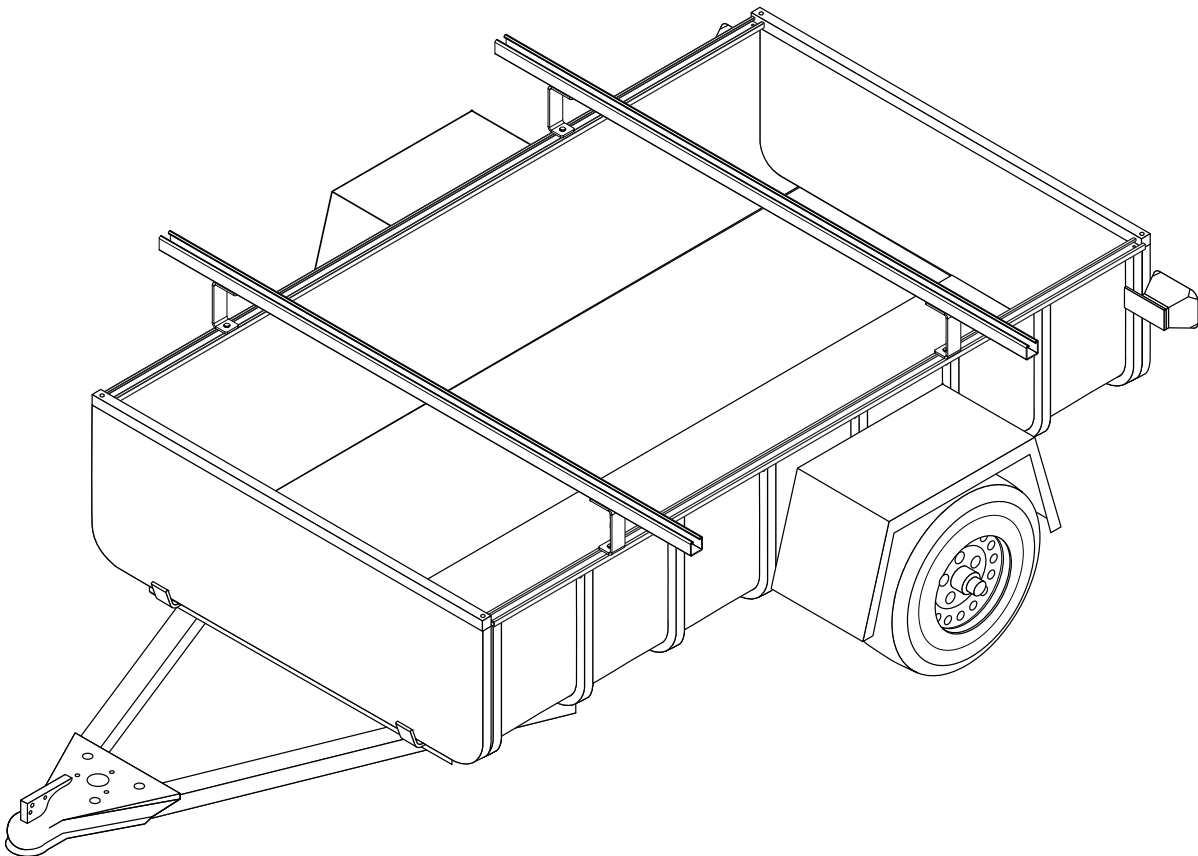


# PRODUCT MANUAL

## ASSEMBLY, INSTALLATION, AND OPERATION INSTRUCTIONS

Rated for 600 lbs of Static Payload (when the vehicle is stationary).  
Rated for 300 lbs of Dynamic Payload (when the vehicle is in transit).



**NOTICE:** All Manual information is subject to change without notice. Revised editions will be available for free download at LetsGoAero.com. Manual information is considered factual until made obsolete by a revised version.

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For Technical Support & Product Questions Contact Us at 877-464-2376 or 719- 630-3800  
Email: [SUPPORT@LETSGOAERO.COM](mailto:SUPPORT@LETSGOAERO.COM)

## PARTS LIST

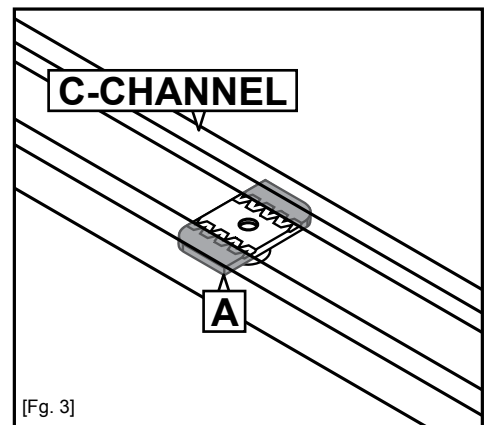
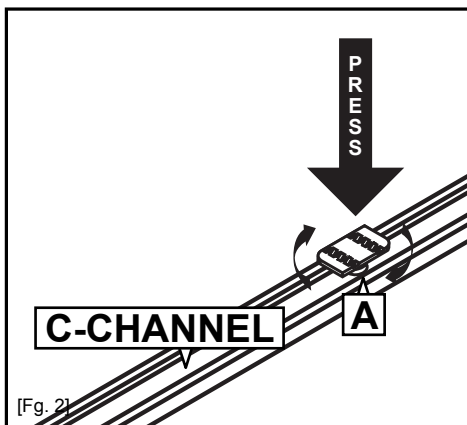
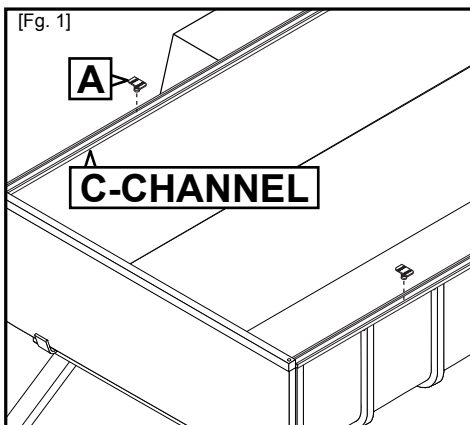
### PARTS

QTY.	DESCRIPTION
A 12	5/16 SPRING NUTS
B 4	8IN TOWERS
C 12	1IN BOLTS
D 4	SPLIT RING WASHER
E 20	FLAT WASHER
F 2	HEAVY DUTY BAR
G 8	NYLOCK NUTS

*If you are missing any items, contact your sales agent if the product was assembled by them. If not, or if purchased from Let's Go Aero, please contact us at 1-877-GO-4-AERO (464-2376).*

### Step 1:

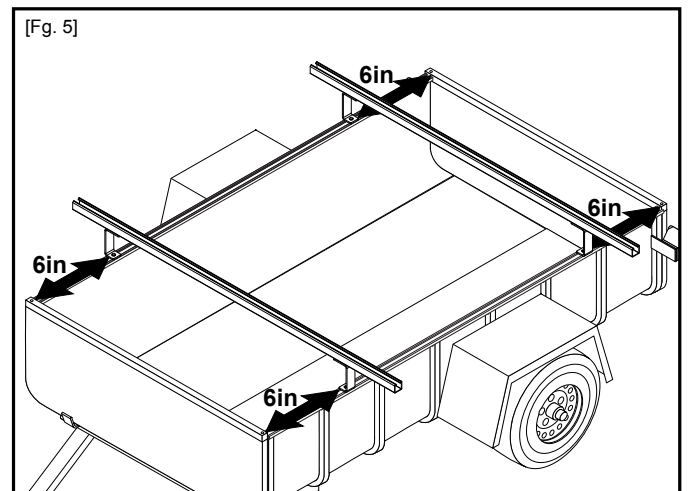
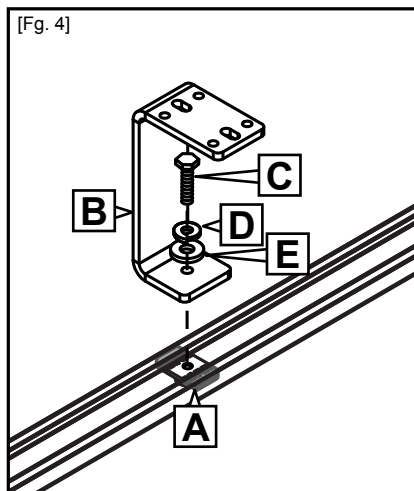
Install one (1) Spring Nut **[A]** into the C-Channel on each side of the trailer side wall. Do so by inserting the Spring Nut parallel to the C-Channel Track [Fig. 1] and then, applying downward pressure, rotate the Spring Nut toward it's grooved edge until the "teeth" on the Spring Nut lock into place with the edges of the C-Channel [Fig. 2]. Both Spring Nuts should be perpendicular to the C-Channel when done [Fig. 3].



### Step 2:

Using one (1) 5/16in x 1in Bolt **[C]**, one (1) Split Ring Washer **[D]**, and one (1) Flat Washer **[E]** for each 8in Tower **[B]**, secure one (1) Tower to each Spring Nut as shown [Fig. 4].

**TIP:** Before fully tightening the Bolts **[C]**, be sure the Towers **[B]** are aligned by placing a Heavy Duty Bar **[F]** on top of the towers and confirm the holes align.

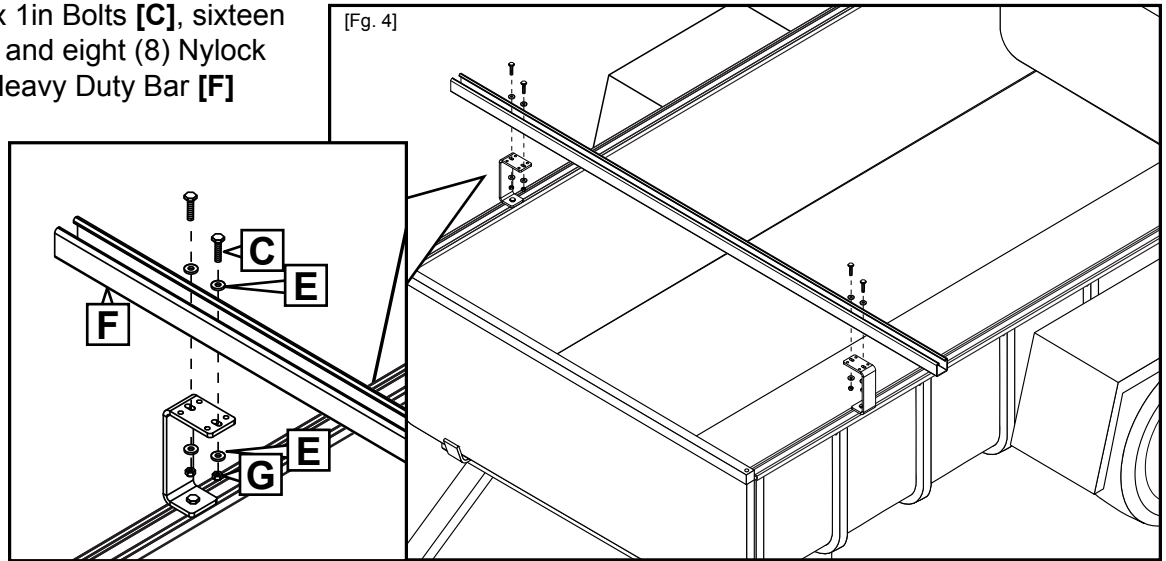


### CAUTION:

TOWERS **[B]** MUST BE PLACED AT A MINIMUM OF 6 INCHES AWAY FROM EITHER END OF THE C-CHANNEL [FG. 5].

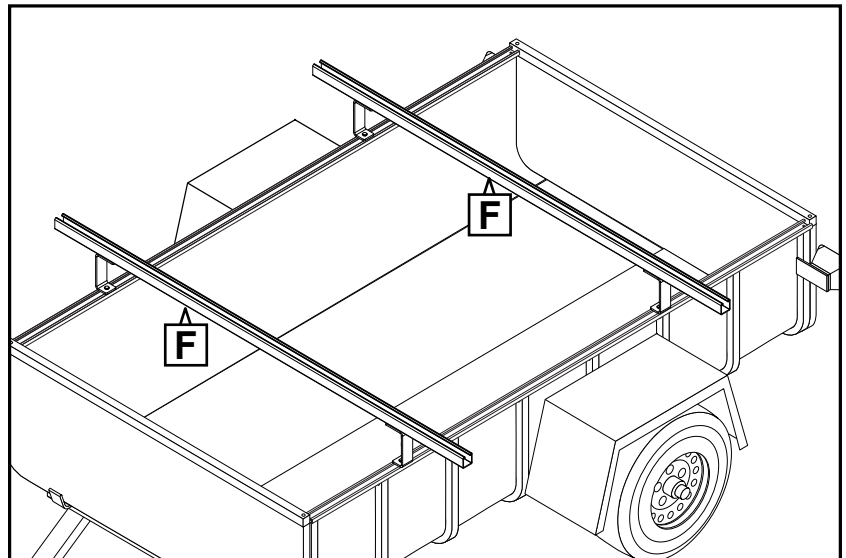
### Step 3:

Using four (4) 5/16in x 1in Bolts **[C]**, sixteen (16) Flat Washers **[E]** and eight (8) Nylock Nuts secure one (1) Heavy Duty Bar **[F]** onto both Towers **[B]** as shown [Fig. 5 & 6].



### Step 4:

Repeat Steps 1-3 for the remaining Heavy Duty Bar **[F]**.



### Step 5:

Eight (8) additional Spring Nuts **[A]** are included for accessory or rooftop tent attachment (user supplied, not included).

Secure the Spring Nuts into the Heavy Duty Bar **[F]** in the same manor as Step 1 for accessory mounting.

**▲ WARNING:**

Never exceed the listed Static or Dynamic weight ratings. Failure to follow proper installation and equipment checks before transit may result in damage to carrier, damage to property, bodily injury or death.

**To register your product, visit the [LetsGoAero.com/registration](https://www.LetsGoAero.com/registration)**

**Technical Support**

For assistance with this product, please contact us:

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Email: [Support@LetsGoAero.com](mailto:Support@LetsGoAero.com)

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