

SAFETY DATA SHEET



Issuing Date 05-Mar-2026

Revision date 05-Mar-2026

Revision Number 1

1. Identification

Product identifier

Product Name Problem solver USF

Other means of identification

Product Code(s) WS00086

Synonyms None.

Recommended use of the chemical and restrictions on use

Recommended use Covered Electrode for Shielded Metal Arc Welding (SMAW)

Restrictions on use No information available

Details of the supplier of the safety data sheet

Supplier Address

US Forge, N94W14355 Garwin Mace Dr., Menomonee Falls, WI 53051 USA

Emergency telephone number

Company Phone Number 1-800-343-3758

Emergency Telephone Chemtrec 1-800-424-9300

2. Hazard(s) identification

Classification

This chemical is considered hazardous by the 2012 OSHA Hazard Communication Standard (29 CFR 1910.1200)

Skin sensitization	Category 1
Carcinogenicity	Category 1A
Specific target organ toxicity (repeated exposure)	Category 1

Hazards not otherwise classified (HNOC)

Not applicable

Label elements

Danger

Hazard statements

May cause an allergic skin reaction

May cause cancer

Causes damage to organs through prolonged or repeated exposure

**Appearance** Coated electrode**Physical state** Solid**Odor** Odorless**Precautionary Statements - Prevention**

Obtain special instructions before use
 Do not handle until all safety precautions have been read and understood
 Wear protective gloves/protective clothing/eye protection/face protection
 Contaminated work clothing must not be allowed out of the workplace
 Do not breathe dust/fume/gas/mist/vapors/spray
 Wash face, hands and any exposed skin thoroughly after handling
 Do not eat, drink or smoke when using this product

Precautionary Statements - Response

IF exposed or concerned: Get medical advice/attention
 Specific treatment (see on this label)
 IF ON SKIN: Wash with plenty of water and soap
 If skin irritation or rash occurs: Get medical advice/attention
 Wash contaminated clothing before reuse

Precautionary Statements - Storage

Store locked up

Precautionary Statements - Disposal

Dispose of contents/container to an approved waste disposal plant

Other information

Toxic to aquatic life with long lasting effects
 When this product is used in a welding process, the hazards are mostly from electric shock, heat, radiation, fumes and gases. Electric shock can kill. Arc rays, spatter, and melting metals can severely injure eyes and burn skin. Welding arc and sparks can cause fire
 Fumes and gases can be dangerous to your health. Certain medical studies have suggested that nervous system and/or lung damage can result from overexposure to welding fumes and gases
 The welding fumes and gases produced from welding rod, coating flux, and base metal in a welding process may contain manganese and manganese compounds, nickel and nickel compounds, chromium (VI) and chromium compound, carbon dioxide, carbon monoxide, nitrogen dioxide, and ozone.
 Overexposure to manganese and its compounds may cause metal fume fever and affect the central nervous system. Prolonged inhalation of nickel and chromium (VI) compounds above safe exposure limits can cause cancer

Unknown acute toxicity 93.6373 % of the mixture consists of ingredient(s) of unknown toxicity

35.6521 % of the mixture consists of ingredient(s) of unknown acute oral toxicity
 91.1373 % of the mixture consists of ingredient(s) of unknown acute dermal toxicity
 93.6373 % of the mixture consists of ingredient(s) of unknown acute inhalation toxicity (gas)
 93.6373 % of the mixture consists of ingredient(s) of unknown acute inhalation toxicity (vapor)
 93.6373 % of the mixture consists of ingredient(s) of unknown acute inhalation toxicity (dust/mist)

3. Composition/information on ingredients

Substance

Not applicable.

Mixture

Synonyms None.

Chemical name	CAS No.	Weight-%	Trade secret
Chromium	7440-47-3	10-30	*
Titanium dioxide	13463-67-7	7-13	*
Nickel	7440-02-0	3-7	*
Limestone	1317-65-3	1-5	*
Manganese	7439-96-5	0.5-1.5	*
Potassium Oxalate	6487-48-5	0.5-1.5	*
Cobalt Aluminate Blue-Spinel	1345-16-0	0.5-1.5	*
QUARTZ	14808-60-7	0.1-1	*

*The exact percentage (concentration) of composition has been withheld as a trade secret.

4. First-aid measures

Description of first aid measures

General advice	Show this safety data sheet to the doctor in attendance. IF exposed or concerned: Get medical advice/attention.
Inhalation	Remove to fresh air.
Eye contact	Rinse thoroughly with plenty of water for at least 15 minutes, lifting lower and upper eyelids. Consult a physician.
Skin contact	Wash with soap and water. May cause an allergic skin reaction. In the case of skin irritation or allergic reactions see a physician.
Ingestion	Clean mouth with water and drink afterwards plenty of water.

Most important symptoms and effects, both acute and delayed

Symptoms Itching. Rashes. Hives.

Indication of any immediate medical attention and special treatment needed

Note to physicians May cause sensitization in susceptible persons. Treat symptomatically.

5. Fire-fighting measures

Suitable Extinguishing Media	Use extinguishing measures that are appropriate to local circumstances and the surrounding environment.
Unsuitable extinguishing media	CAUTION: Use of water spray when fighting fire may be inefficient.
Specific hazards arising from the chemical	Product is or contains a sensitizer. May cause sensitization by skin contact.
Explosion data	
Sensitivity to mechanical impact	None.
Sensitivity to static discharge	None.
Special protective equipment for fire-fighters	Firefighters should wear self-contained breathing apparatus and full firefighting turnout gear. Use personal protection equipment.

6. Accidental release measures

Personal precautions, protective equipment and emergency procedures

Personal precautions Avoid contact with skin, eyes or clothing. Ensure adequate ventilation. Use personal protective equipment as required. Evacuate personnel to safe areas. Keep people away from and upwind of spill/leak.

Other information Refer to protective measures listed in Sections 7 and 8.

Methods and material for containment and cleaning up

Methods for containment Prevent further leakage or spillage if safe to do so.

Methods for cleaning up Pick up and transfer to properly labeled containers.

7. Handling and storage

Precautions for safe handling

Advice on safe handling Handle in accordance with good industrial hygiene and safety practice. Avoid contact with skin, eyes or clothing. Ensure adequate ventilation. In case of insufficient ventilation, wear suitable respiratory equipment such as an air supplied respirator. Do not eat, drink or smoke when using this product. Take off contaminated clothing and wash before reuse.

Conditions for safe storage, including any incompatibilities

Storage Conditions Keep containers tightly closed in a dry, cool and well-ventilated place. Store locked up. Keep out of the reach of children.

8. Exposure controls/personal protection

Control parameters

Exposure Limits The following ingredients are the only ingredients of the product above the cut-off level (or level that contributes to the hazard classification of the mixture) which have an exposure limit applicable in the region for which this safety data sheet is intended or other recommended limit. At this time, the other relevant constituents have no known exposure limits from the sources listed here.

Chemical name	ACGIH TLV	OSHA PEL	NIOSH IDLH
Chromium 7440-47-3	TWA: 0.5 mg/m ³ inhalable particulate matter	TWA: 1 mg/m ³ (vacated) TWA: 1 mg/m ³	IDLH: 250 mg/m ³ TWA: 0.5 mg/m ³
Titanium dioxide 13463-67-7	TWA: 10 mg/m ³	TWA: 15 mg/m ³ total dust (vacated) TWA: 10 mg/m ³ total dust	IDLH: 5000 mg/m ³ TWA: 2.4 mg/m ³ CIB 63 fine TWA: 0.3 mg/m ³ CIB 63 ultrafine, including engineered nanoscale
Nickel 7440-02-0	TWA: 1.5 mg/m ³ inhalable particulate matter	TWA: 1 mg/m ³ (vacated) TWA: 1 mg/m ³	IDLH: 10 mg/m ³ TWA: 0.015 mg/m ³
Limestone 1317-65-3	No data available	TWA: 15 mg/m ³ total dust TWA: 5 mg/m ³ respirable fraction (vacated) TWA: 15 mg/m ³ total dust (vacated) TWA: 5 mg/m ³ respirable fraction	TWA: 10 mg/m ³ total dust TWA: 5 mg/m ³ respirable dust
Manganese 7439-96-5	TWA: 0.02 mg/m ³ respirable particulate matter TWA: 0.1 mg/m ³ inhalable particulate matter	(vacated) TWA: 1 mg/m ³ fume (vacated) STEL: 3 mg/m ³ fume (vacated) Ceiling: 5 mg/m ³ Ceiling: 5 mg/m ³ fume	IDLH: 500 mg/m ³ TWA: 1 mg/m ³ fume STEL: 3 mg/m ³
Cobalt Aluminate Blue-Spinel 1345-16-0	TWA: 0.02 mg/m ³ Co inhalable particulate matter TWA: 1 mg/m ³ respirable particulate matter	-	-

QUARTZ 14808-60-7	TWA: 0.025 mg/m ³ respirable particulate matter	TWA: 50 µg/m ³ (vacated) TWA: 0.1 mg/m ³ respirable dust : (250)/(%SiO ₂ + 5) mppcf TWA respirable fraction : (10)/(%SiO ₂ + 2) mg/m ³ TWA respirable fraction	IDLH: 50 mg/m ³ respirable dust TWA: 0.05 mg/m ³ respirable dust
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Appropriate engineering controls

Engineering controls	Showers Eyewash stations Ventilation systems.
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Individual protection measures, such as personal protective equipment

Eye/face protection	Wear safety glasses with side shields (or goggles).
Hand protection	Wear suitable gloves.
Skin and body protection	Wear suitable protective clothing.
Respiratory protection	No protective equipment is needed under normal use conditions. If exposure limits are exceeded or irritation is experienced, ventilation and evacuation may be required.
General hygiene considerations	Do not eat, drink or smoke when using this product. Wash hands before breaks and immediately after handling the product.

9. Physical and chemical properties**Information on basic physical and chemical properties**

Physical state	Solid
Appearance	Coated electrode
Color	blue
Odor	Odorless
Odor threshold	No information available

<u>Property</u>	<u>Values</u>	<u>Remarks • Method</u>
pH	No data available	None known
Melting point / freezing point	No data available	None known
Boiling point / boiling range	No data available	None known
Flash point	No data available	None known
Evaporation rate	No data available	None known
Flammability (solid, gas)	No data available	None known
Flammability Limit in Air		None known
Upper flammability or explosive limits	No data available	
Lower flammability or explosive limits	No data available	
Vapor pressure	No data available	None known
Vapor density	No data available	None known
Relative density	No data available	None known
Water solubility	No data available	None known
Solubility in other solvents	No data available	None known
Partition coefficient	No data available	None known
Autoignition temperature	No data available	None known
Decomposition temperature	No data available	None known
Kinematic viscosity	No data available	None known
Dynamic viscosity	No data available	None known

Other information

Explosive properties	No information available
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Oxidizing properties	No information available
Softening point	No information available
Molecular weight	No information available
VOC Content (%)	No data available
Liquid Density	No information available
Bulk density	No information available

10. Stability and reactivity

Reactivity	No information available.
Chemical stability	Stable under normal conditions.
Possibility of hazardous reactions	None under normal processing.
Conditions to avoid	None known based on information supplied.
Incompatible materials	None known based on information supplied.
Hazardous decomposition products	None known based on information supplied.

11. Toxicological information

Information on likely routes of exposure

Product Information

Inhalation	Specific test data for the substance or mixture is not available.
Eye contact	Specific test data for the substance or mixture is not available.
Skin contact	May cause sensitization by skin contact. Specific test data for the substance or mixture is not available. Repeated or prolonged skin contact may cause allergic reactions with susceptible persons. (based on components).
Ingestion	Specific test data for the substance or mixture is not available.

Symptoms related to the physical, chemical and toxicological characteristics

Symptoms	Itching. Rashes. Hives.
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Acute toxicity

Numerical measures of toxicity

The following values are calculated based on chapter 3.1 of the GHS document

ATEmix (oral)	10,864.90 mg/kg
ATEmix (dermal)	7,193.50 mg/kg

Unknown acute toxicity	93.6373 % of the mixture consists of ingredient(s) of unknown toxicity
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Component Information

Chemical name	Oral LD50	Dermal LD50	Inhalation LC50
Titanium dioxide	> 10000 mg/kg (Rat)	-	-

13463-67-7			
Nickel 7440-02-0	> 9000 mg/kg (Rat)	-	> 10.2 mg/L (Rat) 1 h
Manganese 7439-96-5	= 9 g/kg (Rat)	-	-

Delayed and immediate effects as well as chronic effects from short and long-term exposure

Skin corrosion/irritation No information available.

Serious eye damage/eye irritation No information available.

Respiratory or skin sensitization May cause sensitization by skin contact.

Germ cell mutagenicity No information available.

Carcinogenicity Classification based on data available for ingredients.

The table below indicates whether each agency has listed any ingredient as a carcinogen.

Chemical name	ACGIH	IARC	NTP	OSHA
Chromium 7440-47-3	-	Group 3	-	-
Titanium dioxide 13463-67-7	-	Group 2B	-	X
Nickel 7440-02-0	-	Group 2B	Reasonably Anticipated	X
Cobalt Aluminate Blue-Spinel 1345-16-0	A3	Group 2B	Reasonably Anticipated	X
QUARTZ 14808-60-7	A2	Group 1	Known	X

Legend**ACGIH (American Conference of Governmental Industrial Hygienists)**

A2 - Suspected Human Carcinogen

A3 - Animal Carcinogen

IARC (International Agency for Research on Cancer)

Group 1 - Carcinogenic to Humans

Group 2B - Possibly Carcinogenic to Humans

Group 3 - Not Classifiable as to Carcinogenicity in Humans

NTP (National Toxicology Program)

Known - Known Carcinogen

Reasonably Anticipated - Reasonably Anticipated to be a Human Carcinogen

OSHA (Occupational Safety and Health Administration of the US Department of Labor)

X - Present

Reproductive toxicity No information available.

STOT - single exposure No information available.

STOT - repeated exposure Causes damage to organs through prolonged or repeated exposure.

Target organ effects kidney, Respiratory system, Eyes, Skin, Central nervous system, blood, Lungs, Nasal Cavities.

Aspiration hazard No information available.

Other adverse effects No information available.

Interactive effects No information available.

12. Ecological information

Ecotoxicity Toxic to aquatic life with long lasting effects.

Chemical name	Algae/aquatic plants	Fish	Toxicity to microorganisms	Crustacea
Nickel 7440-02-0	EC50: =0.18mg/L (72h, Pseudokirchneriella subcapitata) EC50: 0.174 - 0.311mg/L (96h, Pseudokirchneriella subcapitata)	LC50: >100mg/L (96h, Brachydanio rerio) LC50: =1.3mg/L (96h, Cyprinus carpio) LC50: =10.4mg/L (96h, Cyprinus carpio)	-	EC50: >100mg/L (48h, Daphnia magna) EC50: =1mg/L (48h, Daphnia magna)
Manganese 7439-96-5	-	LC50: >3.6mg/L (96h, Oncorhynchus mykiss)	-	-

Persistence and degradability No information available.

Bioaccumulation There is no data for this product.

Other adverse effects No information available.

13. Disposal considerations

Waste treatment methods

Waste from residues/unused products Dispose of waste in accordance with environmental legislation. Dispose of in accordance with local regulations.

Contaminated packaging Do not reuse empty containers.

Chemical name	RCRA	RCRA - Basis for Listing	RCRA - D Series Wastes	RCRA - U Series Wastes
Chromium 7440-47-3	-	Included in waste streams: F032, F034, F035, F037, F038, F039	5.0 mg/L regulatory level	-
Nickel 7440-02-0	-	Included in waste streams: F006, F039	-	-

California Hazardous Waste Status This product contains one or more substances that are listed with the State of California as a hazardous waste.

Chemical name	California Hazardous Waste Status
Chromium 7440-47-3	Toxic Corrosive Ignitable
Nickel 7440-02-0	Toxic powder Ignitable powder
Manganese 7439-96-5	Ignitable powder
Cobalt Aluminate Blue-Spinel 1345-16-0	Toxic

14. Transport information

DOT Not regulated

<u>TDG</u>	Not regulated
<u>MEX</u>	Not regulated
<u>ICAO (air)</u>	Not regulated
<u>IATA</u>	Not regulated
<u>IMDG</u>	Not regulated
<u>RID</u>	Not regulated
<u>ADR</u>	Not regulated
<u>ADN</u>	Not regulated

15. Regulatory information

International Inventories

TSCA	Contact supplier for inventory compliance status.
DSL/NDL	Contact supplier for inventory compliance status.
EINECS/ELINCS	Contact supplier for inventory compliance status.
ENCS	Contact supplier for inventory compliance status.
IECSC	Contact supplier for inventory compliance status.
KECL	Contact supplier for inventory compliance status.
PICCS	Contact supplier for inventory compliance status.
AICS	Contact supplier for inventory compliance status.

Legend:

TSCA - United States Toxic Substances Control Act Section 8(b) Inventory

DSL/NDL - Canadian Domestic Substances List/Non-Domestic Substances List

EINECS/ELINCS - European Inventory of Existing Chemical Substances/European List of Notified Chemical Substances

ENCS - Japan Existing and New Chemical Substances

IECSC - China Inventory of Existing Chemical Substances

KECL - Korean Existing and Evaluated Chemical Substances

PICCS - Philippines Inventory of Chemicals and Chemical Substances

AICS - Australian Inventory of Chemical Substances

US Federal Regulations

SARA 313

Section 313 of Title III of the Superfund Amendments and Reauthorization Act of 1986 (SARA). This product does not contain any chemicals which are subject to the reporting requirements of the Act and Title 40 of the Code of Federal Regulations, Part 372.

SARA 311/312 Hazard Categories

Should this product meet EPCRA 311/312 Tier reporting criteria at 40 CFR 370, refer to Section 2 of this SDS for appropriate classifications. Under the amended regulations at 40 CFR 370, EPCRA 311/312 Tier II reporting for the 2017 calendar year will need to be consistent with updated hazard classifications.

CWA (Clean Water Act)

This product contains the following substances which are regulated pollutants pursuant to the Clean Water Act (40 CFR 122.21 and 40 CFR 122.42).

Chemical name	CWA - Reportable Quantities	CWA - Toxic Pollutants	CWA - Priority Pollutants	CWA - Hazardous Substances
Chromium 7440-47-3	-	X	X	-
Nickel 7440-02-0	-	X	X	-

CERCLA

This material, as supplied, contains one or more substances regulated as a hazardous substance under the Comprehensive Environmental Response Compensation and Liability Act (CERCLA) (40 CFR 302).

Chemical name	Hazardous Substances RQs	Extremely Hazardous Substances RQs
Chromium 7440-47-3	5000 lb	-
Nickel 7440-02-0	100 lb	-

US State Regulations**California Proposition 65**

This product contains the following Proposition 65 chemicals:.

Chemical name	California Proposition 65
Titanium dioxide - 13463-67-7	Carcinogen
Nickel - 7440-02-0	Carcinogen
QUARTZ - 14808-60-7	Carcinogen
Silica, fused - 7631-86-9	Carcinogen

U.S. State Right-to-Know Regulations**US State Regulations**

Chemical name	New Jersey	Massachusetts	Pennsylvania
Chromium 7440-47-3	X	X	X
Titanium dioxide 13463-67-7	X	X	X
Nickel 7440-02-0	X	X	X
Feldspar 68476-25-5	X	-	X
Limestone 1317-65-3	X	X	X
Manganese 7439-96-5	X	X	X
Cobalt Aluminate Blue-Spinel 1345-16-0	X	-	X
QUARTZ 14808-60-7	X	X	X
Silicon 7440-21-3	X	X	X

U.S. EPA Label Information

EPA Pesticide Registration Number Not applicable

16. Other information

NFPA	Health hazards 2	Flammability 0	Instability 0	Physical and chemical properties -
HMIS	Health hazards 2 *	Flammability 0	Physical hazards 0	Personal protection X
<i>Chronic Hazard Star Legend</i>		<i>* = Chronic Health Hazard</i>		

Key or legend to abbreviations and acronyms used in the safety data sheet

Legend Section 8: EXPOSURE CONTROLS/PERSONAL PROTECTION

TWA Ceiling	TWA (time-weighted average) Maximum limit value	STEL *	STEL (Short Term Exposure Limit) Skin designation
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Key literature references and sources for data used to compile the SDS

Agency for Toxic Substances and Disease Registry (ATSDR)
U.S. Environmental Protection Agency ChemView Database
European Food Safety Authority (EFSA)
EPA (Environmental Protection Agency)
Acute Exposure Guideline Level(s) (AEGL(s))
U.S. Environmental Protection Agency Federal Insecticide, Fungicide, and Rodenticide Act
U.S. Environmental Protection Agency High Production Volume Chemicals
Food Research Journal
Hazardous Substance Database
International Uniform Chemical Information Database (IUCLID)
Japan GHS Classification
Australia National Industrial Chemicals Notification and Assessment Scheme (NICNAS)
NIOSH (National Institute for Occupational Safety and Health)
National Library of Medicine's ChemID Plus (NLM CIP)
National Library of Medicine's PubMed database (NLM PUBMED)
National Toxicology Program (NTP)
New Zealand's Chemical Classification and Information Database (CCID)
Organization for Economic Co-operation and Development Environment, Health, and Safety Publications
Organization for Economic Co-operation and Development High Production Volume Chemicals Program
Organization for Economic Co-operation and Development Screening Information Data Set
RTECS (Registry of Toxic Effects of Chemical Substances)
World Health Organization

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Revision Note No information available.

Disclaimer

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.

End of Safety Data Sheet