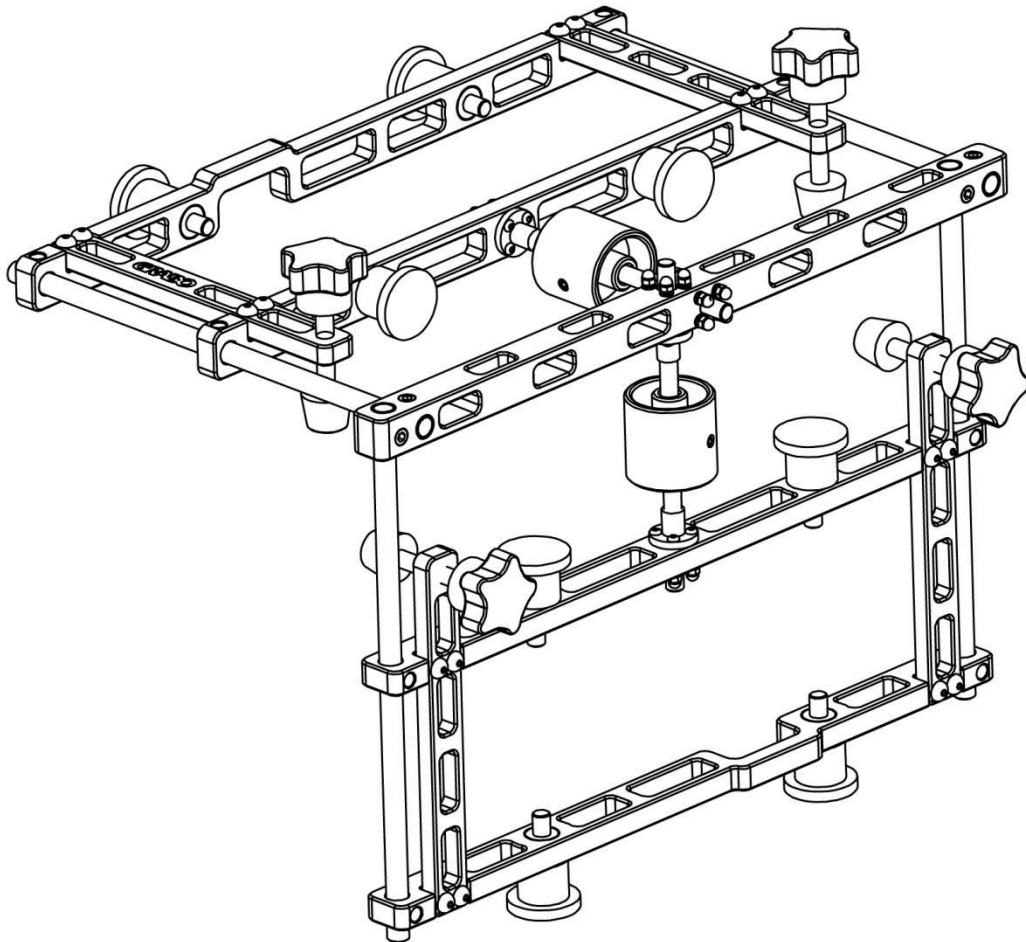


GRABO®

90 Degree Seam Setter

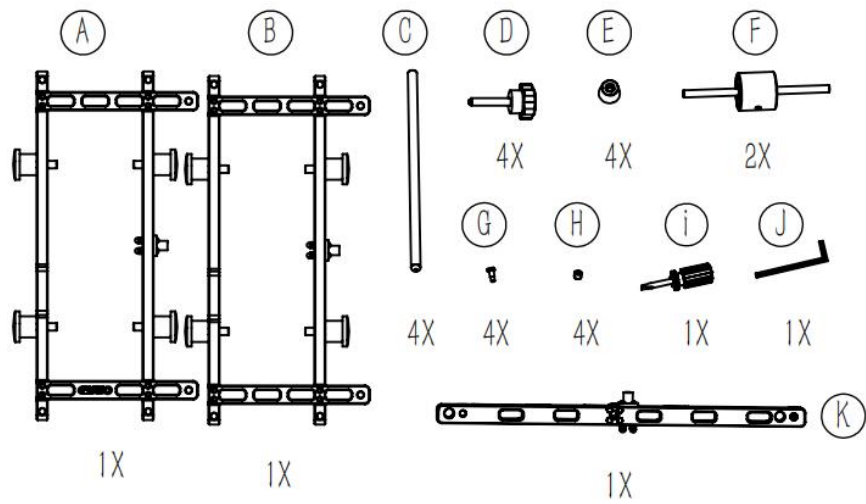
Assembly Instruction Manual



Sept. 2024 | version 1

By Nemo Power Tools - www.GRABO.com

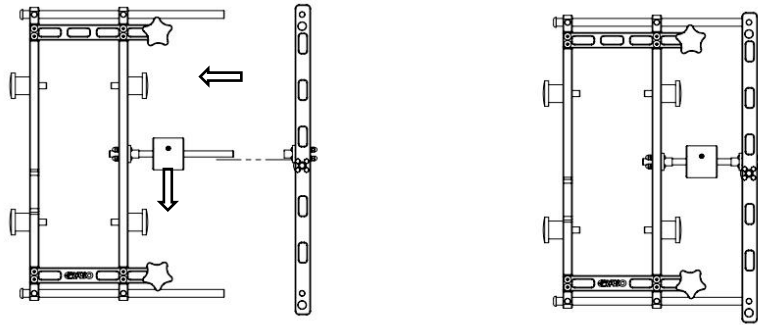
90 Degree Seam Setter Kit includes:



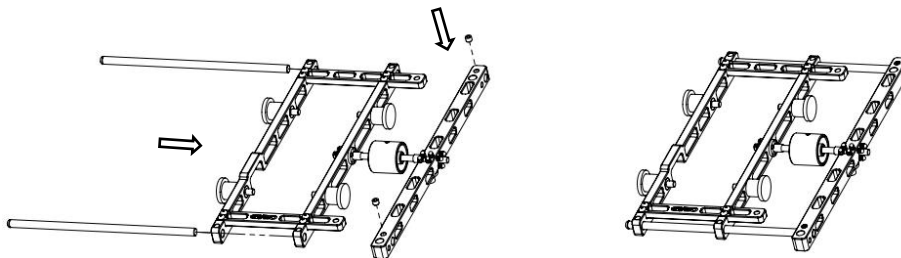
Notation	Part name	Quantity
Ⓐ	Combined bracket	1
Ⓑ	Combined bracket	1
Ⓒ	Rail	4
Ⓓ	Torx thumbscrew	4
Ⓔ	Rubber cap	4
Ⓕ	Adjusting nut	2
Ⓖ	Plug screw	4
Ⓗ	M8*6 flat-end screw	4
Ⓘ	Flathead screwdriver	1
Ⓙ	4mm allen key	1
Ⓚ	90 degree connection bracket	1

How to Assemble the 90 Degree Seam Setter?

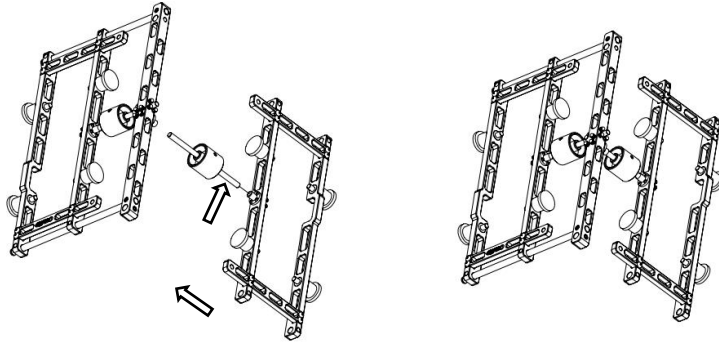
1. Place both ends of adjusting nut ⑥ against the copper nuts in the middle of bracket ① and 90 degree connection bracket ⑫ as shown in the illustration. Rotate adjusting nut ⑥ counterclockwise to secure it to both ① and ⑫ simultaneously.



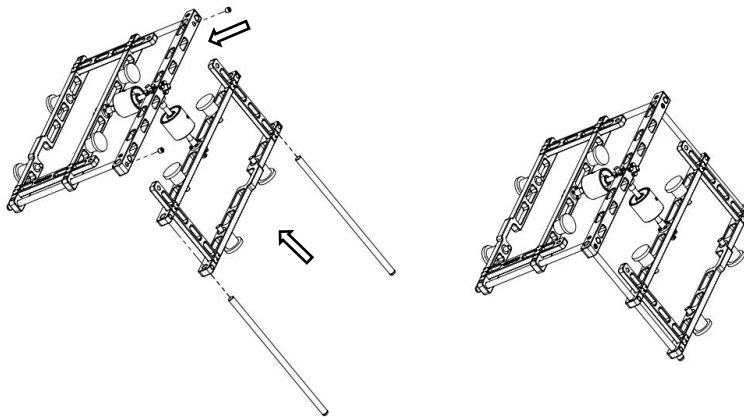
2. Insert 2 rails ③ into the through holes on bracket ① and 90 degree connection bracket ⑫ from the left side of bracket ① as shown in the illustration. Secure the rails with M8*6 screws ⑧ to the 90 degree connection bracket ⑫ using the 4mm Allen Key ⑨.



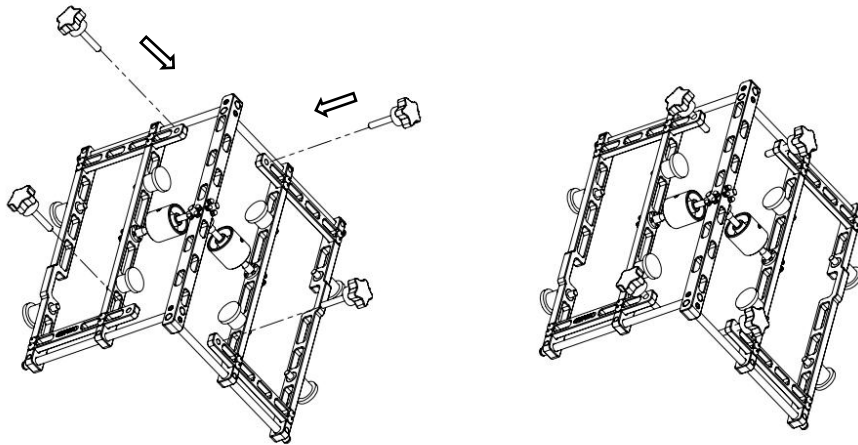
3. Place the adjusting nut ⑥ against the copper nuts in the middle of bracket ③ and the 90 degree connection bracket ④. Rotate the adjusting nut ⑥ counterclockwise to screw it into the copper nuts in both brackets simultaneously



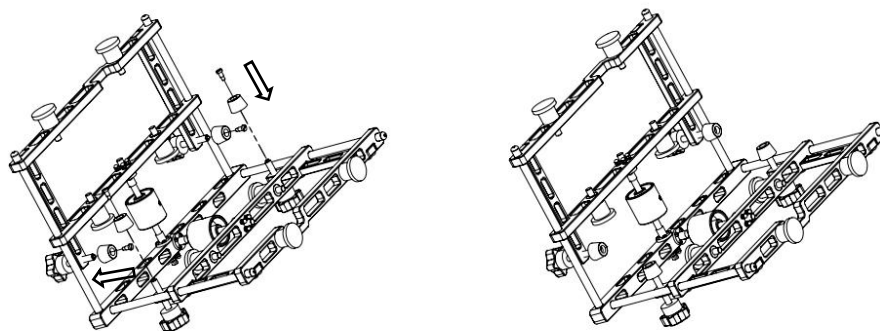
4. Insert 2 rails ⑤ into the through holes of bracket ③ and the 90 degree connection bracket ④. Slide the rails into place and secure them with M8*6 screws ⑦ to the 90 degree connection bracket ④ using the 4mm Allen Key ⑧.



5. Tighten 4 torx thumbscrews ④ into the screw holes on brackets ① and ② as shown in the illustration.

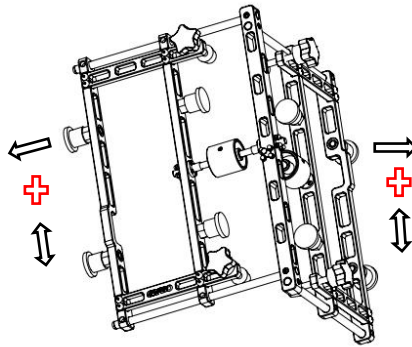


6. Place 4 rubber caps ⑤ onto the ends of torx thumbscrews ④. Use screwdriver ① to tighten the plug screws ③ into the threaded holes of the torx thumbscrew ④, securing the rubber caps ⑤ in place.

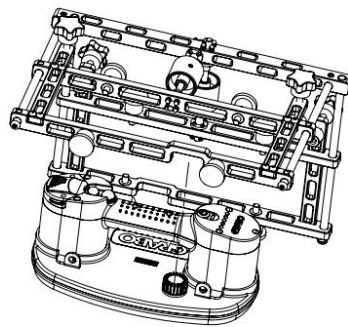


Connecting the 90 Degree Seam Setter to GRABO

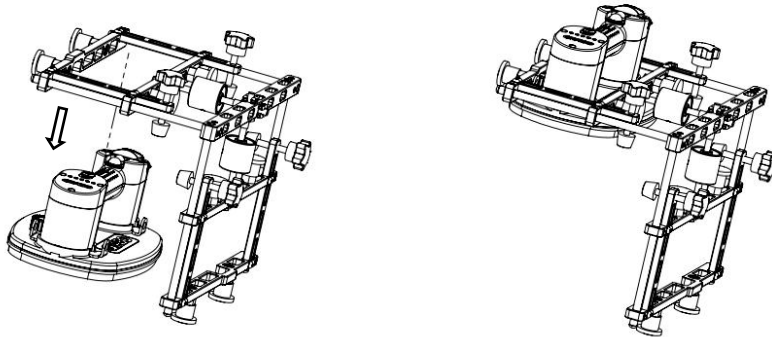
1. Pull all the indexing pins outward and rotate them to ensure they retract properly. This will secure the outer shell against inner wall.



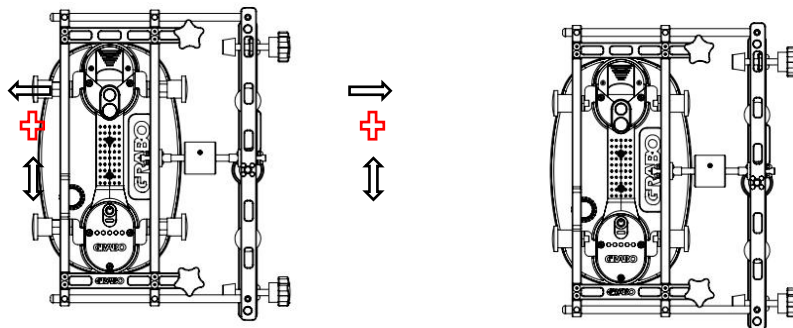
2. Place the GRABO horizontally with the pressure gauge facing outward. Align the pressure gauge with the notch on the bracket.



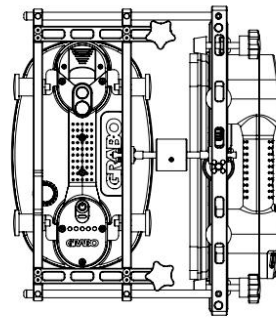
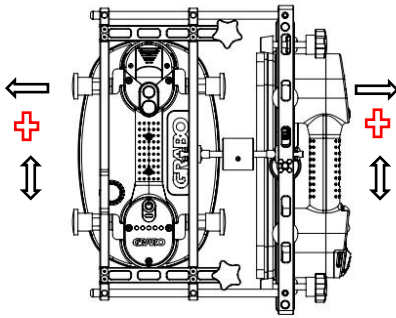
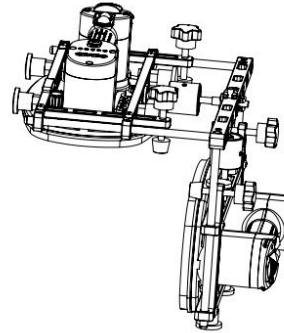
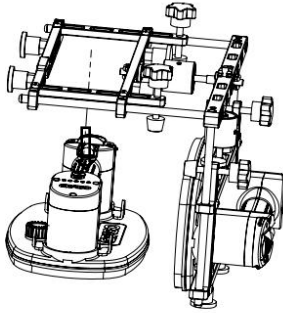
3.Set the seam setter onto the GRABO as shown in the illustration.



4.Pull out the indexing pins and rotate them to lock them in place. This will allow the cylindrical pins to fit into the anchor points on the GRABO.

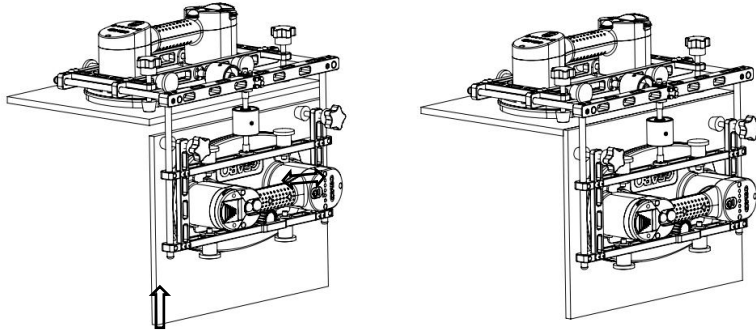


5.Repeat the steps to connect the seam setter to the other GRABO tool.

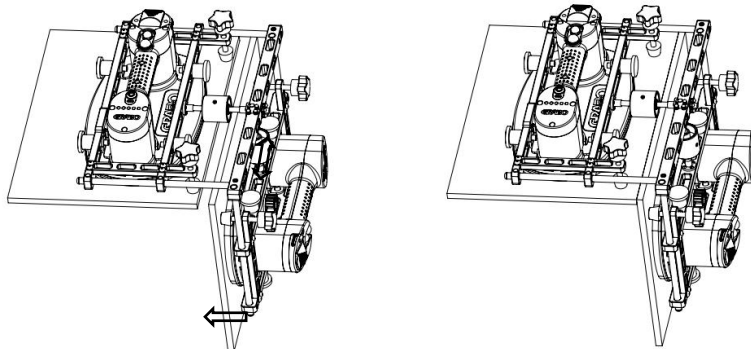


How to Use the 90 Degree Seam Setter with GRABO?

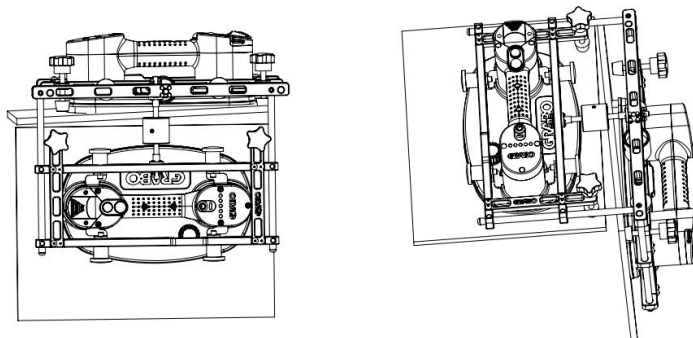
1. Turn the side adjusting nut ⑤ to set the height of a vertical panel material to your desired level.



2. Rotate the adjusting nut ⑥ to adjust width between panels.



3. Use the upper or side thumbscrew ① to fine-tune and level the height on both sides of the surface.



GRABO[®]

90 Degree Seam Setter