

SAFETY DATA SHEET



Issuing Date 05-Mar-2026

Revision date 05-Mar-2026

Revision Number 1

1. Identification

Product identifier

Product Name Aluminum Flux USF

Other means of identification

Product Code(s) BF00071

UN/ID no. 2331

Synonyms 2410

Recommended use of the chemical and restrictions on use

Recommended use Brazing Flux

Restrictions on use No information available

Details of the supplier of the safety data sheet

Supplier Address

US Forge, N94W14355 Garwin Mace Dr., Menomonee Falls, WI 53051 USA

Emergency telephone number

Company Phone Number 1-800-343-3758

Emergency Telephone Chemtrec 1-800-424-9300 Call 911 or emergency medical service

2. Hazard(s) identification

Classification

This chemical is considered hazardous by the 2012 OSHA Hazard Communication Standard (29 CFR 1910.1200)

Acute toxicity - Oral	Category 4
Acute toxicity - Inhalation (Dusts/Mists)	Category 2
Skin corrosion/irritation	Category 1 Sub-category B
Serious eye damage/eye irritation	Category 1
Corrosive to metals	Category 1

Hazards not otherwise classified (HNOC)

Not applicable

Label elements

Danger

Hazard statements

Harmful if swallowed

Fatal if inhaled

Causes severe skin burns and eye damage

May be corrosive to metals



Appearance Powder

Physical state Powder

Odor Odorless

Precautionary Statements - Prevention

Wash face, hands and any exposed skin thoroughly after handling
 Do not eat, drink or smoke when using this product
 Do not breathe dust/fume/gas/mist/vapors/spray
 Use only outdoors or in a well-ventilated area
 Wear respiratory protection
 Wear protective gloves/protective clothing/eye protection/face protection
 Keep only in original container

Precautionary Statements - Response

Specific treatment is urgent (see .? on this label)
 Immediately call a POISON CENTER or doctor
 Specific treatment (see on this label)
 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing
 Immediately call a POISON CENTER or doctor
 IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water/ shower
 Wash contaminated clothing before reuse
 IF INHALED: Remove person to fresh air and keep comfortable for breathing
 Immediately call a POISON CENTER or doctor
 IF SWALLOWED: Call a POISON CENTER or doctor if you feel unwell
 Rinse mouth
 Do NOT induce vomiting
 Absorb spillage to prevent material damage

Precautionary Statements - Storage

Store in a well-ventilated place. Keep container tightly closed
 Store locked up
 Store in corrosive resistant/ .? container with a resistant inner liner

Precautionary Statements - Disposal

Dispose of contents/container to an approved waste disposal plant

Other information

Toxic to aquatic life with long lasting effects
 Toxic to aquatic life
 Overexposure to brazing fumes and gases can be dangerous
 Heat rays (infrared radiation) from the flame or hot metal can injure the eyes
 Read and understand the manufacturer's instructions, safety data sheets and caution labels before using this product
 The fumes produced by the use of this product may contain complex metal oxides, as well as solid particles or other constituents of welding, brazing, flux or base metal

Unknown acute toxicity

37 % of the mixture consists of ingredient(s) of unknown toxicity

- 0 % of the mixture consists of ingredient(s) of unknown acute oral toxicity
- 23 % of the mixture consists of ingredient(s) of unknown acute dermal toxicity
- 37 % of the mixture consists of ingredient(s) of unknown acute inhalation toxicity (gas)
- 37 % of the mixture consists of ingredient(s) of unknown acute inhalation toxicity (vapor)
- 23 % of the mixture consists of ingredient(s) of unknown acute inhalation toxicity (dust/mist)

3. Composition/information on ingredients

Substance

Not applicable.

Mixture

Synonyms 2410.

Chemical name	CAS No.	Weight-%	Trade secret
Zinc chloride	7646-85-7	10-30	*
Lithium Fluoride	7789-24-4	7-13	*

*The exact percentage (concentration) of composition has been withheld as a trade secret.

4. First-aid measures

Description of first aid measures

General advice	Show this safety data sheet to the doctor in attendance. Immediate medical attention is required.
Inhalation	Remove to fresh air. If breathing has stopped, give artificial respiration. Get medical attention immediately. Do not breathe dust. Do not use mouth-to-mouth method if victim ingested or inhaled the substance; give artificial respiration with the aid of a pocket mask equipped with a one-way valve or other proper respiratory medical device. If breathing is difficult, (trained personnel should) give oxygen. Delayed pulmonary edema may occur. Get immediate medical advice/attention.
Eye contact	Rinse immediately with plenty of water, also under the eyelids, for at least 15 minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Keep eye wide open while rinsing. Do not rub affected area. Get immediate medical advice/attention.
Skin contact	Wash off immediately with soap and plenty of water while removing all contaminated clothes and shoes. Get immediate medical advice/attention.
Ingestion	Clean mouth with water and drink afterwards plenty of water. Never give anything by mouth to an unconscious person. Do NOT induce vomiting. Get immediate medical advice/attention.
Self-protection of the first aider	Avoid contact with skin, eyes or clothing. Ensure that medical personnel are aware of the material(s) involved, take precautions to protect themselves and prevent spread of contamination. Do not breathe dust. Do not use mouth-to-mouth method if victim ingested or inhaled the substance; give artificial respiration with the aid of a pocket mask equipped with a one-way valve or other proper respiratory medical device. Use personal protective equipment as required. See section 8 for more information.

Most important symptoms and effects, both acute and delayed

Symptoms Coughing and/ or wheezing. Difficulty in breathing. Burning sensation.

Indication of any immediate medical attention and special treatment needed

Note to physicians Product is a corrosive material. Use of gastric lavage or emesis is contraindicated. Possible perforation of stomach or esophagus should be investigated. Do not give chemical antidotes. Asphyxia from glottal edema may occur. Marked decrease in blood pressure may occur with moist rales, frothy sputum, and high pulse pressure.

5. Fire-fighting measures

Suitable Extinguishing Media Use extinguishing measures that are appropriate to local circumstances and the surrounding environment.

Unsuitable extinguishing media CAUTION: Use of water spray when fighting fire may be inefficient.

Specific hazards arising from the chemical The product causes burns of eyes, skin and mucous membranes. Thermal decomposition can lead to release of irritating gases and vapors.

Explosion data
Sensitivity to mechanical impact None.
Sensitivity to static discharge None.

Special protective equipment for fire-fighters Firefighters should wear self-contained breathing apparatus and full firefighting turnout gear. Use personal protection equipment.

6. Accidental release measures

Personal precautions, protective equipment and emergency procedures

Personal precautions Avoid contact with skin, eyes or clothing. Ensure adequate ventilation. Use personal protective equipment as required. Avoid generation of dust. Do not breathe dust. Evacuate personnel to safe areas. Keep people away from and upwind of spill/leak. Attention! Corrosive material.

Other information Refer to protective measures listed in Sections 7 and 8.

Methods and material for containment and cleaning up

Methods for containment Prevent further leakage or spillage if safe to do so.

Methods for cleaning up Pick up and transfer to properly labeled containers.

7. Handling and storage

Precautions for safe handling

Advice on safe handling Handle in accordance with good industrial hygiene and safety practice. Avoid contact with skin, eyes or clothing. Do not breathe dust. Avoid generation of dust. In case of insufficient ventilation, wear suitable respiratory equipment such as an air supplied respirator. Handle product only in closed system or provide appropriate exhaust ventilation. Do not eat, drink or smoke when using this product. Take off contaminated clothing and wash before reuse.

Conditions for safe storage, including any incompatibilities

Storage Conditions Keep containers tightly closed in a dry, cool and well-ventilated place. Protect from moisture. Store locked up. Keep out of the reach of children. Store away from other materials.

8. Exposure controls/personal protection

Control parameters

Exposure Limits

Chemical name	ACGIH TLV	OSHA PEL	NIOSH IDLH
Zinc chloride 7646-85-7	STEL: 2 mg/m ³ fume TWA: 1 mg/m ³ fume	TWA: 1 mg/m ³ fume (vacated) TWA: 1 mg/m ³ fume (vacated) STEL: 2 mg/m ³ fume	IDLH: 50 mg/m ³ fume TWA: 1 mg/m ³ fume STEL: 2 mg/m ³ fume
Lithium Fluoride	TWA: 2.5 mg/m ³ F	TWA: 2.5 mg/m ³ F	IDLH: 250 mg/m ³ F

7789-24-4	(vacated) TWA: 2.5 mg/m ³	TWA: 2.5 mg/m ³ F
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Appropriate engineering controls

Engineering controls Showers
 Eyewash stations
 Ventilation systems.

Individual protection measures, such as personal protective equipment

Eye/face protection Face protection shield.

Hand protection Wear suitable gloves. Impervious gloves.

Skin and body protection Wear suitable protective clothing. Long sleeved clothing. Chemical resistant apron.

Respiratory protection When workers are facing concentrations above the exposure limit they must use air supply respirators.

General hygiene considerations Wear suitable gloves and eye/face protection. Do not eat, drink or smoke when using this product. Regular cleaning of equipment, work area and clothing is recommended. Avoid contact with skin, eyes or clothing. Do not breathe dust. Take off contaminated clothing and wash before reuse. Contaminated work clothing should not be allowed out of the workplace. Wash hands before breaks and immediately after handling the product. Remove and wash contaminated clothing and gloves, including the inside, before re-use.

9. Physical and chemical properties

Information on basic physical and chemical properties

Physical state Powder
Appearance Powder
Color blue
Odor Odorless
Odor threshold No information available

<u>Property</u>	<u>Values</u>	<u>Remarks • Method</u>
pH	No data available	None known
Melting point / freezing point	No data available	None known
Boiling point / boiling range	No data available	None known
Flash point	No data available	None known
Evaporation rate	No data available	None known
Flammability (solid, gas)	No data available	None known
Flammability Limit in Air		None known
Upper flammability or explosive limits	No data available	
Lower flammability or explosive limits	No data available	
Vapor pressure	No data available	None known
Vapor density	No data available	None known
Relative density	No data available	None known
Water solubility	No data available	None known
Solubility in other solvents	No data available	None known
Partition coefficient	No data available	None known
Autoignition temperature	No data available	None known
Decomposition temperature	No data available	None known
Kinematic viscosity	No data available	None known
Dynamic viscosity	No data available	None known

Other information

Explosive properties No information available
Oxidizing properties No information available
Softening point No information available

Molecular weight	No information available
VOC Content (%)	No data available
Liquid Density	No information available
Bulk density	No information available

10. Stability and reactivity

Reactivity	No information available.
Chemical stability	Stable under normal conditions.
Possibility of hazardous reactions	None under normal processing.
Conditions to avoid	Exposure to air or moisture over prolonged periods. Excessive heat.
Incompatible materials	Oxidizing agent. Acids. Bases.
Hazardous decomposition products	None known based on information supplied.

11. Toxicological information

Information on likely routes of exposure

Product Information

Inhalation	Specific test data for the substance or mixture is not available. Fatal if inhaled. (based on components). Corrosive by inhalation. Inhalation of corrosive fumes/gases may cause coughing, choking, headache, dizziness, and weakness for several hours. Pulmonary edema may occur with tightness in the chest, shortness of breath, bluish skin, decreased blood pressure, and increased heart rate. Inhaled corrosive substances can lead to a toxic edema of the lungs. Pulmonary edema can be fatal.
Eye contact	Specific test data for the substance or mixture is not available. Causes burns. (based on components). Corrosive to the eyes and may cause severe damage including blindness. Causes serious eye damage. May cause irreversible damage to eyes.
Skin contact	Specific test data for the substance or mixture is not available. May cause irritation.
Ingestion	Specific test data for the substance or mixture is not available. Causes burns. (based on components). Ingestion causes burns of the upper digestive and respiratory tracts. May cause severe burning pain in the mouth and stomach with vomiting and diarrhea of dark blood. Blood pressure may decrease. Brownish or yellowish stains may be seen around the mouth. Swelling of the throat may cause shortness of breath and choking. May cause lung damage if swallowed. May be fatal if swallowed and enters airways.

Symptoms related to the physical, chemical and toxicological characteristics

Symptoms	Coughing and/ or wheezing. Difficulty in breathing. Redness. Burning. May cause blindness.
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Acute toxicity

Numerical measures of toxicity

The following values are calculated based on chapter 3.1 of the GHS document

ATEmix (oral)	977.70 mg/kg
ATEmix (dermal)	8,184.00 mg/kg
ATEmix (inhalation-dust/mist)	0.4526 mg/l

Unknown acute toxicity	37 % of the mixture consists of ingredient(s) of unknown toxicity
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 23 % of the mixture consists of ingredient(s) of unknown acute dermal toxicity
 37 % of the mixture consists of ingredient(s) of unknown acute inhalation toxicity (gas)
 37 % of the mixture consists of ingredient(s) of unknown acute inhalation toxicity (vapor)
 23 % of the mixture consists of ingredient(s) of unknown acute inhalation toxicity (dust/mist)

Component Information

Chemical name	Oral LD50	Dermal LD50	Inhalation LC50
Zinc chloride 7646-85-7	= 1100 mg/kg (Rat)	-	<= 1975 mg/m ³ (Rat) 10 min
Lithium Fluoride 7789-24-4	= 143 mg/kg (Rat)	-	-

Delayed and immediate effects as well as chronic effects from short and long-term exposure

Skin corrosion/irritation	May cause skin irritation.
Serious eye damage/eye irritation	Classification based on data available for ingredients. Causes burns. Risk of serious damage to eyes.
Respiratory or skin sensitization	No information available.
Germ cell mutagenicity	No information available.
Carcinogenicity	No information available.

The table below indicates whether each agency has listed any ingredient as a carcinogen.

Chemical name	ACGIH	IARC	NTP	OSHA
Lithium Fluoride 7789-24-4	-	Group 3	-	-

Legend

IARC (International Agency for Research on Cancer)

Group 3 - Not Classifiable as to Carcinogenicity in Humans

Reproductive toxicity	No information available.
STOT - single exposure	No information available.
STOT - repeated exposure	No information available.
Target organ effects	Respiratory system, Eyes, Skin, Central Vascular System (CVS).
Aspiration hazard	No information available.
Other adverse effects	No information available.
Interactive effects	No information available.

12. Ecological information

Yes.

Ecotoxicity	Toxic to aquatic life. Toxic to aquatic life with long lasting effects.
Persistence and degradability	No information available.
Bioaccumulation	There is no data for this product.

Other adverse effects No information available.

13. Disposal considerations

Waste treatment methods

Waste from residues/unused products Dispose of waste in accordance with environmental legislation. Dispose of in accordance with local regulations.

Contaminated packaging Do not reuse empty containers.

California Hazardous Waste Status This product contains one or more substances that are listed with the State of California as a hazardous waste.

Chemical name	California Hazardous Waste Status
Zinc chloride 7646-85-7	Toxic Corrosive

14. Transport information

DOT

UN/ID no. 2331
 Proper shipping name Zinc Chloride, Anhydrous
 Hazard class 8
 Packing group III
 Marine pollutant Yes.

TDG

UN/ID no. 2331
 Proper shipping name Zinc Chloride, Anhydrous
 Hazard class 8
 Packing group III
 Marine pollutant yes.

MEX

UN/ID no. 2331
 Proper shipping name Zinc Chloride, Anhydrous
 Hazard class 8
 Packing group III

ICAO (air)

UN/ID no. 2331
 Proper shipping name Zinc Chloride, Anhydrous
 Hazard class 8
 Packing group III

IATA

UN number 2331
 UN proper shipping name Zinc Chloride, Anhydrous
 Transport hazard class(es) 8
 Packing group III

IMDG

UN number 2331
 UN proper shipping name Zinc Chloride, Anhydrous

Transport hazard class(es) 8
 Packing group III
 Marine pollutant Yes

RID Not regulated

ADR Not regulated

ADN Not regulated

15. Regulatory information

International Inventories

TSCA Contact supplier for inventory compliance status.
 DSL/NDSL Contact supplier for inventory compliance status.
 EINECS/ELINCS Contact supplier for inventory compliance status.
 ENCS Contact supplier for inventory compliance status.
 IECSC Contact supplier for inventory compliance status.
 KECL Contact supplier for inventory compliance status.
 PICCS Contact supplier for inventory compliance status.
 AICS Contact supplier for inventory compliance status.

Legend:

- TSCA - United States Toxic Substances Control Act Section 8(b) Inventory
- DSL/NDSL - Canadian Domestic Substances List/Non-Domestic Substances List
- EINECS/ELINCS - European Inventory of Existing Chemical Substances/European List of Notified Chemical Substances
- ENCS - Japan Existing and New Chemical Substances
- IECSC - China Inventory of Existing Chemical Substances
- KECL - Korean Existing and Evaluated Chemical Substances
- PICCS - Philippines Inventory of Chemicals and Chemical Substances
- AICS - Australian Inventory of Chemical Substances

US Federal Regulations

SARA 313

Section 313 of Title III of the Superfund Amendments and Reauthorization Act of 1986 (SARA). This product does not contain any chemicals which are subject to the reporting requirements of the Act and Title 40 of the Code of Federal Regulations, Part 372.

SARA 311/312 Hazard Categories

Should this product meet EPCRA 311/312 Tier reporting criteria at 40 CFR 370, refer to Section 2 of this SDS for appropriate classifications. Under the amended regulations at 40 CFR 370, EPCRA 311/312 Tier II reporting for the 2017 calendar year will need to be consistent with updated hazard classifications.

CWA (Clean Water Act)

This product contains the following substances which are regulated pollutants pursuant to the Clean Water Act (40 CFR 122.21 and 40 CFR 122.42).

Chemical name	CWA - Reportable Quantities	CWA - Toxic Pollutants	CWA - Priority Pollutants	CWA - Hazardous Substances
Zinc chloride 7646-85-7	1000 lb	X	-	X

CERCLA

This material, as supplied, contains one or more substances regulated as a hazardous substance under the Comprehensive Environmental Response Compensation and Liability Act (CERCLA) (40 CFR 302).

Chemical name	Hazardous Substances RQs	Extremely Hazardous Substances RQs
Zinc chloride 7646-85-7	1000 lb	-

US State Regulations

California Proposition 65

This product does not contain any Proposition 65 chemicals.

U.S. State Right-to-Know Regulations**US State Regulations**

Chemical name	New Jersey	Massachusetts	Pennsylvania
Zinc chloride 7646-85-7	X	X	X
Lithium Fluoride 7789-24-4	X	-	-

U.S. EPA Label Information

EPA Pesticide Registration Number Not applicable

16. Other information

NFPA	Health hazards 4	Flammability 0	Instability 0	Physical and chemical properties -
HMIS	Health hazards 4	Flammability 0	Physical hazards 0	Personal protection X

Key or legend to abbreviations and acronyms used in the safety data sheet**Legend Section 8: EXPOSURE CONTROLS/PERSONAL PROTECTION**

TWA	TWA (time-weighted average)	STEL	STEL (Short Term Exposure Limit)
Ceiling	Maximum limit value	*	Skin designation

Key literature references and sources for data used to compile the SDS

Agency for Toxic Substances and Disease Registry (ATSDR)
 U.S. Environmental Protection Agency ChemView Database
 European Food Safety Authority (EFSA)
 EPA (Environmental Protection Agency)
 Acute Exposure Guideline Level(s) (AEGL(s))
 U.S. Environmental Protection Agency Federal Insecticide, Fungicide, and Rodenticide Act
 U.S. Environmental Protection Agency High Production Volume Chemicals
 Food Research Journal
 Hazardous Substance Database
 International Uniform Chemical Information Database (IUCLID)
 Japan GHS Classification
 Australia National Industrial Chemicals Notification and Assessment Scheme (NICNAS)
 NIOSH (National Institute for Occupational Safety and Health)
 National Library of Medicine's ChemID Plus (NLM CIP)
 National Library of Medicine's PubMed database (NLM PUBMED)
 National Toxicology Program (NTP)
 New Zealand's Chemical Classification and Information Database (CCID)
 Organization for Economic Co-operation and Development Environment, Health, and Safety Publications
 Organization for Economic Co-operation and Development High Production Volume Chemicals Program
 Organization for Economic Co-operation and Development Screening Information Data Set
 RTECS (Registry of Toxic Effects of Chemical Substances)
 World Health Organization

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Disclaimer

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.

End of Safety Data Sheet