

APG3002



Owner's Manual

3500 WATT GENERATOR

WITH MOBILITY KIT



HAVE QUESTIONS OR NEED SERVICE	DES QUESTIONS BESOIN D'UNE RÉPARATION	PREGUNTAS O NECESITA SERVICIO
DO NOT RETURN TO STORE	NE PAS RETOURNER AU MAGASIN	POR FAVOR NO REGRESE A TIENDA
		
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3.5KW GENERATOR

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WARNING! READ AND UNDERSTAND ALL SAFETY PRECAUTIONS IN THIS MANUAL BEFORE OPERATING. FAILURE TO COMPLY WITH INSTRUCTIONS IN THIS MANUAL COULD RESULT IN PERSONAL INJURY, PROPERTY DAMAGE, AND/OR VOIDING OF YOUR WARRANTY. ALL-POWER AMERICA WILL NOT BE LIABLE FOR ANY DAMAGE BECAUSE OF FAILURE TO FOLLOW THESE INSTRUCTIONS.

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Safety Guidelines - Definitions

This manual contains important information that you need to know and understand in order to protect YOUR SAFETY and to PREVENT EQUIPMENT PROBLEMS. The following symbols help you recognize this information. Please read the manual and pay attention to these sections.



WARNING! WARNINGS INDICATE A CERTAINTY OR STRONG POSSIBILITY OF PERSONAL INJURY OR DEATH IF INSTRUCTIONS ARE NOT FOLLOWED.



CAUTION: CAUTIONS INDICATE A POSSIBILITY OF EQUIPMENT DAMAGE IF INSTRUCTIONS ARE NOT FOLLOWED.



Note: Notes give helpful information.



WARNING! IMPROPER OPERATION OR MAINTENANCE OF THIS PRODUCT COULD RESULT IN SERIOUS INJURY AND PROPERTY DAMAGE. READ AND UNDERSTAND ALL WARNINGS AND OPERATING INSTRUCTIONS BEFORE USING THIS EQUIPMENT. WHEN USING AIR TOOLS, BASIC SAFETY PRECAUTIONS SHOULD ALWAYS BE FOLLOWED TO REDUCE THE RISK OF PERSONAL INJURY.

Save These Important Safety Instructions!

Read and understand all of these safety instructions. Be sure to retain them for future use.



General Precautions



WARNING! FAILURE TO FOLLOW THESE INSTRUCTIONS CAN RESULT IN SEVERE INJURY OR DEATH.



CAUTION: FAILURE TO FOLLOW THESE INSTRUCTIONS CAN ALSO RESULT IN DAMAGE TO THE TOOL AND/OR THE ITEM YOU ARE WORKING ON.

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Carbon Monoxide

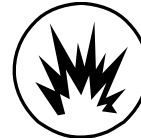
When this tool is running, ensure that the area is well ventilated. Never run the engine in an enclosed area. Run the engine in an open area or with an exhaust evacuation system in an enclosed area.



WARNING! THE EXHAUST CONTAINS POISONOUS CARBON MONOXIDE GAS THAT CAN CAUSE LOSS OF CONSCIOUSNESS AND MAY LEAD TO DEATH.

Gasoline and Oil

This product requires oil and fuel. Attempting to start the engine without oil will ruin the engine and void the warranty. Work in well ventilated area. Keep cigarettes, flames or sparks away from the work area or where gasoline is stored.



WARNING! GASOLINE IS EXTREMELY FLAMMABLE AND IS EXPLOSIVE UNDER CERTAIN CONDITIONS. KEEP OUT OF REACH OF CHILDREN.

- Gasoline fuel and fumes are flammable and potentially explosive. Use proper fuel storage and handling procedures. Always have multiple ABC class fire extinguishers nearby.
- Keep the generator and surrounding area clean at all times.
- Fuel or oil spills must be cleaned up immediately. Dispose of fluids and cleaning materials as per any local, state, or federal codes and regulations. Store oily rags in a covered metal container.
- Never store fuel or other flammable materials near the generator.
- Do not smoke, or allow sparks, flames or other sources of ignition around the engine and fuel tank. Fuel vapors are explosive.
- Keep grounded conductive objects, such as tools, away from exposed, live electrical parts and connections to avoid sparking or arcing. These events could ignite fumes or vapors.
- Do not refill the fuel tank while the engine is running or while the engine is still hot. Do not operate the generator with known leaks in the fuel system.
- Use only engine manufacturer recommended fuel and oil.

Owner's Manual

General Precautions (cont'd)

Gasoline and Oil (cont'd)

- Excessive buildup of unburned fuel gases in the exhaust system can create a potentially explosive condition. This buildup can occur after repeated failed start attempts, valve testing, or hot engine shutdown. If this occurs, open exhaust system drain plugs, if equipped, and allow the gases to dissipate before attempting to restart the generator.

Hot Components



WARNING! ENGINE AND EXHAUST SYSTEM PARTS BECOME VERY HOT AND REMAIN HOT FOR SOME TIME AFTER THE ENGINE IS RUN. WEAR INSULATED GLOVES OR WAIT UNTIL THE ENGINE AND EXHAUST SYSTEM HAVE COOLED BEFORE HANDLING THESE PARTS.

Power Output

This generator is not designed to power sensitive electronic equipment (including computers and medical devices) without the addition of an approved line conditioner, which is sold separately.



CAUTION: ATTEMPTING TO POWER SENSITIVE ELECTRONIC EQUIPMENT WITHOUT THE USE OF AN APPROVED LINE CONDITIONER MAY CAUSE DAMAGE TO THE EQUIPMENT. NIKOTA USA IS NOT RESPONSIBLE FOR ANY DIRECT OR INDIRECT DAMAGE CAUSED BY FAILURE TO USE AN APPROVED LINE CONDITIONER.

Work Area

- Keep your work area clean and well lit. Cluttered benches and dark areas invite accidents.
- Do not operate power tools in explosive atmospheres, such as in the presence of flammable liquids, gases, or dust. Generators create sparks which may ignite the dust or fumes.
- Keep bystanders, children, and visitors away while operating a generator. Provide barriers or shields as needed.



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Electrical Safety



- Grounded tools must be plugged into an outlet properly installed and grounded in accordance with all codes and ordinances. Never remove the grounding prong or modify the plug in any way. Do not use any adapter plugs.
- Grounding provides a low-resistance path to carry electricity away from the user in the event of an electrical malfunction.
- Double insulated tools are equipped with a polarized plug where one blade is wider than the other. This plug fits in a polarized outlet only one way. If the plug does not fit fully in the outlet, reverse the plug. If it still does not fit, contact a qualified electrician to install a polarized outlet. Do not change the plug in any way. Double insulation eliminates the need for the three-wire grounded power cord and grounded power supply system.
- Avoid body contact with grounded surfaces such as pipes, radiators, ranges, and refrigerators. There is an increased risk of electric shock if your body is grounded.
- Do not expose generator to rain or wet conditions. Water entering a generator will increase the risk of electric shock.
- Do not abuse the power cord. Keep power cords away from heat, oil, sharp edges, or moving parts. Replace damaged power cords immediately. Damaged power cords increase the risk of electric shock.
- When operating a power tool outside, use an outdoor extension cord marked "W-A" or "W". These extension cords are rated for outdoor use, and reduce the risk of electric shock.
- All connections and conduits from the generator to the load must only be installed by trained and licensed electricians, and in compliance with all relevant local, state, and federal electrical codes and standards, and other regulations where applicable.
- The generator must be earth-grounded for fixed installations in accordance with all relevant electrical codes and standards before operation.
- Do not attempt to connect or disconnect load connections while standing in water, or on wet or soggy ground.
- Do not touch electrically energized parts of the generator and interconnecting cables or conductors with any part of the body, or with any non-insulated conductive object.

Owner's Manual

General Precautions (cont'd)

Electrical Safety (cont'd)

- Before servicing equipment powered by the generator, disconnect the equipment from its power input.
- Keep all electrical equipment clean and dry. Replace any wiring where the insulation is cracked, cut abraded or otherwise degraded. Replace terminals that are worn, discolored, or corroded. Keep terminals clean and tight.
- Insulate all connections and disconnected wires.
- Guard against electric shock. Prevent body contact with grounded surfaces such as pipes, radiators, ranges, and refrigerator enclosures.

Personal Safety

- Stay alert. Watch what you are doing, and use common sense when operating a generator. Do not use generator while tired or under the influence of drugs, alcohol, or medication. A moment of inattention while operating generators may result in serious personal injury.
- Dress properly. Do not wear loose clothing or jewelry. Contain long hair. Keep your hair, clothing, and gloves away from moving parts. Loose clothes, jewelry, or long hair can be caught in moving parts.
- Avoid accidental starting. Make sure the power switch is in its "OFF" position, and disconnect the spark plug wire when not in use.
- Remove adjusting keys or wrenches before turning the generator on. A wrench or a key that is left attached to a rotating part of the generator may result in personal injury.
- Do not overreach. Keep proper footing and balance at all times.
- Use safety equipment. Always wear eye protection. Wear ANSI approved safety impact eye goggles. Dust mask, non-skid safety shoes, hard hat, or hearing protection must be used for appropriate conditions.
- Do not force the generator. Use the correct generator for your application. The correct generator will do the job better and safer at the rate for which it is designed.
- Do not use the generator if the power switch does not turn it on or off. Any generator that cannot be controlled with the power switch is dangerous and must be replaced.



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General Precautions (cont'd)

Generator Use and Care

- Make sure the power switch is in its "OFF" position and disconnect the spark plug wire before making any adjustment, changing accessories, or Storing the generator. Such preventive safety measures reduce the risk of starting the generator accidentally.
- Store idle generators out of reach of children and other untrained persons. Generators are dangerous in the hands of untrained users.
- Maintain generators with care. Do not use damaged generator. Tag damaged generators "Do not use" until repaired.
- Check for misalignment or binding of moving parts, breakage of parts, and any other condition that may affect the generator's operation. If damaged, have the generator serviced before using. Many accidents are caused by poorly maintained generators.
- Use only accessories that are recommended by the manufacturer for your model. Accessories that may be suitable for one generator may become hazardous when used on another generator.

Servicing

- Maintain labels and name plates on the generator and engine. These carry important information. If unreadable or missing, contact ALL-POWER AMERICA immediately for a replacement.
- Generator service must be performed only qualified repair personnel. Service or maintenance performed by unqualified personnel could result in a risk of injury.
- When servicing a generator, use only identical replacement parts. Follow all appropriate instructions in this manual. Use of unauthorized parts or failure to follow maintenance instructions may create a risk of electric shock or injury.

Heart Pacemakers



WARNING! PEOPLE WITH PACEMAKERS SHOULD CONSULT THEIR PHYSICIAN(S) BEFORE USING THIS PRODUCT. ELECTROMAGNETIC FIELDS IN CLOSE PROXIMITY TO A HEART PACEMAKER COULD CAUSE INTERFERENCE TO OR FAILURE OF THE PACEMAKER.

Owner's Manual

General Precautions (cont'd)

Installation

- Ensure installation meets all applicable safety, and local and national electrical codes. Have installation performed by a qualified, licensed electrician and building contractor.
- All electrical work, including the earth-ground connection, should be completed by a licensed electrician.
- Any separate fuel storage or generator supply facility must be built or installed in full compliance with all relevant local, state, and federal regulations.
- It is recommended to use the generator only in well ventilated outdoor areas. A running gasoline engine will generate carbon monoxide, a colorless, odorless gas that, if inhaled, can cause serious injury or death. If the generator is installed indoors, exhaust fumes must be piped out of the building using leak-free, heat resistant piping. Pipes and silencer should not use any flammable materials, nor should they be installed near the same. Generator exhaust fumes must be within legal limits and installation must always meet local building codes.
- If the generator is installed outdoors, it must be weatherproofed and should be soundproofed. It should not be run outdoors without protection to the generator and wiring conduit.
- The generator's weight is very heavy. Two or more people should assist when moving or lifting this product without using the wheels. Never lift the Generator using the engine or alternator lifting lugs. Connect lifting equipment to the frame of the generator.
- Before lifting the generator, ensure the lift rigging and supporting structure are in good condition, and are rated to lift such a load.
- Keep all personnel away from the suspended generator during relocating.
- The supporting floor/ground surface should be level, and strong enough to safely hold the weight of the generator. If the floor/grounded surface is not level, strong cross members should be placed under the full length of the generator frame at its low side.
- For trailer installation, the generator should be mounted on the center point of the trailer, over the wheels. The trailer must be capable of supporting the weight of the generator and all contents (tools, etc.)
- Install sound-and weather-proofing only when it is not raining or snowing to avoid trapping moisture within the generator's area.

3.5KW Generator

General Precautions (cont'd)

Mechanical

- Always make sure the power switch is in its "OFF" position. Disconnect the spark plug wire, and allow the engine to completely cool before carrying out maintenance.
- Check for damaged parts. Before using the generator, any part that appears damaged should be carefully checked to determine that it will operate properly and perform its intended function. Check for alignment and binding of moving parts, any broken parts or mounting fixtures, and any other condition that may affect proper operation technician.
- The generator is designed with guards for protection from moving parts. In any case, care must still be taken to protect personnel and equipment from other mechanical hazards when working around the generator.
- Do not operate the generator with safety guards removed. While the Generator is running, do not attempt to reach around the safety guard for maintenance or any other reason.
- Keep hands, arms, long hair, loose clothing, and jewelry away from moving parts. Be aware that when engine parts are moving fast they cannot be seen clearly.
- Keep access doors on enclosures closed and locked when access is not required.
- When working on or around the generator always wear protective clothing including ANSI approved safety gloves, safety eye goggles, and safety hat.
- Do not alter or adjust any part of the generator that is assembled and supplied by the manufacturer.
- Always follow and complete scheduled engine and generator maintenance.

Chemicals

- Avoid contact with hot fuel, oil, exhaust fumes, and hot solid surfaces.
- Avoid body contact with fuels, oils, and lubricants used in the generator. If swallowed, seek medical treatment immediately. Do not induce vomiting if fuel is swallowed. For skin contact, immediately wash with soap and water. For eye contact, immediately flush eyes with clean water and seek medical attention.

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General Precautions (cont'd)

Noise

Prolonged exposure to noise levels above 85 dBA is hazardous to hearing. Always wear ANSI approved ear protection when operating or working around the Generator when it is running.

Extension Cord

If an extension cord (not included) is used, make sure to use only UL approved cords having the correct gauge and length according to the following table:

Nameplate Amps (@ full load)	Cord Lengths			
	0'-50'	50'-100'	100'-150'	150'-200'
0 - 5	16	16	12	12
5.1 - 8	16	14	10	-
8.1 - 12	14	12	-	-
12.1 - 15	12	10	-	-
15 - 20	10	10	-	-

Assembly

Wheel and Handle Assembly

Confirm that the following sub-assembly components are included:

- 2 Heavy Duty Wheels
- 6 V-Leg Mounting Bolts /Nuts-M6
- 1 Handle
- 1 Handle Rubber Mount
- 2 V-Leg Cushions
- 2 spring washers- ϕ 16
- 2 Wheel Axles
- 1 Handle Mounting Bolt/Nut-M8
- 2 Support V-Legs
- 2 Wheel Axle Bolt Mounting Nuts
- 1 Handle Rubber Mount Mounting Bolts /Nuts-M6

3.5KW Generator

Assembly (cont'd)

Wheel Assembly

Perform the following tasks to install the heavy duty wheels onto the generator assembly(see Fig.2 Fig.3):

1. Insert axles through brackets located on frame at bottom of generator and twist the mounting nuts onto each end of axle.
2. Insert wheels on the opposite end of the axles and twist the mounting nuts until the nut is fully seated against wheel hub.

Handle Assembly

Perform the following tasks to install the handle onto the generator frame(see Fig.1):

1. Insert mounting bolt (M8)completely through handle and bracket.
2. Install a mounting nut onto bolt and tighten, making sure handle can swivel.

V- Leg Support Assembly

Perform the following tasks to install the V-leg support bracket(see Fig.4):

1. Place V- leg support with mounting holes aligned with the mounting holes in the bottom of the frame.
2. Insert one mounting bolt completely through each mounting hole.
3. Twist mounting screws to catch the threads in the frame mounted fasteners and tighten until support leg is secure.

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Fig1

sub-assembly components:

- ◆ 1 Handle
- ◆ 1 Handle Mounting Bolt/Nut-M8



Fig2

sub-assembly components:

- ◆ 2 Wheel Axles
- ◆ 2 spring washer ϕ 16



Fig3

sub-assembly components:

- ◆ 2 Heavy Duty Wheels
- ◆ 2 Wheel Axle Mounting Nuts-M16



Fig4

sub-assembly components:

- ◆ 2 Support V-Legs
- ◆ 4 V-Leg Mounting Bolts /Nuts-M6

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Specifications

AC electrical

Current output	120/240VAC @ 24/12A, 60Hz
Continuous/rated wattage	2,800
Peak wattage	3,500
Outlets	Two 120 VAC, 3- spring grounded One 120/240 VAC, twist and lock, 4- spring grounded

DC electrical

Current output	12VDC @8.3A
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Gasoline engine

Horsepower	6.5 HP
Type	4-cycle OHV air-cooled recoil start
Displacement	196cc
Oil capacity	0.63 quart (0.6 liter)
EPA approved	yes

Fuel

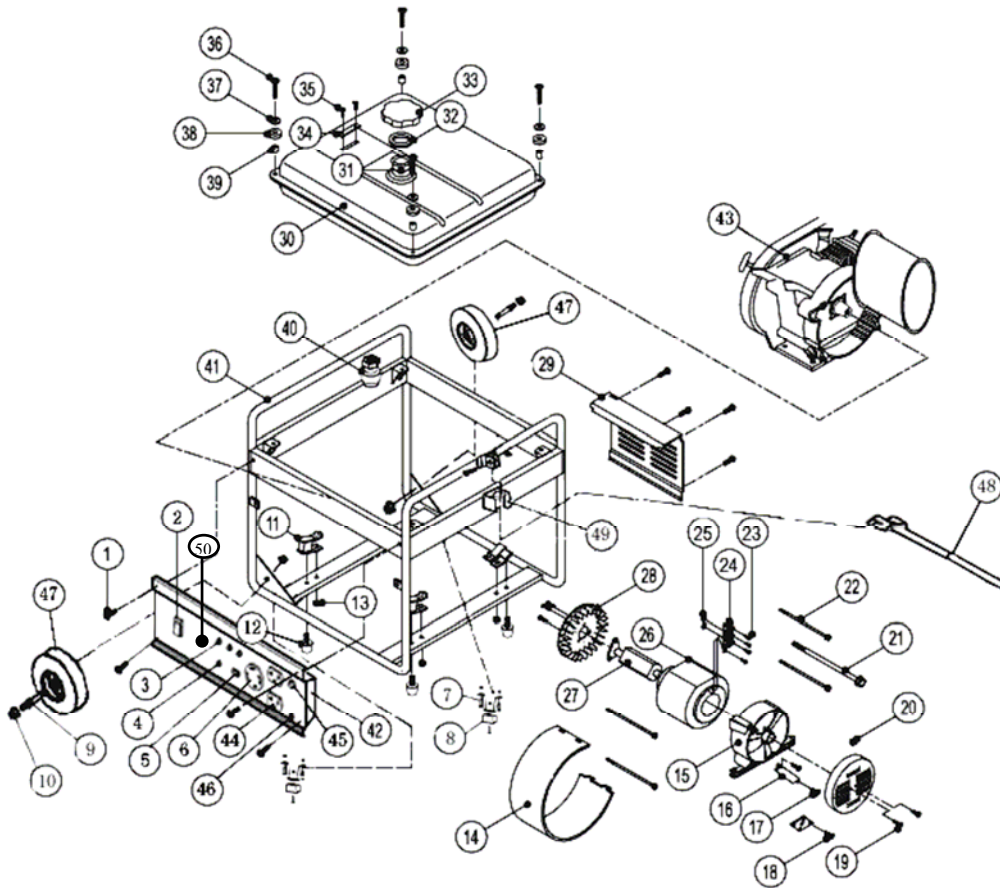
Type	unleaded gasoline
Capacity	4 gallons (15 liters)
Running time	9 hour /full load (approx.)
Fuel gauge	included

Weight

Approximate weight	107 lbs
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3.5KW Generator

General Parts Listing(Fig.A)



This list is provided for reference purposes only. All repairs and part replacement should be performed by a qualified technician. Some parts may not be available as single replacements.

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General Parts Listing (cont'd)

#	Item	Qty.	#	Item	Qty.
1	Bolt w/Lock Washer M6x12	9	19	Bolt M4x16	3
2	Engine Power Switch	1	20	Cable Sheath	1
3	AC Protector	2	21	Bolt M8x242	1
4	Voltage-on button	1	22	Bolt M6x172	4
5	DC outlet	1	23	Bolt M5x20	4
6	120/240V Outlet	1	24	ConnectionBoard	1
7	V-leg support	2	25	Nut (M5)	4
8	V-leg cushion	2	26	Stator	1
9	Wheel Axle	2	27	Rotor	1
10	Locknut	4	28	Cooling Fan	1
11	Shock Absorber	4	29	Insulation Board	1
12	Shock Absorber Foot	4	30	Fuel Tank	1
13	Lock Washer Nut	4	31	Fuel Filter	1
14	Stator Cover	1	32	Seal Ring	1
15	Alternator Back Cover	1	33	Fuel Tank cap	1
16	Capacitor	1	34	Fuel Gauge	1
17	Bolt M5x16	4	35	Bolt M6x12	2
18	Rectifier	1	36	Lock Bolt M6x12	4

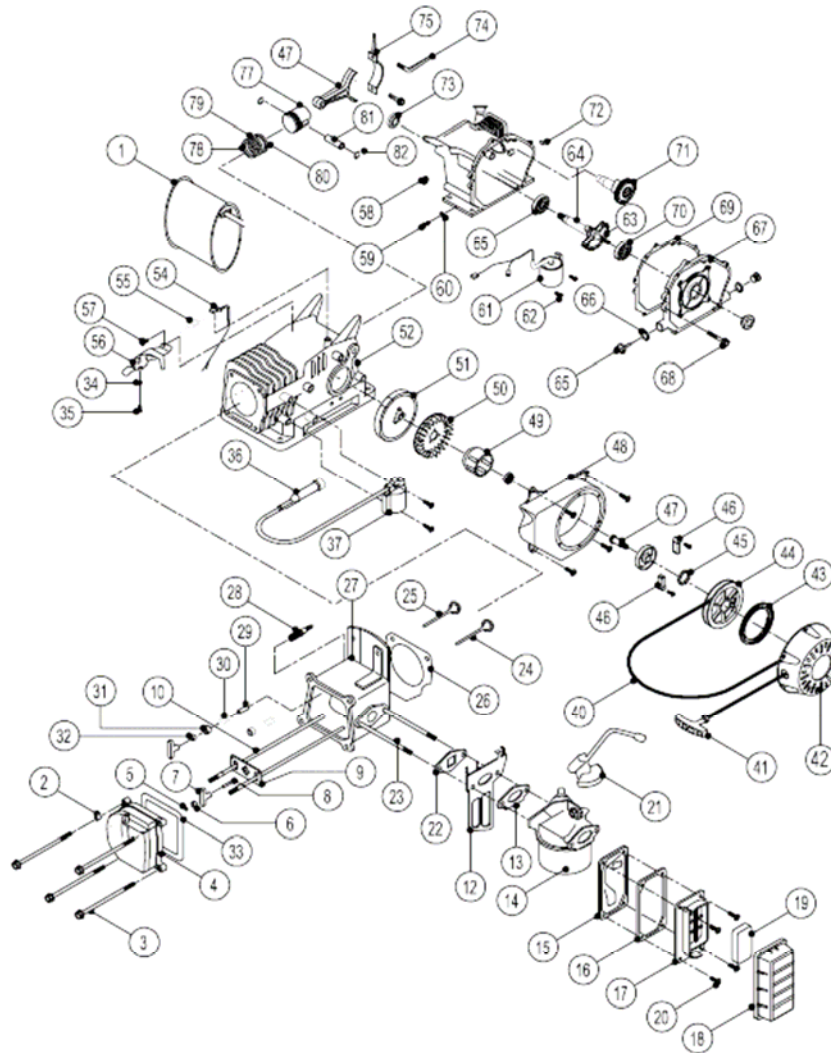
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General Parts Listing (cont'd)

#	Item	Qty.	#	Item	Qty.
37	Spacer	4	44	120V outlet	1
38	Rub Washer	4	45	Indicator	1
39	Bushing	4	46	Grounding bolt	1
40	Fuel Valve	1	47	Wheel	2
41	Frame	1	48	Handle grip	1
42	Contol board	1	49	Rubber mount	1
43	Engine	1	50	Voltage-selector	1

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Engine Parts Listing (Fig. B)



This list is provided for reference purposes only. All repairs and part replacement should be performed by a qualified technician. Some parts may not be available as individual replacements.

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Engine Parts Listing (cont'd)

#	Item	Qty.	#	Item	Qty.
1	Muffler	1	14	Carburetor Assembly	1
2	Cylinder Head Bolt	4	15	Air Cleaner Case	1
3	Cylinder Head Cover Bolt	4	16	Air Cleaner Seal	1
4	Cylinder Head Cover	1	17	Air Cleaner Separator	1
5	Lock Nut	2	18	Air Cleaner Cover	1
6	Adjusting Screw	2	19	Air Cleaner Element	1
7	Rocker Arm	3	20	Bolt M6	4
8	Rocker Arm Bolt	2	21	Choke Lever	1
9	Valve Push Rod Guiding Board	1	22	Carburetor Packing	1
10	Valve Push Rod	2	23	Stud Bolt M6.109	2
11	Cylinder Head	1	24	Intake Valve	1
12	Carburetor Shield	1	25	Exhaust Valve	1
13	Carburetor Packing	1	26	Cylinder Head Gasket	1

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Engine Parts Listing (cont'd)

#	Item	Qty.	#	Item	Qty.
27	Exhaust Pipe Stud	2	42	Starting Case Assy.	1
28	Spark Plug	1	43	Spiral Spring	1
29	Valve Guide	2	44	Starting Wheel	1
30	Valve Spring	2	45	Circlip	1
31	Rocker Shaft Circlip	2	46	Starting Ratchet	2
32	Valve Stem Protector	2	47	Friction Plate Screw	1
33	Cylinder Head Cover Packing	1	48	Cover	1
34	Governor Spring	1	49	Starter Pulley	1
35	Bolt	1	50	Cooling Fan	1
36	High Tension Line	1	51	Flywheel Magneto	1
37	Ignition Coil	1	52	Cylinder Block	1
38	Nut (Special 14mm)	1	53	Speed Control Lever	1
39	Starter Ratchet Spring	2	54	Governor Arm	1
40	Start Rope	1	55	Governor Spring	1
41	Start Handle	1	56	Governor Support	1
57	Bolt M6x15	2	58	Oil Alert Nut	1

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Engine Parts Listing (cont'd)

#	Item	Qty.	#	Item	Qty.
59	Plug M10x15	2	71	Camshaft Assy.	1
60	Plug Washer	2	72	Locating Pin	4
61	Oil Alert	1	73	Oil Seal	2
62	Bolt (M6)	2	74	Connecting Rod Bolt	2
63	Crankshaft	1	75	Connecting Rod Cap	1
64	Crankshaft Gear	1	76	Connecting Rod	1
65	Oil Dipstick	2	77	Piston	1
66	Oil Dipstick Seal Ring	2	78	Compression Ring I	1
67	Gear Casing	1	79	Compression Ring II	1
68	Bolt (M8x35)	6	80	Oil Scraper Ring	1
69	Gear Case Packing	2	81	Piston in P	1
70	Bearing	2	82	Piston Pin Circlip	2

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Installation



Note: Prior to powering tools and equipment, make sure the generator's rated voltage, wattage, and amperage capacity (two 120V-24AMPs outlets/one 240V-12AMPs outlet) is adequate to supply all electrical loads that the unit will power. If powering exceeds the generator's capacity, it may be necessary to group one or more of the tools and/or equipment for connection to a separate generator.

Electrical and other permits may be required for the installation of emergency power systems. Investigate your local building and electrical codes before installing this unit. Installation must be completed by licensed contractors.



WARNING! THE GENERATOR WEIGHS APPROXIMATELY 107 POUNDS. USE CARE AND THE PROPER LIFTING OR HOISTING EQUIPMENT WHEN MOVING IT TO THE INSTALLATION LOCATION. ALWAYS CONNECT HOIST LINES TO THE FRAME (41) OF THE GENERATOR.

General Location

Make sure to locate and install the generator outdoors where cooling air is readily available.

Install the generator so that the air inlets and outlets are not blocked by obstructions such as bushes, trees, or snow drifts. Locating it in the path of heavy winds or snowdrifts may require the placement of a barrier for protection. In normal weather conditions, the air vent should face the prevailing wind direction.

Install the generator on a concrete slab or other area where rain drainage or flood waters can not reach it.

Generator placement should allow four feet of access to all sides for maintenance.

Place the generator as close as possible to the electrical tools and equipment being powered to reduce the length of extension cords. If the generator is located indoors the engine exhaust must be ventilated to the outdoors using leak-proof, heat resistant flexible metal, flex tubing.

3.5KW Generator

Installation (cont'd)

Support and Mounting

Mount the generator on a concrete slab capable of supporting the weight of the generator. The slab must extend on all sides beyond the frame by at least one foot. Contact a cement contractor for slab specifications if necessary. Attach the frame to the concrete slab using 3/8" diameter expansion anchor bolts (not supplied).

Grounding



Note: It is recommended that only a trained and licensed electrician perform this procedure.

Connect a #6 AWG grounding wire (not included) from the ground connector (8) on the generator to a grounding rod (not included) that has been driven at least 24 inches deep into the earth. The grounding rod must be an earth-driven copper or brass rod (electrode) which can adequately ground the generator.

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Operation



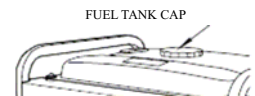
Note: The parts listings above are helpful for locating the controls mentioned below.



CAUTION: PRIOR TO FIRST USING THE GENERATOR, THE ENGINE MUST BE FILLED WITH APPROXIMATELY $\frac{3}{4}$ (0.63) QUART OF A HIGH QUALITY SAE 10W-30 GRADE ENGINE OIL. TO DO SO, UNSCREW AND REMOVE THE ENGINE'S OIL DIPSTICK LOCATED AT THE BOTTOM OF THE ENGINE CRANKCASE. FILL THE ENGINE'S CRANKCASE UNTIL THE OIL LEVEL IS LEVEL WITH THE UPPER MARKED LINE ON THE DIPSTICK. THEN, SCREW THE DIPSTICK BACK INTO THE OIL FILL HOLE.

Before Starting the Generator

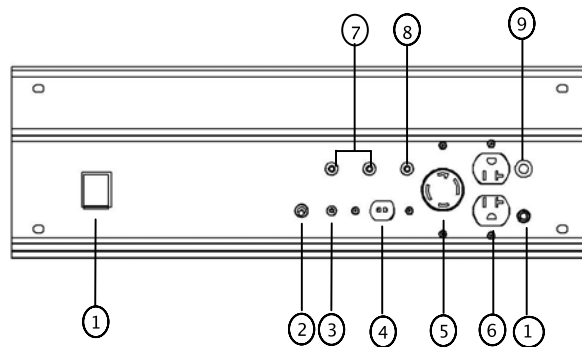
- 1 Check that the engine power switch is in its "OFF" position (see diagram on next page).
- 2 Before the first use, remove the fuel tank cap and fill the fuel tank with unleaded gasoline. When fueling, be sure the fuel strainer is in place. Replace the fuel tank cap. Thereafter, check the engine's fuel gauge for the amount of unleaded gasoline in the fuel tank. If necessary, refill the fuel tank with unleaded gasoline; the generator must be turned off and cooled down before refilling the fuel tank.



Owner's Manual

Operation

Operation Panel



1. Engine Switch

To start engine turn switch to "ON" position; To stop engine turn switch to "OFF" position

2. Voltage Selector Switch

Switch to your desired voltage 120V or 240V before you connect your equipment. There is no voltage output on the "OFF" position

3. Voltage Create Button

After engine is started, press this button and hold on the button until voltage indicator is on (9). It means the generator has voltage output, and the machine is running normal. When a short happens, the generator is in protection status, without voltage output. Remove equipment, press the button, the generator will rebuild voltage to output.

4. 12V DC Plug

Used for 12V battery recharging only

5. 125V/250V 30A Locking Plug

Use under 120V or 240V with full power output

6. 125V 20A Duplex Plug

Use under 120V or 240V with full power output

7. AC Circle Breaker Reset

When the generator overloads, the generator is equipped with a circuit breaker. Remove any equipment connected to generator then press this button to retrieve normal current output.

8. DC Circle Breaker Reset

This function is the same as the AC circuit breaker.

9. Voltage Indicator Light

When the generator has voltage outputs, the light is on, otherwise light is off.

10. Ground Bolt

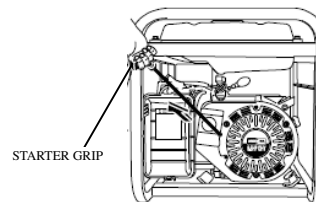
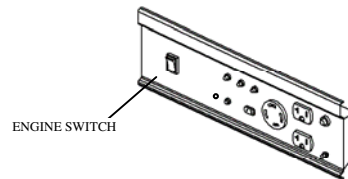
When using generator, make sure the ground wire is connected to the bolt for safety

3.5KW Generator

Operation (cont'd)

Starting

- 1 Make sure the electrical powered tools/equipment that will be used are not plugged into the generator while the engine is started.
- 2 Open the fuel valve (40 Fig. A).
- 3 Close the choke lever (21 Fig. B) to about 1/8" clearance.
- 4 Turn the engine power switch (2) to its "ON" position.
- 5 Hold the start handle (41 Fig. B) loosely and pull it slowly several time to allow the gasoline to flow into the Engine's carburetor. Then hold the start handle firmly and pull the rope hard and fast. Pull the rope all of the way out, using two hands if necessary. If necessary pull the rope several times until the engine starts.
- 6 Allow the engine to run for several seconds. Then, open the choke lever all the way.



Owner's Manual

Operation (cont'd)

Powering 120 /240Volt AC Tools And Equipment:

- 1 Prior to powering tools and equipment, make sure the generator's rated voltage, and amperage capacity (*two 120V-24AMPs outlets/one 240V-12AMPs outlet*) is adequate to supply all electrical loads that the unit will power. If powering exceeds the generator's capacity, it may be necessary to group one or more of the tools and/or equipment for connection to a separate generator.



CAUTION: ATTEMPTING TO POWER SENSITIVE ELECTRONIC EQUIPMENT WITHOUT THE USE OF AN APPROVED LINE CONDITIONER MAY CAUSE DAMAGE TO THE EQUIPMENT. ALL-POWER IS NOT RESPONSIBLE FOR ANY DIRECT OR INDIRECT DAMAGE CAUSED BY FAILURE TO USE AN APPROVED LINE CONDITIONER.

2. Start the machine, then press "VOLTAGE ON" button. When indicate light on, turn "VOLTAGE SELECTOR" switch to your required voltage.

WARNING: Do not use two kinds of voltage for equipment at the same time.

3. Once the generator is running, simply connect the power cords of 120/240 volt AC powered tools and equipment into the 120/240 volt AC dual outlets.

Note: The Generator features an AVR with the function of overload protector to protect the AC circuit in case of an overload or short circuit. Should an overload occur, the AVR will shut off AC outlet, causing the Generator to automatically shut down. In this case, refer to Step #1 above in this section. Then, reset the circuitry system by pressing the VOLTAGE-ON button. Restart the Generator and continue powering the remaining tools and equipment.



4. When finished using the generator, turn the engine power switch to its "OFF" position. Turn the fuel valve to its "OFF" position.
5. Disconnect all electrical powered tools and equipment from the generator's 120/240 volt AC dual outlets.
6. After the engine and generator have completely cooled, store generator in a safe, clean, dry location (if not already installed).

Owner's Manual

Inspection, Cleaning, and Maintenance



WARNING! ALWAYS MAKE SURE THE ENGINE POWER SWITCH (2) IS IN ITS "OFF" POSITION. DISCONNECT THE SPARK PLUG WIRE FROM THE ENGINE. AND ALLOW SUFFICIENT TIME FOR THE ENGINE AND GENERATOR TO COMPLETELY COOL BEFORE PERFORMING ANY INSPECTIONS, MAINTENANCE, OR CLEANING.

Before each use, inspect the generator. Check for:

- Loose screws
- Misaligned or binding moving parts
- Cracked or broken parts
- Damaged electrical wiring
- Any other condition that may affect safe operation.

If an engine problem occurs, have it checked by a qualified service technical before further use. Do not use damaged equipment.

Before each use, make sure the engine's oil and gas levels are adequate. If necessary, fill the crankcase until the oil level is even with the oil hill hole and/or fill the fuel tank.

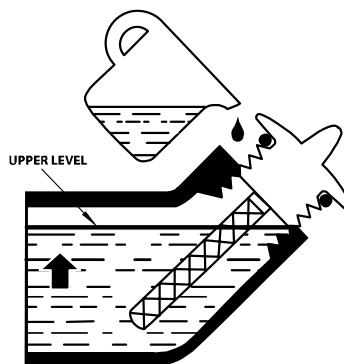
Before each use, remove all debris with a soft brush, rag, or vacuum.

Lubricate all moving parts using a premium quality, lightweight machine oil.

Every 20 hours of use, drain the old engine oil and replace with approximately $\frac{3}{4}$ (0.63) quart of a high quality SAE 10W-30 grade engine oil.

Every 300 hours of use, have a qualified, certified technician perform thorough maintenance on the generator and engine.

For long term storage, either drain fuel into a suitable container or add a fuel preservative/stabilizer (not included) to prevent fuel breakdown.



3.5KW Generator

Compliance

UNITED STATES ENVIRONMENTAL PROTECTION AGENCY,
WASHINGTON, DC 20460

2005 Model Year Certificate of Conformity

Manufacturer: CHONGQING HUAWEILIANLONG TECHNICAL Co. Ltd.

Certificate Number: CHL-NRSI-05-02

Effective Date: 08/2/2005

Date Issued: 08/2/2005

Merrilyn Zaw-Mon, Director, Certification and Compliance Division, Office of Transportation and Air Quality.

Pursuant to Section 213 of Clean Air Act (42 U.S.C. section 7547) and 40 CFR 90, and subject to the terms and conditions prescribed in those provisions, this certificate of conformity is hereby issued for the following small non-road engine family, more fully described in the documentation required by 40 CFR 90 and produced in the stated model year.
SMALL NON-ROAD ENGINE FAMILY: 5CHLS.1971LL

This certificate of conformity covers only those new small non-road engines which conform in all material respects to the design specifications described in the documentation required by 40 CFR 90 and which are produced during the model year stated on this certificate. This certificate of conformity does not cover small non-road engines imported prior to the effective date of the certificate.

This certificate of conformity is conditional upon compliance of said manufacturer with the averaging, banking, and trading provisions of 40 CFR Part 90, Subpart C both during and after model year production. Failure to comply with these provisions may render this certificate void ab initio. The HC + NOX family emission limit (FEL) is: g/k W-hr.

It is a term of this certificate that the manufacturer shall consent to all inspections described in 40 CFR 90.126 and 90.506 and authorized in a warrant or court order. Failure to comply with the requirements of such a warrant or court order may lead to revocation or suspension of this certificate for reasons specified in 40 CFR 90. It is also a term of this certificate that this certificate may be revoked or suspended or rendered void ab initio for other reasons specified in 40 CFR 90.

This certificate does not cover small non-road engines sold, offered for sale, or introduced, or delivered for introduction, into commerce in the U.S. prior to the effective date of the certificate.

Owner's Manual

Limited Warranty

ALL-POWER AMERICA warrants to the original purchaser who uses the product in a consumer application (personal, residential or household usage) that all products covered under this warranty are free from defects in material and workmanship for one year from the date of purchase. All products covered by this limited warranty which are used in commercial applications (i.e. income producing) are warranted to be free of defects in material and workmanship for 90 days from the date of original purchase. Products covered under this warranty include air compressors, air tools, service parts, pressure washers, and generators.

ALL-POWER AMERICA will repair or replace, at ALL-POWER AMERICA's sole option products or components which have failed within the warranty period. Service will be scheduled according to the normal work flow and business hours at the service center location, and the availability of replacement parts. All decisions of ALL-POWER AMERICA with regard to this limited warranty shall be final.

This warranty gives you specific legal rights, and you may also have other rights which vary from state to state.

RESPONSIBILITY OF ORIGINAL PURCHASER (initial User):

To process a warranty claim on this product, DO NOT return item to the retailer. The product must be evaluated by an Authorized Warranty Service Center. For the location of the nearest Authorized Service Center call 866-393-3968 or visit our web site:

@ www.allpoweramerica.com

- Retain original cash register sales receipt as proof of purchase for warranty work.
- Use reasonable care in the operation and maintenance of the product as described in the Owners Manual(s).
- Deliver or ship the product to the nearest Authorized Warranty Service Center. Freight costs, if any, must be paid by the purchaser.
- Air compressors with 60 and 80 gallon tanks will be inspected at the site of installation. Contact the nearest Authorized Warranty Service Center that provides on-site service calls for service call arrangements.
- If the purchaser does not receive satisfactory results from the Authorized Warranty Service Center, the purchaser should contact ALL-POWER AMERICA.

3.5 KW Generator

Limited Warranty (cont'd)

THIS WARRANTY DOES NOT COVER:

- Merchandise sold as reconditioned, used as rental equipment, or floor or display models.
- Merchandise that has become damaged or inoperative because of ordinary wear, misuse, cold, heat, rain, excessive humidity, freeze damage, use of improper chemicals, negligence, accident, failure to operate the product in accordance with the instructions provided in the Owners Manual(s) supplied with the product, improper maintenance, the use of accessories or attachments not recommended by ALL-POWER AMERICA, or unauthorized repair or alterations.
- Repair and transportation costs of merchandise determined not to be defective.
- Costs associated with assembly, required oil, adjustments or other installation and start-up costs.
- Expendable parts or accessories supplied with the product which are expected to become inoperative or unusable after a reasonable period of use.
- Merchandise sold by ALL-POWER AMERICA which has been manufactured by and identified as the product of another company, such as gasoline engines. The product manufacturer's warranty, if any, will apply.
- All illustrations, specifications, images and technical information contained in this document are based on the most current information available at the time of distribution. ALL-POWER AMERICA reserves the right to make changes to this item and accessories as well as colors, materials, equipment, specifications, models and any supporting documentation, at any time and without notice.

Owners Manual

Limited Warranty (cont'd)

- ANY INCIDENTAL, INDIRECT OR CONSEQUENTIAL LOSS, DAMAGE, OR EXPENSE THAT MAY RESULT FROM ANY DEFECTS, FAILURE OR MALFUNCTION OF THE PRODUCT IS NOT COVERED BY THIS WARRANTY. Some states do not allow the exclusion, so it may not apply to you.
- IMPLIED WARRANTIES, INCLUDING THOSE OF MERCHANTABILITY OR FITNESS FOR A PARTICULAR PURPOSE, ARE LIMITED TO ONE YEAR FROM THE DATE OF ORIGINAL PURCHASE. Some states do not allow limitations on how long an implied warranty lasts, so the above limitations may not apply to you.

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