



# VESTIL MANUFACTURING CO.

2999 North Wayne Street, P.O. Box 507, Angola, IN 46703  
 Telephone: (260) 665-7586 -or- Toll Free (800) 348-0868  
 Fax: (260) 665-1339  
**www.vestil.com** e-mail: [sales@vestil.com](mailto:sales@vestil.com)

## TDT-50-HD SERIES HEAVY DUTY MOLDED POLYURETHANE BINS (0.5YD<sup>3</sup>) ASSEMBLY MANUAL



**Step 1:** Fasten the casters (2) to the carriage. [NOTE: Attach casters *before* attaching carriage to bottom of bin.] Align the bolt holes in the mounting brackets of the casters with the corresponding bolt holes in the cross rails of the undercarriage; then install the (small) caster bolts through the holes and secure them with hex nuts as shown in FIG. 1A.

**Step 2:** Fasten the carriage to the underside of the bin at the four locations highlighted with light-colored arrows below. To attach the carriage to the bin, use the 4 large hex head screws provided with the product. Insert the screws through slots in the cross rails of the undercarriage and into the bin as shown in FIG. 1A.

FIG. 1A: Attach casters

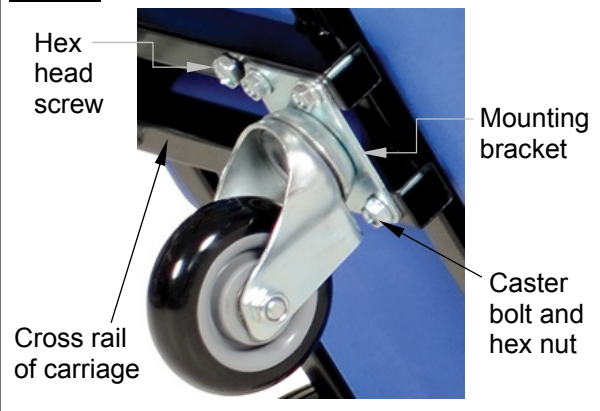


FIG. 1: Complete bin assembly

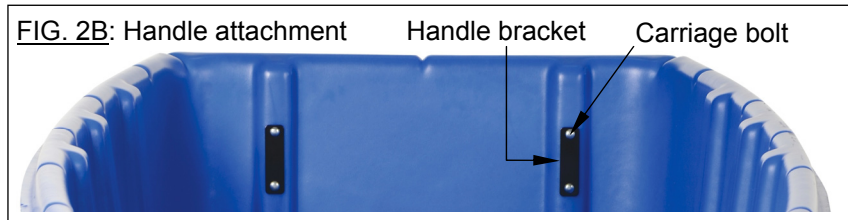
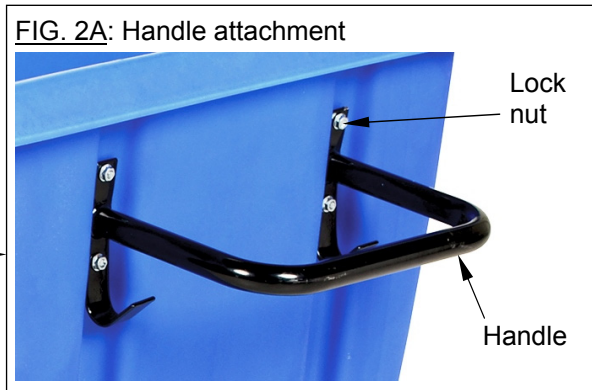


FIG. 1B: Attach wheels to axle



**Step 3:** Slide a wheel onto each end of the axle. The threaded ends of the axle should project from the wheel hubs. Secure each wheel to the axle with hex nuts as shown in FIG. 1B.

**Step 4:** Attach the handle to the bin using the 4 round head carriage bolts and corresponding lock nuts provided with the unit. Referring to FIG. 2B, begin on the inside the bin. Insert the bolts through the 2 handle brackets; then insert them through the bolt holes in the handle weldment. Tightly fasten the bolts in place with 4 lock nuts as shown in FIG. 2A.



**LIMITED WARRANTY**

Vestil Manufacturing Corporation (“Vestil”) warrants this product to be free of defects in material and workmanship during the warranty period. Our warranty obligation is to provide a replacement for a defective original part if the part is covered by the warranty, after we receive a proper request from the warrantee (you) for warranty service.

**Who may request service?** Only a warrantee may request service. *You are a warrantee if* you purchased the product from Vestil or from an authorized distributor AND Vestil has been fully paid.

**What is an “original part”?** An original part is a part used to make the product as shipped to the warrantee.

**What is a “proper request”?** A request for warranty service is proper if Vestil receives: 1) a photocopy of the Customer Invoice that displays the shipping date; AND 2) a written request for warranty service including your name and phone number. Send requests by any of the following methods:

Mail  
 Vestil Manufacturing Company  
 2999 North Wayne Street, PO Box  
 507 Angola, IN 46703

Fax  
 (260) 665-1339  
Phone  
 (260) 665-7586

Email  
 sales@vestil.com

In the written request, list the parts believed to be defective and include the address where replacements should be delivered.

**What is covered under the warranty?** After Vestil receives your request for warranty service, an authorized representative will contact you to determine whether your claim is covered by the warranty. Before providing warranty service, Vestil may require you to send the entire product, or just the defective part or parts, to its facility in Angola, IN. The warranty covers defects in the following *original* dynamic components: motors, hydraulic pumps, electronic controllers, switches and cylinders. It also covers defects in *original* parts that wear under normal usage conditions (“wearing parts”): bearings, hoses, wheels, seals, brushes, batteries, and the battery charger.

**How long is the warranty period?** The warranty period for original dynamic components is 30 days. For wearing parts, the warranty period is 30 days. The warranty periods begin on the date when Vestil ships the product to the warrantee. If the product was purchased from an authorized distributor, the periods begin when the distributor ships the product. Vestil may, at its sole discretion, extend the warranty periods for products shipped from authorized distributors by *up to* 30 days to account for shipping time.

**If a defective part is covered by the warranty, what will Vestil do to correct the problem?** Vestil will provide an appropriate replacement for any *covered* part. An authorized representative of Vestil will contact you to discuss your claim.

**What is not covered by the warranty?**

1. Labor;
2. Freight;
3. Occurrence of any of the following, which automatically voids the warranty:
  - Product misuse;
  - Negligent operation or repair;
  - Corrosion or use in corrosive environments;
  - Inadequate or improper maintenance;
  - Damage sustained during shipping;
  - Collisions or incidental contacts causing damage to the product;
  - Unauthorized modifications: DO NOT modify the product IN ANY WAY without first receiving written authorization from Vestil. Modification(s) might make the product unsafe to use or might cause excessive and/or abnormal wear.

**Do any other warranties apply to the product?**

Vestil Manufacturing Co. makes no other express warranties. All implied warranties are disclaimed to the extent allowed by law. Any implied warranty not disclaimed is limited in scope to the terms of this Limited Warranty.

