

DO NOT DISCARD!

– IMPORTANT INFORMATION –

SWIVEL GRATE Assembly Instructions for FSW Series FIRERINGS Enclosed

Pilot Rock®

PARK • STREET • CAMP
SITE PRODUCTS

RJ Thomas Mfg. Co., Inc.
P.O. Box 946
Cherokee, IA 51012

FORM ASM-1464 / Rev. 8-12
© 2012 R. J. Thomas Mfg. Co., Inc.

Provided for Each FSW Series SWIVEL GRATE FIRERING

- A)** (1) Firering
- B)** (1) Swivel Grate
- C)** (1) Swivel Post
- (1) 1/2" x 1-1/2" Hex Head Bolt

ASSEMBLY INSTRUCTIONS

1. Unscrew the 1/2" x 1-1/2" Hex Head Bolt from the bottom of the Swivel Post (**C**) where it is stored for shipping (see Fig. 1).
2. Insert the Swivel Post (**C**) into the Mounting Bushing of the Swivel Grate (**B**) (see Fig. 2).

Then insert the Swivel Post (**C**) into the Grate Support Bushing of the Firering (**A**) and make sure to keep the Rear Grate Stop on the Mounting Bushing of the Grate (**B**) positioned to the right side of the Support Gusset of the Support Bushing (see Fig. 2). Seat the Mounting Bushing of the Swivel Grate on top of the Grate Support Bushing.

Insert the 1/2" x 1-1/2" Hex Head Bolt up through the hole in the bottom of the Grate Support Bushing of the Firering (**A**) and into the threaded hole at the bottom of the Swivel Post (**C**) that it originally came out of (see Fig. 2). Use a 3/4" wrench to tighten the Bolt until it is snug but still allows the Swivel Grate to easily rotate... **Do Not** over tighten.

3. Periodically check the Bolt to make sure it remains in place.

