



10 TON TUBE | PIPE BENDER

MAINTENANCE MANUAL



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OPERATOR AND SUPERVISOR INFORMATION

This is one of four manuals supplied with your machine.

- Installation Manual
- Safety Instructions Manual
- Operations Manual
- Maintenance Manual

Each of the four machine manuals describe 'best practices' in handling, installing, operating and maintaining your machine. The contents of each manual is subject to change without notice due to improvements in the machinery or changes in National or International standards.

All rights reserved. Reproduction of this manual in any form, in whole or in part, is not permitted without the written consent of Edwards Manufacturing Company.

Understand the contents of each manual thoroughly. Keep all manuals close to the machine to allow for easy reference when necessary.

Provide operators with sufficient training and education in the basic functions of the machine prior to machine operation.

Do not allow for operation of the machine by unqualified personnel. Edwards Manufacturing Company is not liable for accidents arising from unskilled, untrained operation.

Do not modify or change the machine without written authorization from Edwards Manufacturing Company. Unauthorized modification to a machine may result in serious operator injury, machine damage and will void your machine warranty.

This machine is manufactured for use by able bodied and able minded operators only. Never operate machinery when tired or under the influence of drugs or alcohol.

Do not resell, relocate or export to a destination other than to the original point of sale. Edwards has designed this machine to meet the standards of the original receiving country and is not liable for meeting any governing body or performance standards beyond those of the original receiving country.

SIGNAL WORD DEFINITION



Indicates a hazardous situation that, if not avoided, will result in death or serious injury.



Indicates a hazardous situation that, if not avoided, could result in death or serious injury.



Indicates a hazardous situation that, if not avoided, could result in mild or moderate injury.



Indicates information considered important, but not hazard related.

SIGNAL WORD PANEL ON MACHINE



Critical machine safety information is identified on signal word labels. Labels are attached adjacent to the potentially hazardous locations of the machine. Reference the Safety Instruction Manual for additional information regarding the potentially hazardous condition identified on the label.

Review ALL labels on the machinery, reference the operational precautions and safe operations sections within this manual before any operation activity is initiated.

Failure to read and understand the signal word labels affixed to the machinery may result in operator death or injury.

MAINTENANCE PRECAUTIONS



Reasonable, common sense safety precautions should be observed when maintaining the Ironworker or Hydraulic Accessory Tool. The following precautions are described in order of their hazard.

Electrical Hazard

Dangerous high voltages are present inside the electrical enclosure of this product. Only qualified, authorized, maintenance or service personnel should gain access to the electrical panel.

Lockout Power

Danger, circuits are live. Lockout / tagout upstream power source before any maintenance activity is performed.

Shear / Crush Hazard

Moving parts can cut and crush. Keep hands clear when servicing and maintaining the Ironworker.

Hydraulic Fluid Hazard

Hydraulic hoses are under pressure. Pressurized fluid can pierce skin and cause severe injury. To avoid physical hazard, always wear personal protective equipment when servicing / maintaining the Ironworker.

Do Not Operate With Guard Removed

Physical barriers and guards have been designed and installed to protect maintenance personnel from moving parts that can pinch, cut and crush. If it is necessary to remove guarding when servicing the Ironworker, immediately replace guards after service and prior to power being restored to the machinery.

Refer to Manuals

For safe installation, operation and maintenance of the machine, read:

- Installation Manual
- Safety Instructions Manual
- Operations Manual
- Maintenance Manual

Wear Personal Protective Equipment

To avoid physical hazard wear protective eyewear, clothing, gloves, footwear, head-gear and hearing protection.

MAINTENANCE SCHEDULE

CAUTION

Your Edwards Tube/Pipe Bender will benefit from reasonable care and periodic maintenance. Reasonable care includes daily visual observation, as well as general maintenance procedures at daily and weekly intervals by operator/maintenance personnel. Perform inspections and maintenance of the electrical, hydraulic, and mechanical systems of the Edwards 10 Ton Tube/Pipe Bender and its connection to the Ironworker or Porta-Power as follows:

Daily/Shift Change Visual Observation

CAUTION

Electrical System

Visually inspect controls and power cording to the Ironworker or Porta-Power for signs of damage. Cut, abraded or crushed electrical cords may present an electrical hazard to the Operator and/or damage the machinery.

Hydraulic System

Visually inspect exposed or surface mounted hydraulic hoses and fittings for signs of damage. Cut, abraded or crushed hydraulic hoses or leaking fittings may present a hydraulic fluid hazard to the Operator and/or damage the machinery.

Mechanical System

Visually moving parts, guards and material hold-downs must remain on the machine for safe operation. Clear any material obstructions at the work station prior to visually inspecting moving parts of the machine. Cycle the machine. Machine should operate smoothly in hydraulic extend and retract mode.

Failure of any element of the daily/shift change visual observation will require maintenance of the affected accessory component. Please refer to the following maintenance procedures.

General Maintenance - Daily

WARNING

Disconnect unit from power source.

Check bolted connections and secure as necessary.

Check bearing surface quality.

Visually inspect pipe and tube dies and their respective wiper assemblies for chips or galling in the bearing surface.

Verify wiper blades are secure in their mounting block. The wiper blades of your Tube/Pipe Bender are crafted from hardened aluma-bronze. Pipe and tube dies are manufactured from billet steel for enhanced strength and durability. These are wearing parts that will fail over time and will require replacement. Order additional die sets through your Edwards distributor or through Edwards Manufacturing Company. Install replacement parts according to the Operations Manual.

Clean your Tube/Pipe Bender daily. Disconnect the unit from its power source first. Do not use liquid cleaners, aerosols, abrasive pads, scouring powders or solvents such as benzene or alcohol. Clean your machine with a compressed air nozzle and soft cloth lightly moistened with a mild, water-based detergent solution. Remove filings, dirt, dust and grime from working surfaces. Ensure the surfaces are fully dry before reconnecting power.

General Maintenance - Weekly

WARNING

Disconnect unit from power source.

Check wiring harness for loose connections or damaged control wiring. Check hydraulic fittings and hoses for wear or damage.

