



5-DRAWER TOOL BOX

OWNER'S MANUAL



WARNING:

Read carefully and understand all **ASSEMBLY AND OPERATION INSTRUCTIONS** before operating. Failure to follow the safety rules and other basic safety precautions may result in serious personal injury.

Item# 25495

Thank you very much for choosing a Wel-Bilt product! For future reference, please complete the owner's record below:

Model: _____ Purchase Date: _____

Save the receipt, warranty and these instructions. It is important that you read the entire manual to become familiar with this product before you begin using it.

This tool box is designed for certain applications only. The distributor cannot be responsible for issues arising from modification. We strongly recommend this tool box not be modified and/or used for any application other than that for which it was designed. If you have any questions relative to a particular application, DO NOT use the tool box until you have first contacted the distributor to determine if it can or should be performed on the product.

For technical questions please call **1-800-222-5381**.

INTENDED USE

Mounts behind either wheel well

Fits most trucks

Single door opens fully for easy access to the drawers

Twist opening feature key locks for extra security

Quick release base turns the box into portable storage

5 pc drawers

TECHNICAL SPECIFICATIONS

Item	Description
Capacity	2 drawers — 18.31in. x5.5in. x 1.75in. 3 drawers — 18.31in. x5.5in. x 3.75in.
Construction	Steel with Black Powder-Coat Finish
Dimensions	20.5in. x 8.5in. x 18.875in.

GENERAL SAFETY RULES



WARNING: Read and understand all instructions. Failure to follow all instructions listed below may result in serious injury.



CAUTION: Do not allow persons to operate or assemble this 5-Drawer Tool Box until they have read this manual and have developed a thorough understanding of how the tool box works.



WARNING: The warnings, cautions, and instructions discussed in this instruction manual cannot cover all possible conditions or situations that could occur. It must be understood by the operator that common sense and caution are factors which cannot be built into this product, but must be supplied by the operator.

SAVE THESE INSTRUCTIONS

IMPORTANT SAFETY CONSIDERATIONS

5-DRAWER TOOL BOX USE AND CARE

Do not modify the 5-Drawer Tool Box in any way. Unauthorized modification may impair the function and/or safety and could affect the life of the equipment. There are specific applications for which the **5-Drawer Tool Box** was designed.

Always check of damaged or worn out parts before using the 5-Drawer Tool Box. Broken parts will affect **5-Drawer Tool Box** operation. Replace or repair damaged or worn parts immediately.

Store idle 5 Drawer Tool Box. When **5-Drawer Tool Box** is not in use, store it in a secure place out of the reach of children.

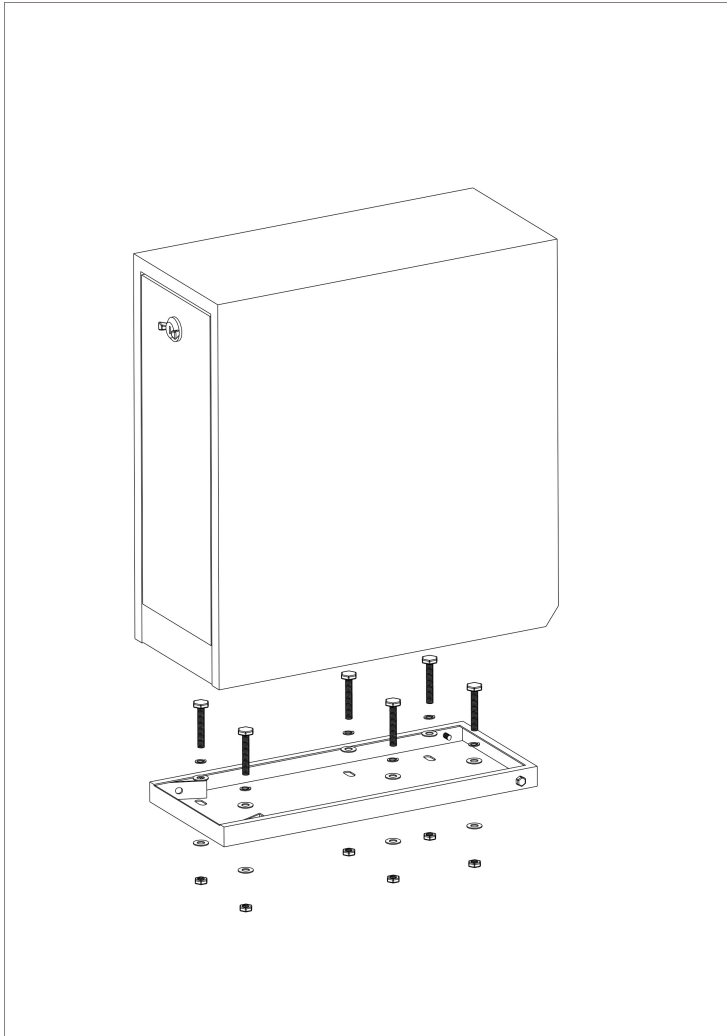
ASSEMBLY *(If Applicable)*

1. Open the front door and remove bottom drawer to access the locking tab on the body floor. This tab will allow you to release the mounting tray from the tool.
2. While pressing the 2 latch posts on the inside of the box together, push the bottom tray towards the back of the box. This will result in the separation of the mounting tray from the main body housing, leaving 2 separate parts.
3. Position the mounting tray behind the fender flare of your choice, ensuring that the front faces the tailgate.
4. When you have the mounting tray in the desired position, it is recommended to mark the holes prior to drilling, in case shifting of the mounting tray occurs during drilling.
5. Using a 3/8in. drill bit, drill through the bed exterior on your markings.
6. Thoroughly clean the surface location where the tool box will be mounted, then line up the drill holes to the mounting tray.
7. Using the bolts supplied, begin inserting them through the mounting tray into the drilled holes. Rotate tightening of screws before tightening any screw completely. As all screws become tighter, then fasten completely to the frame.
8. Ensure the undercarriage of the tool box is free of debris, as well as the mounting tray. Slide the tool box back onto the mounting tray in a similar fashion as it was removed.
9. Re-insert any trays that were removed from the tool box during installation.
10. Remove keys from interior of box and store in a safe location.

MAINTENANCE

- **Maintain your 5-Drawer Tool Box.** It is recommended that the general condition of any **5-Drawer Tool Box** be examined before it is used. Keep your **5-Drawer Tool Box** in good repair by adopting a program of conscientious repair and maintenance. Have necessary repairs made by qualified service personnel.

DIAGRAM & PARTS LIST



Part#	Description	Qty.
95D-B	5-Drawer Tool Box	1
95D-M	Mounting Tray	1
95D-H	Bolt	6
95D-H	Washer	12
95D-H	Nut	6
95D-H	Spring Washer	6
95D-K	Key	2

For replacement parts and technical questions, please call **1-800-222-5381**.

WARRANTY

1 year limited warranty



Distributed by
Northern Tool + Equipment Co., Inc.
Burnsville, Minnesota 55306
NorthernTool.com
Made in China