

# Safety Information

## Please Read Carefully

- Misuse of vise can cause serious injury to eyes, hands, limbs, etc.
- To ensure safety, vise must be set up and used properly.
- Before setting up and using, read, understand and follow all instructions as outlined below.

## When Setting Up The Vise:

- Use proper size bolts, nuts, lock and flat washers in all base mounting holes, never weld base of vise to any metal object.
- Only hand tighten swivel base lock down nuts at the sides of the vise.
- Never use a pipe extension to tighten lock nut handles. This can cause the handles to bend and over stress the lock down bolts.
- Make sure the bench top to which the vise is mounted is properly secured.

## When Using Vise:

- Always use vise of proper size and capacity to hold work object.
- Never use a hammer, pipe extension or cheater bar on spindle handle of vise.
- Never unscrew moveable jaw beyond the maximum specified opening of the vise.
- Never use vise as a press for assembly or disassembly of objects.
- Always wear eye and face protection when striking vise held objects or when using power tools with a vise.

