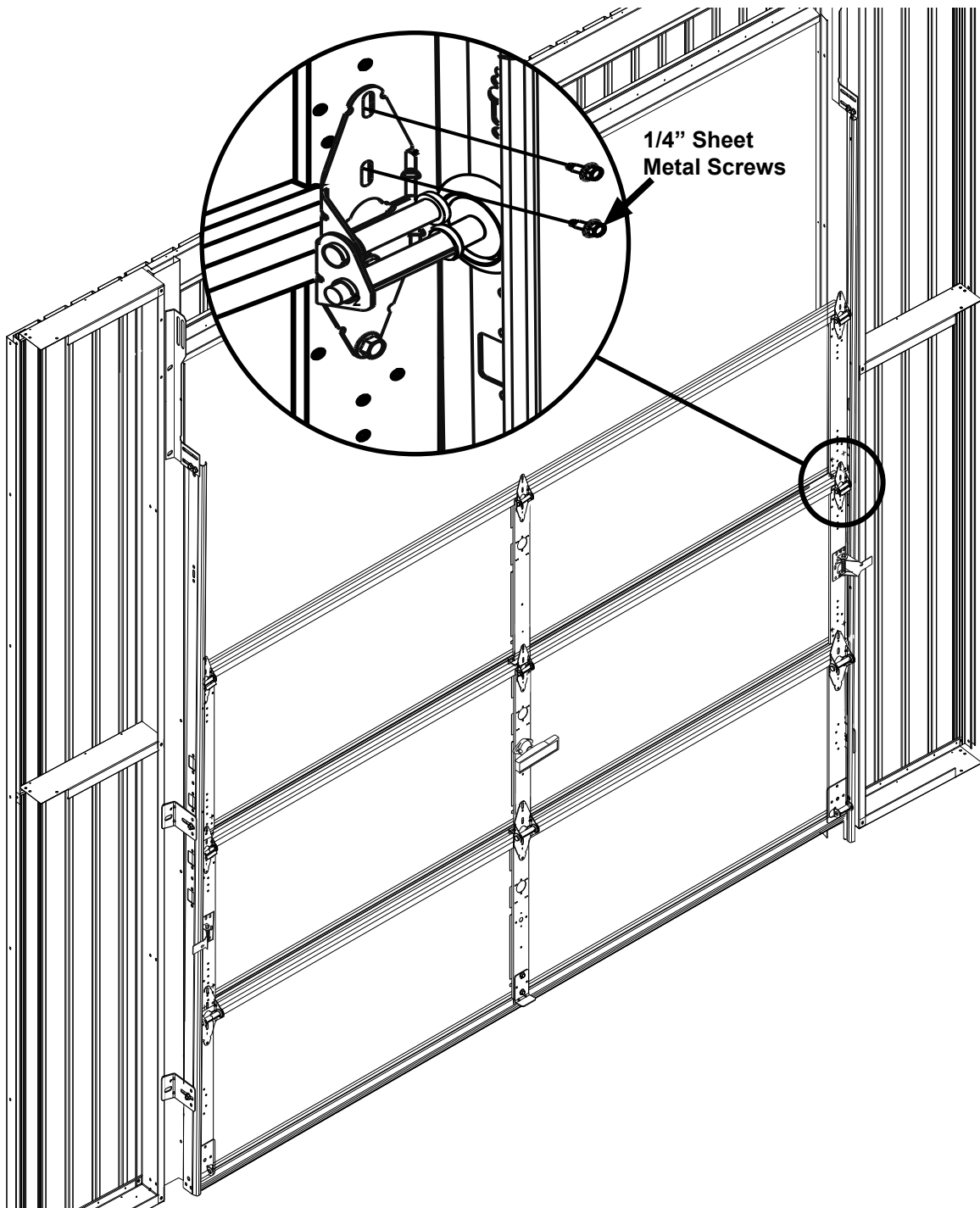
- 5** Stack #3 section (with #3 end hinges) on top of #2 section while sliding rollers into vertical track.



# Step 27E: Insert Panels



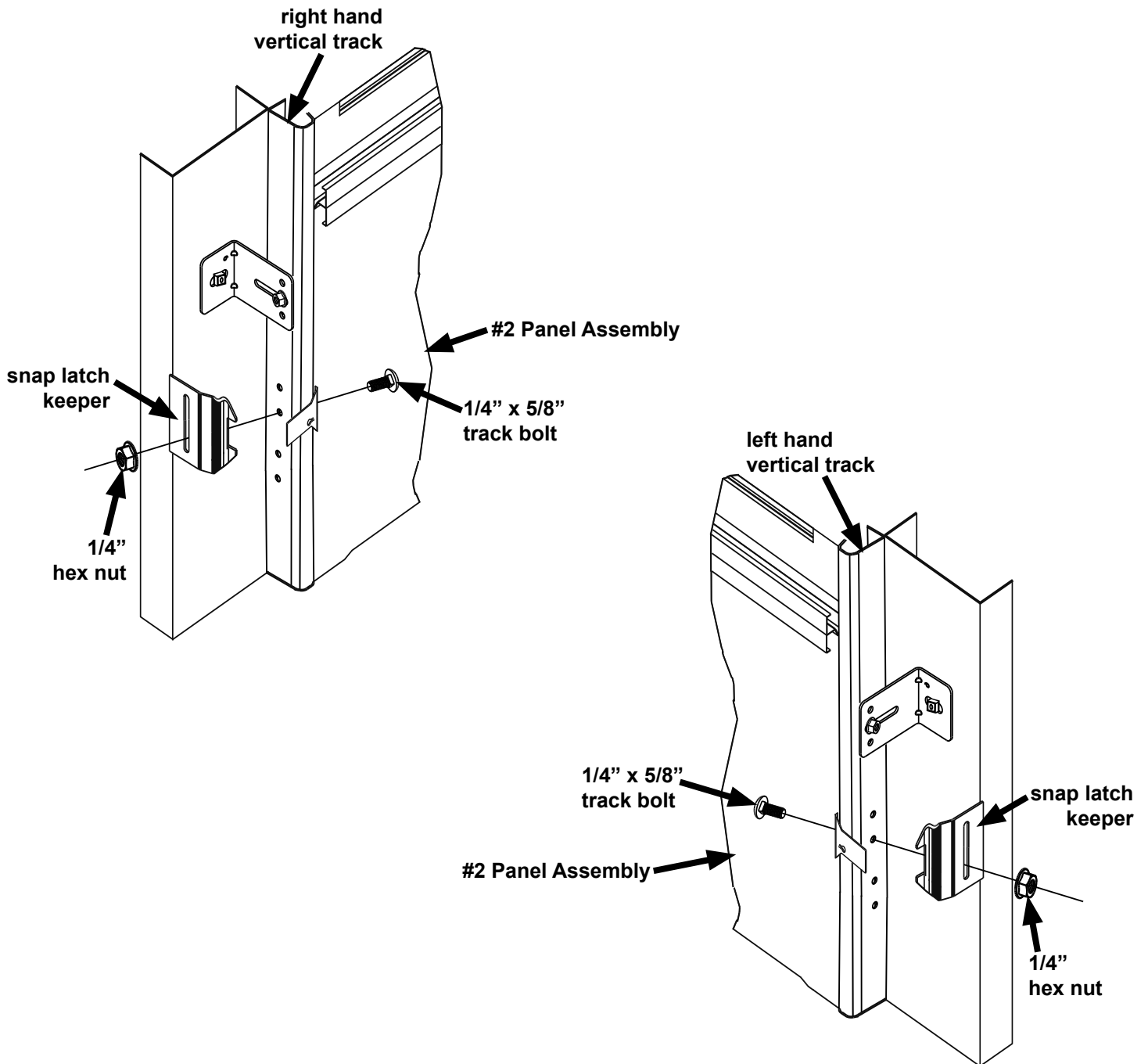
- 6 Attach the #2 end hinges and center hinge to the #3 section with 1/4" sheet metal screws.



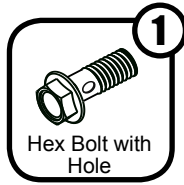
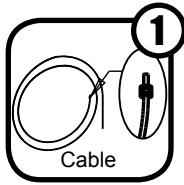
# Step 28: Snap Latch Keeper



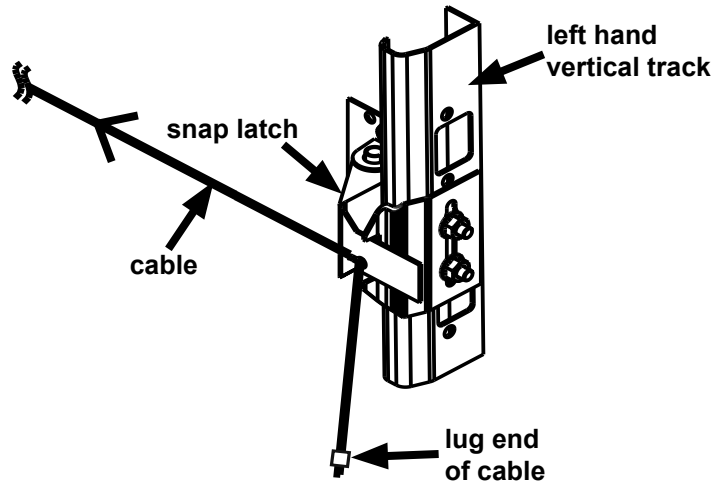
- 1** Attach a snap latch keeper to each vertical track using a bolt and nut.



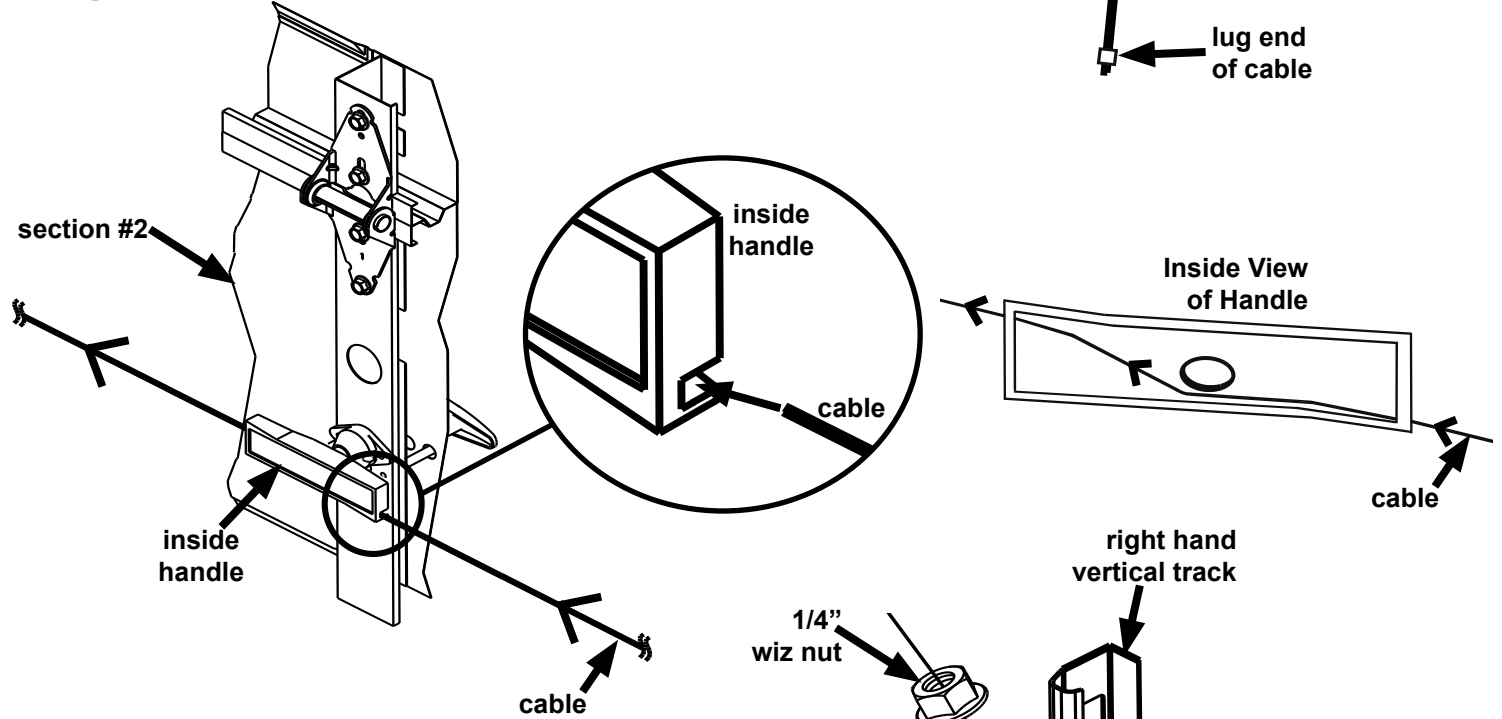
# Step 29: Thread Cable



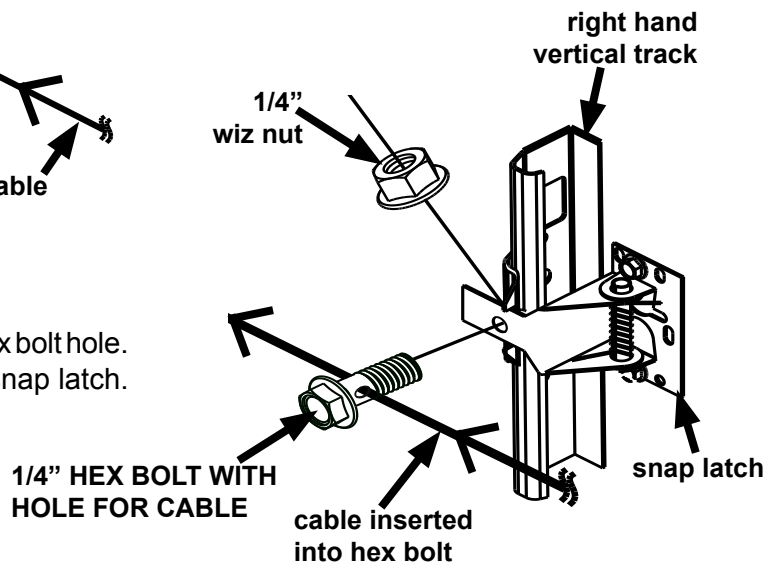
**1** Insert cable through left snap latch hole. Place a lug on the end of the cable to prevent it from sliding out.



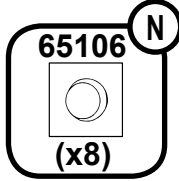
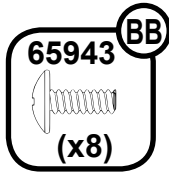
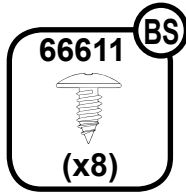
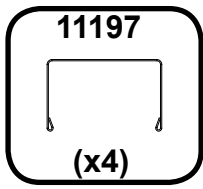
**2** Feed the cable through the inside handle.



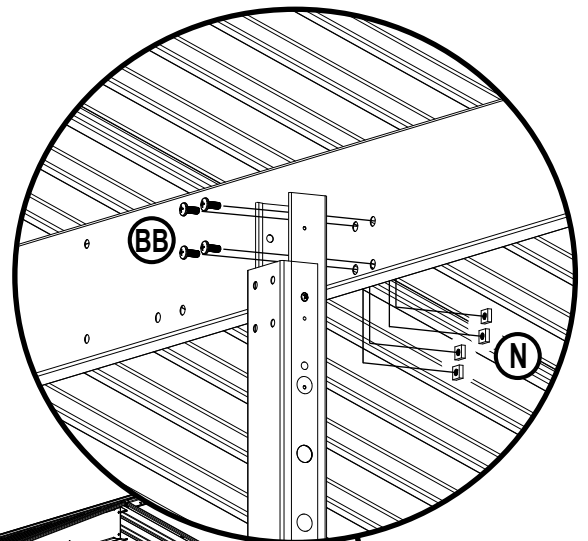
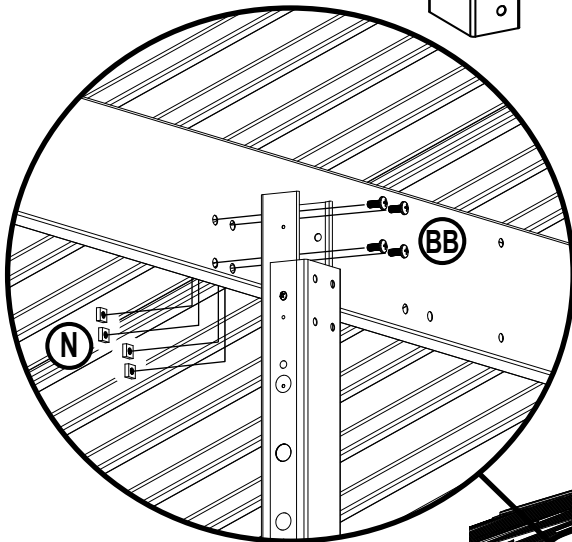
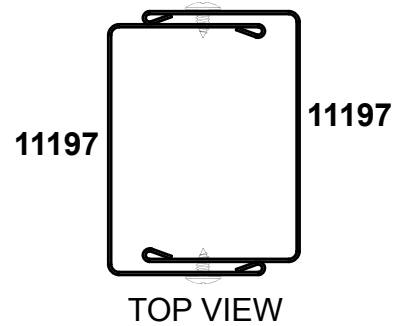
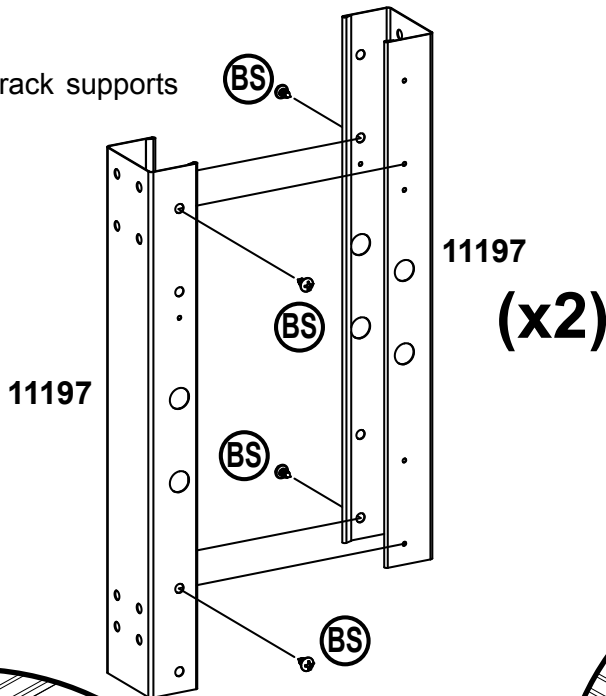
**3** Thread cable through 1/4" hex bolt hole. Insert the hex bolt into the snap latch. Tighten with 1/4" wiz nut.



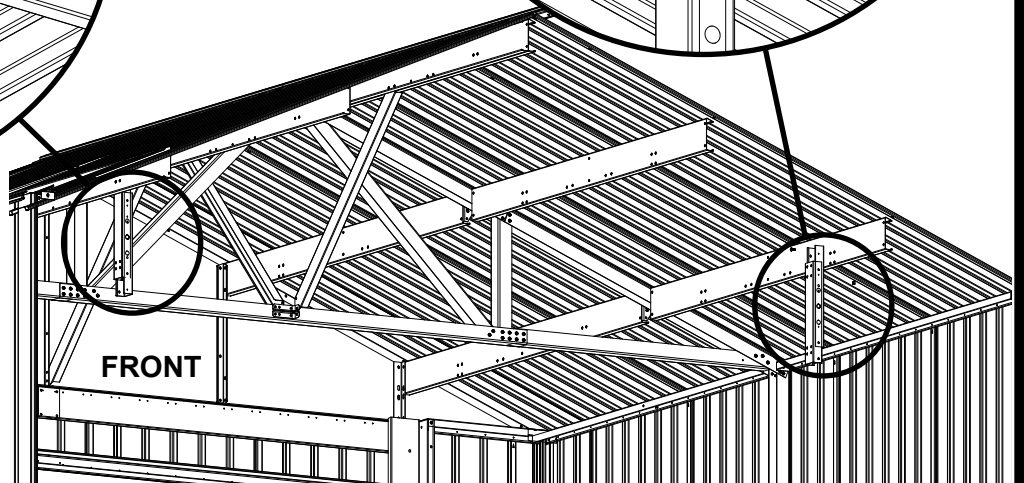
# Step 30A: Horizontal Track



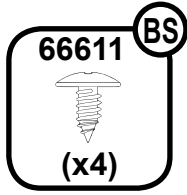
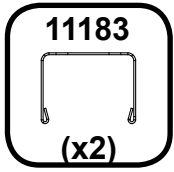
**1** Assemble door track supports using screws.



**2** Attach door track support assembly to roof beam using four bolts and square nuts.

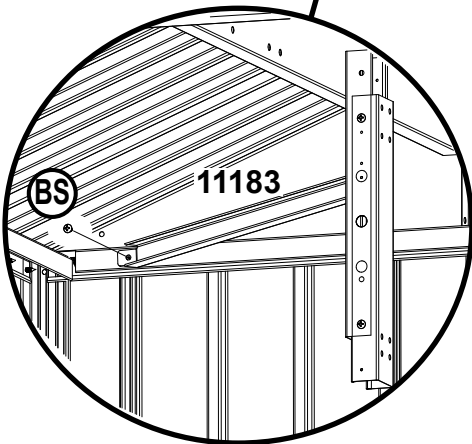
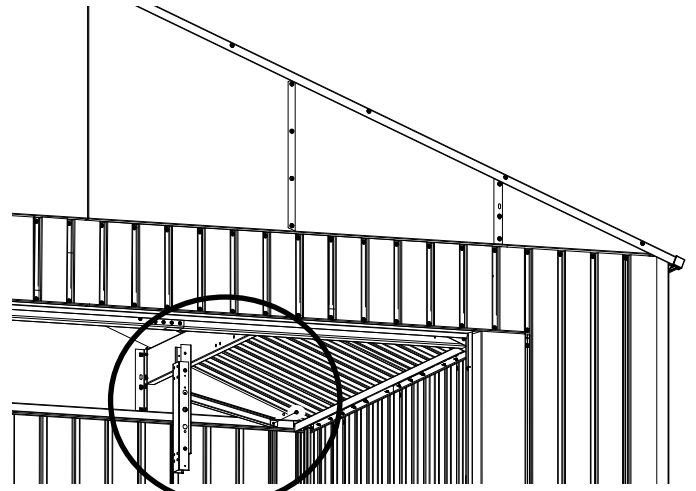
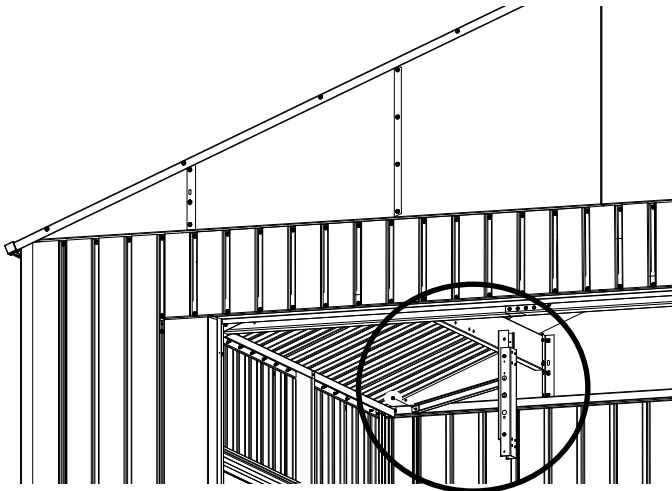


# Step 30B: Horizontal Track

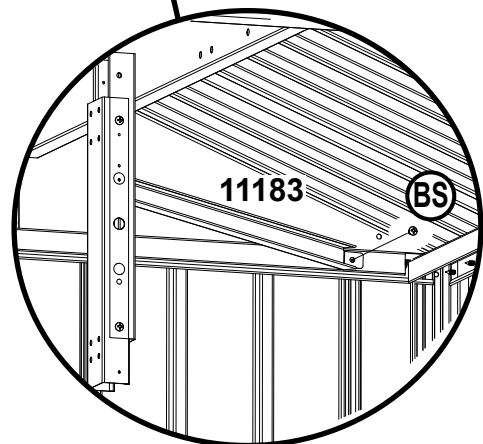


**3** Attach track strut to rear frame using one screw.

**12x10**

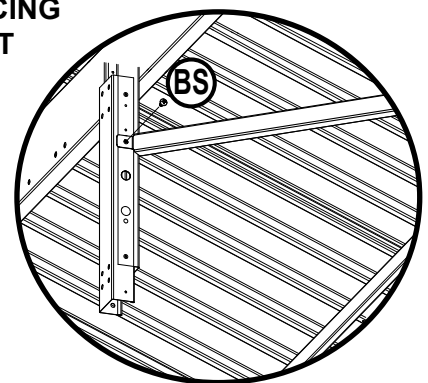
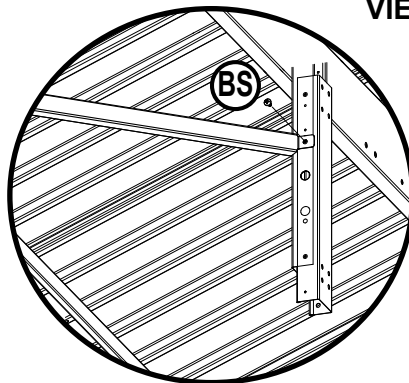


VIEW FACING REAR

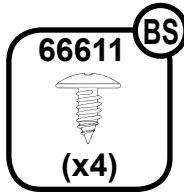
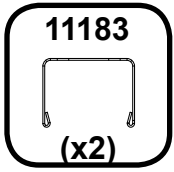


VIEW FACING FRONT

**4** Attach track strut to door track support assembly using one screw.

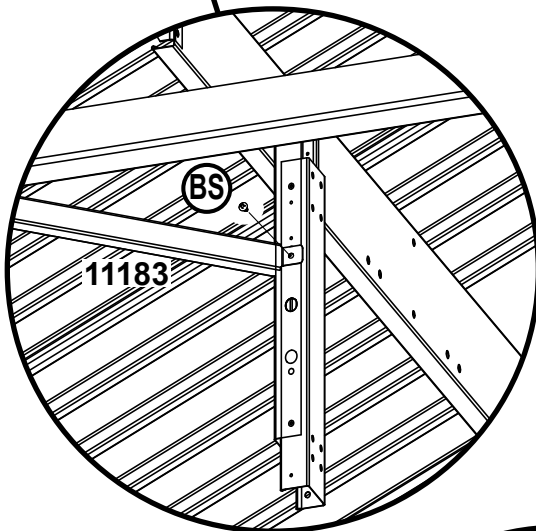
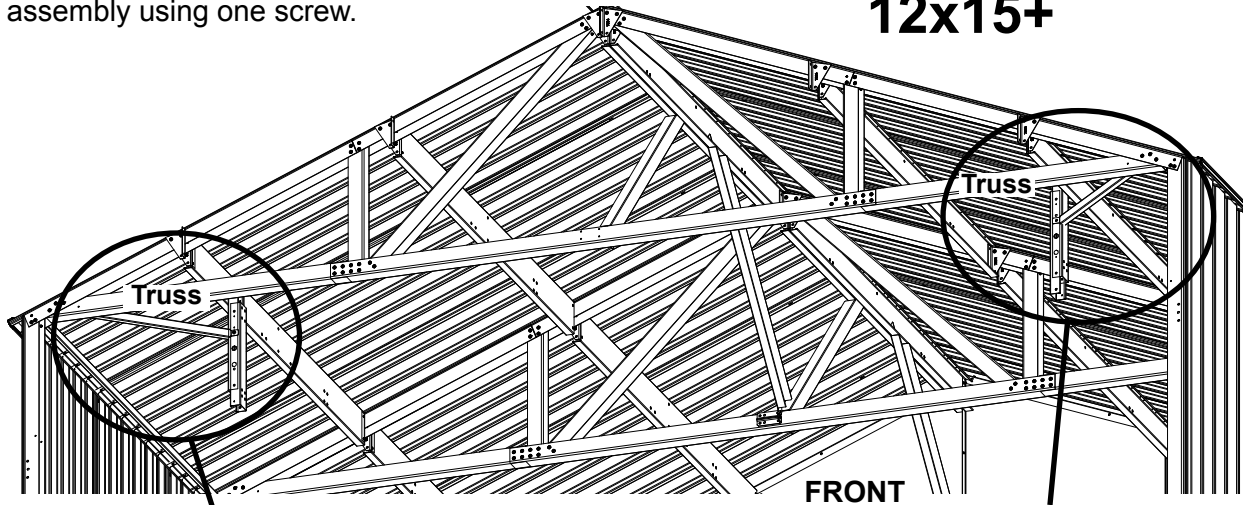


# Step 30C: Horizontal Track

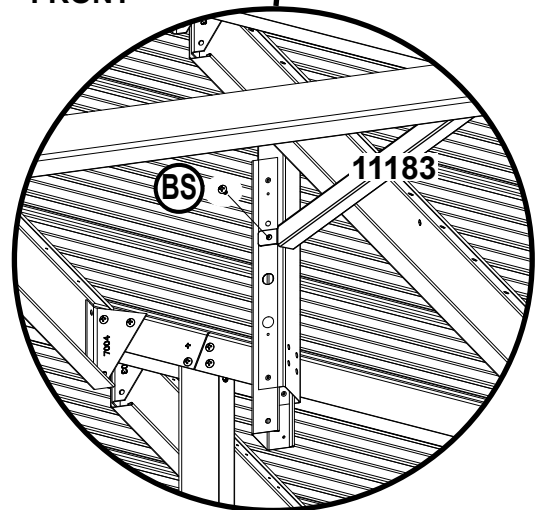


**5** Attach track strut to door track support assembly using one screw.

12x15+

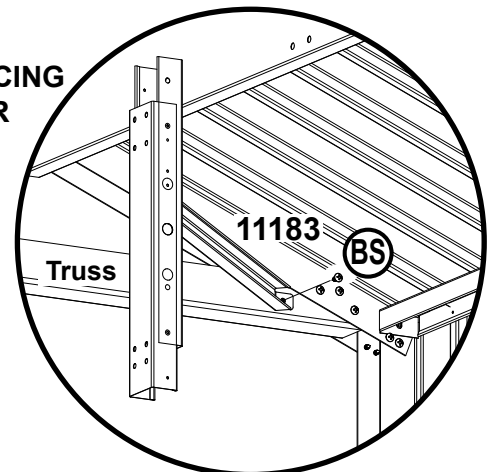
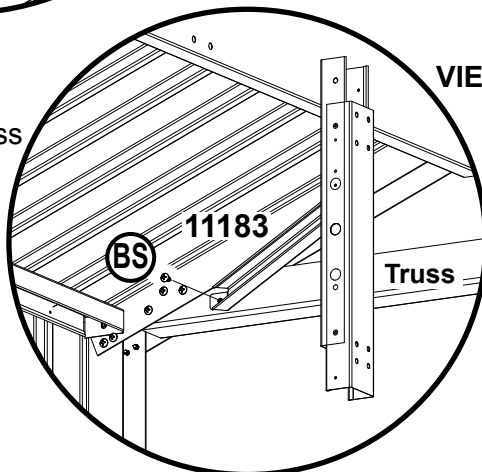


VIEW FACING FRONT

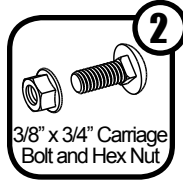


VIEW FACING REAR

**6** Attach track strut to truss using one screw.



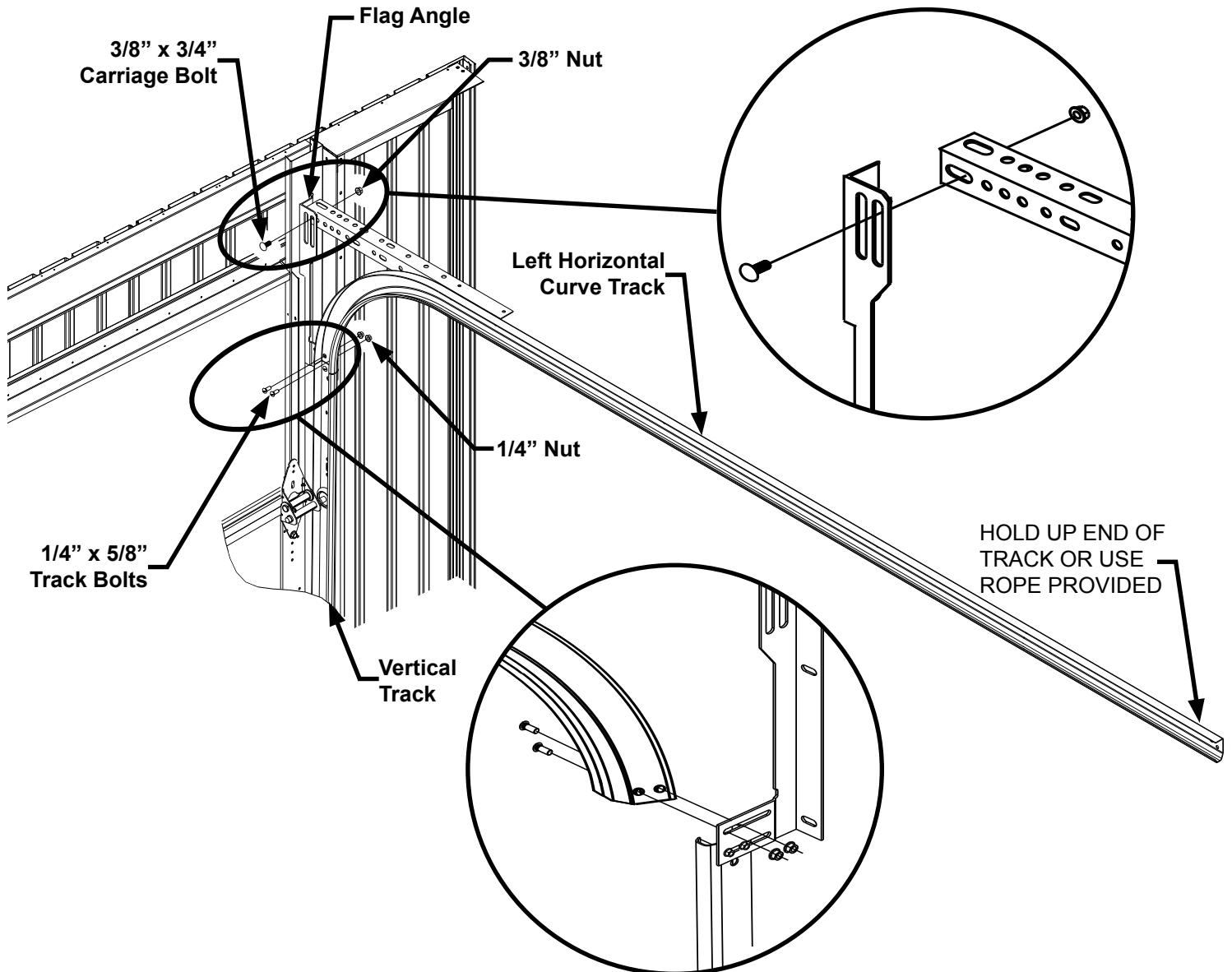
# Step 30D: Horizontal Track



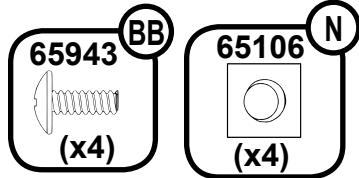
**7** Have another person hold the end of the left horizontal curve track. Fasten the front of the track to flag angle with (2) 1/4" x 5/8" track bolts and nuts. Always place heads of bolts to inside of the track. This will prevent rollers from striking bolts.

**8** Fasten angle (attached to horizontal curve track) to flag angle with 3/8" x 3/4" carriage bolt and nut. Always place heads of bolts on same side as the door sections. This will prevent door from striking bolts.

**9** Repeat for right horizontal curve track.

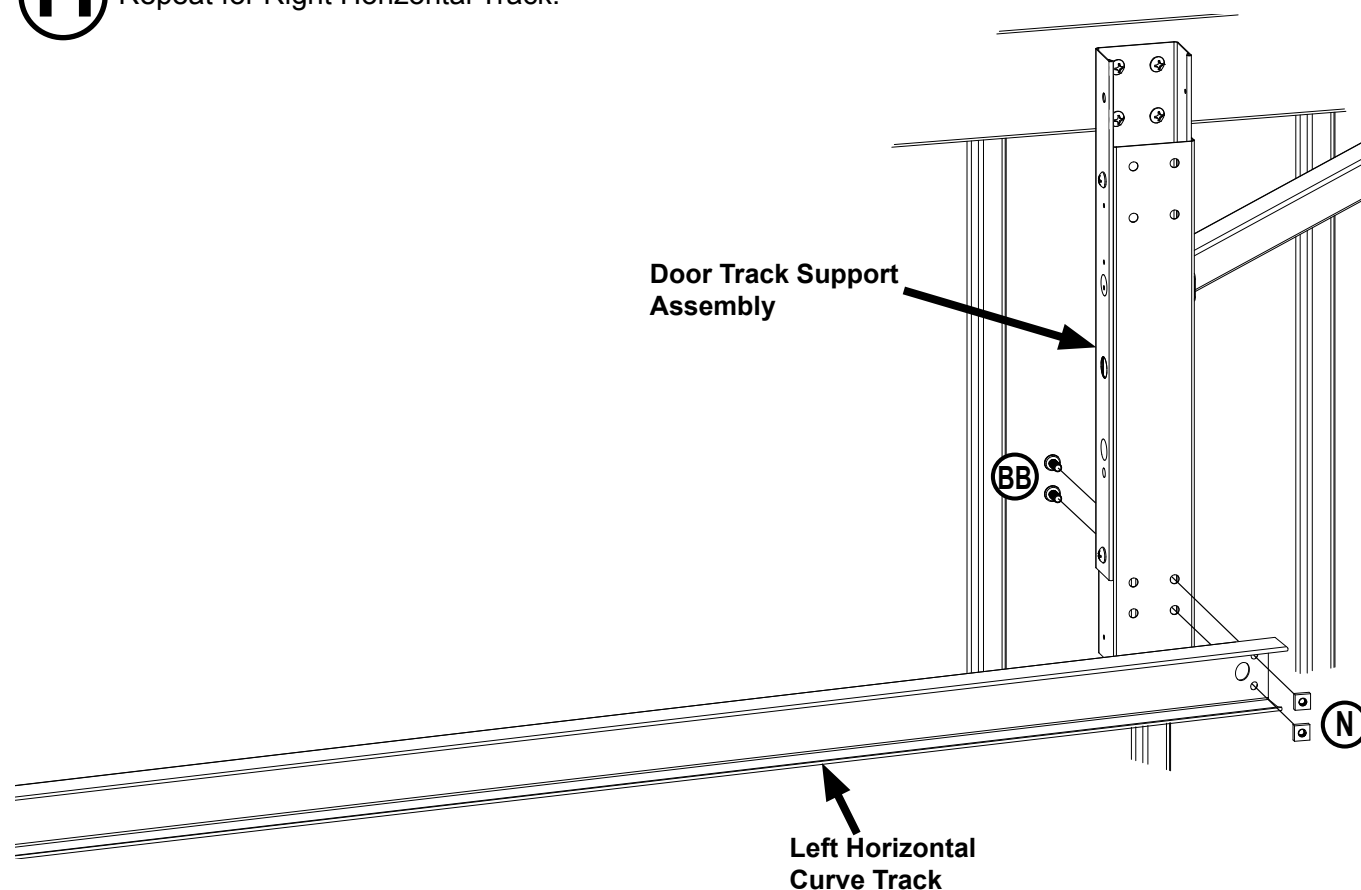


# Step 30E: Horizontal Track



**10** Attach the end of the Left Horizontal Curve Track to the Door Track Support Assembly using bolts and nuts as shown.

**11** Repeat for Right Horizontal Track.

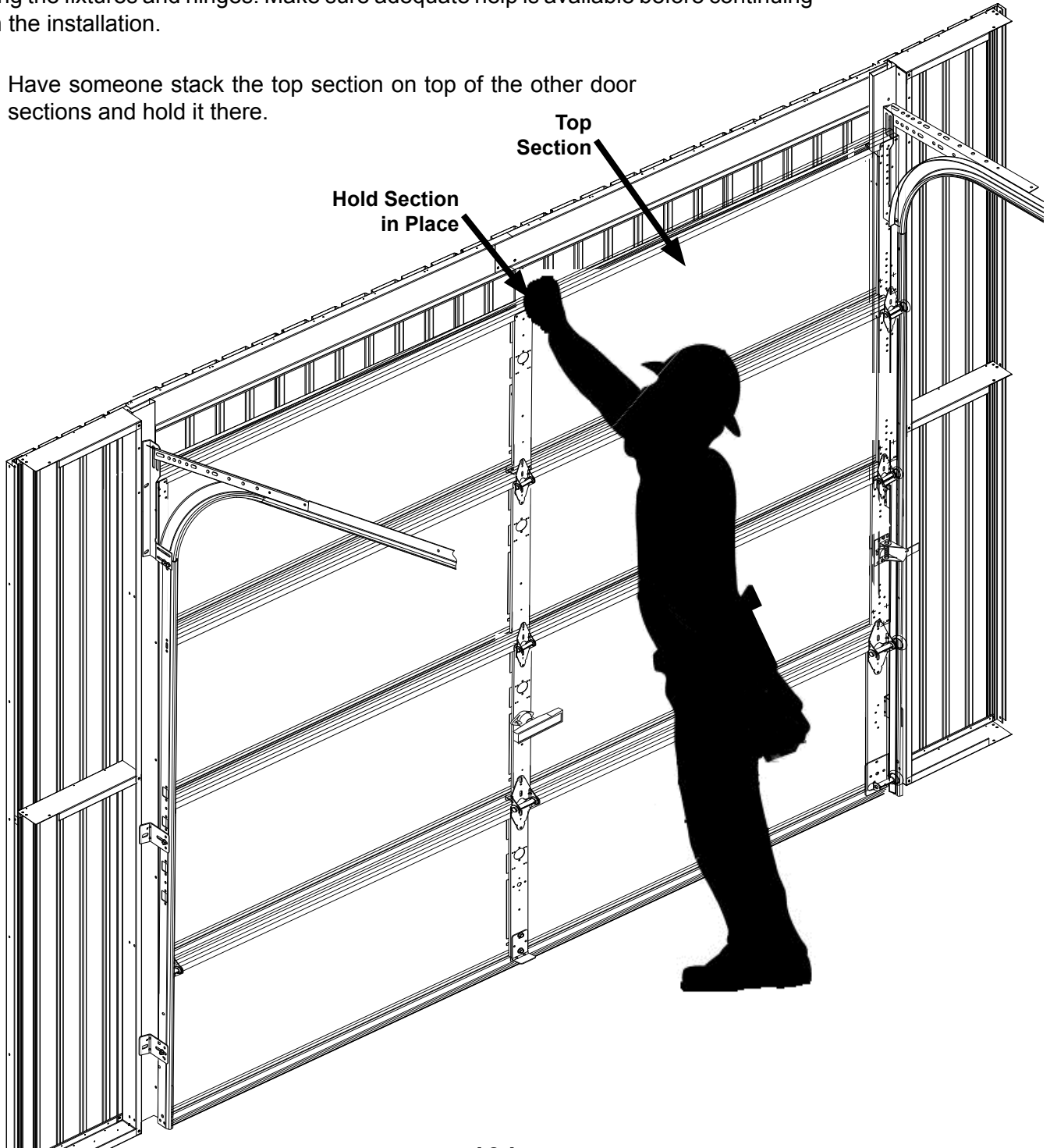


# Step 31A: Insert Top Panel

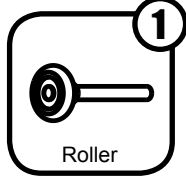
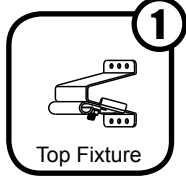


Assembling the top door panel will require another person holding the door section while attaching the fixtures and hinges. Make sure adequate help is available before continuing on with the installation.

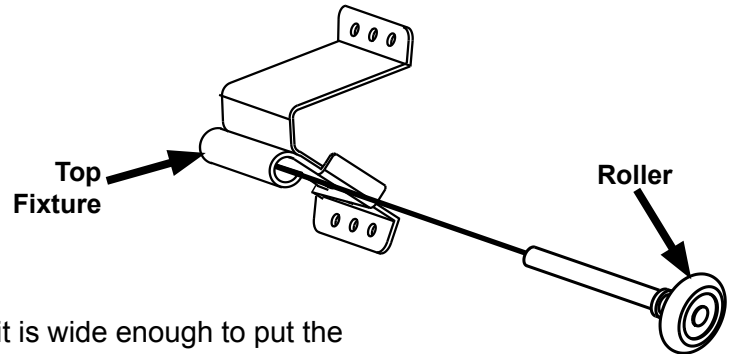
- 1** Have someone stack the top section on top of the other door sections and hold it there.



# Step 31B: Insert Top Panel

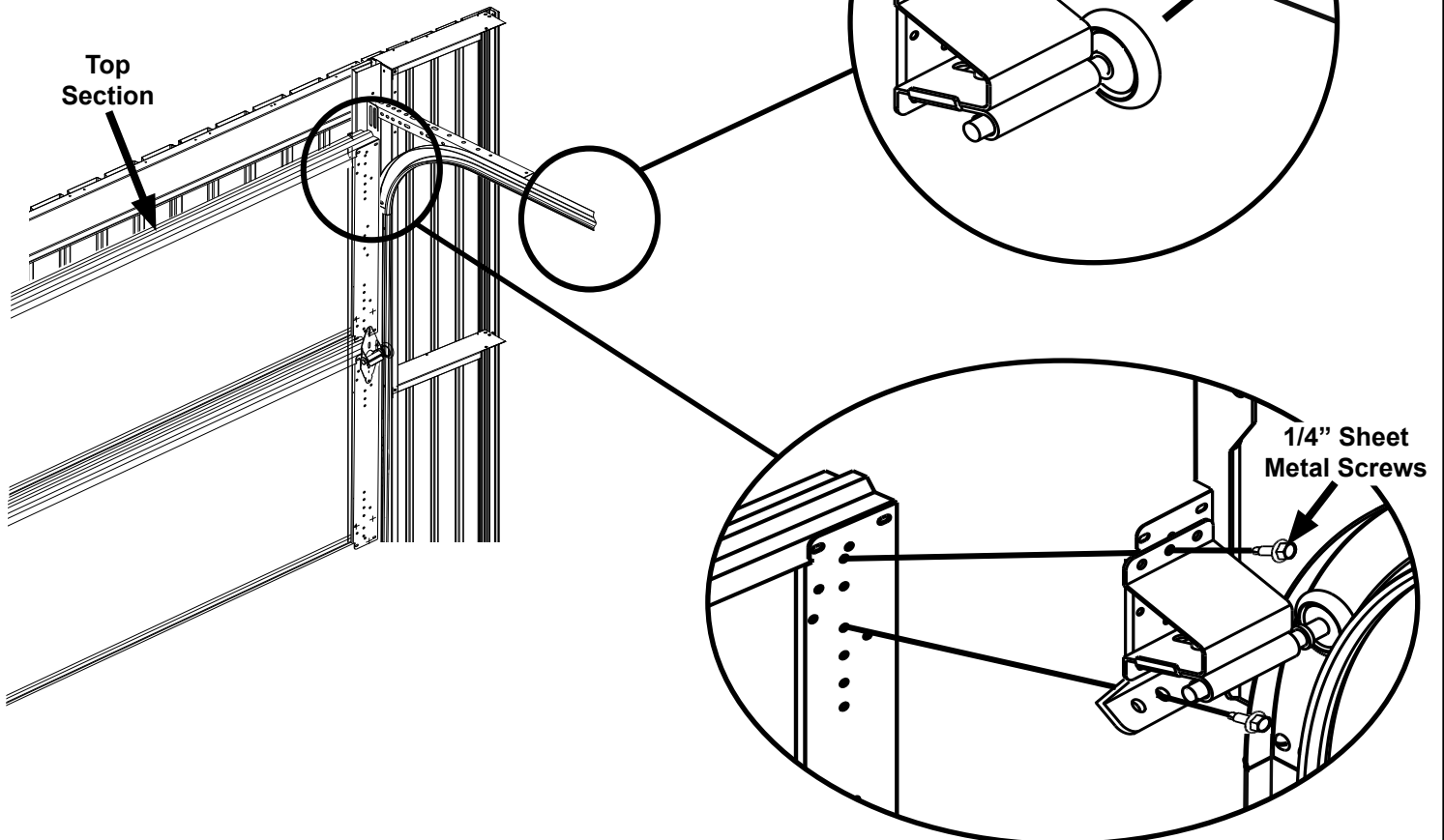


- 2** Place a roller inside of a top fixture.

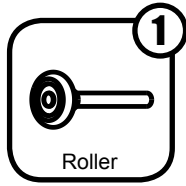
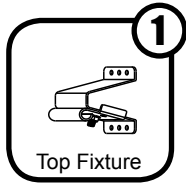


- 3** Slide the roller into the horizontal track where it is wide enough to put the roller as shown. You may have to angle it in.

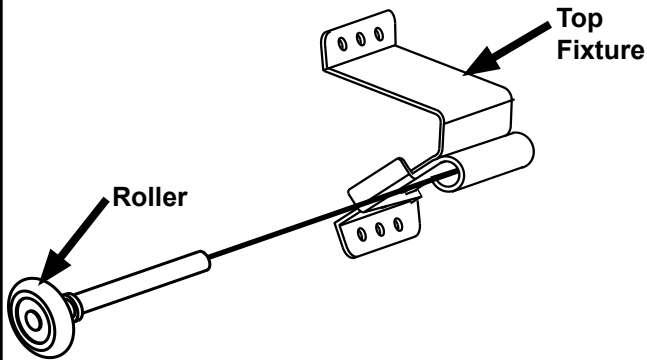
- 4** Slide the roller through the track so it lines up with the top track. Attach the top fixture to the top section using 1/4" sheet metal screws.



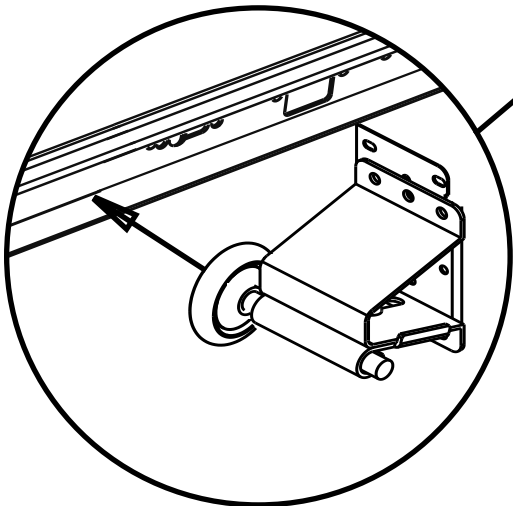
# Step 31C: Insert Top Panel



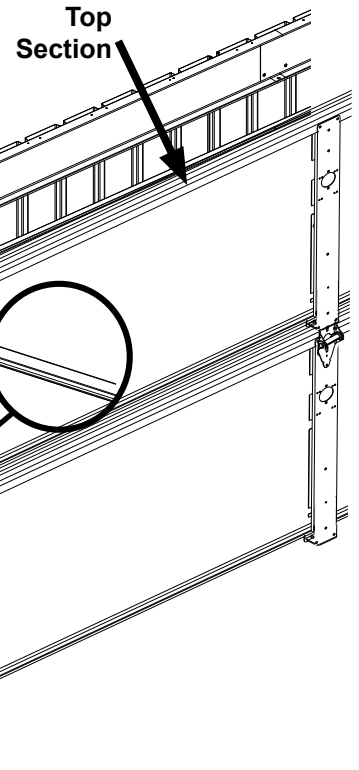
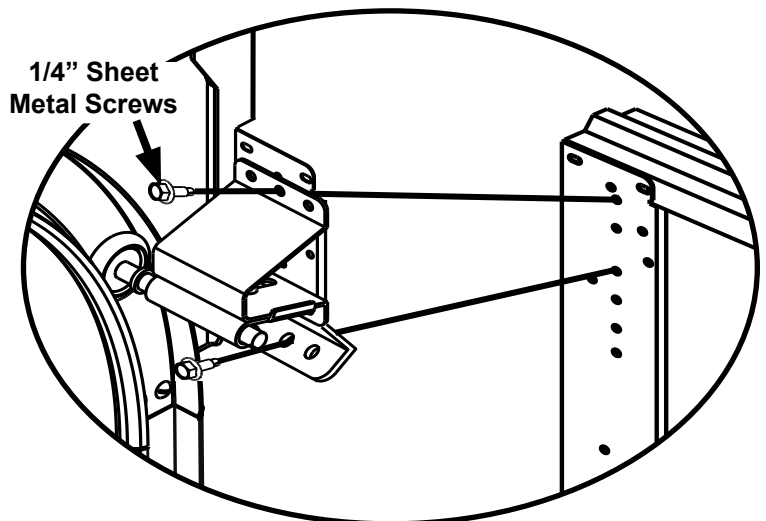
- 5** Place another roller into the other top fixture.



- 6** Slide the roller into the horizontal track where it is wide enough to put the roller as shown. You may have to angle it in.



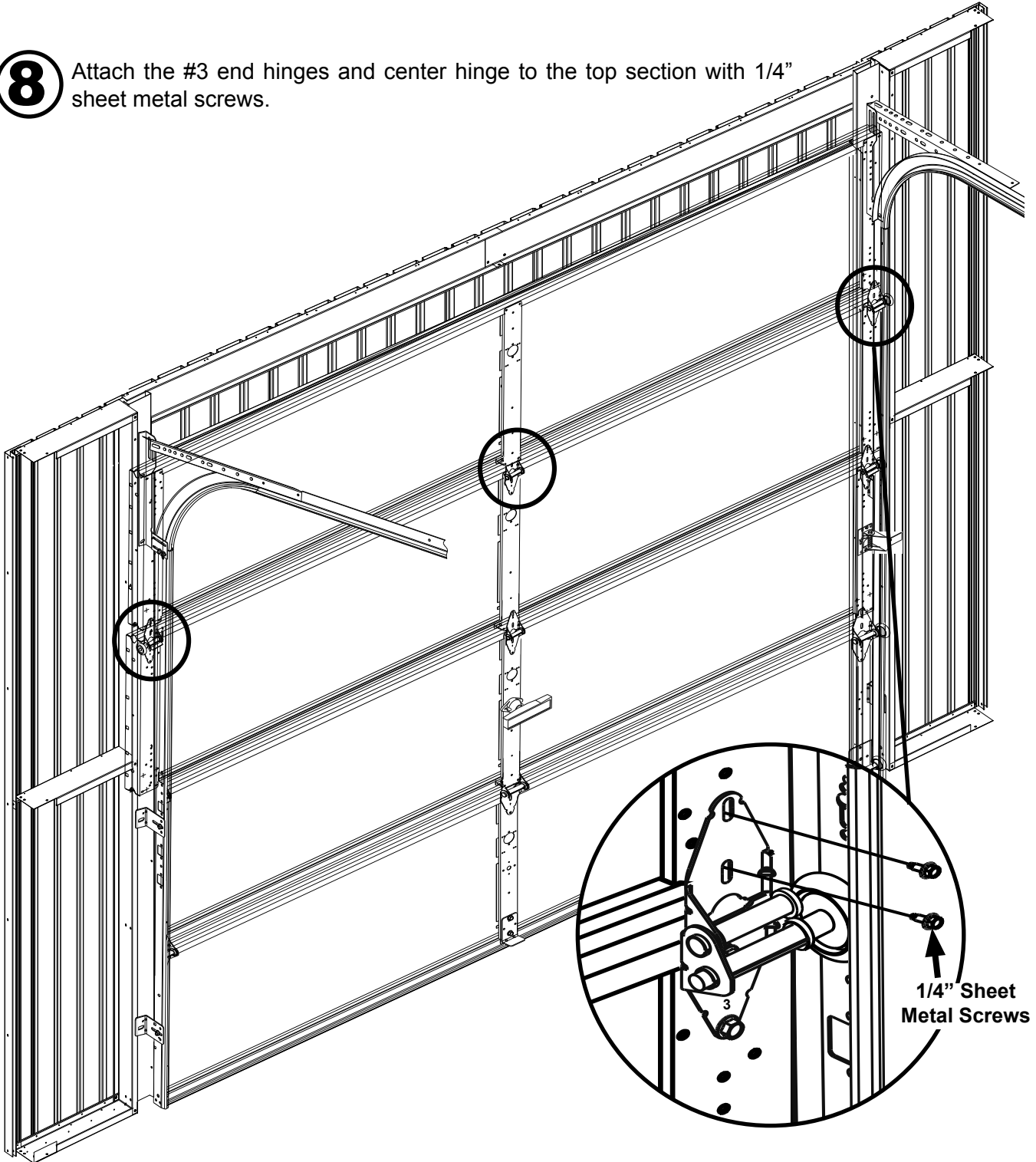
- 7** Slide the roller through the track so it lines up with the top track. Attach the top fixture to the top section using 1/4" sheet metal screws.



# Step 31D: Insert Top Panel



- 8** Attach the #3 end hinges and center hinge to the top section with 1/4" sheet metal screws.



# Spring Assembly Preparation

**Check all spring assembly instructions and parts.**

**Warning!** If there appears to be any parts missing stop here and contact your Arrow Customer Service immediately. Do not substitute parts.

**Warning!** Do not remove any factory applied spring tag or warning label! If any tags or labels are missing or unreadable, contact your Arrow Customer Service immediately.

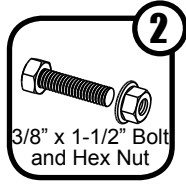
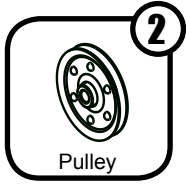
**Warning!** Never place your fingers in or near section joints while the door is moving.

**Take time to study the parts and identify them.**

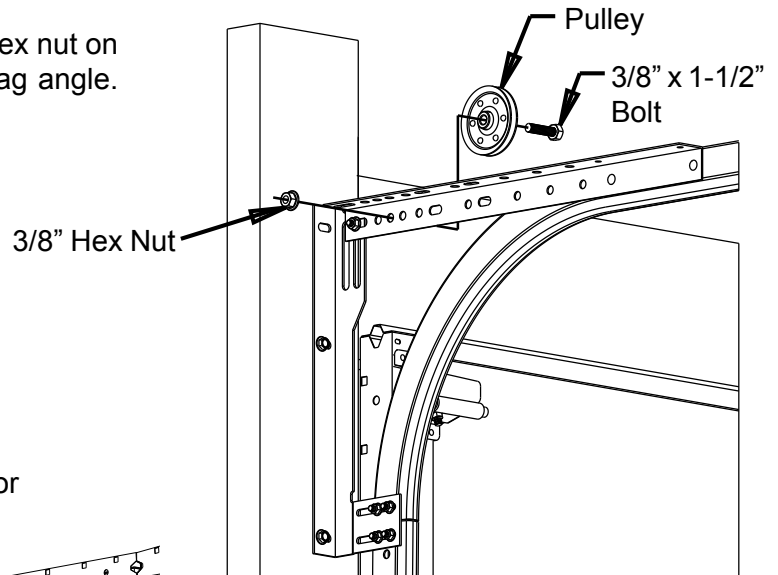
**Extension Springs:** Extension springs mount alongside the horizontal track. They stretch as the door is closed and contract as the door opens. This type of spring is always used in pairs, one on each side of the door. Both springs are the same, it will not matter which one you assemble first.

**Safety Cable:** Extension springs can cause severe damage, personal injury or even death if they are not properly restrained. In the event of a spring failure the safety cable will prevent the spring from being propelled away from the door.

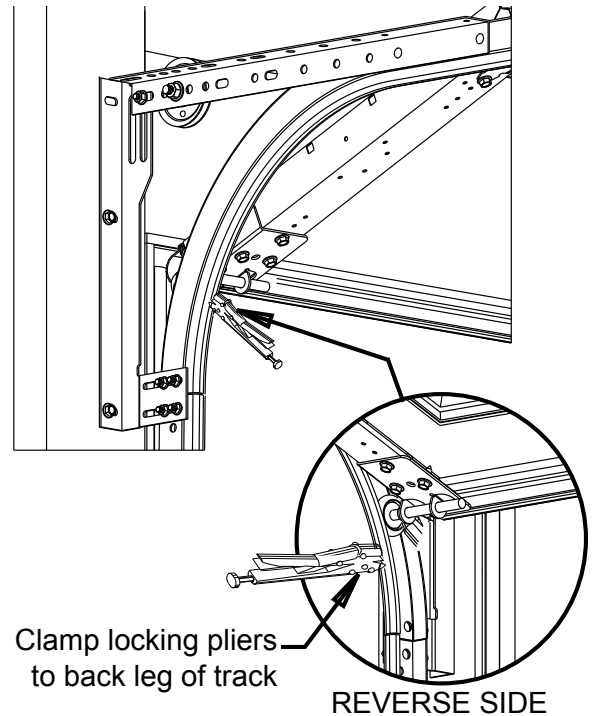
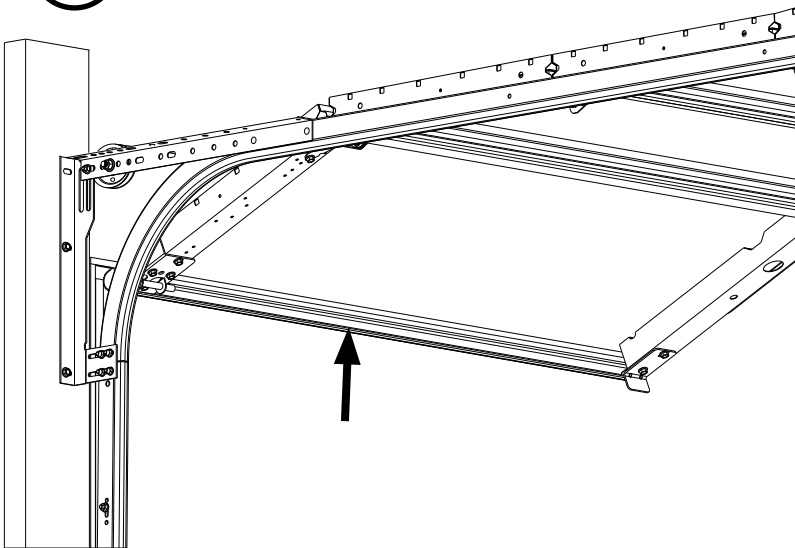
# Step 32A: Extension Spring Assembly



- 1** Attach pulley with a 3/8" x 1-1/2" bolt and hex nut on angle which attaches horizontal track to flag angle. Repeat this step for opposite side of door.

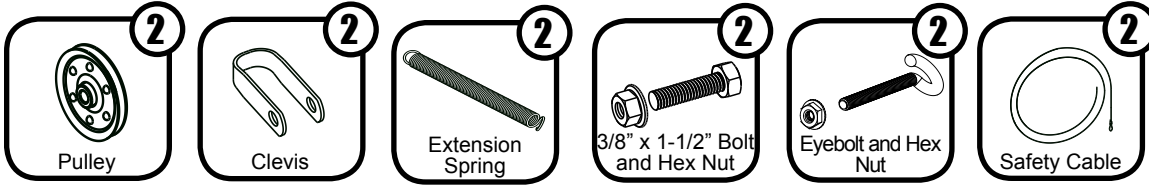


- 2** With a minimum of two people, raise door to fully open position.

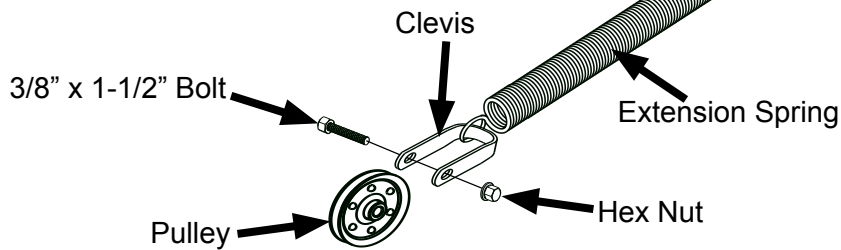


- 3** Secure the door firmly at both sides with locking piers. Connected to the track as shown.

# Step 32B: Extension Spring Assembly



- 4** Assemble spring as shown. Bolt a clevis and pulley on one end

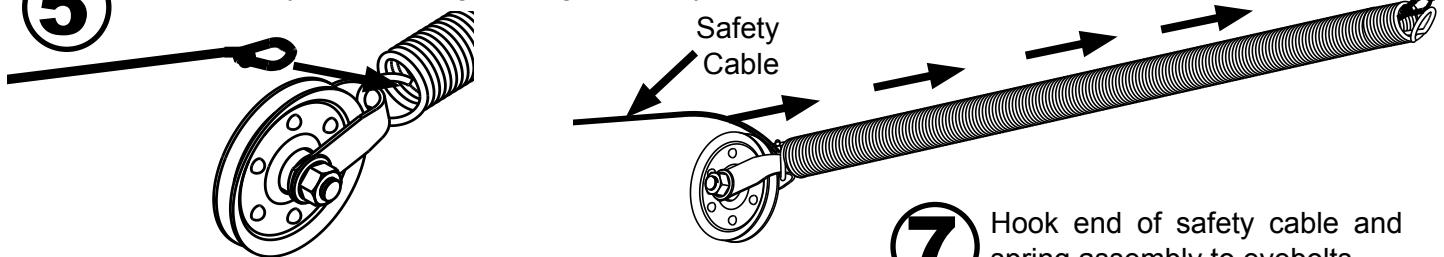


**Warning!** Extension springs can cause severe damage, personal injury or even death if they are not properly restrained. In the event of a spring failure the safety cable will prevent the spring from being propelled away from the door.

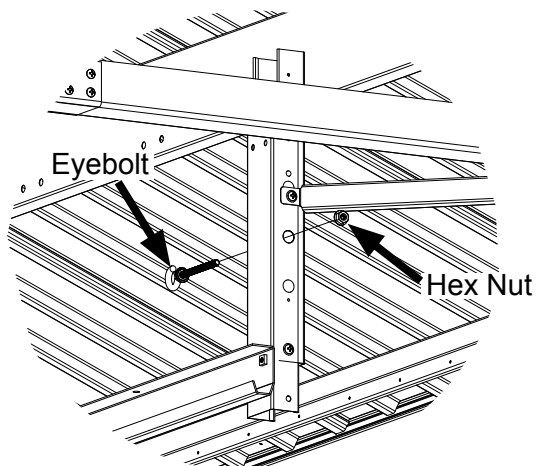
Both springs are the same, it will not matter which one you assemble first.

The spring cable is thicker than the safety cable. Be sure to use the correct cable for the appropriate step.

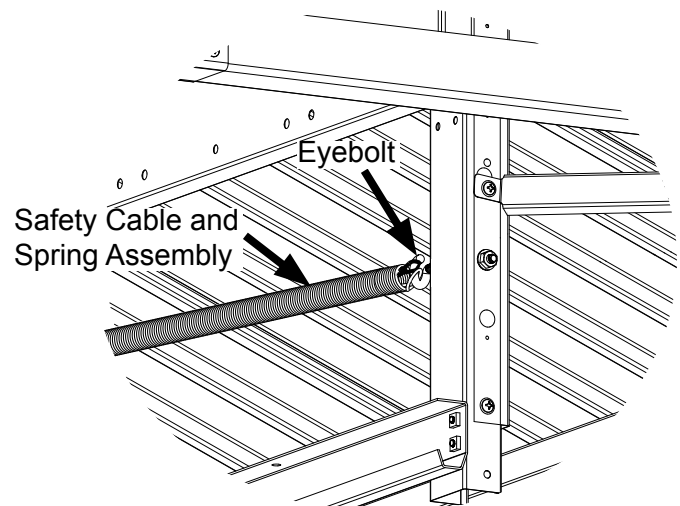
- 5** Thread safety cable through spring assembly.



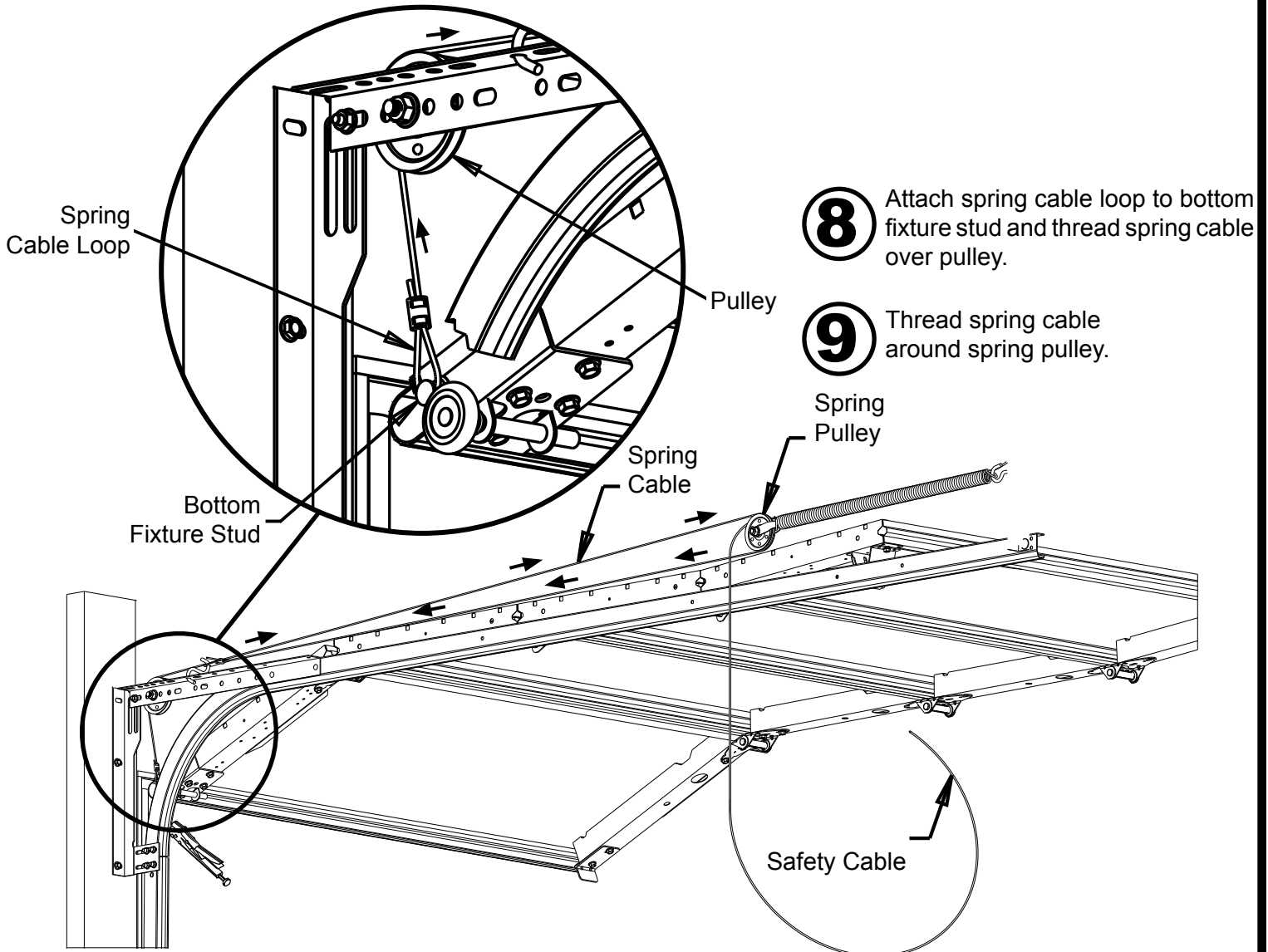
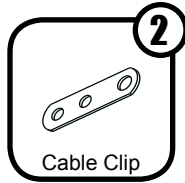
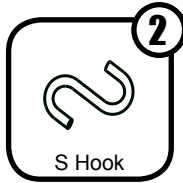
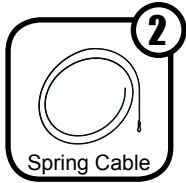
- 6** Attach eyebolts to both door track support assemblies.



- 7** Hook end of safety cable and spring assembly to eyebolts.



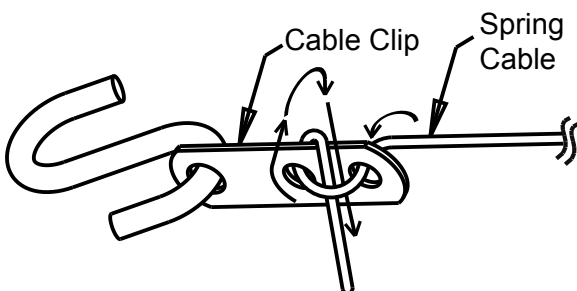
# Step 32C: Extension Spring Assembly



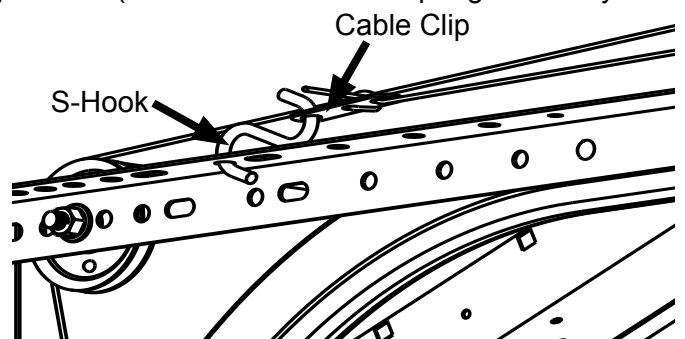
**8** Attach spring cable loop to bottom fixture stud and thread spring cable over pulley.

**9** Thread spring cable around spring pulley.

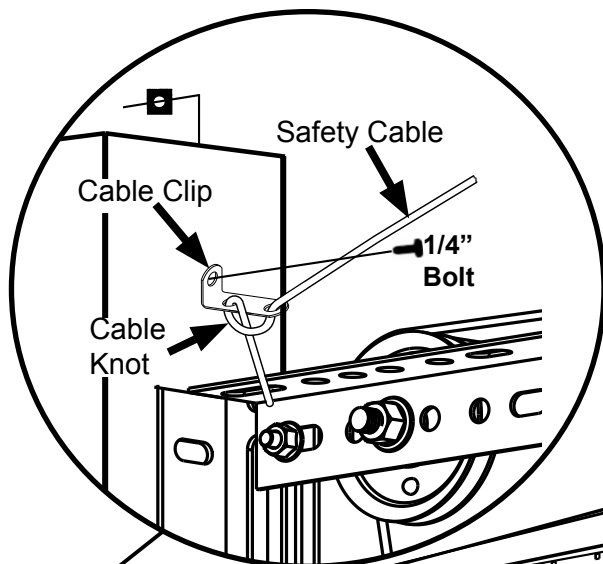
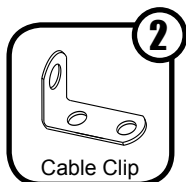
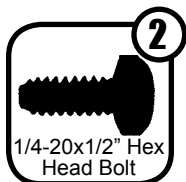
**10** Tie a cable clip to the spring cable and connect it to an S-hook.



**11** Stretch spring 2"-3" and clip the S-hook to a hole in the horizontal angle. This is referred to as initial stretch and may need adjustment (see end of extension spring assembly details).

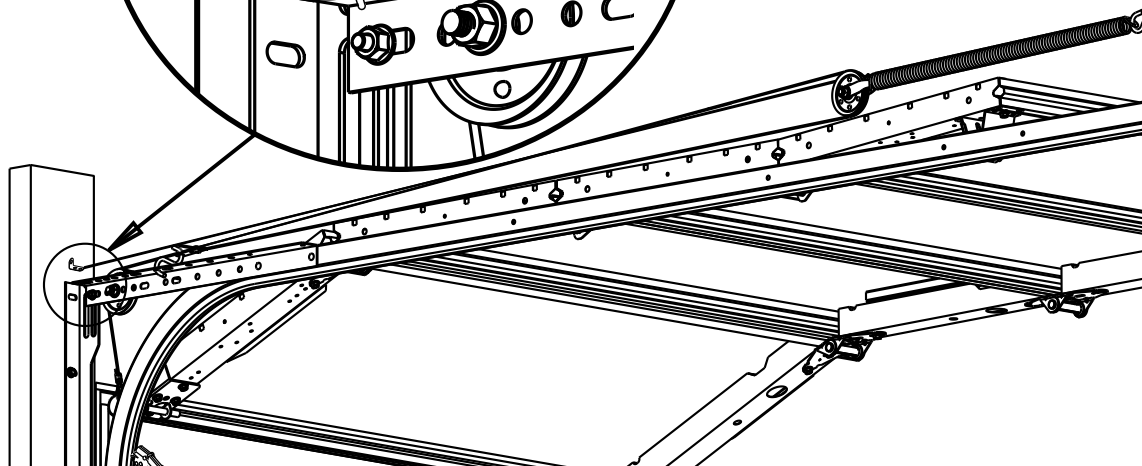


# Step 32D: Extension Spring Assembly



**12**

Attach cable clip to track support using bolt and nut. Tie the safety cable securely to the cable clip as shown.



Repeat steps ④ through ⑫ for the other spring.

## Lowering the door and spring adjustment.

**Warning!** Until all adjustments are completed, always assume you will have to physically support the full weight of the door. Make sure adequate help is available.

**Warning!** Never place your fingers in or near section joints while the door is moving.

**Warning!** All spring component parts whether part of the spring assembly, attached to the door, or attached to the wall are now under tension and are extremely dangerous.

**Warning!** Spring adjustments from this point onward must be performed in accordance with all warnings and directions as previously stated.

**Warning!** Spring adjustments can only be performed when door is in fully open position and door restraints are applied to tracks.

With one person holding door in the fully open position, carefully remove locking pliers.

Slowly lower door, testing the balance of the springs. If door does not lift off of the floor by itself, or does not roll back to the floor when not supported, it is properly counterbalanced.

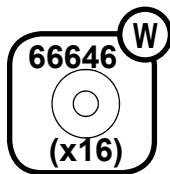
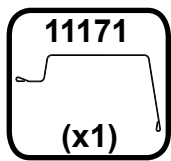
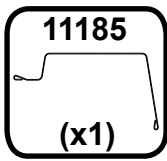
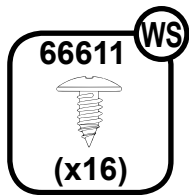
If door lifts off of floor by itself, the springs are too strong and the initial stretch must be reduced.

If door rolls back to floor, the springs are too weak and the initial stretch must be increased.

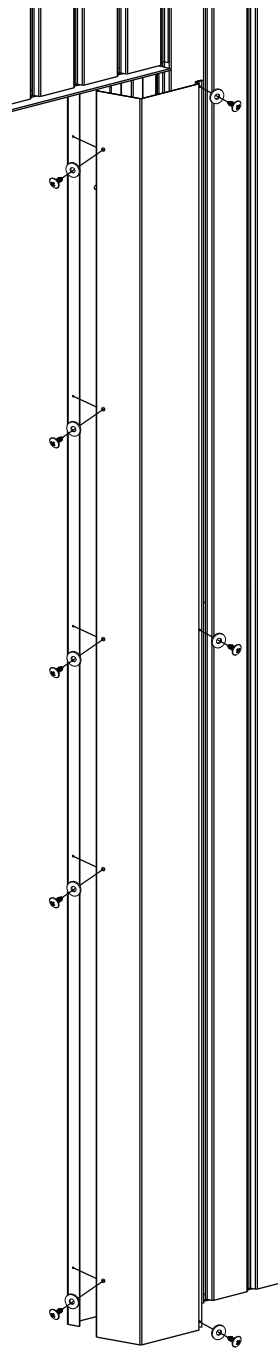
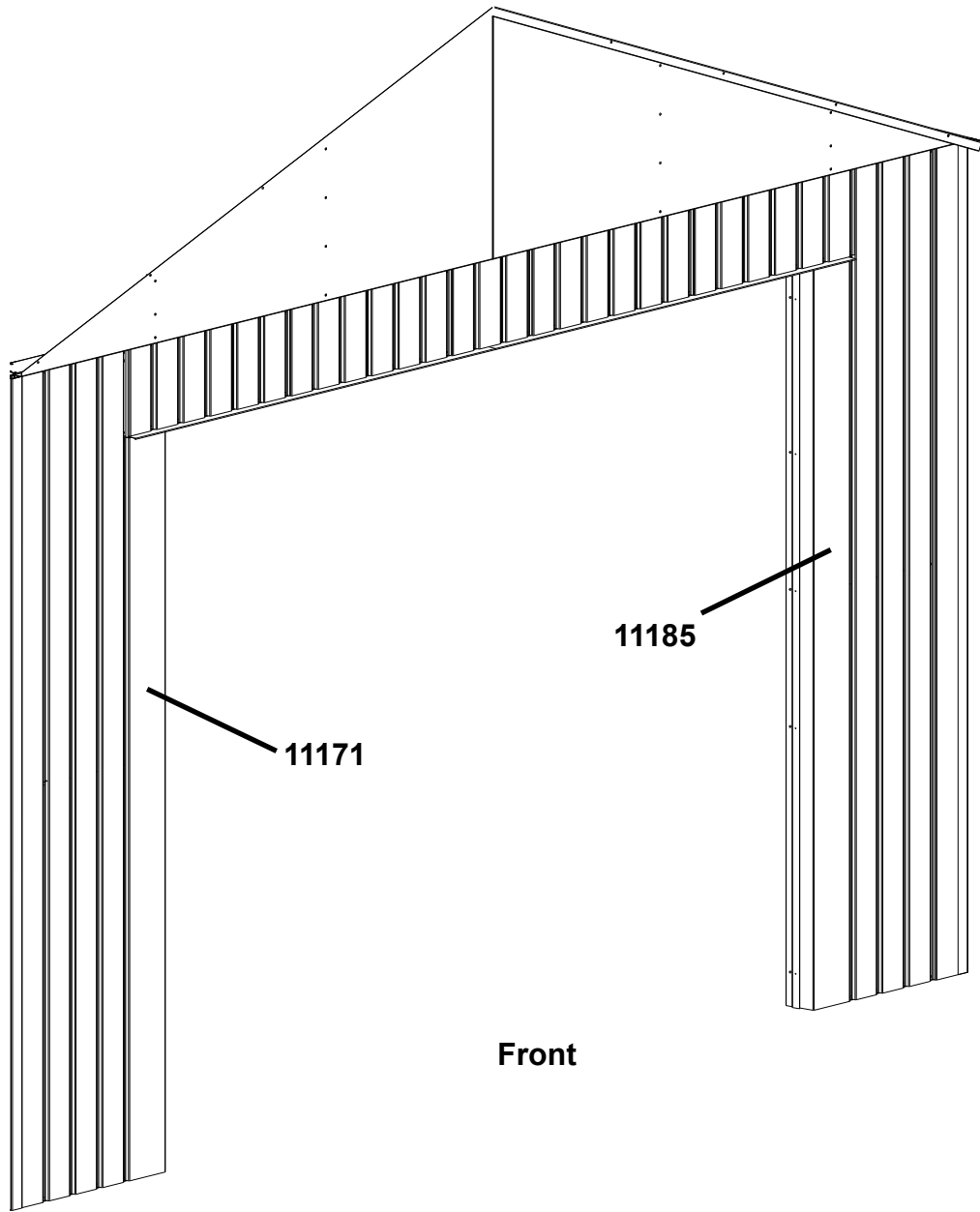
## Finalize the track adjustments

Operate door through one full cycle. Check door stops and top fixture for proper seal. If door is not functioning correctly, check for binding against jamb, header or tracks.

# Step 33



**NOTE** Painted fasteners are to be used on painted parts only.  
Make sure painted fasteners match wall color.



## **IMPORTANT:**

It is important that building be anchored after construction.  
See page 6 for recommended ways of anchoring.

# ASSEMBLY NOTES

# ASSEMBLY NOTES