NORTHERN TOOL + EQUIPMENT

Liquid Transfer Tank

For proper installation and best possible fit, please read all instructions BEFORE you begin. For technical assistance or to obtain missing parts, please call Customer Relations at 800-668-6012.

7208007	**100 Gal. Rect. Fuel Transfer Tank**
7207995	**37 Gal. Vertical Fuel Transfer Tank**
7208015	**80 Gal. L Fuel Transfer Tank**

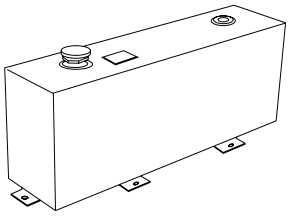
Important Safety Information

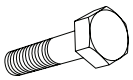
- THIS TANK IS FOR PRIVATE USE AND IS TO BE USED ONLY AS A TRANSFER TANK! IT MUST NEVER BE CONNECTED TO A VEHICLE'S EXISTING FUEL SYSTEM AS AN AUXILIARY FUEL TANK!
- Do not weld or cut on this tank for any reason.
- Do not pressurize this tank.
- This tank does NOT meet D.O.T. requirements for flammable fuels. Note that gasoline is a flammable fuel.
- The hoisting rings must not be used when liquid is in the tank. It must be emptied before moving.
- Remove filler cap slowly. Internal pressure can build up and vent suddenly when the cap is loosened.
- There must be a filter in the pump system used to transfer fluids from this tank.
- Each state's Fire Marshall regulates fuel transportation, and the laws can vary from state to state.
- The tank user must contact the local authorities for correct regulations before filling this tank.
- The filler cap provided with this tank is designed to relieve pressure at 2 to 3.5 psi, and vacuum release at 2 oz. Transfer pumps with a flow rate greater than 25 GPM will exceed the cap's ability to vent.

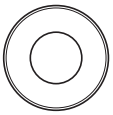
*Improper mounting and/or use of third party kit inlieu of included mounting kit will void warranty

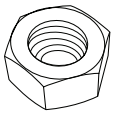
Contents

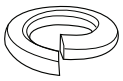
NOTE: Actual product may vary from illustration.


Tank

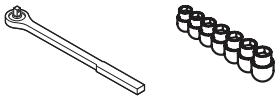

5/16 - 18 x 2 Bolts X4

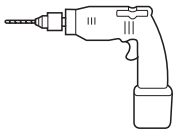

5/16 Flat Washers X4


5/16 Nuts X4


5/16 Lock Washers X4

Tools Required


Socket wrench and sockets


Drill


Safety Glasses


Grease Pencil

Preparation Before Painting / Installation

- Wash and dry your vehicle to remove any debris and/or dirt from the installation area.

Warnings / Cautions

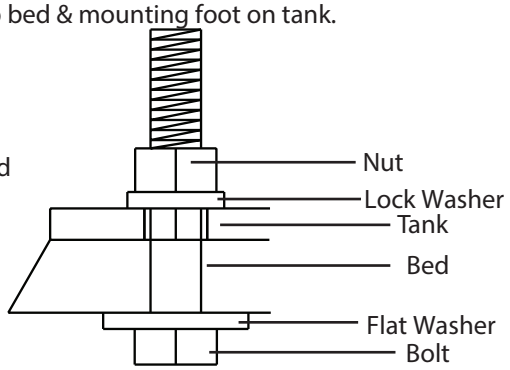
- CAUTION: FAILURE TO FOLLOW INSTALLATION INSTRUCTIONS MAY RESULT IN LOSS OF CONTENT AND MAY PRODUCE FIRE AND/OR ENVIRONMENTAL HAZARD.

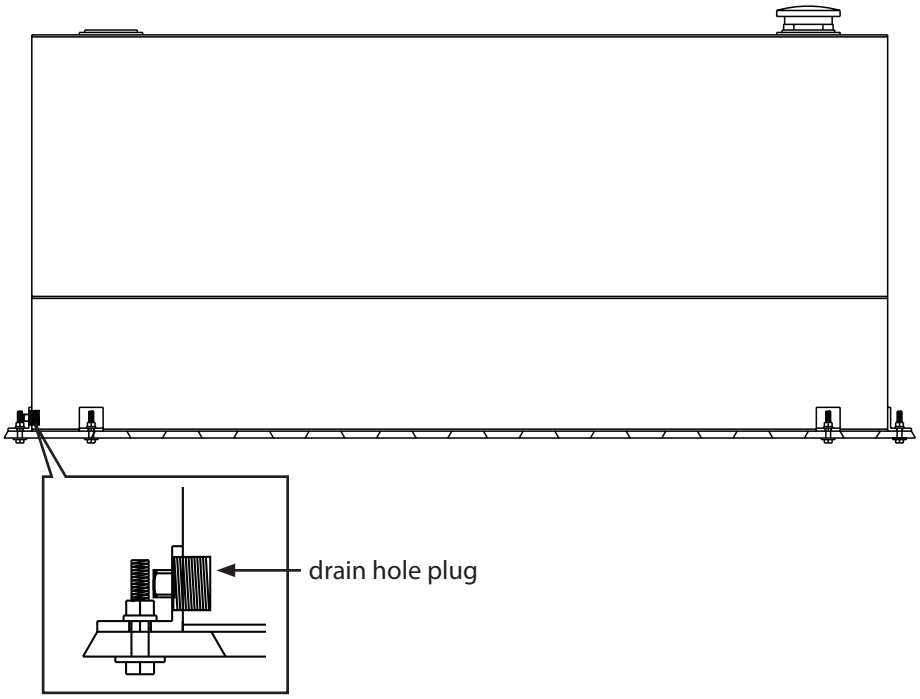
These transfer tanks are designed and manufactured to be used as a liquid transfer tank ONLY. These are SOLELY FOR PRIVATE USE and not for interstate commerce or commercial applications. These are NOT designed for use as an auxiliary fuel tank to be connected to your vehicle's primary fuel system. Their intended use and design DOES NOT meet Title 49 of the U.S. Federal Register, governing transportation. These tanks MUST BE VENTED AT ALL TIMES to allow for expansion and to prevent any vacuum formation during liquid removal. These Liquid Transfer Tanks are intended for use with combustible fuels only (such as diesel fuels). These tanks DO NOT MEET Department of Transportation regulations for flammable fuels (such as gasoline).

Installation Steps

NOTE: Actual application may vary slightly from illustrations.

1. Check hardware kit to ensure that all components are accounted for. Refer to Contents section above.
2. Place tank in desired location. (Be sure tank is not rubbing edges of any other surface area when installed.)
3. Mark location of (4) mounting holes in the mounting bracket at the desired location. Remove tank before drilling holes).
4. Drill 3/8" holes in marked location (CAUTION: Check to ensure the area is free of fuel lines, brake lines, and wiring).
5. Return tank to predetermined location.
6. a) Insert bolt with Flat Washer up into 3/8" hole in floor of pick-up bed & mounting foot on tank.
   b) Slip Lock Washer on to Bolt.
   c) Secure Bolt with Nylock Nut.
7. Do not over tighten Nylock Nut!
8. Check tightness of 3/8" drain hole plug.
9. Improper mounting and/or use of third party kin inlieu of included mounting kit will void warranty





Care and Cleaning

- Wash only with mild soap & dry with a clean cloth.

The material that your product is made from can be recycled. Please also consider recycling the packaging that your product came in.

Congratulations!

You have purchased one of the many quality Northern Tool+ Equipment branded products manufactured by Tradesman. We take the utmost pride in our products and want you to enjoy years of satisfaction from your investment. We have made every effort to ensure that your product is top quality in terms of fit, durability, finish and ease of installation.

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