



12FT. x 12FT. Pop-Up Straight Leg Canopy

Owner's Manual



S

! WARNING: Read carefully and understand all ASSEMBLY AND OPERATION INSTRUCTIONS before operating. Failure to follow the safety rules and other basic safety precautions may result in serious personal injury.

Item #52770

SAVE THESE INSTRUCTIONS

Thank you very much for choosing an Iron-ton™ product!

For future reference, please complete the owner's record below:

Serial Number/Lot Date Code: _____

Purchase Date: _____

Save the receipt, warranty, and this manual. It is important that you read the entire manual to become familiar with this product before you begin using it.

This 12FT. x 12FT. Pop-Up Straight Leg Canopy is designed for certain applications only. Northern Tool & Equipment is not responsible for issues arising from modification or improper use of this product such as an application for which it was not designed. We strongly recommend that this product not be modified and/or used for any application other than that for which it was designed.

For technical questions, please call **1-800-222-5381**.

Table of Contents

Intended Use.....	4
Technical Specifications	4
Important Safety Information	4
Specific Operation Warnings	5
Main Parts of Canopy	6
Before Setting Up.....	6
Assembly Instructions.....	6
Anchoring and Installation of Frame	8
After Each Use.....	8
Maintenance	9
Parts Diagram.....	9
Parts List.....	10
Replacement Parts	10
Limited Warranty.....	11

Intended Use

Iron-ton's 12FT x 12FT Pop-Up Straight Leg Canopy is ideal for backyard parties, camping, tailgating activities, and much more. The canopy is not intended to be a permanent or semi-permanent structure. It is designed to be used for short periods of time only. It should be taken down and stored when not in use.

Technical Specifications

Property	Specification
Coverage Area	144 square feet
Construction	Integrated steel frame (one piece)
Dimensions	12 feet x 12 feet
Center Height	112 inches

Important Safety Information

⚠WARNING

- Read and understand all instructions. Failure to follow all instructions may result in serious injury or property damage.
- The warnings, cautions, and instructions in this manual cannot cover all possible conditions or situations that could occur. Exercise common sense and caution when using this canopy. Always be aware of the environment and ensure that the canopy is used in a safe and responsible manner.
- Do not allow persons to operate or assemble the canopy until they have read this manual and have developed a thorough understanding of how it works.
- Do not modify this canopy in any way. Unauthorized modification may impair the function and/or safety and could affect the life of the product. There are specific applications for which the product was designed.
- Use the right tool for the job. DO NOT attempt to force small equipment to do the work of larger industrial equipment. There are certain applications for which this equipment was designed. The canopy will do the job better at the capacity for which it was intended. DO NOT use this canopy for a purpose for which it was not intended.
- Industrial or commercial applications must follow OSHA requirements.

⚠WARNING

WORK AREA SAFETY

- Inspect the work area before each use. Keep work area clean, dry, free of clutter, and well-lit. Cluttered, wet, or dark work areas can result in injury. Using the canopy in confined work areas may put you dangerously close to other cutting tools and rotating parts.
- Do not use the canopy where there is a risk of causing a fire or an explosion; e.g., in the presence of flammable liquids, gases, or dust. The canopy can create sparks, which may ignite the flammable liquids, gases, or dust.
- Be aware of all power lines, electrical circuits, water pipes, and other mechanical hazards in your work area. Some of these hazards may be hidden from your view and may cause personal injury and/or property damage if contacted.

⚠CAUTION

CANOPY USE AND CARE

- Check for damaged parts before each use. Carefully check that the canopy will perform its intended function. Replace damaged or worn parts immediately.
- Store the canopy when it is not in use. Store it in a dry, secure place out of the reach of children. Inspect the tool for good working condition prior to storage and before re-use.
- Use only accessories that are recommended by the manufacturer for use with your canopy. Accessories that may be suitable for one product may create a risk of injury when used with another tool.

Specific Operation Warnings

⚠WARNING

- Read and understand all instructions. Failure to follow all instructions listed below may result in serious injury.
- Always check of damaged or worn out parts before using the canopy. Broken parts will affect the canopy operation. Replace or repair damaged or worn parts immediately.
- When canopy is not in use, store it inside, and in a secure place out of the reach of children. Inspect it for good working condition prior to storage and before re-use.
- Adult assembly only. Do not allow children or people with reduced mental capacity or under the influence of drugs or alcohol to assemble this canopy.
- Low to moderate wind only. Do not assemble this canopy where it could encounter high winds. There is a danger of it being carried by the wind and it could cause personal injury if it becomes untethered. Ensure the canopy is properly anchored at all times.
- Sunburn Warning. This canopy only provides sun ray protection in the shade area. Depending on the sun's position, this may not be directly under the canopy. Also, there may be additional sun exposure off reflective surfaces that cannot be prevented by this canopy. Ensure that users are aware of the sun's position, that they wear sunscreen, and that they actively avoid overexposure to the sun.

⚠WARNING

KEEP ALL FLAME AND HEAT SOURCES AWAY FROM THIS TENT FABRIC. This tent meets the flammability requirements of CPAI-84. The fabric may burn if left in continuous contact with any flame source. The application of any foreign substance to the tent fabric may render the flame-resistant properties ineffective.

Main Parts of Canopy

Reference Number	Subassembly
1	Canopy top
2	Frame
3	Carry bag
4	Stake

Before Setting Up

Verify Package Contents

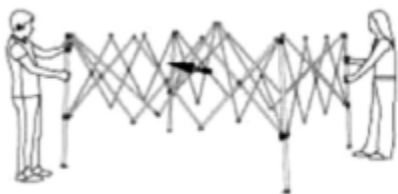
Verify the package contents by emptying the contents of the bag and confirming all parts are included and undamaged.

Note: Find the stakes in the pocket of the carry bag. Verify all contents before setting up.

Assembly Instructions

Step 1: Pull and Extend the Frame.

- A) Select a smooth, level site for your canopy.
- B) With two people on diagonal corners of the structure, each person should grab a leg and have one person stand in place while the other walks the frame out. Slide the roof lock mechanisms located on each leg, up toward roof corners, two legs at a time. At each leg, listen for the lock to “click” into place. Stop adjusting frame legs at mid-level (half-way mark) for the next step.



Step 2: Cover the Frame with the Fabric Shell.

- A) Lay the fabric over the roof.
- B) Line up all corners, adjusting from opposite sides. The fabric will fit snugly.



- A) Locate the nylon fasteners on the underside of fabric body. Attach it to the roof frame.

corners

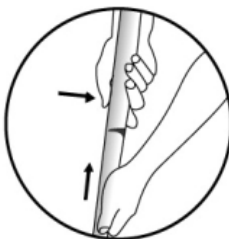


inside top



Step 3: Extend the Slanted Legs.

- A) Step on frame leg base. Working from opposite sides, slide the roof lock mechanisms (located on upper leg portion) upwards until they lock into place. The amount of force necessary will be much less if you ensure the leg segment remains in its slanted position. (Do not try and straighten the legs as this could damage the frame.)



Note: You will hear and feel a 'click' when the roof lock is correctly secured at each position.

Anchoring and Installation of Frame

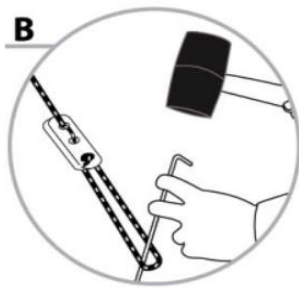
Stake the Canopy.

A) Stake the canopy by driving stakes through the holes at the foot of each leg.

Note: Use additional weights (sand bags or other heavy objects) on each foot or place legs twelve inches down into sand to help secure the set-up for beach use. Stakes alone will not secure the canopy in sand or soft soil.



B) To stabilize the canopy, unroll the guy rope attached to the webbing loops. Make a loop at the opposite end of the guy line using the plastic slider and place the loop over the canopy stake. Drive the stake into the ground to secure. Adjust the plastic slider to tighten the guy rope. Repeat for each guy rope.



After Each Use

Disassembly

Store all poles and stakes in their corresponding bags to prevent possible tearing or damage to the fabric.

Step 1 : Removing the Stakes.

- A) Carefully remove stakes by pulling out the hook ends.
- B) Remove excess soil from the stakes and store them in their bag.

Step 2: Taking Down the Canopy.

- A) Remove any accessories if installed. Fold for storage.
- B) Press the 'push' button located in the middle of each leg, and carefully lower each leg, making sure each leg is level before proceeding. Repeat until the frame is lowered to the ground.
- C) Remember the fasteners are inside the roofline, on side scissors bars, and at corners. Detach all fasteners and remove the fabric top completely off the frame and fold for storing.

⚠CAUTION

Never store fabric on the frame. You may damage the fabric, frame, or both.

- D) Press the 'push' buttons found on each leg at each upper corner of the frame, making sure that all sides are detached from the snap button. Slowly slide the roof line downward while walking in. This should collapse frame completely.

Step 3: Store in the Carry Bag.

- A) To prolong the life of your canopy, you will need to store it correctly. Place the folded frame 'feet first' toward the carry bag wheels.
- B) Return the stakes to their stake bag and place alongside the frame.
- C) Lastly, place folded fabric on top of the frame legs, making sure all are completely tucked inside the carry bag. Carefully zip the carry bag closed.

Note: After packing the bag, double check the bag contents and surrounding area for loose parts.

Maintenance

Maintain the canopy by adopting a program of conscientious repair and maintenance.

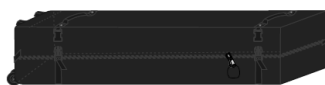
Parts Diagram



CTOP-1212112G-OP



FPTY-1212112G-OP



CBAG-1212112G-OP



SSET-1212112G-OP

Parts List

Reference	Part Number	Description	Quantity	Remark
1	CTOP-1212112G-OP	Canopy top	1	
2	FPTY-1212112G-OP	Frame	1	
3	CBAG-1212112G-OP	Carry bag	1	
4	SSET-1212112G-OP	Stake	8	

Replacement Parts

- For replacement parts and technical questions, please call Customer Service at **1-800-222-5381**.
- Not all product components are available for replacement. The illustrations provided are a convenient reference to the location and position of parts in the assembly sequence.
- When ordering parts, the following information will be required: item description, item model number, item serial number/item lot date code, and the replacement part reference number.
- The distributor reserves the rights to make design changes and or improvements to product lines and manuals without notice.

Limited Warranty

Northern Tool and Equipment Company, Inc. ("We" or "Us") warrants to the original purchaser only ("You" or "Your") that the Ironton product purchased will be free from material defects in both materials and workmanship, normal wear and tear excepted, for a period of one year from the date of purchase. The foregoing warranty is valid only if the installation and use of the product is strictly in accordance with product instructions. There are no other warranties, express or implied, including the warranty of merchantability or fitness for a particular purpose. If the product does not comply with this limited warranty, Your sole and exclusive remedy is that We will, at our sole option and within a commercially reasonable time, either replace the product or product component without charge to You or refund the purchase price (less shipping). This limited warranty is not transferable.

Limitations on the Warranty

This limited warranty does not cover: (a) normal wear and tear; (b) damage through abuse, neglect, misuse, or as a result of any accident or in any other manner; (c) damage from misapplication, overloading, or improper installation; (d) improper maintenance and repair; and (e) product alteration in any manner by anyone other than Us, with the sole exception of alterations made pursuant to product instructions and in a workmanlike manner.

Obligations of Purchaser

You must retain Your product purchase receipt to verify date of purchase and that You are the original purchaser. To make a warranty claim, contact Us at 1-800-222-5381, identify the product by make and model number, and follow the claim instructions that will be provided. The product and the purchase receipt must be provided to Us in order to process Your warranty claim. Any returned product that is replaced or refunded by Us becomes our property. You will be responsible for return shipping costs or costs related to Your return visit to a retail store.

Remedy Limits

Product replacement or a refund of the purchase price is Your sole remedy under this limited warranty or any other warranty related to the product. We shall not be liable for: service or labor charges or damage to Your property incurred in removing or replacing the product; any damages, including, without limitation, damages to tangible personal property or personal injury, related to Your improper use, installation, or maintenance of the product or product component; or any indirect, incidental or consequential damages of any kind for any reason.

Assumption of Risk

You acknowledge and agree that any use of the product for any purpose other than the specified use(s) stated in the product instructions is at Your own risk.

Governing Law

This limited warranty gives You specific legal rights, and You also may have other rights which vary from state to state. Some states do not allow limitations or exclusions on implied warranties or incidental or consequential damages, so the above limitations may not apply to You. This limited warranty is governed by the laws of the State of Minnesota, without regard to rules pertaining to conflicts of law. The state courts located in Dakota County, Minnesota shall have exclusive jurisdiction for any disputes relating to this warranty.



Distributed by:

Northern Tool & Equipment Company, Inc.

Burnsville, Minnesota 55306

www.northerntool.com

Made in China