# Sikaflex® Primer-429

Revision Date 02/04/2026 Print Date 02/04/2026

## SECTION 1. IDENTIFICATION

| | | |
|---|---|---|
| Product name | : | Sikaflex® Primer-429 |
| Company name | : | Sika Corporation<br><br>201 Polito Avenue<br>Lyndhurst, NJ 07071<br>USA<br>www.sikausa.com |
| Telephone | : | (201) 933-8800 |
| Telefax | : | (201) 804-1076 |
| E-mail address | : | ehs@sika-corp.com |
| Emergency telephone | : | CHEMTREC: 800-424-9300<br>INTERNATIONAL: +1-703-527-3887 |
| Recommended use of the chemical and restrictions on use | : | For further information, refer to product data sheet. |

## SECTION 2. HAZARDS IDENTIFICATION

**GHS classification in accordance with the OSHA Hazard Communication Standard (29 CFR 1910.1200)**

| | | |
|---|---|---|
| Flammable liquids | : | Category 3 |
| Acute toxicity (Inhalation) | : | Category 4 |
| Skin irritation | : | Category 2 |
| Eye irritation | : | Category 2A |
| Respiratory sensitization | : | Category 1 |
| Skin sensitization | : | Category 1 |
| Carcinogenicity | : | Category 2 |
| Specific target organ toxicity - single exposure | : | Category 3 (Respiratory system) |
| Specific target organ toxicity - repeated exposure (Inhalation) | : | Category 2 |

**Other hazards**
Intentional misuse by deliberate concentration and inhalation of vapor may be harmful or fatal.

**GHS label elements**

Hazard pictograms :



Signal Word : Danger

Hazard Statements :
H226 Flammable liquid and vapor.
H315 Causes skin irritation.
H317 May cause an allergic skin reaction.
H319 Causes serious eye irritation.
H332 Harmful if inhaled.
H334 May cause allergy or asthma symptoms or breathing difficulties if inhaled.
H335 May cause respiratory irritation.
H351 Suspected of causing cancer.
H373 May cause damage to organs through prolonged or repeated exposure if inhaled.

Precautionary Statements :

**Prevention:**

P201 Obtain special instructions before use.
P202 Do not handle until all safety precautions have been read and understood.
P210 Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking.
P233 Keep container tightly closed.
P240 Ground and bond container and receiving equipment.
P241 Use explosion-proof electrical/ ventilating/ lighting/ equipment.
P242 Use non-sparking tools.
P243 Take action to prevent static discharges.
P260 Do not breathe mist or vapors.
P264 Wash skin thoroughly after handling.
P271 Use only outdoors or in a well-ventilated area.
P272 Contaminated work clothing must not be allowed out of the workplace.
P280 Wear protective gloves/ protective clothing/ eye protection/ face protection/ hearing protection.
P285 In case of inadequate ventilation wear respiratory protection.

**Response:**

P303 + P361 + P353 IF ON SKIN (or hair): Take off immediately

all contaminated clothing. Rinse skin with water/ shower.
P304 + P340 + P312 IF INHALED: Remove person to fresh air and keep comfortable for breathing. Call a POISON CENTER/ doctor if you feel unwell.
P305 + P351 + P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P308 + P313 IF exposed or concerned: Get medical advice/ attention.
P333 + P313 If skin irritation or rash occurs: Get medical advice/ attention.
P337 + P313 If eye irritation persists: Get medical advice/ attention.
P342 + P311 If experiencing respiratory symptoms: Call a POISON CENTER/ doctor.
P362 + P364 Take off contaminated clothing and wash it before reuse.
P370 + P378 In case of fire: Use dry sand, dry chemical or alcohol-resistant foam to extinguish.

**Storage:**

P403 + P233 Store in a well-ventilated place. Keep container tightly closed.
P403 + P235 Store in a well-ventilated place. Keep cool.
P405 Store locked up.

**Disposal:**

P501 Dispose of contents/ container to an approved waste disposal plant.

**Additional Labeling**

There are no ingredients with unknown acute toxicity used in a mixture at a concentration >= 1%.

Intentional misuse by deliberate concentration and inhalation of vapor may be harmful or fatal.

## SECTION 3. COMPOSITION/INFORMATION ON INGREDIENTS

**Mixtures**

**Components**

| Chemical name | CAS No./Unique ID | Classification | Concentration (% w/w) |
|---|---|---|---|
| Aromatic Polyisocyanate-Prepolymer | 68958-67-8 | Eye Irrit. 2A; H319<br>Skin Sens. 1; H317 | >= 45 - <= 70 |
| xylene | 1330-20-7 | Flam. Liq. 3; H226<br>Acute Tox. 4; H332<br>Acute Tox. 4; H312<br>Skin Irrit. 2; H315<br>Eye Irrit. 2A; H319 | >= 10 - <= 30 |

| | | | |
|---|---|---|---|
| | | STOT SE 3; H335<br>STOT RE 2; H373<br>Asp. Tox. 1; H304 | |
| 2-methoxy-1-methylethyl acetate | 108-65-6 | Flam. Liq. 3; H226<br>STOT SE 3; H336 | >= 10 - <= 30 |
| ethylbenzene | 100-41-4 | Flam. Liq. 2; H225<br>Acute Tox. 4; H332<br>Carc. 2; H351<br>STOT RE 2; H373<br>Asp. Tox. 1; H304<br>Eye Irrit. 2A; H319 | >= 3 - <= 7 |
| 4-methyl-m-phenylene diisocyanate | 584-84-9 | Acute Tox. 1; H330<br>Skin Irrit. 2; H315<br>Eye Irrit. 2A; H319<br>Resp. Sens. 1; H334<br>Skin Sens. 1; H317<br>Carc. 2; H351<br>STOT SE 3; H335 | >= 0.1 - <= 1 |

Actual concentration is withheld as a trade secret

## SECTION 4. FIRST AID MEASURES

General advice : Move out of dangerous area.
Consult a physician.
Show this material safety data sheet to the doctor in attendance.

If inhaled : Move to fresh air.
Consult a physician after significant exposure.

In case of skin contact : Take off contaminated clothing and shoes immediately.
Wash off with soap and plenty of water.
If symptoms persist, call a physician.

In case of eye contact : Immediately flush eye(s) with plenty of water.
Remove contact lenses.
Keep eye wide open while rinsing.
If eye irritation persists, consult a specialist.

If swallowed : Clean mouth with water and drink afterwards plenty of water.
Do not induce vomiting without medical advice.
Do not give milk or alcoholic beverages.
Never give anything by mouth to an unconscious person.
Obtain medical attention.

Most important symptoms and effects, both acute and delayed : irritant effects
sensitizing effects
Asthmatic appearance
Cough
Respiratory disorder

Allergic reactions
Excessive lachrymation
Erythema
Headache
Dermatitis
Causes skin irritation.
May cause an allergic skin reaction.
Causes serious eye irritation.
Harmful if inhaled.
May cause allergy or asthma symptoms or breathing difficulties if inhaled.
May cause respiratory irritation.
Suspected of causing cancer.
May cause damage to organs through prolonged or repeated exposure if inhaled.

Notes to physician : Treat symptomatically.

## SECTION 5. FIRE-FIGHTING MEASURES

Suitable extinguishing media : Foam
Dry powder
Carbon dioxide (CO2)
Water spray
Alcohol-resistant foam
Dry chemical

Unsuitable extinguishing media : High volume water jet
Water jet

Specific hazards during fire fighting : Do not use a solid water stream as it may scatter and spread fire.

Hazardous combustion products : No hazardous combustion products are known

Further information : Use water spray to cool unopened containers.
Collect contaminated fire extinguishing water separately. This must not be discharged into drains.
Fire residues and contaminated fire extinguishing water must be disposed of in accordance with local regulations.

Special protective equipment for fire-fighters : In the event of fire, wear self-contained breathing apparatus.

## SECTION 6. ACCIDENTAL RELEASE MEASURES

Personal precautions, protective equipment and emer- : Use personal protective equipment.
Remove all sources of ignition.

| | | |
|---|---|---|
| gency procedures | | Deny access to unprotected persons.<br>Beware of vapors accumulating to form explosive concentrations. Vapors can accumulate in low areas. |
| Environmental precautions | : | Prevent product from entering drains.<br>If the product contaminates rivers and lakes or drains inform respective authorities.<br>Local authorities should be advised if significant spillages cannot be contained. |
| Methods and materials for containment and cleaning up | : | Contain spillage, and then collect with non-combustible absorbent material, (e.g. sand, earth, diatomaceous earth, vermiculite) and place in container for disposal according to local / national regulations (see section 13). |

## SECTION 7. HANDLING AND STORAGE

| | | |
|---|---|---|
| Advice on protection against fire and explosion | : | Use explosion-proof equipment.<br>Keep away from heat/ sparks/ open flames/ hot surfaces. No smoking.<br>Take precautionary measures against electrostatic discharges. |
| Advice on safe handling | : | Avoid formation of aerosol.<br>Do not breathe vapors or spray mist.<br>Avoid exceeding the given occupational exposure limits (see section 8).<br>Do not get in eyes, on skin, or on clothing.<br>For personal protection see section 8.<br>Persons with a history of skin sensitization problems or asthma, allergies, chronic or recurrent respiratory disease should not be employed in any process in which this mixture is being used.<br>Smoking, eating and drinking should be prohibited in the application area.<br>Take precautionary measures against static discharge.<br>Provide sufficient air exchange and/or exhaust in work rooms.<br>Open drum carefully as content may be under pressure.<br>Take necessary action to avoid static electricity discharge (which might cause ignition of organic vapors).<br>Follow standard hygiene measures when handling chemical products. |
| Conditions for safe storage | : | Store in original container.<br>Keep in a well-ventilated place.<br>Containers which are opened must be carefully resealed and kept upright to prevent leakage.<br>Observe label precautions.<br>Store in accordance with local regulations. |

Materials to avoid : Explosives
Oxidizing agents
Poisonous gases
Poisonous liquids

## SECTION 8. EXPOSURE CONTROLS/PERSONAL PROTECTION

**Ingredients with workplace control parameters**

| Components | CAS-No. | Value type (Form of exposure) | Control parameters / Permissible concentration | Basis |
|---|---|---|---|---|
| xylene | 1330-20-7 | TWA | 100 ppm<br>435 mg/m3 | OSHA Z-1 |
| | | TWA | 20 ppm | ACGIH |
| | | STEL | 150 ppm<br>655 mg/m3 | OSHA P0 |
| | | TWA | 100 ppm<br>435 mg/m3 | OSHA P0 |
| ethylbenzene | 100-41-4 | TWA | 100 ppm<br>435 mg/m3 | OSHA Z-1 |
| | | TWA | 100 ppm<br>435 mg/m3 | OSHA P0 |
| | | STEL | 125 ppm<br>545 mg/m3 | OSHA P0 |
| | | TWA | 20 ppm | ACGIH |
| 4-methyl-m-phenylene diisocyanate | 584-84-9 | C | 0.02 ppm<br>0.14 mg/m3 | OSHA Z-1 |
| | | TWA (Inhalable fraction and vapor) | 0.001 ppm | ACGIH |
| | | STEL (Inhalable fraction and vapor) | 0.005 ppm | ACGIH |
| | | TWA | 0.005 ppm<br>0.04 mg/m3 | OSHA P0 |
| | | STEL | 0.02 ppm<br>0.15 mg/m3 | OSHA P0 |

The above constituents are the only constituents of the product which have a PEL, TLV or other recommended exposure limit. At this time, the other constituents have no known exposure limits.

**Engineering measures** : Use of adequate ventilation should be sufficient to control worker exposure to airborne contaminants. If the use of this product generates dust, fumes, gas, vapor or mist, use process enclosures, local exhaust ventilation or other engineering controls to keep worker exposure below any recommended or statutory limits.
The engineering controls also need to keep gas, vapor or

dust concentrations below any lower explosive limits.

**Personal protective equipment**

| | | |
|---|---|---|
| Respiratory protection | : | Use a properly fitted NIOSH approved air-purifying or air-fed respirator complying with an approved standard if a risk assessment indicates this is necessary.<br><br>The filter class for the respirator must be suitable for the maximum expected contaminant concentration (gas/vapor/aerosol/particulates) that may arise when handling the product. If this concentration is exceeded, self-contained breathing apparatus must be used. |
| Hand protection | : | Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary. |
| Eye protection | : | Safety eyewear complying with an approved standard should be used when a risk assessment indicates this is necessary. |
| Skin and body protection | : | Choose body protection in relation to its type, to the concentration and amount of dangerous substances, and to the specific work-place. |
| Hygiene measures | : | Avoid contact with skin, eyes and clothing.<br>Wash hands before breaks and immediately after handling the product.<br>Remove respiratory and skin/eye protection only after vapors have been cleared from the area.<br>Remove contaminated clothing and protective equipment before entering eating areas.<br>Wash thoroughly after handling. |

## SECTION 9. PHYSICAL AND CHEMICAL PROPERTIES

| | | |
|---|---|---|
| Physical state | : | liquid |
| Color | : | yellow |
| Odor | : | No data available |
| Odor Threshold | : | No data available |
| pH | : | Not applicable |
| Melting point/ range | : | -22 °F / -30 °C |
| Boiling point/boiling range | : | 300 °F / 149 °C |

| | | |
|---|---|---|
| Flash point | : | 86 °F / 30 °C<br>(Method: closed cup) |
| Evaporation rate | : | No data available |
| Flammability (solid, gas) | : | No data available |
| Upper explosion limit / Upper flammability limit | : | 7 %(V) |
| Lower explosion limit / Lower flammability limit | : | 1 %(V) |
| Vapor pressure | : | 7.9993 hpa |
| Relative vapor density | : | No data available |
| Density | : | 1.07 g/cm3 (68 °F / 20 °C) |
| Solubility(ies) | | |
| Water solubility | : | insoluble |
| Solubility in other solvents | : | No data available |
| Partition coefficient: n-octanol/water | : | No data available |
| Autoignition temperature | : | 333 °C |
| Decomposition temperature | : | No data available |
| Viscosity | | |
| Dynamic | : | No data available |
| Kinematic | : | > 20.5 mm2/s (104 °F / 40 °C) |
| Explosive properties | : | No data available |
| Oxidizing properties | : | No data available |
| Particle size | : | No data available |
| Particle Size Distribution | : | No data available |
| Volatile organic compounds (VOC) content | : | 491.5 g/l |

## SECTION 10. STABILITY AND REACTIVITY

| | | |
|---|---|---|
| Reactivity | : | No dangerous reaction known under conditions of normal use. |
| Chemical stability | : | The product is chemically stable. |

| | | |
|---|---|---|
| Possibility of hazardous reactions | : | Stable under recommended storage conditions.<br>Vapors may form explosive mixture with air. |
| Conditions to avoid | : | Heat, flames and sparks. |
| Incompatible materials | : | No data available |
| Hazardous decomposition products | : | No hazardous decomposition products are known. |

## SECTION 11. TOXICOLOGICAL INFORMATION

**Acute toxicity**

Harmful if inhaled.

**Components:**

**xylene:**

| | | |
|---|---|---|
| Acute oral toxicity | : | LD50 Oral (Rat): 3,523 mg/kg |

**2-methoxy-1-methylethyl acetate:**

| | | |
|---|---|---|
| Acute oral toxicity | : | LD50 Oral (Rat): > 5,000 mg/kg |
| Acute dermal toxicity | : | LD50 Dermal (Rabbit): > 5,000 mg/kg |

**ethylbenzene:**

| | | |
|---|---|---|
| Acute oral toxicity | : | LD50 Oral (Rat): 3,500 mg/kg |
| Acute dermal toxicity | : | LD50 Dermal (Rabbit): 5,510 mg/kg |

**4-methyl-m-phenylene diisocyanate:**

| | | |
|---|---|---|
| Acute oral toxicity | : | LD50 Oral (Rat): > 5,000 mg/kg |
| Acute inhalation toxicity | : | LC50 (Rat): 0.107 mg/l<br>Exposure time: 4 h<br>Test atmosphere: vapor |
| Acute dermal toxicity | : | LD50 Dermal (Rat): > 9,400 mg/kg |

**Skin corrosion/irritation**

Causes skin irritation.

**Serious eye damage/eye irritation**

Causes serious eye irritation.

**Respiratory or skin sensitization**

**Skin sensitization**

May cause an allergic skin reaction.

**Respiratory sensitization**

May cause allergy or asthma symptoms or breathing difficulties if inhaled.

**Germ cell mutagenicity**

Not classified due to lack of data.

**Carcinogenicity**

Suspected of causing cancer.

| | | |
|---|---|---|
| **IARC** | Group 2B: Possibly carcinogenic to humans<br>ethylbenzene | 100-41-4 |
| | Group 2B: Possibly carcinogenic to humans<br>4-methyl-m-phenylene diisocyanate<br>(toluene diisocyanates) | 584-84-9 |
| **OSHA** | Not applicable | |
| **NTP** | Reasonably anticipated to be a human carcinogen<br>4-methyl-m-phenylene diisocyanate | 584-84-9 |

**Reproductive toxicity**

Not classified due to lack of data.

**STOT-single exposure**

May cause respiratory irritation.

**STOT-repeated exposure**

May cause damage to organs through prolonged or repeated exposure if inhaled.
Once sensitized, a severe allergic reaction may occur when subsequently exposed to very low levels.

**Aspiration toxicity**

Not classified due to lack of data.

## SECTION 12. ECOLOGICAL INFORMATION

**Ecotoxicity**

**Components:**

**Aromatic Polyisocyanate-Prepolymer:**

Toxicity to microorganisms : EC50 (Natural microorganism): > 10,000 mg/l
Method: OECD Test Guideline 209
Remarks: Information taken from reference works and the literature.

**xylene:**

| | | |
|---|---|---|
| Toxicity to fish (Chronic toxicity) | : | NOEC (Oncorhynchus mykiss (rainbow trout)): > 1.3 mg/l<br>Exposure time: 56 d |
| Toxicity to daphnia and other aquatic invertebrates (Chronic toxicity) | : | NOEC (Daphnia): 1.17 mg/l<br>Exposure time: 7 d |

**Persistence and degradability**

No data available

**Bioaccumulative potential**

No data available

**Mobility in soil**

No data available

**Other adverse effects**

**Product:**

| | | |
|---|---|---|
| Additional ecological information | : | Do not empty into drains; dispose of this material and its container in a safe way.<br>Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers. |

## SECTION 13. DISPOSAL CONSIDERATIONS

**Disposal methods**

| | | |
|---|---|---|
| Waste from residues | : | Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. |
| Contaminated packaging | : | Empty containers should be taken to an approved waste handling site for recycling or disposal. |

## SECTION 14. TRANSPORT INFORMATION

**International Regulations**

**IATA-DGR**

| | | |
|---|---|---|
| UN/ID No. | : | UN 1866 |
| Proper shipping name | : | Resin solution |
| Class | : | 3 |
| Packing group | : | III |
| Labels | : | Flammable Liquids |
| Packing instruction (cargo aircraft) | : | 366 |
| Packing instruction (passenger aircraft) | : | 355 |

**IMDG-Code**

| | | |
|---|---|---|
| UN number | : | UN 1866 |
| Proper shipping name | : | RESIN SOLUTION |
| Class | : | 3 |
| Packing group | : | III |
| Labels | : | 3 |
| EmS Code | : | F-E, S-E |
| Marine pollutant | : | no |

**Domestic regulation**

**49 CFR**

| | | |
|---|---|---|
| UN/ID/NA number | : | UN 1866 |
| Proper shipping name | : | Resin solution |
| Class | : | 3 |
| Packing group | : | III |
| Labels | : | FLAMMABLE LIQUID |
| ERG Code | : | 127 |
| Marine pollutant | : | no |

DOT: For Limited Quantity exceptions reference 49 CFR 173.150 (b)
IMDG: For Limited Quantity special provisions reference IMDG Code Chapter 3.4

**Special precautions for user**

The transport classification(s) provided herein are for informational purposes only, and solely based upon the properties of the unpackaged material as it is described within this Safety Data Sheet. Transportation classifications may vary by mode of transportation, package sizes, and variations in regional or country regulations.

## SECTION 15. REGULATORY INFORMATION

**TSCA list** : All chemical substances in this product are either listed as active on the TSCA Inventory or are in compliance with a TSCA Inventory exemption.

The following substance(s) is/are subject to a Significant New Use Rule:

| | | |
|---|---|---|
| 4-methyl-m-phenylene diisocyanate | 584-84-9 | Proposed Rule; See 40 CFR § 721.10789; 80 FR 2077, January 15, 2015Proposed Rule |
| 2-methyl-m-phenylene diisocyanate | 91-08-7 | See 40 CFR § 721.10789; Proposed RuleProposed Rule |

The following substance(s) is/are subject to TSCA 12(b) export notification requirements:
4-methyl-m-phenylene diisocyanate 584-84-9

**CERCLA Reportable Quantity**

| Components | CAS-No. | Component RQ (lbs) |
|---|---|---|
| xylene | 1330-20-7 | 100 |

**SARA 304 Extremely Hazardous Substances Reportable Quantity**

| Components | CAS-No. | Component RQ (lbs) |
|---|---|---|
| 4-methyl-m-phenylene diisocyanate | 584-84-9 | 100 |

**SARA 302 Extremely Hazardous Substances Threshold Planning Quantity**

This material does not contain any components with a section 302 EHS TPQ.

**SARA 311/312 Hazards** : Flammable (gases, aerosols, liquids, or solids)
Acute toxicity (any route of exposure)
Respiratory or skin sensitization
Carcinogenicity
Specific target organ toxicity (single or repeated exposure)
Skin corrosion or irritation
Serious eye damage or eye irritation

**SARA 313** : The following components are subject to reporting levels established by SARA Title III, Section 313:

| | | |
|---|---|---|
| xylene | 1330-20-7 | >= 20 - < 30 % |
| ethylbenzene | 100-41-4 | >= 5 - < 10 % |
| 4-methyl-m-phenylene diisocyanate | 584-84-9 | >= 0.1 - < 1 % |

**Clean Air Act**

The following chemical(s) are listed as HAP under the U.S. Clean Air Act, Section 112 (40 CFR 61):

| | | |
|---|---|---|
| xylene | 1330-20-7 | >= 20 - < 30 % |
| ethylbenzene | 100-41-4 | >= 5 - < 10 % |

**California Prop. 65**

**WARNING:** This product can expose you to chemicals including ethylbenzene, which is known to the State of California to cause cancer, and toluene, which is known to the State of California to cause birth defects or other reproductive harm. For more information go to www.P65Warnings.ca.gov.

## SECTION 16. OTHER INFORMATION

**Full text of other abbreviations**

| | | |
|---|---|---|
| ACGIH | : | USA. ACGIH Threshold Limit Values (TLV) |
| OSHA P0 | : | USA. Table Z-1-A Limits for Air Contaminants (1989 vacated values) |
| OSHA Z-1 | : | USA. Occupational Exposure Limits (OSHA) - Table Z-1 Limits for Air Contaminants |
| ACGIH / TWA | : | 8-hour, time-weighted average |
| ACGIH / STEL | : | Short-term exposure limit |
| OSHA P0 / TWA | : | 8-hour time weighted average |

| | | |
|---|---|---|
| OSHA P0 / STEL | : | Short-term exposure limit |
| OSHA Z-1 / TWA | : | 8-hour time weighted average |
| OSHA Z-1 / C | : | Ceiling |

**Notes to Reader**

The information contained in this Safety Data Sheet applies only to the actual Sika Corporation ("Sika") product identified and described herein. This information is not intended to address, nor does it address the use or application of the identified Sika product in combination with any other material, product or process. All of the information set forth herein is based on technical data regarding the identified product that Sika believes to be reliable as of the date hereof. Prior to each use of any Sika product, the user must always read and follow the warnings and instructions on the product's current Product Data Sheet, product label and Safety Data Sheet for each Sika product, which are available at web site and/or telephone number listed in Section 1 of this SDS.

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