

ASSEMBLY INSTRUCTIONS

HARDWARE LOCATED IN TUFFBRACE



1 Attach blade to TUFFBRACE

Do Not Tighten Bolts Until all 5 are in Installed

Insert 4 hex bolts (1/4"x3/4") into the 4 holes in the middle of the blade and fasten to TUFFBRACE with 4 locknuts. Insert remaining hex bolt in the top blade hole and fasten to TUFFBRACE with locknut.

2 Tighten bolts - USING 2 - 7/16 WRENCHES

Tighten the hex bolt/locknut in the top blade hole first. Next tighten the 4 remaining bolts. Lock Nuts will not come loose after moderate tightening - DO NOT OVER TIGHTEN

3 Secure Handle to TUFFBRACE and Blade

Insert the Handle into the Tuffbrace with the front (The Snow Plow banner) of the decal facing forward.



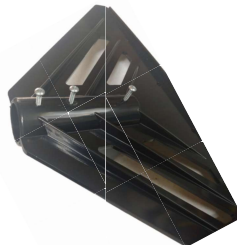
Facing Forward

D Grip should be parallel with blade - align by placing shovel on floor, TUFFBRACE side up, before drilling.



Secure handle with 3 screws (3/4") — screws into back of Tuffbrace's three placement dimples.

No pre—drilling is needed (screws are self drilling) power screwdriver works best.



*Check Blade (in case warped in shipping)

If warped (after assembling shovel), overbend corners slightly and blade will correct to proper position. Don't worry, you will not break the blade.

contact us with questions: questions@thesnowplow.com