



# Item# 143032 DRUM DEHEADER

## OWNER'S MANUAL

Thank you very much for choosing a NORTHERN TOOL + EQUIPMENT CO., INC. Product! For future reference, please complete the owner's record below:

Model: \_\_\_\_\_ Purchase Date: \_\_\_\_\_

Save the receipt, warranty and these instructions. It is important that you read the entire manual to become familiar with this product before you begin using it.

This machine is designed for certain applications only. Northern Tool + Equipment cannot be responsible for issues arising from modification. We strongly recommend this machine is not modified and/or used for any application other than that for which it was designed. If you have any questions relative to a particular application, DO NOT use the machine until you have first contacted Northern Tool + Equipment to determine if it can or should be performed on the product.

For technical questions please call 1-800-222-5381.

### ⚠️WARNING:

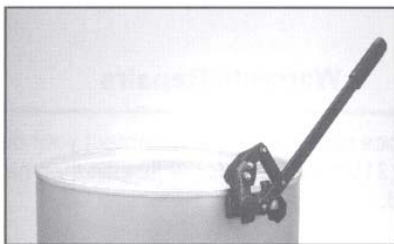
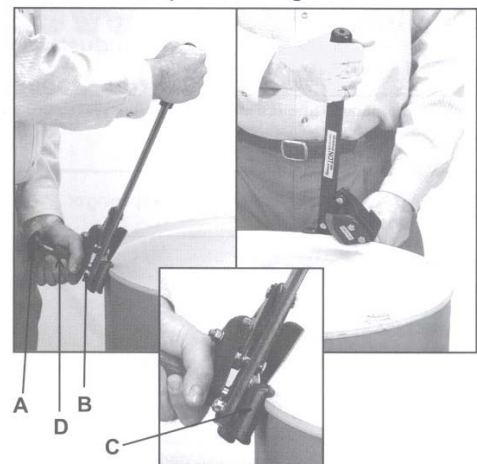
The Drum Deheaders are intended for specific functions. Please adhere to the following instructions to insure proper use.

- (1) The drum deheader is NOT a non-sparking device. Never use where there is any possibility of ignition from sparks.
- (2) All threaded parts must be tight except for the adjustment knobs. Check frequently to be sure that none of these parts, as well as other parts, are loose. If any parts are loose, remove unit from service and repair.
- (3) If cut edge on drum becomes rough, the blade may be worn, and should be replaced.
- (4) The Drum Deheaders are designed for use only with steel drums. Do not use to open any type of fiber or plastic drums.
- (5) After using the Drum Deheader to cut a drum's lid, use extreme care when lifting the cut lid from the drum. Also, avoid rubbing your fingers or hands along the inside of the chime where the cut was made.

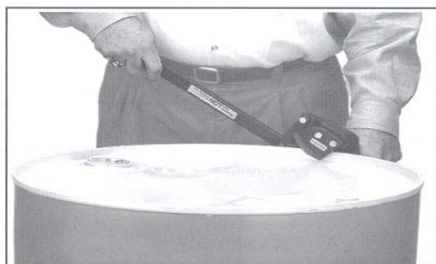
### OPERATION:

- (1) Turn back the adjustment knob (A) for Item#143032 Drum Deheader. Adjustment will extend the deheader to its fully open position for maximum blade clearance over drum chime.
- (2) Tilt the deheader handle away from you and place the groove in the cutter base (C) on top of the drum chime (Figure 2).
- (3) Place the blade over the chime, and tighten the knob or ring to slowly bring the cutter base firmly in contact with the side of the drum, so the blade is in contact with the inside edge of the chime. Turn back the adjustment knob slightly, so the blade does not bind and wedge drum chime between blade and cutter base. Deheader should now be positioned similar to Figure 3.
- (4) To begin cutting, press down on the handle (Figure 4) until blade punctures drum head (Figure 5). Raise the handle, and slide deheader as shown in Figure 5, to make next cut.
- (5) Note: Each time you overlap a cut, the edge will become smoother.
- (6) Repeat step four until desired cut is complete.

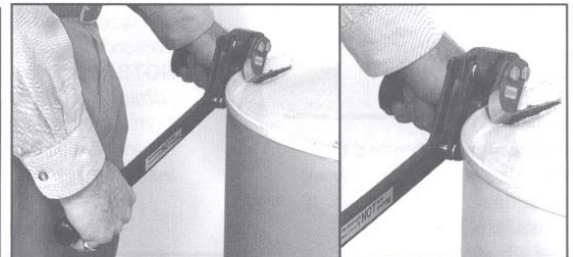
Steps 1 & 2 - Figure 2



Step 3 - Figure 3



Step 4 - Figure 4



Step 4 - Figure 5

### MAINTENANCE:

- (1) Lubricate moving parts periodically
- (2) Check bolts and nuts frequently for tightness.

### WARRANTY:

One-Year Limited Warranty

Northern Tool + Equipment Co., Inc.  
Burnsville, MN 53306-6936  
Made in China