



# HVLP Gravity Feed Spray Gun Tip Selector Reference Guide

## Tip Size

## General Use For Tip Size

### Touch-up Gun

**1.0 mm** For most fine-finishing. Spot repairs and detail painting with primer, base coats, clear coats, single stages, low VOC

### Production Spray Guns

**1.4 mm** A good “all around” tip for general materials including single stages, base coats, water borne, clear coats, flakes, automotive enamels, latex, varnishes, oil based paints, polyurethanes, etc.

**1.7 mm & 1.8 mm** For coating larger surfaces, thick layers and spotted effects. Widely used for primer. Will apply thick primer quickly. Best suited for thicker materials such as flakes, heavy solid materials, primer, primer sealers, polyester primers, varnish, polyurethane, oil base paints, enamels, epoxy, plastic adhesives, floor paving paints, latex (on walls), splatter paints, multi-fleck, etc.

**2.3 mm** Large tip designed for heavy flows and fast coverage. Commonly used for “high build” primers, fiberglass resins, epoxy, stone finish paints, texture coatings, industrial primers, latex, etc.

Tip Size	1.0 mm	1.4 mm	1.7 mm	1.8 mm	2.3 mm
<b>Vaper™ Spray Gun Item No.</b>					
19000 - HVLP Gravity Feed Spray Gun - 1.4 mm, Blue Body		●			
19018 - HVLP Gravity Feed Spray Gun - 1.8 mm, Red Body				●	
19023 - HVLP Gravity Feed Spray Gun - 2.3 mm, Green Body					●
19100 - 3 Pc. Dual Setup HVLP Gravity Feed Spray Gun Set		●	●		
19110 - HVLP Gravity Feed Touch-Up Spray Gun - 1.0 mm	●				
19114 - HVLP Gravity Feed Spray Gun - 1.4 mm		●			
19117 - HVLP Gravity Feed Spray Gun - 1.7mm			●		
19123 - HVLP Gravity Feed Spray Gun - 2.3mm					●
19219 - 3 Pc. Dual Setup HVLP Gravity Feed Spray Gun Set	●	●			
19220 - 4 Pc. Triple Setup HVLP Gravity Feed Spray Gun Set	●	●	●		