



## 7.6 Amp Rotary Hammer Drill Kit

Owner's Manual



**⚠ WARNING:** Read carefully and understand all ASSEMBLY AND OPERATION INSTRUCTIONS before operating. Failure to follow the safety rules and other basic safety precautions may result in serious personal injury.

Item #61471

**READ & SAVE THESE INSTRUCTIONS**

Thank you very much for choosing an Ironton™ product!

For future reference, please complete the owner's record below:

Serial Number/Lot Date Code: \_\_\_\_\_

Purchase Date: \_\_\_\_\_

Save the receipt, warranty, and this manual. It is important that you read the entire manual to become familiar with this product before you begin using it.

This hammer drill kit is designed for certain applications only. Northern Tool and Equipment is not responsible for issues arising from modification or improper use of this product such as an application for which it was not designed. We strongly recommend that this product not be modified and/or used for any application other than that for which it was designed.

For technical questions, please call **1-800-222-5381**.

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## Intended Use

The 7.6 Amp Rotary Hammer Drill Kit combines both drilling and hammering to provide rapid impact force that pulverizes concrete for faster drilling with less effort. Use the rotation and hammer functions separately or in combination for the most effective results.

## Packaging Contents

- Hammer Drill
- Side Handle
- Depth Stop
- 3 SDS+ Drill Bits (8mm, 10mm, 12mm)
- 2 Chisels
- Wrench
- Grease Pot
- Dust Cap
- Extra Carbon Brushes
- Storage Case
- Owner's Manual

## Technical Specifications

Property	Specification
Motor Rating	110V, 850W, 7.6A
Speed	0-750 RPM
Impact Rate	0-3700 BPM
Chuck Size	3/8" SDS+
Chuck Type	Keyless

## Important Safety Information

### **⚠️WARNING**

- Read and understand all instructions. Failure to follow all instructions may result in serious injury or property damage.
- The warnings, cautions, and instructions in this manual cannot cover all possible conditions or situations that could occur. Exercise common sense and caution when using this tool. Always be aware of the environment and ensure that the tool is used in a safe and responsible manner.
- Do not allow persons to operate or assemble the product until they have read this manual and have developed a thorough understanding of how it works.
- Do not modify this product in any way. Unauthorized modification may impair the function and/or safety and could affect the life of the product. There are specific applications for which the product was designed.
- Use the right tool for the job. DO NOT attempt to force small equipment to do the work of larger industrial equipment. There are certain applications for which this equipment was designed. This product will be safer and do a better job at the capacity for which it was intended. DO NOT use this equipment for a purpose for which it was not intended.
- Industrial or commercial applications must follow OSHA requirements.

## **⚠WARNING**

### **WORK AREA SAFETY**

- Inspect the work area before each use. Keep work area clean, dry, free of clutter, and well-lit. Cluttered, wet, or dark work areas can result in injury. Using the product in confined work areas may put you dangerously close to cutting tools and rotating parts.
- Do not use the drill where there is a risk of causing a fire or an explosion; e.g., in the presence of flammable liquids, gases, or dust. The product can create sparks, which may ignite the flammable liquids, gases, or dust.
- Do not allow the drill to come into contact with an electrical source. The tool is not insulated and contact will cause electrical shock.
- Keep children and bystanders away from the work area while operating the tool. Do not allow children to handle the product.
- Be aware of all power lines, electrical circuits, water pipes, and other mechanical hazards in your work area. Some of these hazards may be hidden from your view and may cause personal injury and/or property damage if contacted.

## **⚠WARNING**

### **PERSONAL SAFETY**

- Stay alert, watch what you are doing, and use common sense when operating the drill. Do not use the tool while you are tired or under the influence of drugs, alcohol, or medication. A moment of inattention while operating the tool may result in serious personal injury.
- Dress properly. Do not wear loose clothing, dangling objects, or jewelry. Keep your hair, clothing and gloves away from moving parts. Loose clothes, jewelry, or long hair can be caught in moving parts. Air vents on the tool often cover moving parts and should be avoided.
- Wear the proper personal protective equipment when necessary. Use ANSI Z87.1 compliant safety goggles (not safety glasses) with side shields, or when needed, a face shield. Use a dust mask in dusty work conditions. Also use non-skid safety shoes, hardhat, gloves, dust collection systems, and hearing protection when appropriate. This applies to all persons in the work area.
- Do not overreach. Keep proper footing and balance at all times.
- Remove keys or wrenches before connecting the tool to an air supply, power supply, or turning on the tool. A wrench or key that is left attached to a rotating part of the tool may cause personal injury.
- Secure the work with clamps or a vise instead of your hand when practical. This safety precaution allows for proper tool operation using both hands.

## **⚠CAUTION**

### **HAMMER DRILL KIT USE AND CARE**

- Do not force the drill. Products are safer and do a better job when used in the manner for which they are designed. Plan your work, and use the correct product for the job.

- Check for damaged parts before each use. Carefully check that the product will operate properly and perform its intended function. Replace damaged or worn parts immediately. Never operate the product with a damaged part.
- Do not use a product with a malfunctioning switch. Any power tool that cannot be controlled with the power switch is dangerous and must be repaired by an authorized service representative before using.
- Disconnect the power/air supply from the product and place the switch in the locked or off position before making any adjustments, changing accessories, or storing the tool. Such preventive safety measures reduce the risk of starting the tool accidentally.
- Store the drill when it is not in use. Store it in a dry, secure place out of the reach of children. Inspect the tool for good working condition prior to storage and before re-use.
- Use only accessories that are recommended by the manufacturer for use with your product. Accessories that may be suitable for one product may create a risk of injury when used with another tool. Never use an accessory that has a lower operating speed or operating pressure than the tool itself.
- Keep guards in place and in working order. Never operate the product without the guards in place.
- Do not leave the drill running unattended.

## Specific Operation Warnings

### ⚠WARNING

- To reduce the risk of injury, always wear eye protection.
- Wear ear protection with impact drills. Exposure to noise can cause hearing loss.
- Use auxiliary handles supplied with the tool. Loss of control can cause personal injury.
- Hold power tools by insulated gripping surfaces, when performing an operation where the cutting tool may contact hidden wiring or its own cord.
- When drilling or screwing into walls, ceilings, etc., make sure beforehand that you will not damage any hidden electric cables. During this work you should not touch any metal parts of the machine; only touch the machine by the plastic housing.
- Do not use fly cutters or multiple-part hole cutters, because they can come apart or become unbalanced during use.
- Do not drill material too small to be securely held.
- Use only well-sharpened bits that are in good condition and appropriate for the task.
- Never use excessive force when drilling. Too much pressure reduces the speed of the machine, and the required power is greatly reduced. This may result in an overload, which can damage the motor of the drill. When the drill becomes too hot, allow it to run for two minutes without a load and then interrupt working for a short time.
- Keep the motor running when pulling the bit out of a completed hole to prevent the bit from jamming.
- When drilling large holes in metal, start by drilling a smaller pilot hole, then using a larger bit for

the final size hole.

- Never change the position of the forward/reverse switch while the chuck is turning.
- Always use a higher drill speed when drilling small holes. Use a slower drill speed when drilling large holes.
- Ensure that the ventilation slits are not blocked.

## Grounding

### ⚠WARNING

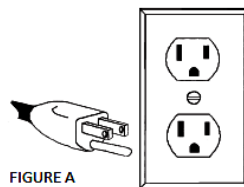
- This machine must be grounded while in use to protect the operator from electrical shock. This unit is equipped with an electrical cord that has an equipment grounding conductor and a grounding plug. The plug **MUST** be plugged into a matching receptacle that is properly installed and grounded in accordance with ALL local codes and ordinances.
- **DO NOT MODIFY THE PROVIDED PLUG.** If it will not fit the receptacle, have the proper receptacle installed by a qualified electrician.
- **CHECK** with a qualified electrician or service person if you do not completely understand the grounding instructions, or if you are not sure the tool is properly grounded.

### Grounded Tools: Tools with 3-Prong Plugs

Tools marked with **Grounding Required** have a 3-wire cord and 3-prong grounding plug. The plug must be connected to a properly grounded outlet. If the tool should electrically malfunction or break down, grounding provides a low resistance path to carry electricity away from the user, reducing the risk of electric shock. (See Figure A.)

The grounding prong in the plug is connected through the green wire inside the cord to the grounding system in the tool. The green wire in the cord must be the only wire connected to the tool's grounding system and must never be attached to an electrically live terminal.

Your tool must be plugged into an appropriate outlet, properly installed and grounded in accordance with all codes and ordinances. The plug and outlet should look like those in the following illustration.



### Double Insulated Tools: Tools with Two-Prong Plugs

Tools marked **Double Insulated** do not require grounding. They have a special double insulation system which satisfies OSHA requirements and complies with the applicable standards of Underwriters Laboratories, Inc., the Canadian Standard Association, and the National Electrical Code. (See Figure B.)

Double insulated tools may be used in either of the 120 volt outlets shown in the following illustration.

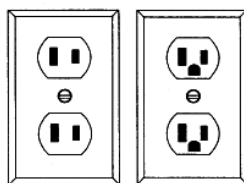


FIGURE B

## Extension Cords

### ⚠WARNING

- **USE A PROPER EXTENSION CORD.** Make sure your extension cord is in good condition. When using an extension cord, be sure to use one heavy enough to carry the current your product will draw. An undersized cord will cause a drop in line voltage, resulting in loss of power and cause overheating.
- Be sure your extension cord is properly wired and in good condition. Always replace a damaged extension cord or have it repaired by a qualified person before using it. Protect your extension cords from sharp objects, excessive heat and damp or wet areas.

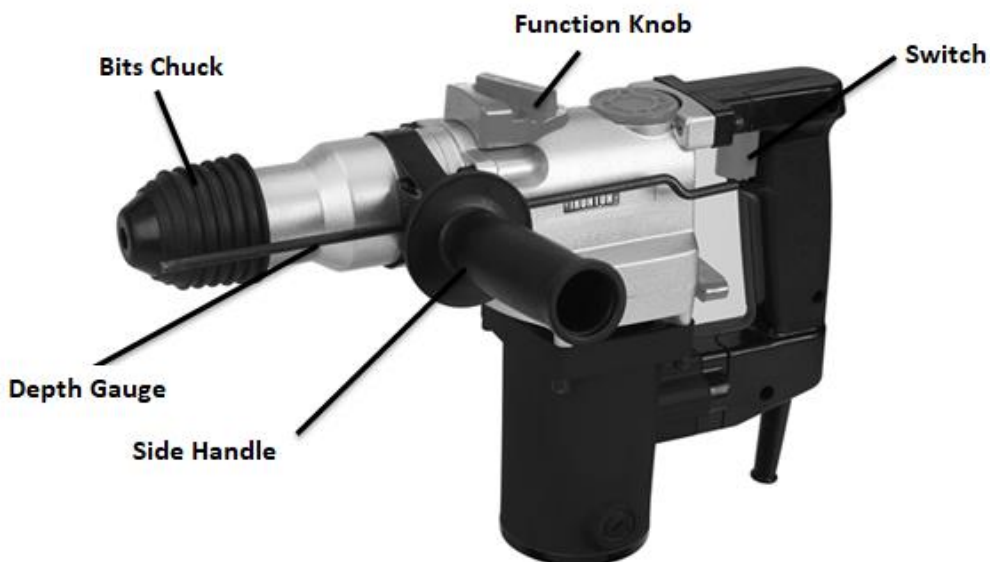
- Grounded tools require a 3-wire extension cord. Double Insulated tools can use either a 2- or 3-wire extension cord.
- As the distance from the supply outlet increases, you must use a heavier gauge extension cord. Using extension cords with inadequately sized wire causes a serious drop in voltage, resulting in loss of power and possible tool damage.
- The smaller the wire's gauge number, the greater the capacity of the cord. For example, a 14-gauge cord can carry a higher current than a 16-gauge cord. Minimum extension cord wire size is shown in the following table:

Minimum Wire Size Of Extension Cords				
Nameplate AMPS	Cord Length			
	25'	50'	100'	150'
0-6	18 AWG	16 AWG	16 AWG	14 AWG
6-10	18 AWG	16 AWG	14 AWG	12 AWG
10-12	16 AWG	16 AWG	14 AWG	12 AWG
12-16	14 AWG	12 AWG	NOT RECOMMENDED	

- When using more than one extension cord to make up the total length, make sure each cord contains at least the minimum wire size required.
- If you are using one extension cord for more than one tool, add the nameplate amperes and use the sum to determine the required minimum cord size.
- If you are using an extension cord outdoors, make sure it is marked with the suffix **W-A** (**W** in Canada) to indicate it is acceptable for outdoor use.
- Make sure your extension cord is properly wired and in good electrical condition. Always replace a damaged extension cord or have it repaired by a qualified electrician before using it.
- Protect your extension cords from sharp objects, excessive heat, and damp or wet areas.



## Main Parts of Rotary Hammer Drill Kit



Subassembly
Side Handle
Depth Gauge
Bits Chuck
Function Knob
Switch

## Assembly Instructions

### ⚠ WARNING

- Make sure that the trigger is in the OFF position and unplug it from its electrical outlet before performing any procedure in this section.

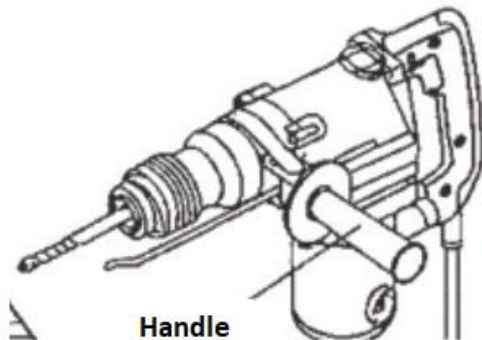
### Installing the Side Handle

The side handle can be set to any position for a secure and low-fatigue working posture. Turn the side handle in a counter-clockwise direction and swivel the side handle to the desired position. Re-tighten the side handle by turning it in a clockwise direction. Pay attention that the clamping band of the side handle is positioned in the groove on the housing.



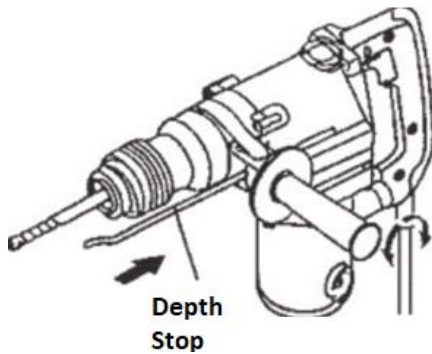
## Handle Attachment

Loosen and turn the handle attachment in a counter-clockwise direction. Tighten the handle attachment.



## Depth Stop

Loosen the handle attachment and place the straight part of the depth stop into the hole. Adjust the depth stop and re-tighten the handle attachment.



## Before Each Use

### ⚠WARNING

- When drilling or screwing into walls, ceilings, etc., make sure beforehand that you will not damage any hidden electric cables. During this work you should not touch any metal parts of the machine; only touch the machine by the plastic housing.
- Always make sure the chuck is tight and the drill bit firmly tightened in the chuck before starting drill.
- Always remove the plug from the power source before installing or removing a bit or accessory from the chuck.
- Check for loose hardware, misalignment or binding of moving parts, damaged cord/electrical wiring, cracked or broken parts, and any other condition that may affect its safe operation.

## Operating Instructions

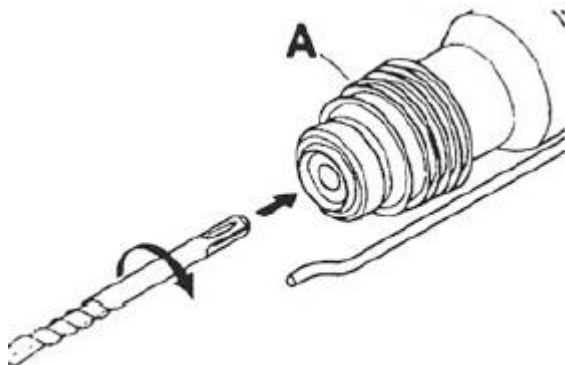
### ⚠WARNING

- To reduce the risk of injury, always wear eye protection.
- Wear ear protection with impact drills. Exposure to noise can cause hearing loss.
- Use auxiliary handles supplied with the tool. Loss of control can cause personal injury.
- Hold power tools by insulated gripping surfaces, when performing an operation where the cutting tool may contact hidden wiring or its own cord.
- Do not use fly cutters or multiple-part hole cutters, because they can come apart or become unbalanced during use.
- Do not drill material too small to be securely held.
- Use only well-sharpened bits that are in good condition and appropriate for the task.
- Use firm pressure when drilling but do not press too hard.
- Keep the motor running when pulling the bit out of a completed hole to prevent the bit from jamming.
- When drilling large holes in metal, start by drilling a smaller pilot hole, then using a larger bit for the final size hole.
- Never change the position of the forward/reverse switch while the chuck is turning.
- Always use a higher drill speed when drilling small holes. Use a slower drill speed when drilling large holes.

### Installing SDS-Plus Bits

The device is equipped with an SDS-plus attachment system.

1. Clean the drill and grease with a thin layer of machine grease before fitting.
2. Pull back the fastening sleeve (A) and hold.
3. Push and rotate the drill bit or chisel (make sure it's free of dust) into the tool holder as far as it will go. The chuck will lock automatically.
4. Check that the drill bit has locked by pulling the drill. To change the operating mode, turn the mode selector switch (62) to the desired position until a click can be heard.

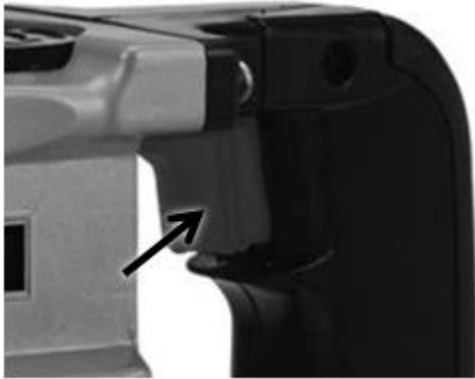


## Removing SDS-Plus Bits

Pull back fastening sleeve (A), hold, and remove the drill bit.

## Switching Drill ON & OFF

1. Switching ON: Press the operating switch.
2. Switching OFF: Press the operating switch briefly and let go.



## After Each Use

### ⚠WARNING

- Do not remove the drill bits until they have cooled.
- Store the tool in dry and clean place.
- Keep away from children.

## Maintenance

### ⚠WARNING

- Do not use solvents to clean the drill.
- If the drill's power supply cord is damaged, it must be replaced and only by a qualified service technician.

Maintain the drill by adopting a program of conscientious repair and maintenance in accordance with the following recommended procedures. It is recommended that the general condition of any tool be examined before it is used. Keep your tool in good repair. Keep handles dry, clean, and free from oil and grease. The following chart is based on a normal operation schedule.

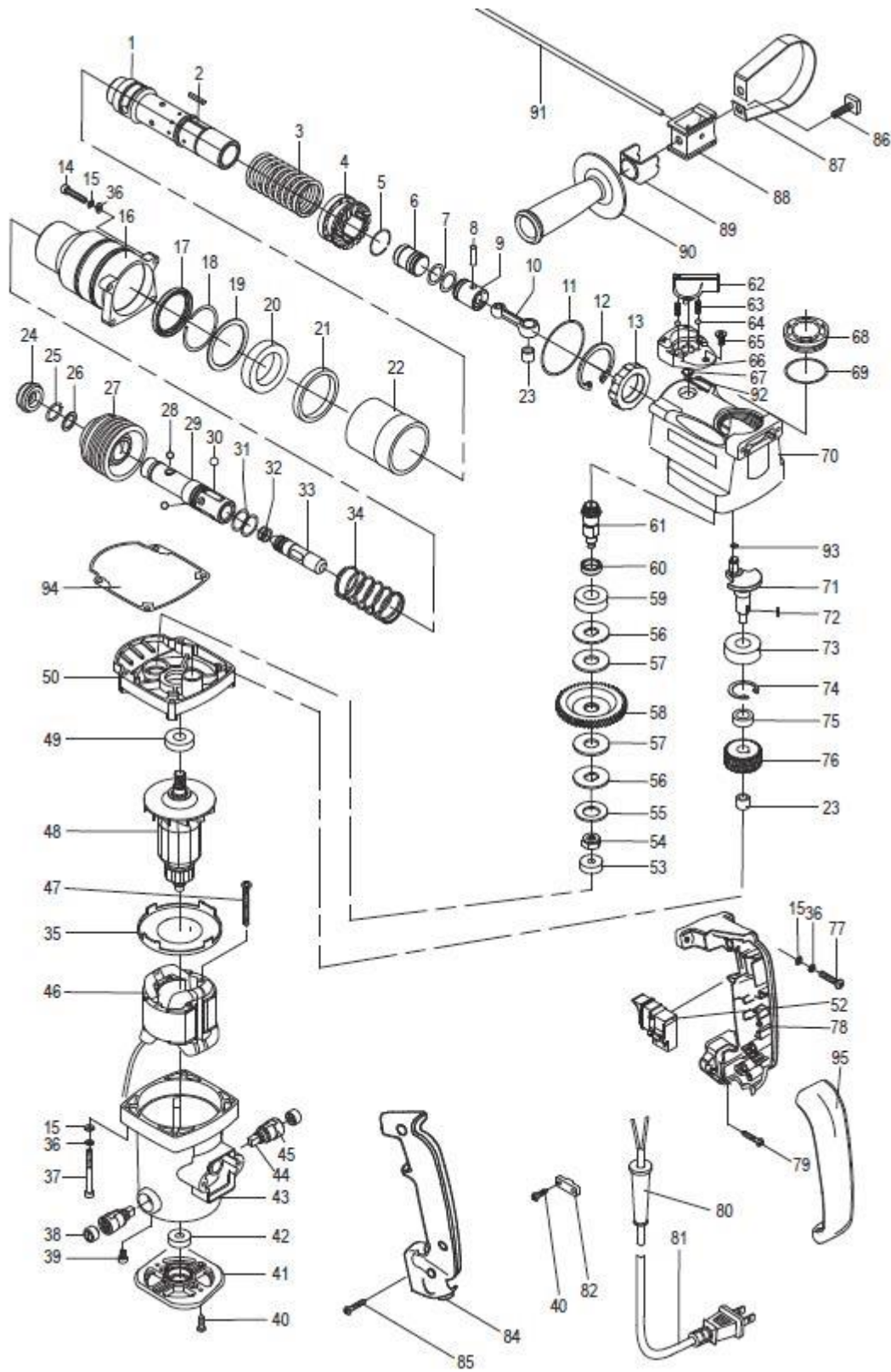
Maintenance Interval	Maintenance Point
Before each use	Inspect the general condition of the drill. Check for: <ol style="list-style-type: none"> <li>1. loose hardware,</li> <li>2. misalignment or binding of moving parts,</li> <li>3. damaged cord/electrical wiring,</li> <li>4. cracked or broken parts, and</li> <li>5. any other condition that may affect its safe operation.</li> </ol>
After use	Wipe external surfaces of the drill with a clean cloth.

## Troubleshooting

Use the table below to troubleshoot problems before contacting service personnel or your local dealer. If the problem continues after troubleshooting, call your local dealer for assistance.

Failure	Possible Cause	Corrective Action
Drill will not start.	<ol style="list-style-type: none"> <li>1. Cord not connected.</li> <li>2. No power at outlet.</li> <li>3. Drill's thermal reset breaker tripped (if equipped).</li> <li>4. Internal damage or wear (carbon brushes or trigger, for example).</li> </ol>	<ol style="list-style-type: none"> <li>1. Check that the cord is plugged in.</li> <li>2. Check the power at the outlet. If the outlet is not powered, turn off the drill and check the circuit breaker. If the breaker is tripped, make sure the circuit is the right capacity for the drill and the circuit has no other loads.</li> <li>3. Turn off the drill and allow it to cool. Press the reset button on the drill.</li> <li>4. Have a technician service drill.</li> </ol>
Drill operates slowly.	<ol style="list-style-type: none"> <li>1. Forcing drill to work too fast.</li> <li>2. Extension cord is too long or cord diameter is too small.</li> </ol>	<ol style="list-style-type: none"> <li>1. Allow the drill to work at its own rate.</li> <li>2. Do not use an extension cord. If an extension cord is needed, use one with the proper diameter for its length and load.</li> </ol>
Performance decreases over time.	<ol style="list-style-type: none"> <li>1. Carbon brushes worn or damaged.</li> <li>2. Bit is dull or damaged.</li> </ol>	<ol style="list-style-type: none"> <li>1. Have a qualified technician replace the brushes.</li> <li>2. Keep bits sharp. Replace as needed.</li> </ol>
Excessive noise or rattling.	Internal damage or wear (carbon brushes or bearings, for example).	Have a technician service the drill.
Drill overheats.	<ol style="list-style-type: none"> <li>1. Forcing the drill to work too fast.</li> <li>2. Bit is dull or damaged.</li> <li>3. Blocked motor housing the vents.</li> <li>4. Motor being strained by long or small diameter extension cord.</li> </ol>	<ol style="list-style-type: none"> <li>1. Allow the drill to work at its own rate.</li> <li>2. Keep bits sharp. Replace as needed.</li> <li>3. Wear ANSI-approved safety goggles and NIOSH-approved dust mask/respirator while blowing dust out of motor using compressed air.</li> <li>4. Do not use an extension cord. If an extension cord is needed, use one with the proper diameter for its length and load.</li> </ol>

# Parts Diagram



## Parts List

Part Number	Part Description	Quantity
1	Cylinder	1
2	Key 3X16	2
3	Spring	1
4	Big Bevel Gear	1
5	Retaining Ring 31x1.5	1
6	Ram	1
7	O-Ring 24 x 3	2
8	Piston Pin	1
9	Piston	1
10	Connecting Rod	1
11	O-Ring 59 x 2	1
12	Circlip 47	1
13	Oil Bearing	1
14	Hex Screw M5x23.5	4
15	Spring Washer 5	10
16	Cylinder Case	1
17	Oil Seal 48 x 35 x 7	1
18	Retaining Ring 33 x 2	1
19	Washer 55 x 45 x 1.25	1
20	Bearing 61907	1
21	Rubber Ring	1
22	Plastic Pipe	1
23	Needle Bearing HK0818	2
24	Front Cap	1
25	Retaining Ring 16.5x2	1
26	Washer	1
27	Sliding Clip Assembly	1
28	Steel Ball 7.14	5
29	Guide Ring Sleeve	1
30	Steel Ball 7.94	3
31	O-Ring 24 x 2	2
32	O-Ring 15 x 2	2
33	Second Striker	1
34	Spring	1
35	Wind Baffle	1
36	Flat Washer 5	6
37	Hex Screw M5x48.5	4
38	Brush Cap (pair)	2
39	Hex Screw M5x6	2
40	Screw ST4.2x16	4
41	Rear Cover	1
42	Bearing 608-ZZ	1
43	Housing	1
44	Carbon Brush (pair)	2
45	Brush Holder (pair)	2
46	Stator	1
47	Screw ST4.8x60	2
48	Rotor	1
49	Bearing 6001-VV	1
50	Gear Box	1
52	Switch w/ Cover	1
53	Bearing 627-ZZ	1

Part Number	Part Description	Quantity
54	Special Nut M10x0.75	1
55	Spring Washer	2
56	Sheath Plate	2
57	Clutch Friction Plate	2
58	Second Gear	1
59	Bearing 6002-2Z	1
60	Oil Seal Ferrule	1
61	Third Shaft Gear	1
62	Mode Selector Switch	1
63	Spring 5 x 10 x 0.8	2
64	Steel Ball 5	2
65	Screw M4x12	3
66	Knob Seat	1
67	Circlip 11	1
68	Oil Window Cover	1
69	O-Ring 42 x 2	1
70	Crank Case	1
71	Crank Shaft	1
72	Key 4x8	1
73	Bearing 6202-2Z	1
74	Circlip 35	1
75	Insulating Ring	1
76	First Gear	1
77	Screw M5 x 25	2
78	Handle	1
79	Screw ST5 x 25	2
80	Cable Sheath	1
81	Power Cord	1
82	Cord Clamp	1
84	Handle Cover	1
85	Screw ST4.2x22.5	3
86	Square Screw M8x25	1
87	Handle Lock	1
88	Handle Holder	1
89	Fixed Block	1
90	Side Handle	1
91	Stop Bar	1
92	O-Ring 16x1	1
93	Circlip 8	1
94	Paper Washer	1
95	Soft Grip	1

## Replacement Parts

- For replacement parts and technical questions, please call Customer Service at **1-800-222-5381**.
- Not all product components are available for replacement. The illustrations provided are a convenient reference to the location and position of parts in the assembly sequence.
- When ordering parts, the following information will be required: item description, item model number, item serial number/item lot date code, and the replacement part reference number.
- The distributor reserves the rights to make design changes and improvements to product lines and manuals without notice.



## Limited Warranty

Northern Tool and Equipment Company, Inc. ("We" or "Us") warrants to the original purchaser only ("You" or "Your") that the Ironton product purchased will be free from material defects in both materials and workmanship, normal wear and tear excepted, for a period of **one year** from date of purchase. The foregoing warranty is valid only if the installation and use of the product is strictly in accordance with product instructions. There are no other warranties, express or implied, including the warranty of merchantability or fitness for a particular purpose. If the product does not comply with this limited warranty, Your sole and exclusive remedy is that We will, at our sole option and within a commercially reasonable time, either replace the product or product component without charge to You or refund the purchase price (less shipping). This limited warranty is not transferable.

### Limitations on the Warranty

This limited warranty does not cover: (a) normal wear and tear; (b) damage through abuse, neglect, misuse, or as a result of any accident or in any other manner; (c) damage from misapplication, overloading, or improper installation; (d) improper maintenance and repair; and (e) product alteration in any manner by anyone other than Us, with the sole exception of alterations made pursuant to product instructions and in a workmanlike manner.

### Obligations of Purchaser

You must retain Your product purchase receipt to verify date of purchase and that You are the original purchaser. To make a warranty claim, contact Us at 1-800-222-5381, identify the product by make and model number, and follow the claim instructions that will be provided. The product and the purchase receipt must be provided to Us in order to process Your warranty claim. Any returned product that is replaced or refunded by Us becomes our property. You will be responsible for return shipping costs or costs related to Your return visit to a retail store.

### Remedy Limits

Product replacement or a refund of the purchase price is Your sole remedy under this limited warranty or any other warranty related to the product. We shall not be liable for: service or labor charges or damage to Your property incurred in removing or replacing the product; any damages, including, without limitation, damages to tangible personal property or personal injury, related to Your improper use, installation, or maintenance of the product or product component; or any indirect, incidental or consequential damages of any kind for any reason.

### Assumption of Risk

You acknowledge and agree that any use of the product for any purpose other than the specified use(s) stated in the product instructions is at Your own risk.

### Governing Law

This limited warranty gives You specific legal rights, and You also may have other rights which vary from state to state. Some states do not allow limitations or exclusions on implied warranties or incidental or consequential damages, so the above limitations may not apply to You. This limited warranty is governed by the laws of the State of Minnesota, without regard to rules pertaining to conflicts of law. The state courts located in Dakota County, Minnesota shall have exclusive jurisdiction for any disputes relating to this warranty.



Distributed by:

Northern Tool & Equipment Company, Inc.

Burnsville, Minnesota 55306

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