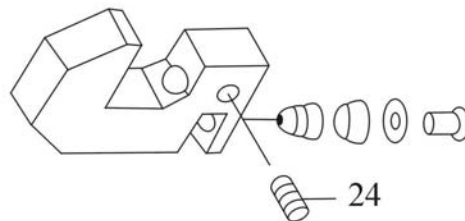


MAINTENANCE INSTRUCTIONS

When necessary, the hydraulic system has to be refilled with high quality hydraulic oil, like shell tellus oil C - 10. The figure shows how to refill. Use oil mist lubrication on the air system.



ADJUSTMENT OF PUNCH

Undo the screw 24 then the toolhead can be screwed around for adjustment of punch.

AIR SUPPLY

Tools of this class operate on a wide range of air pressures. It is recommended the air pressure of this tool measure 90 PSI at the tool while running free. Higher pressure will shorten the tool's life because of faster wear. Water in the air line will cause damage to the tool. Drain the air tank daily. Clean the air inlet filter screen on at least a weekly schedule.

WARNING

During Operation Safety Goggles Should Always Be Worn To Guard Against Eye Injury Caused By Flying Particles. Accessory Retainer Should Be Used To Prevent Discharge Or Ejection Of The Accessory Which Might Injure Persons In The General Area.

POWER SOURCE

Requirements : 90 - 100 PSI Air Pressure, 3/8" I.D Hose Air Inlet Thread Size : 1/4" NPT