





Figure 2 - Assembly Illustration

Ref. No.	IPT Gasoline Engine	IPT Diesel Engine	AMT 5 to 6.5 HP with Raising Block	AMT 5 to 6.5 HP w/o Raising Block	AMT 3 HP w/o Raising Block	AMT 8/9 HP w/30 mm Raising Block	AMT 8/9 HP w/50 mm Raising Block
1	(4) 2-3/4" Bolts	(4) 1-1/2" Bolts	(4) 2-3/4" Bolts	(4) 1-1/2" Bolts	(4) 1-1/2" Bolts	(4) 2-3/4" Bolts	(4) 3-1/2" Bolts
2	(4) Nuts	(4) Nuts	(4) Nuts	(4) Nuts	(4) Nuts	(4) Nuts	(4) Nuts
3	(6) Raising Blocks	Not Required	(6) Raising Blocks	Not Required	Not Required	(2) Raising Block 30 mm	(2) Raising Block 50 mm
4	(2) 2" Bolts	(2) 1-3/4" Bolt	Not Required	Not Required	Not Required	Not Required	Not Required
5	(6) Flat Washers	(6) Flat Washers	(4) Flat Washers	(4) Flat Washers	Not Required	Not Required	Not Required
6	(2) Raising Blocks	(2) Spacers	Not Required	Not Required	Not Required	Not Required	Not Required
7	(2) Nuts	(2) Nuts	Not Required	Not Required	Not Required	Not Required	Not Required

**NOTE:** Number in parenthesis indicates quantity required.

Roll Frame Kits are sold as "unassembled kits" with no warranty for roll frame or any product assembled to the roll frame kit.